

Supplement to the M-Series Self-Propelled Windrower Unloading and Assembly Instructions for Container Shipments

Issued November 28, 2013

This supplement contains important updates to the procedures in your M-Series Self-Propelled Windrower Unloading and Assembly Instructions for Container Shipments. It is vital that you are aware of and use this new information.

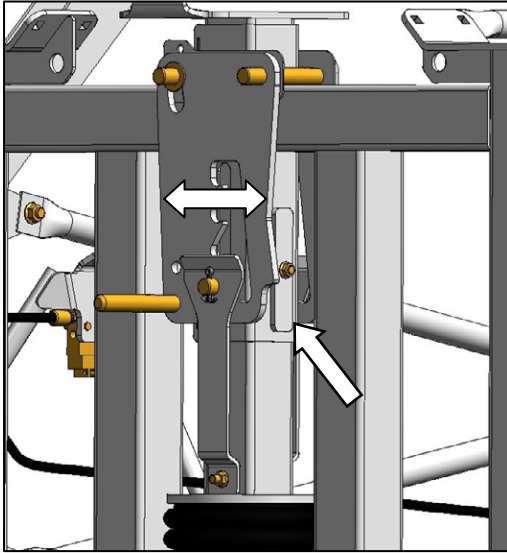
Insert the attached pages into the appropriate sections of the Unloading and Assembly Instructions. Retain this cover sheet for your records.

UNLOADING AND ASSEMBLY

Follow this procedure instead of the one provided on page 32 in the original instruction.

STEP 12. INSTALL FRONT WHEELS

- a. If factory stand is being used, proceed as follows. Otherwise, proceed to step b:

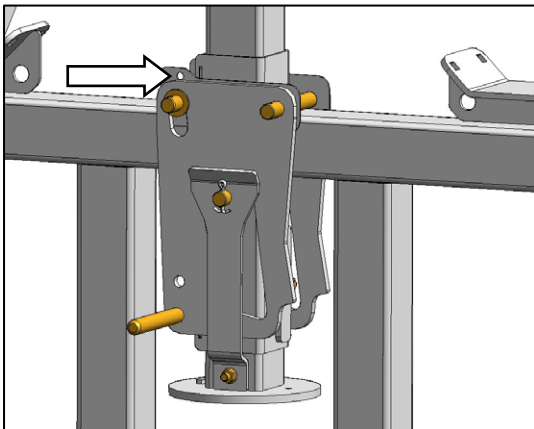


- 1) Ensure that the three (one at rear, two at front) lift locks are activated on lift mechanism.

NOTE

Lock is activated when keeper is vertical, and latch is free to move back and forth.

- 2) Pressurize air bag system (100 psi (689 kPa) air pressure required), and raise windrower to maximum height (approximately 7 inches [178 mm]) above the stand.

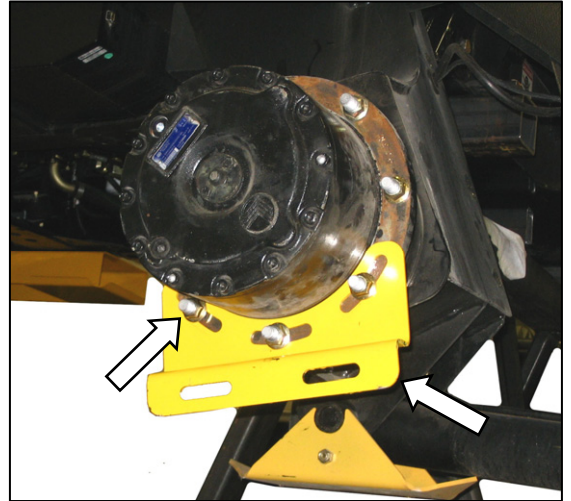


- 3) Verify that all three locks are engaged, before to proceeding to next step.

NOTE

Lock is engaged when witness hole above pin is exposed.

- 4) Release pressure so that locks support weight of windrower.



- b. Remove shipping supports on drive wheel hubs, and remove wheel lug nuts.



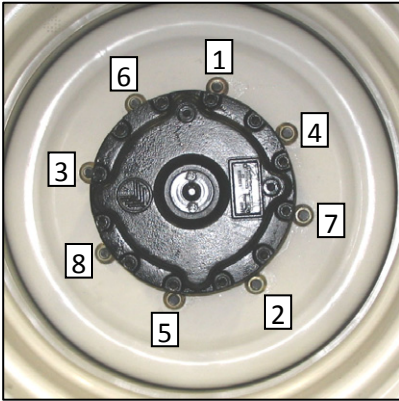
- c. Position wheel against hub so that that air valves are on the outside, and tire tread points forward.

For Turf tires (diamond tread), be sure arrow on sidewall points in forward rotation.

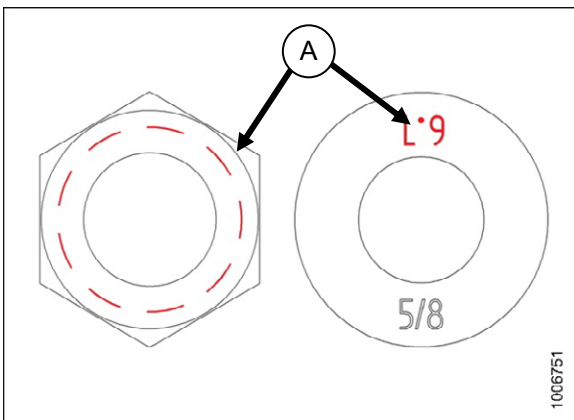
(continued next page)

UNLOADING AND ASSEMBLY

- d. Lift wheel on hub with lifting device. Lower lifting device.
- e. Rotate wheel to align holes with studs, and push wheel onto studs.



- f. Install L9 nuts and L9 washers, and tighten to 170 ft·lbf (230 N·m) using the tightening sequence shown above.



IMPORTANT

Verify nuts and washers are L9 by checking for markings (A) shown above.

NOTE

To avoid damage to wheel disks, do NOT over-tighten wheel nuts.

- g. Repeat sequence three times.

IMPORTANT

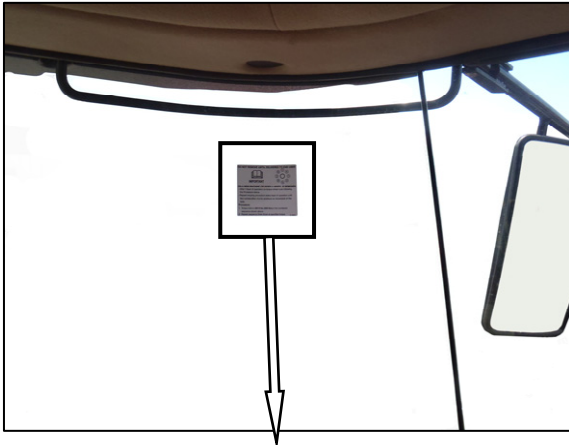
After one hour of operation, re-torque wheel nuts as per steps f. and g. above. Repeat torquing procedure at one hour intervals of operation until two consecutive checks produce no movement of the nuts.

PRE-DELIVERY CHECKS


Follow this procedure instead of the one provided on page 128 in the original instruction.

L. CAB INTERIOR

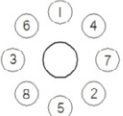
- a. After pre-delivery check is complete, remove plastic coverings from Cab Display Module and seats.



DO NOT REMOVE UNTIL DELIVERED TO END USER



IMPORTANT



ON A NEW MACHINE OR WHEN A WHEEL IS REMOVED

- Ensure that **ONLY L9 nuts** and **L9 washers** are used.
- After **1 hour** of operation re-torque wheel nuts following the Procedure below.
- Repeat torquing procedure **every hour** of operation until **two consecutive checks produce no movement of the nuts.**

Procedure:

1. Torque nuts to **170 ft-lbs (230 Nm)** in the numbered sequence shown above. **DO NOT OVERTORQUE, doing so may cause damage to stud.**
2. Repeat sequence three times at specified torque.

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166576

- b. Remove decal (MD #166576) from windshield **ONLY** after machine is delivered to end user.

PRE-DELIVERY CHECKS