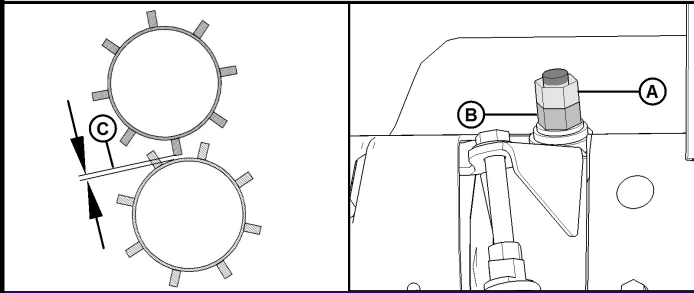


Subject to change without notice.

Use this card as a guide only. Refer to your Operator's Manual for detailed settings and adjustment procedures.

R113/R116 Quick Card

Conditioning



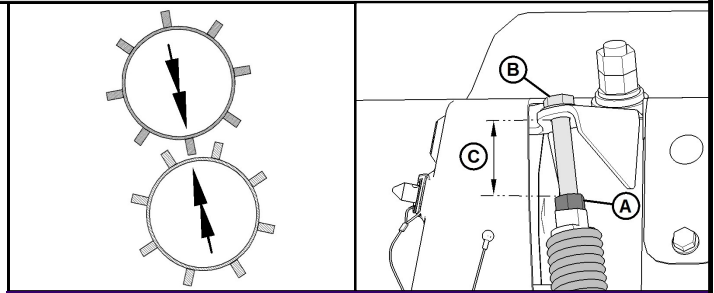
Roll Gap

Increase conditioning:

1. Loosen jam nut (A).
2. Turn lower nut (B) clockwise to increase roll gap (C).
3. Tighten jam nut (A).

Decrease conditioning:

1. Loosen jam nut (A).
2. Turn lower nut (B) counterclockwise to decrease roll gap (C).
3. Tighten jam nut (A).



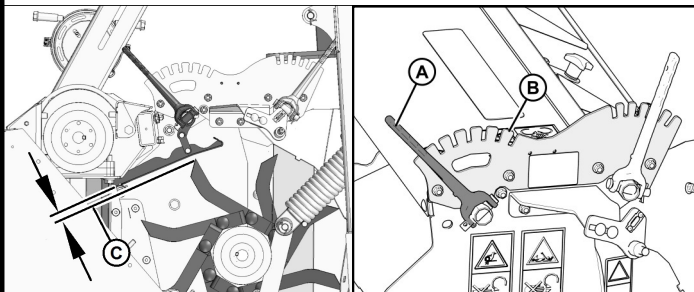
Roll Tension

Light crops—less tension:

1. Loosen jam nut (A).
2. Turn bolt (B) counterclockwise to increase exposed thread (C).
3. Tighten jam nut (A).

Heavy/tough crops—more tension:

1. Loosen jam nut (A).
2. Turn bolt (B) clockwise to decrease exposed thread (C).
3. Tighten jam nut (A).



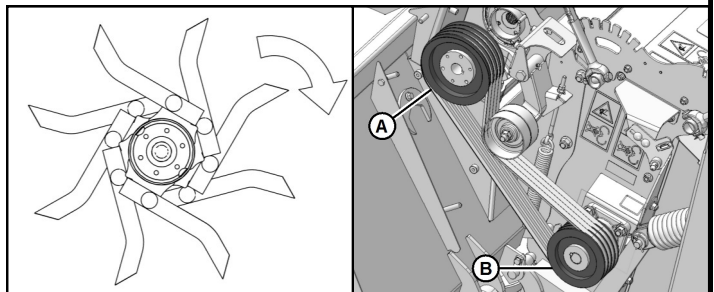
Finger Clearance

Increase conditioning:

Move lever forward (A) to lower baffle and decrease clearance (C).

Decrease conditioning:

Move lever aft (B) to raise baffle and increase clearance (C).



Finger Rotor rpm

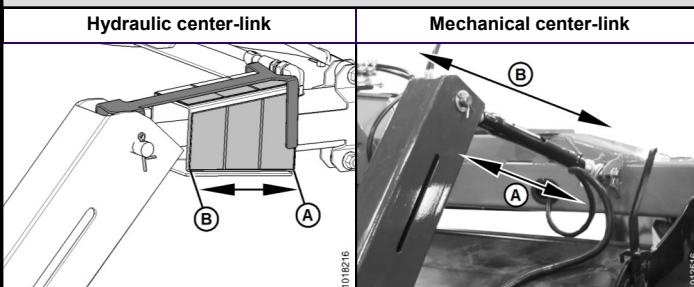
Light crop/dry grass:

900 rpm – factory set

Sensitive crop (new/thin alfalfa, thin grass):

600 rpm – swap pulleys (A) and (B)

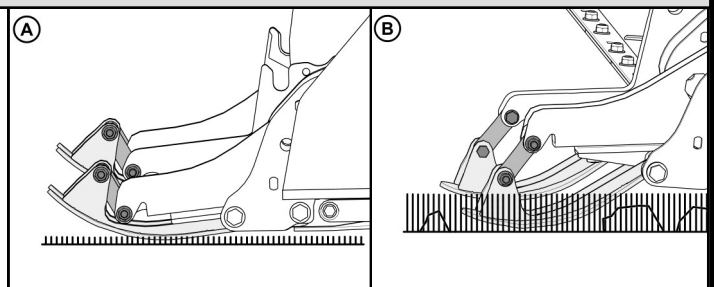
Cutting Height



Header Angle

Smooth/level/firm ground: Steep angle (B)

Rocks/ridges/loose ground: Shallow angle (A)



Skid Shoes

Short stubble/smooth ground: Upper position (A)

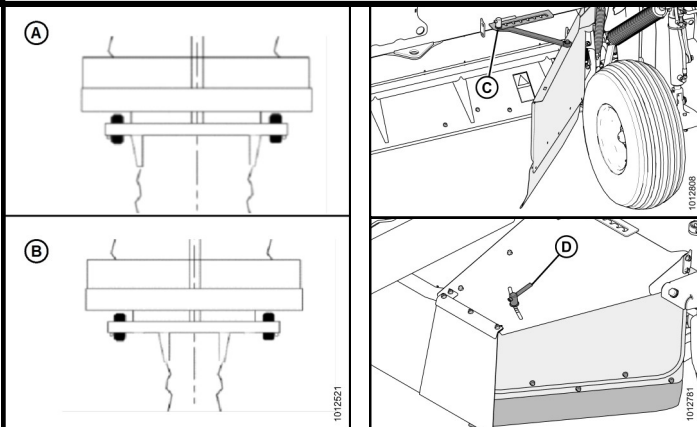
High stubble/rocks/cane: Lower position (B)

R113/R116 Quick Card

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Windrow

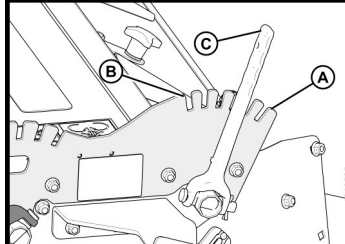
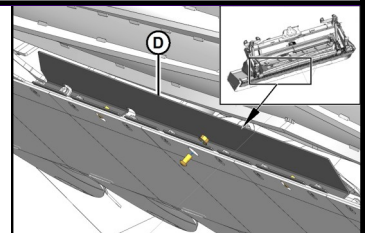


Side Deflectors

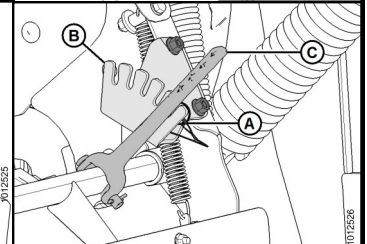
- (A) **Wide:** Deflectors outboard
 (B) **Narrow:** Deflectors inboard
- Roll Cond:** Move handle (C)
Finger Cond: Move handle (D)

Tips:

- Sharp blades reduce horsepower requirements
- Install cutterbar deflectors (D) when cutting tall, stemmy crops
- Remove cutterbar deflectors (D) to reduce debris buildup on cutterbar



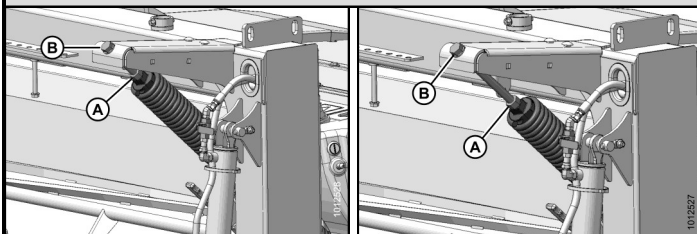
Finger Baffle



Roll Baffle

- Wide baffle position (A):** Move lever (C) backward to lower baffle
Narrow baffle position (B): Move lever (C) forward to raise baffle

Float



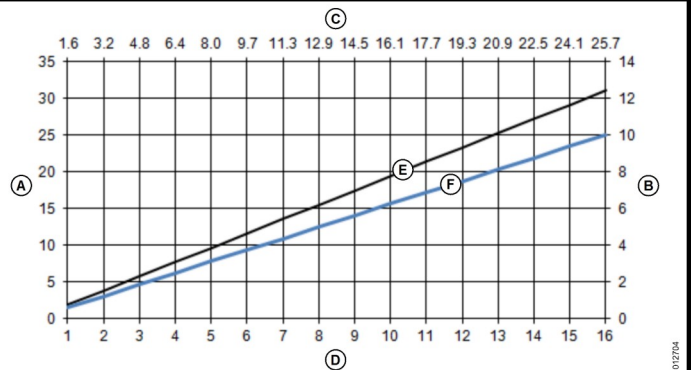
Rocks/Ridges/Loose Ground 45 kg (100 lb.) Float Setting

1. Loosen jam nut (A).
2. Turn adjuster bolt (B) clockwise.
3. Tighten jam nut (A).

Smooth/Level/Firm Ground 55–70 kg (125–150 lb.) Float Setting

4. Loosen jam nut (A).
5. Turn adjuster bolt (B) counterclockwise.
6. Tighten jam nut (A).

Ground Speed



(A) acres/hr, (B) hectares/hr, (C) km/h, (D) mph, (E) 16 ft., (F) 13 ft.

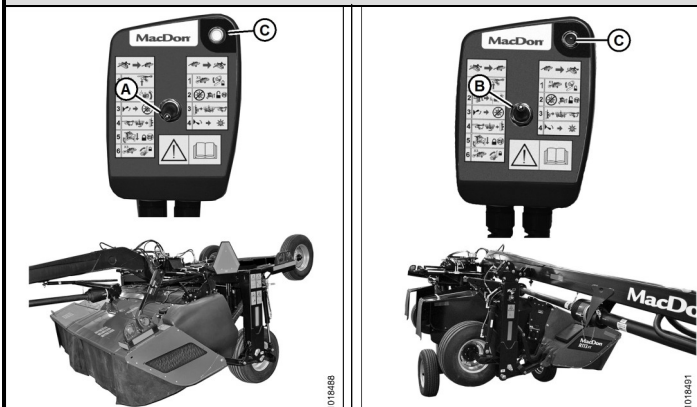
Smooth/level/firm ground:

16 km/h (10 mph) and higher or until cutting and conditioning quality are compromised.

Rocks/ridges/loose ground:

Slow to minimize bouncing, uneven stubble, and damage to cutterbar.

Transport



Field Mode

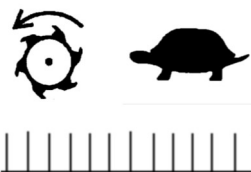
Switch at (A) Light (C) On

Transport Mode

Switch at (B) Light (C) Off

Refer to Operator's Manual

Disc Speed



Light/Thin Crop

800 PTO rpm



Heavy/Tough Crop

1000 PTO rpm