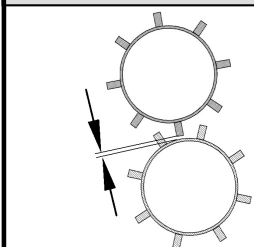


Subject to change without notice.

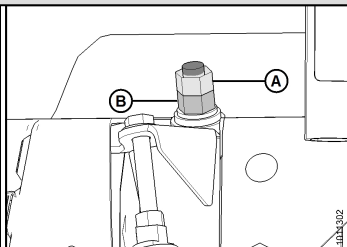
Use this card as a guide only. Refer to your Operator's Manual for detailed settings and adjustment procedures.

R113/R116 Quick Card

Conditioning



1012511



1012502

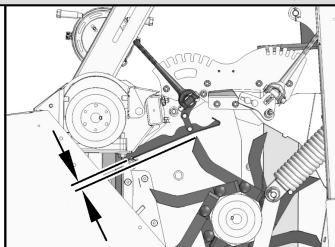
Roll Gap

Increase Conditioning:

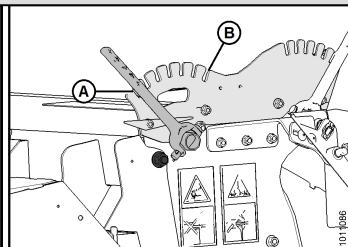
Loosen (A), turn (B) CW, tighten (A).

Decrease Conditioning:

Loosen (A), turn (B) CCW, tighten (A).



1012744



1012686

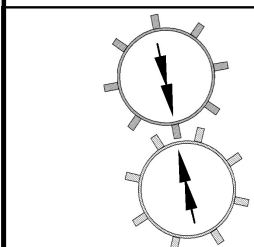
Finger Clearance

Increase Conditioning:

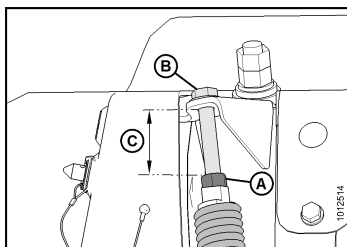
Move lever forward (A).

Decrease Conditioning:

Move lever aft (B).



1012513



1012514

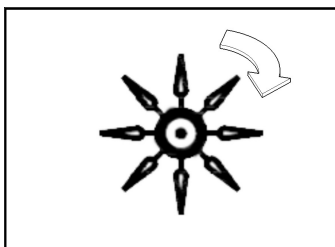
Roll Tension

Light Crops—Less Tension:

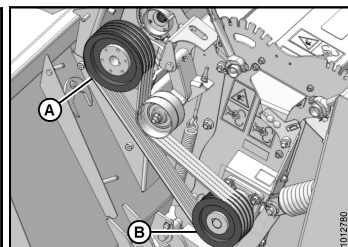
Loosen (A), turn (B) to increase (C), tighten (A).

Heavy/Tough Crops—More Tension:

Loosen (A), turn (B) to decrease (C), tighten (A).



1012643



1012780

Finger Rotor RPM

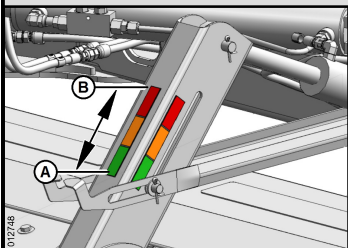
Light Crop/Dry Grass:

900 rpm – factory set.

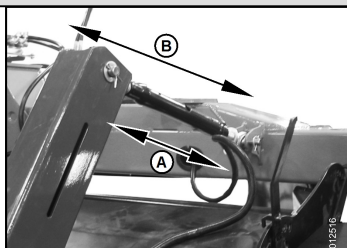
Sensitive Crop (new/thin alfalfa, thin grass):

600 rpm – swap pulleys (A) and (B).

Cutting Height



1012748

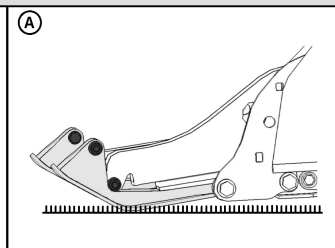


1012516

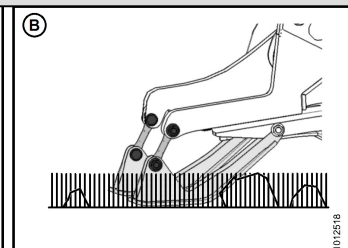
Header Angle

Smooth/Level/Firm Ground: Steep angle (B).

Rocks/Ridges/Loose Ground: Shallow angle (A).



1012517



1012518

Skid Shoes

Short Stubble/Smooth Ground: Upper position (A).

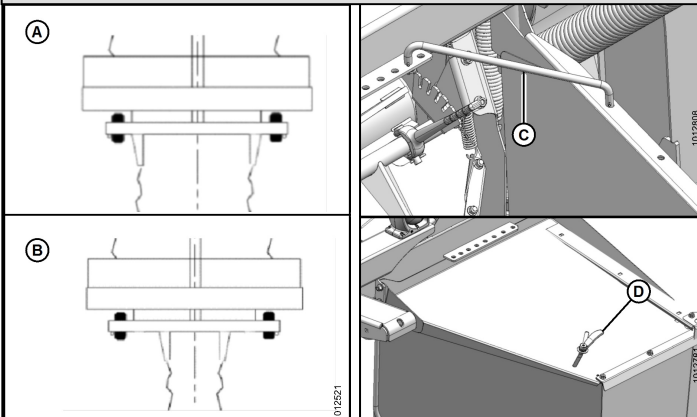
High Stubble/Rocks/Cane: Lower position (B).

R113/R116 Quick Card

Subject to change without notice.

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Windrow



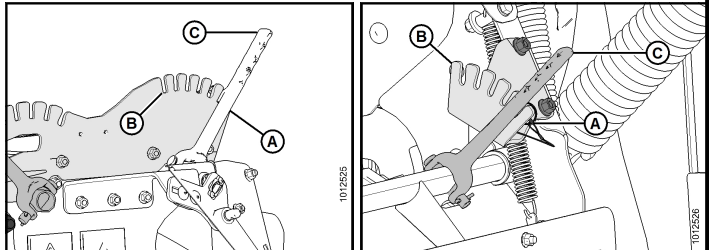
Side Deflectors

(A) **Wide:** Deflectors outboard.
(B) **Narrow:** Deflectors inboard.

Roll Cond: Move bar (C).
Finger Cond: Move handle (D).

Tips:

- Sharp blades reduce horse power requirements.
- Install cutterbar filler plates in tall, stemmy crops.
- Remove rear filler plate to reduce dirt accumulation in cutterbar.

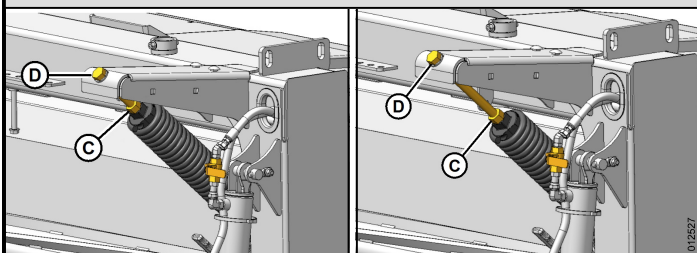


Finger Baffle

Roll Baffle

Wide (A): Lower baffle (C)
Narrow (B): Raise Baffle (C)

Float



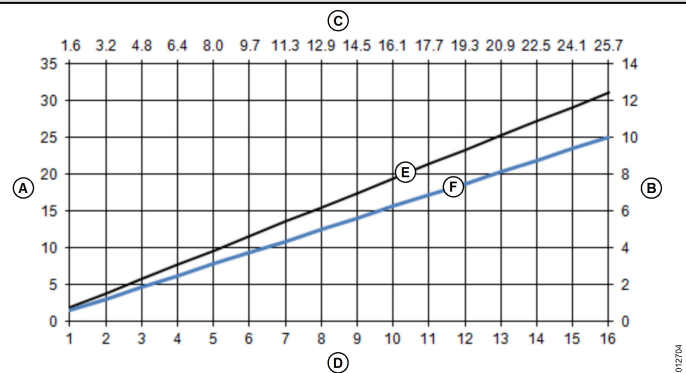
Rocks/Ridges/ Loose Ground (100 lb)

1. Loosen (C).
2. Turn (D) CW.
3. Tighten (C).

Smooth/Level/ Firm Ground (125–150 lb)

1. Loosen (C).
2. Turn (D) CCW.
3. Tighten (C).

Ground Speed



(A) acres/hr, (B) hectares/hr, (C) kph, (D) mph, (E) 16 ft., (F) 13 ft.

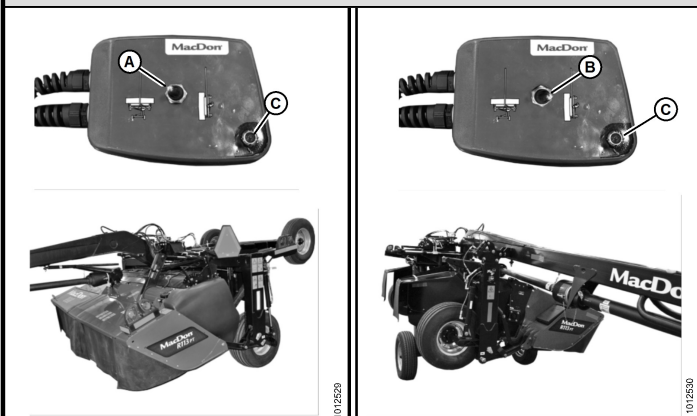
Smooth/Level/Firm Ground:

10 mph (16 kph) and higher until cutting and conditioning quality are compromised.

Rocks/Ridges/Loose Ground:

Slow to minimize bouncing, uneven stubble and damage to cutter bar.

Transport



Field Mode

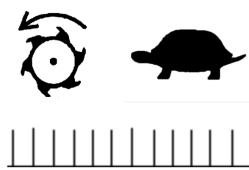
Switch at (A). Light (C) On.

Transport Mode

Switch at (A). Light (C) Off.

Refer to Operator's Manual.

Disc Speed



Light/Thin Crop

800 PTO rpm



Heavy/Tough Crop

1000 PTO rpm