

Supplement to the M155 and M205 Self-Propelled Windrower Unloading and Assembly Instructions for North American Shipments

Issued November 28, 2013

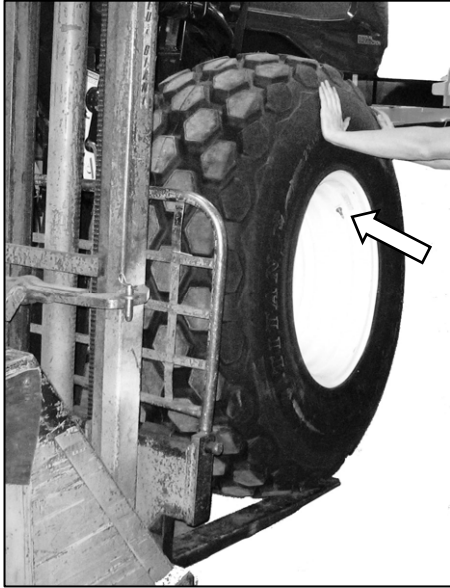
This supplement contains important updates to the procedures in your M155 and M205 Self-Propelled Windrower Unloading and Assembly Instructions for North American Shipments. It is vital that you are aware of and use this new information.

Insert the attached pages into the appropriate sections of the Unloading and Assembly Instructions. Retain this cover sheet for your records.

UNLOADING AND ASSEMBLY

Follow this procedure instead of the one provided on page 19 in the original instruction.

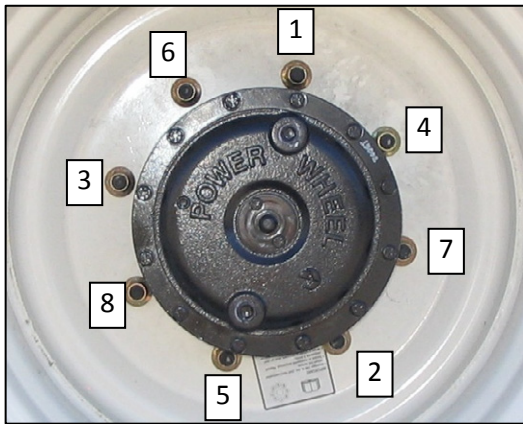
STEP 3. INSTALL FRONT WHEELS



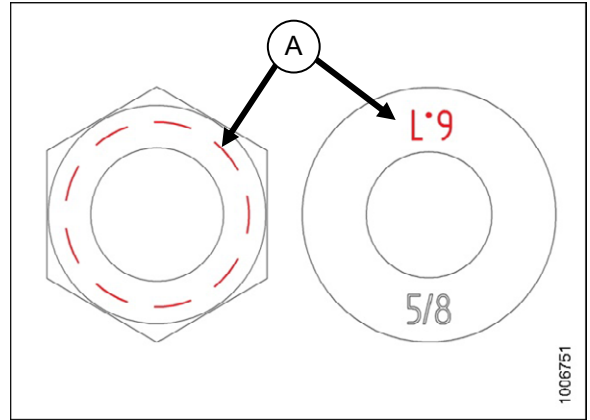
- a. Position wheel against hub, so that air valves are on the outside, and tire tread points forward.

For Turf tires (diamond tread), be sure arrow on sidewall points in forward rotation.

- b. Lift wheel on hub with a forklift (or equivalent). Lower forklift.
- c. Rotate wheel to align holes with studs, and push wheel onto studs.



- d. Install L9 nuts and L9 washers, and tighten to 170 ft·lbf (230 N·m) using the tightening sequence shown above.



IMPORTANT

Verify nuts and washers are L9 by checking for markings (A) shown above.

NOTE

To avoid damage to wheel disks and studs, do **NOT** over-tighten wheel nuts.

- e. Repeat sequence three times.

IMPORTANT

After one hour of operation, re-torque wheel nuts as per steps d. and e. above. Repeat torquing procedure at one hour intervals of operation until two consecutive checks produce no movement of the nuts.

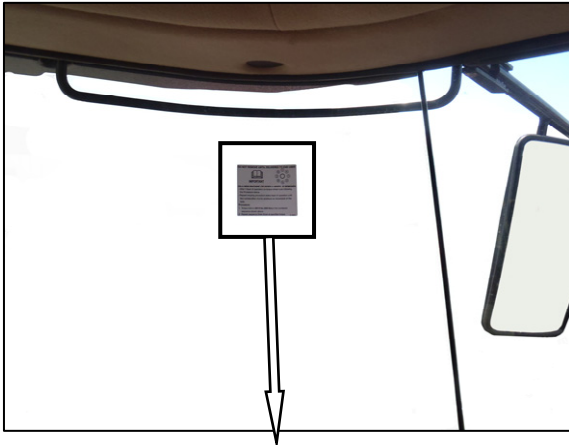
UNLOADING AND ASSEMBLY

PRE-DELIVERY CHECKS


Follow this procedure instead of the one provided on page 66 in the original instruction.

M. CAB INTERIOR

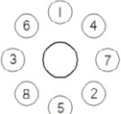
- a. After pre-delivery check is complete, remove plastic coverings from Cab Display Module and seats.



DO NOT REMOVE UNTIL DELIVERED TO END USER



IMPORTANT



ON A NEW MACHINE OR WHEN A WHEEL IS REMOVED

- Ensure that **ONLY L9 nuts** and **L9 washers** are used.
- After **1 hour** of operation re-torque wheel nuts following the Procedure below.
- Repeat torquing procedure **every hour** of operation until **two consecutive checks produce no movement of the nuts.**

Procedure:

1. Torque nuts to **170 ft-lbs (230 Nm)** in the numbered sequence shown above. **DO NOT OVERTORQUE, doing so may cause damage to stud.**
2. Repeat sequence three times at specified torque.

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- b. Remove decal (MD #166576) from windshield **ONLY** after machine is delivered to end user.

PRE-DELIVERY CHECKS