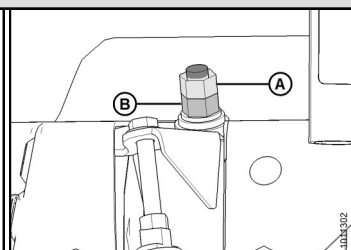
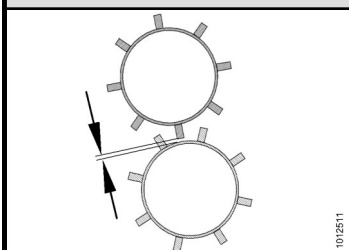


Subject to change without notice.

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R113/R116 Quick Card

Conditioning



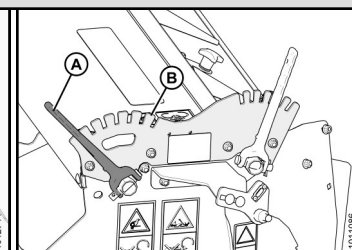
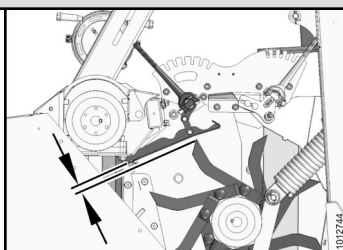
Roll Gap

Increase Conditioning:

Loosen (A), turn (B) clockwise, tighten (A)

Decrease Conditioning:

Loosen (A), turn (B) counterclockwise, tighten (A)



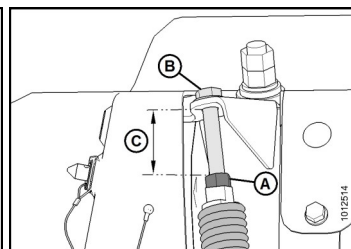
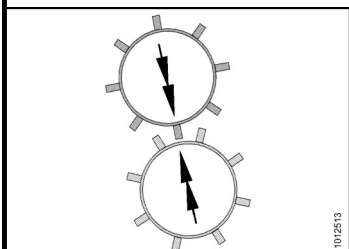
Finger Clearance

Increase Conditioning:

Move lever forward (A)

Decrease Conditioning:

Move lever aft (B)



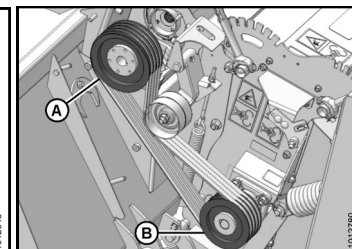
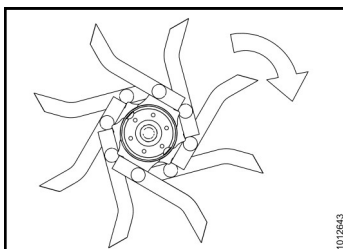
Roll Tension

Light Crops—Less Tension:

Loosen (A), turn (B) to increase (C), tighten (A)

Heavy/Tough Crops—More Tension:

Loosen (A), turn (B) to decrease (C), tighten (A)



Finger Rotor RPM

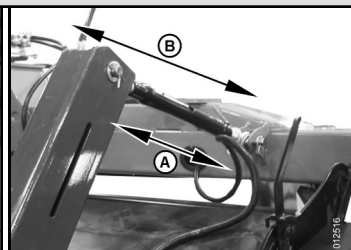
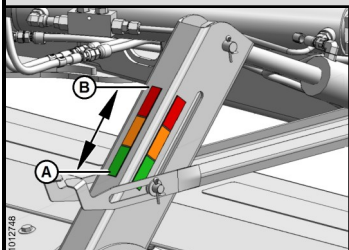
Light Crop/Dry Grass:

900 rpm – factory set

Sensitive Crop (new/thin alfalfa, thin grass):

600 rpm – swap pulleys (A) and (B)

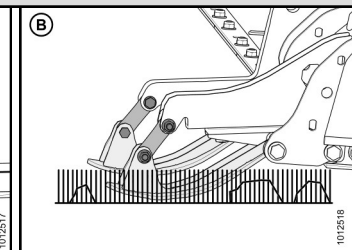
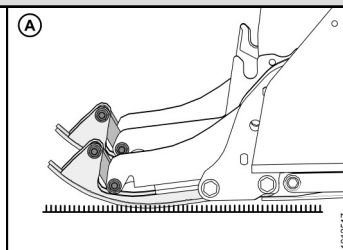
Cutting Height



Header Angle

Smooth/Level/Firm Ground: Steep angle (B)

Rocks/Ridges/Loose Ground: Shallow angle (A)



Skid Shoes

Short Stubble/Smooth Ground: Upper position (A)

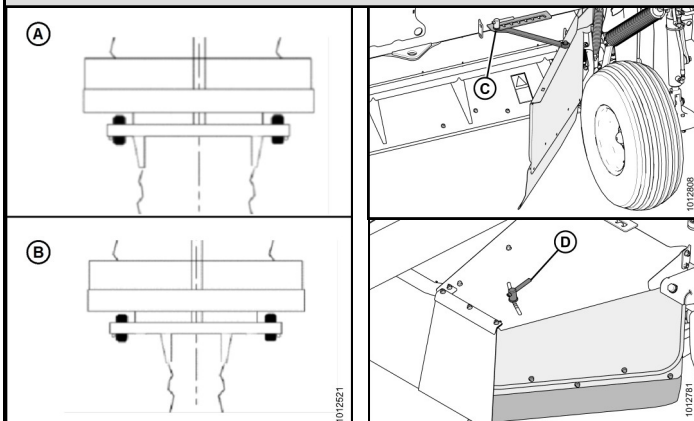
High Stubble/Rocks/Cane: Lower position (B)

R113/R116 Quick Card

Subject to change without notice.

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Windrow



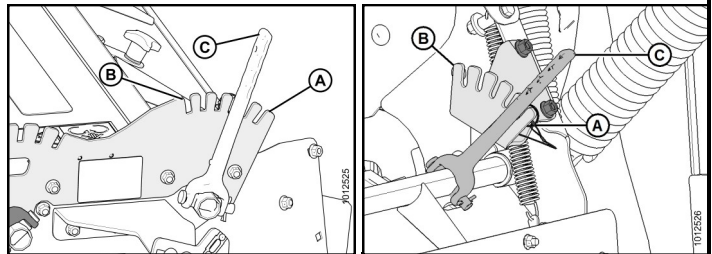
Side Deflectors

(A) **Wide:** Deflectors outboard
(B) **Narrow:** Deflectors inboard

Roll Cond: Move handle (C)
Finger Cond: Move handle (D)

Tips:

- Sharp blades reduce horse power requirements.
- Install cutterbar deflectors in tall, stemmy crops.
- Remove cutterbar deflectors to reduce buildup on cutterbar.

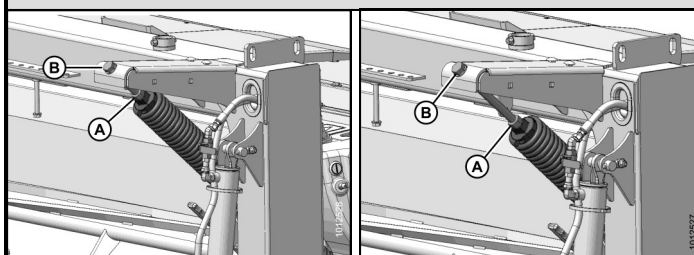


Finger Baffle

Roll Baffle

Wide (A): Lower baffle (C)
Narrow (B): Raise baffle (C)

Float



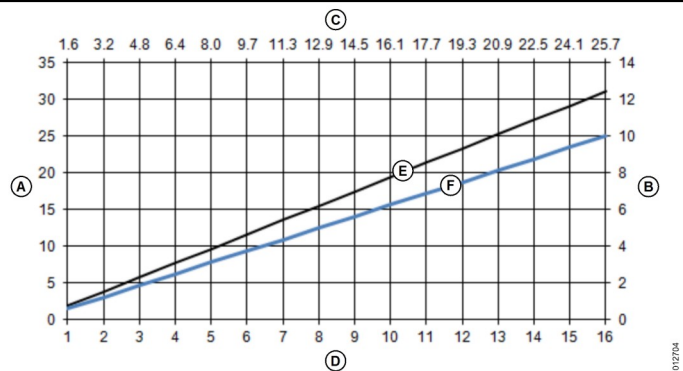
Rocks/Ridges/ Loose Ground (100 lb.)

1. Loosen (A)
2. Turn (B) Clockwise
3. Tighten (A)

Smooth/Level/ Firm Ground (125–150 lb.)

1. Loosen (A)
2. Turn (B) Counterclockwise
3. Tighten (A)

Ground Speed



(A) acres/hr, (B) hectares/hr, (C) km/h, (D) mph, (E) 16 ft., (F) 13 ft.

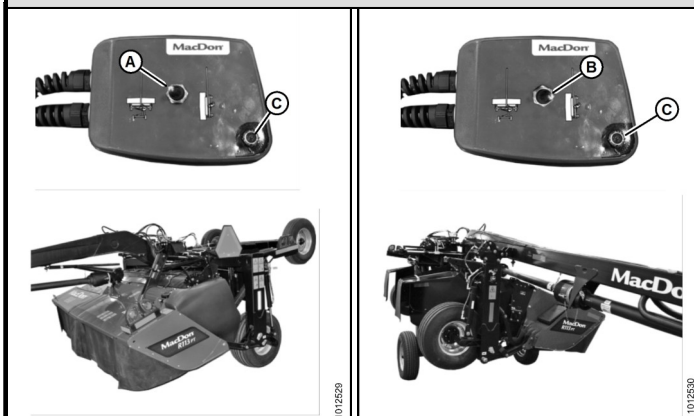
Smooth/Level/Firm Ground:

10 mph (16 km/h) and higher until cutting and conditioning quality are compromised

Rocks/Ridges/Loose Ground:

Slow to minimize bouncing, uneven stubble, and damage to cutterbar

Transport



Field Mode

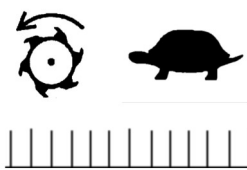
Switch at (A) Light (C) On

Transport Mode

Switch at (B) Light (C) Off

Refer to Operator's Manual

Disc Speed



Light/Thin Crop

800 PTO rpm



Heavy/Tough Crop

1000 PTO rpm