

A40-D Self-Propelled Windrower Auger Header

Unloading and Assembly Instructions

169957 Revision A

Original Instruction

A40-D Self-Propelled Windrower Auger Header



1009163

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Introduction

This instructional manual describes the unloading, setup, and predelivery requirements for the MacDon A40-D Self-Propelled Windrower Auger Header, including a Grass Seed version.

Use the Table of Contents to guide you to specific topics.

Follow the procedures provided in this manual in the order given.

CAREFULLY READ THE INFORMATION PROVIDED IN THIS MANUAL BEFORE ATTEMPTING TO UNLOAD, ASSEMBLE, OR USE THE MACHINE.

NOTE:

Keep your MacDon publications up-to-date. The most current version can be downloaded from our website (www.macdon.com) or from our Dealer-only site (<https://portal.macdon.com>)(login required).

List of Revisions

The following list provides an account of major changes from the previous version of this document.

Summary of Change	Location
Added note regarding access to updated manuals to Introduction.	Introduction, page i
Added List of Revisions.	List of Revisions, page ii
Updated definitions.	4 Definitions, page 19
Updated illustrations to show new orientation of amber hazard lights.	6.9 Adjusting Transport Lights, page 34 8.8 Checking Lights, page 94
Added note to clarify that center deflectors should be oriented with narrow end toward front of cover and deep end toward rear.	6.10 Assembling Forming Shield, page 35
Revised attaching header to windrower procedures.	All sections throughout 6.12 Attaching an A-Series Header to an SP Windrower, page 41
Added note regarding reel motor hose configuration prior to attaching header to M100, M105, or M205 Windrower.	6.12 Attaching an A-Series Header to an SP Windrower, page 41
Updated procedure and added new illustrations for routing hoses at the reel motor.	6.12.1 Attaching A40-D Header to M100 or M105, page 41 6.12.4 Attaching A40-D Header to M205, page 54 6.16 Hose Routing, page 73
Added note regarding check valve MD #167344 when attaching an A40-D Auger Header to an M100 or M105 Self-Propelled Windrower.	6.13.1 Modifying Hydraulics on an M100 or M105, page 58
Removed reference to Routing Reverser Valve Jumper Hose when modifying M100 or M105 hydraulics.	
Added note regarding routing reverser valve jumper hose when switching from draper header to auger header.	6.14 Routing Reverser Valve Jumper Hose, page 66
Added new hose connection illustrations.	6.15 Attaching Hydraulics, page 67
Updated illustration with correct left-hand driveshield image.	6.16 Hose Routing, page 73
Updated image to show correct oiling points.	7.6 Oiling, page 84
Changed title Checking Header Flotation to Checking Header Float to match content.	8.4 Checking Header Float, page 88
Replaced skid shoe illustration to match quality of gauge roller illustration.	8.7 Checking Skid Shoes/Gauge Rollers, page 93
Updated illustration with correct right end header image.	8.9 Running Up Header, page 95
Updated header run-up steps 3 and 4 to correctly check knife speed and knife drive box pulley speed.	

Summary of Change	Location
Added Checking Knife Speed sections to Predelivery Checks.	<i>8.10 Checking Knife Speed, page 96</i>
Updated illustration to show new manuals case.	<i>8.12 Checking Manuals, page 100</i>
Removed manual part numbers and revised instructions to have A-Series manuals placed in the manual case.	
Added check knife speed item to Predelivery Checklist.	<i>Predelivery Checklist, page 101</i>
Revised text and formatting to improve readability.	Various locations throughout
Added and revised figure titles.	Various locations throughout

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1 Safety

1.1 Signal Words

Three signal words, “DANGER”, “WARNING”, and “CAUTION”, are used to alert you to hazardous situations. The appropriate signal word for each situation has been selected using the following guidelines:

DANGER

Indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury.

WARNING

Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury. It may also be used to alert against unsafe practices.

CAUTION

Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may be used to alert against unsafe practices.

1.2 General Safety

CAUTION

The following are general farm safety precautions that should be part of your operating procedure for all types of machinery.

Protect yourself.

- When assembling, operating, and servicing machinery, wear all the protective clothing and personal safety devices that **COULD** be necessary for the job at hand. Don't take chances. You may need:
 - A hard hat
 - Protective footwear with slip resistant soles
 - Protective glasses or goggles
 - Heavy gloves
 - Wet weather gear
 - A respirator or filter mask
- Be aware that exposure to loud noise can cause impairment or loss of hearing. Wear suitable hearing protection devices such as ear muffs or ear plugs to help protect against objectionable or loud noises.

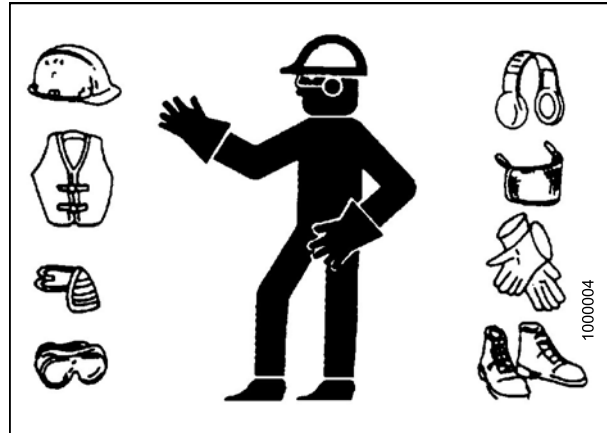


Figure 1.1: Safety Equipment



Figure 1.2: Safety Equipment

- Provide a first aid kit for use in case of emergencies.
- Keep a fire extinguisher on the machine. Be sure the fire extinguisher is properly maintained. Be familiar with its proper use.
- Keep young children away from the machinery at all times.
- Be aware that accidents often happen when the Operator is tired or in a hurry to get finished. Take the time to consider the safest way. Never ignore warning signs of fatigue.

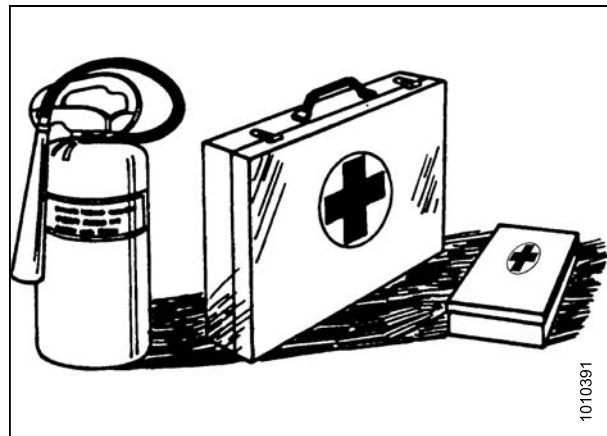


Figure 1.3: Safety Equipment

SAFETY

- Wear close-fitting clothing and cover long hair. Never wear dangling items such as scarves or bracelets.
- Keep all shields in place. Never alter or remove safety equipment. Make sure driveline guards can rotate independently of the shaft and can telescope freely.
- Use only service and repair parts made or approved by the equipment manufacturer. Substituted parts may not meet strength, design, or safety requirements.



Figure 1.4: Safety Around Equipment

- Keep hands, feet, clothing, and hair away from moving parts. Never attempt to clear obstructions or objects from a machine while the engine is running.
- Do **NOT** modify the machine. Non-authorized modifications may impair machine function and/or safety. It may also shorten the machine's life.
- Stop the engine and remove the key from ignition before leaving operator's seat for any reason. A child or even a pet could engage an idling machine.

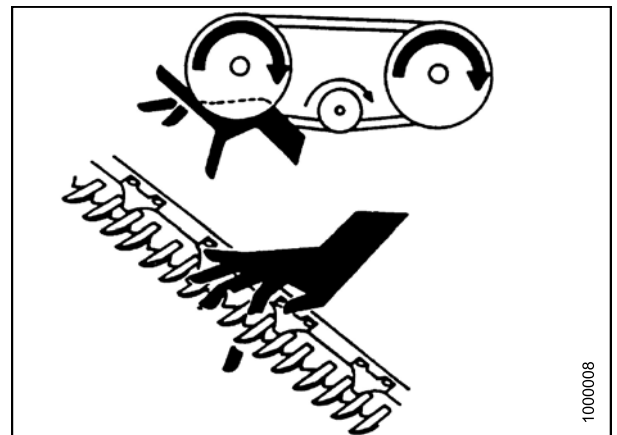


Figure 1.5: Safety Around Equipment

- Keep the service area clean and dry. Wet or oily floors are slippery. Wet spots can be dangerous when working with electrical equipment. Be sure all electrical outlets and tools are properly grounded.
- Keep work area well lit.
- Keep machinery clean. Straw and chaff, on a hot engine, are a fire hazard. Do **NOT** allow oil or grease to accumulate on service platforms, ladders, or controls. Clean machines before storage.
- Never use gasoline, naphtha, or any volatile material for cleaning purposes. These materials may be toxic and/or flammable.
- When storing machinery, cover sharp or extending components to prevent injury from accidental contact.



Figure 1.6: Safety Around Equipment

1.3 Safety Signs

- Keep safety signs clean and legible at all times.
- Replace safety signs that are missing or become illegible.
- If original parts on which a safety sign was installed are replaced, be sure the repair part also bears the current safety sign.
- Safety signs are available from your Dealer Parts Department.

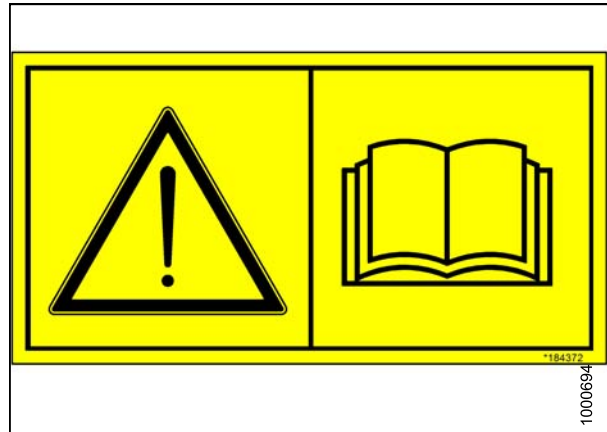


Figure 1.7: Operator's Manual Decal

2 Recommended Torques

2.1 Torque Specifications

The following tables provide the correct torque values for various bolts, cap screws, and hydraulic fittings.

- Tighten all bolts to the torque values specified in the charts (unless otherwise noted throughout this manual).
- Replace hardware with the same strength and grade of bolt.
- Use the torque value tables as a guide and periodically check tightness of bolts.
- Understand torque categories for bolts and cap screws by using their identifying head markings.

2.1.1 SAE Bolt Torque Specifications

Torque values shown in the following tables are valid for non-greased, or non-oiled threads and heads; therefore, do **NOT** grease or oil bolts or cap screws unless otherwise specified in this manual.

Table 2.1 SAE Grade 5 Bolt and Grade 5 Free Spinning Nut

Nominal Size (A)	Torque (ft-lbf) (*in-lbf)		Torque (N-m)	
	Min.	Max.	Min.	Max.
1/4-20	*106	*117	11.9	13.2
5/16-18	*218	*241	24.6	27.1
3/8-16	32	36	44	48
7/16-14	52	57	70	77
1/2-13	79	87	106	118
9/16-12	114	126	153	170
5/8-11	157	173	212	234
3/4-10	281	311	380	420
7/8-9	449	496	606	669
1-8	611	676	825	912

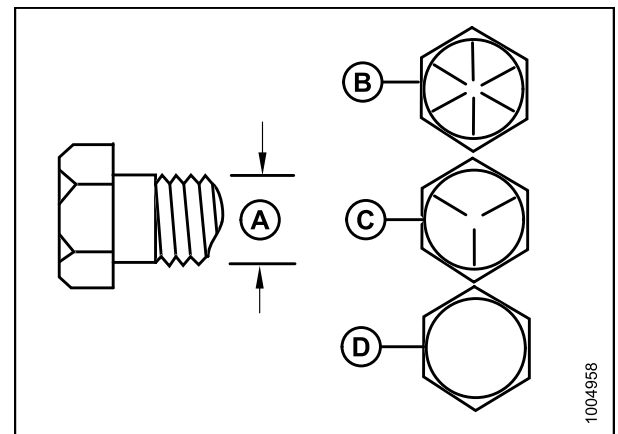


Figure 2.1: Bolt Grades

A - Nominal Size
C - SAE-5

B - SAE-8
D - SAE-2

RECOMMENDED TORQUES

Table 2.2 SAE Grade 5 Bolt and Grade F Distorted Thread Nut

Nominal Size (A)	Torque (ft·lbf) (*in·lbf)		Torque (N·m)	
	Min.	Max.	Min.	Max.
1/4-20	*72	*80	8.1	9
5/16-18	*149	*164	16.7	18.5
3/8-16	22	24	30	33
7/16-14	35	39	48	53
1/2-13	54	59	73	80
9/16-12	77	86	105	116
5/8-11	107	118	144	160
3/4-10	192	212	259	286
7/8-9	306	338	413	456
1-8	459	507	619	684

Table 2.3 SAE Grade 8 Bolt and Grade G Distorted Thread Nut

Nominal Size (A)	Torque (ft·lbf) (*in·lbf)		Torque (N·m)	
	Min.	Max.	Min.	Max.
1/4-20	*150	*165	16.8	18.6
5/16-18	18	19	24	26
3/8-16	31	34	42	46
7/16-14	50	55	67	74
1/2-13	76	84	102	113
9/16-12	109	121	148	163
5/8-11	151	167	204	225
3/4-10	268	296	362	400
7/8-9	432	477	583	644
1-8	647	716	874	966

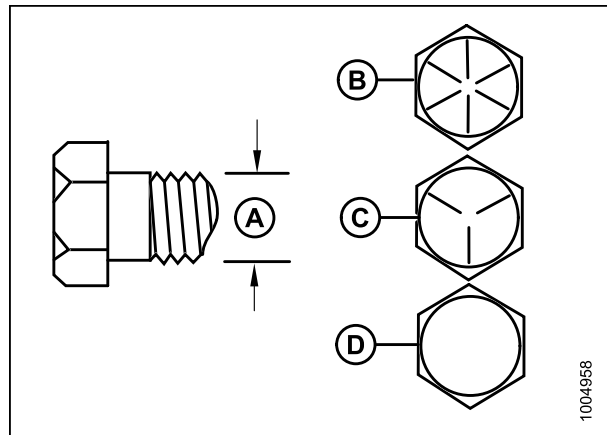


Figure 2.2: Bolt Grades

A - Nominal Size
C - SAE-5

B - SAE-8
D - SAE-2

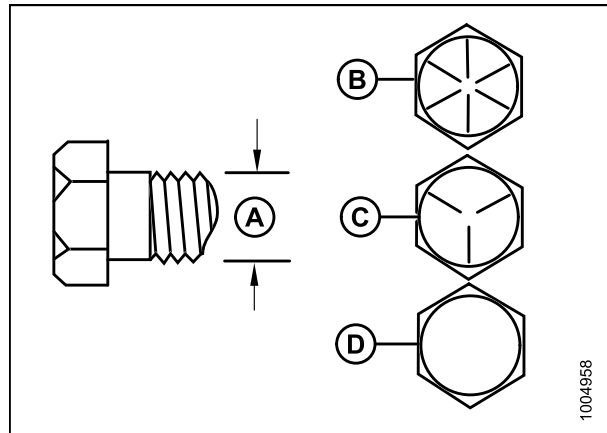


Figure 2.3: Bolt Grades

A - Nominal Size
C - SAE-5

B - SAE-8
D - SAE-2

RECOMMENDED TORQUES

Table 2.4 SAE Grade 8 Bolt and Grade 8 Free Spinning Nut

Nominal Size (A)	Torque (ft·lbf) (*in·lbf)		Torque (N·m)	
	Min.	Max.	Min.	Max.
1/4-20	*150	*165	16.8	18.6
5/16-18	26	28	35	38
3/8-16	46	50	61	68
7/16-14	73	81	98	109
1/2-13	111	123	150	166
9/16-12	160	177	217	239
5/8-11	221	345	299	330
3/4-10	393	435	531	587
7/8-9	633	700	855	945
1-8	863	954	1165	1288

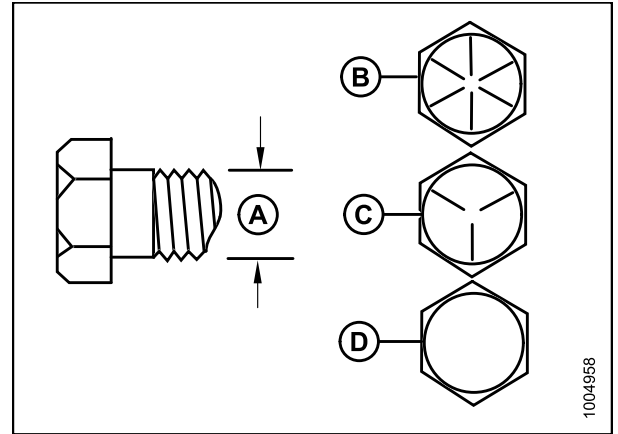


Figure 2.4: Bolt Grades

A - Nominal Size
C - SAE-5

B - SAE-8
D - SAE-2

2.1.2 Metric Bolt Specifications

Table 2.5 Metric Class 8.8 Bolts and Class 9 Free Spinning Nut

Nominal Size (A)	Torque (ft·lbf) (*in·lbf)		Torque (N·m)	
	Min.	Max.	Min.	Max.
3-0.5	*13	*14	1.4	1.6
3.5-0.6	*20	*22	2.2	2.5
4-0.7	*29	*32	3.3	3.7
5-0.8	*59	*66	6.7	7.4
6-1.0	*101	*112	11.4	12.6
8-1.25	20	23	28	30
10-1.5	40	45	55	60
12-1.75	70	78	95	105
14-2.0	113	124	152	168
16-2.0	175	193	236	261
20-2.5	341	377	460	509
24-3.0	589	651	796	879

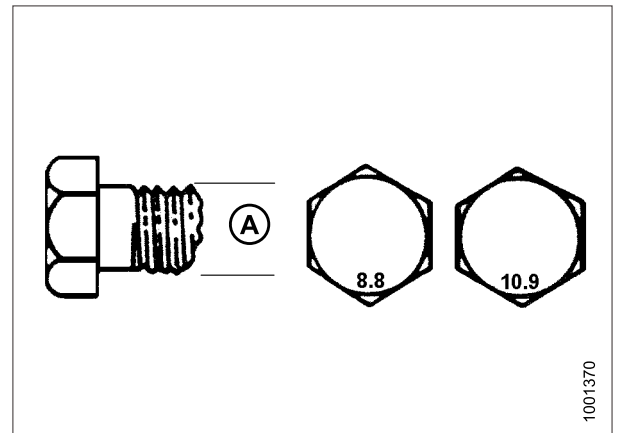


Figure 2.5: Bolt Grades

RECOMMENDED TORQUES

Table 2.6 Metric Class 8.8 Bolts and Class 9 Distorted Thread Nut

Nominal Size (A)	Torque (ft·lbf) (*in·lbf)		Torque (N·m)	
	Min.	Max.	Min.	Max.
3-0.5	*9	*10	1	1.1
3.5-0.6	*14	*15	1.5	1.7
4-0.7	*20	*22	2.3	2.5
5-0.8	*40	*45	4.5	5
6-1.0	*69	*76	7.7	8.6
8-1.25	*167	*185	18.8	20.8
10-1.5	28	30	37	41
12-1.75	48	53	65	72
14-2.0	77	85	104	115
16-2.0	119	132	161	178
20-2.5	233	257	314	347
24-3.0	402	444	543	600

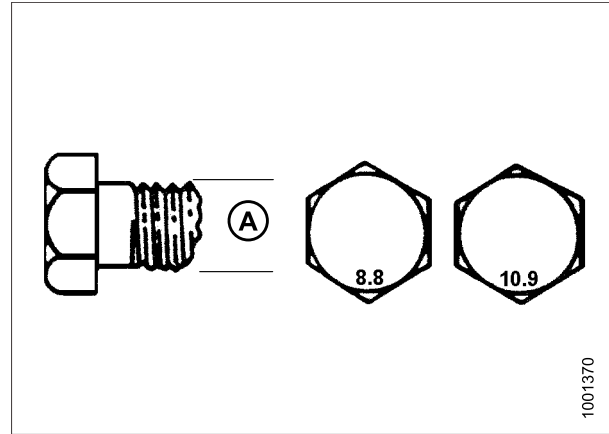


Figure 2.6: Bolt Grades

Table 2.7 Metric Class 10.9 Bolts and Class 10 Free Spinning Nut

Nominal Size (A)	Torque (ft·lbf) (*in·lbf)		Torque (N·m)	
	Min.	Max.	Min.	Max.
3-0.5	*18	*19	1.8	2
3.5-0.6	*27	*30	2.8	3.1
4-0.7	*41	*45	4.2	4.6
5-0.8	*82	*91	8.4	9.3
6-1.0	*140	*154	14.3	15.8
8-1.25	28	31	38	42
10-1.5	56	62	75	83
12-1.75	97	108	132	145
14-2.0	156	172	210	232
16-2.0	242	267	326	360
20-2.5	472	521	637	704
24-3.0	815	901	1101	1217

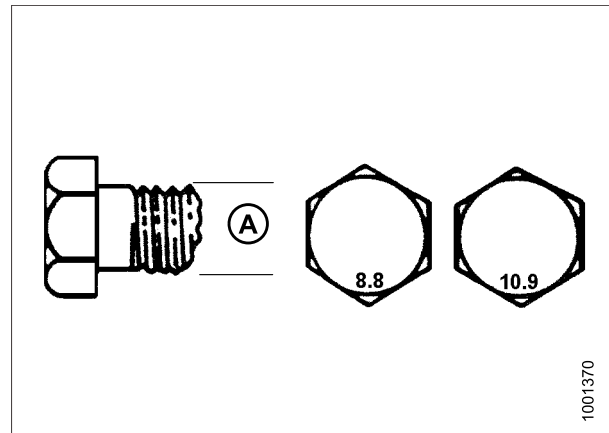


Figure 2.7: Bolt Grades

RECOMMENDED TORQUES

Table 2.8 Metric Class 10.9 Bolts and Class 10 Distorted Thread Nut

Nominal Size (A)	Torque (ft·lbf) (*in·lbf)		Torque (N·m)	
	Min.	Max.	Min.	Max.
3-0.5	*12	*13	1.3	1.5
3.5-0.6	*19	*21	2.1	2.3
4-0.7	*28	*31	3.1	3.4
5-0.8	*56	*62	6.3	7
6-1.0	*95	*105	10.7	11.8
8-1.25	19	21	26	29
10-1.5	38	42	51	57
12-1.75	66	73	90	99
14-2.0	106	117	143	158
16-2.0	165	182	222	246
20-2.5	322	356	434	480
24-3.0	556	614	750	829

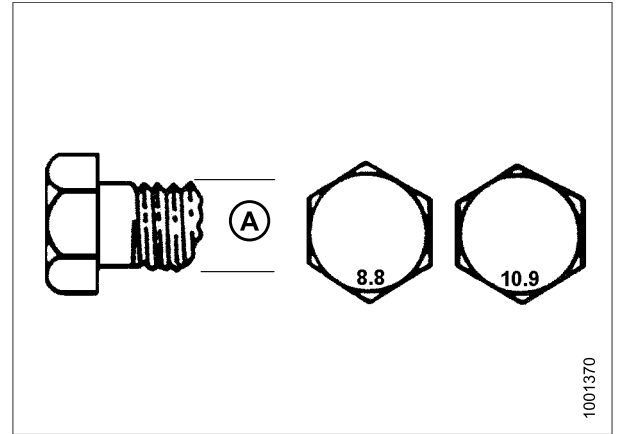


Figure 2.8: Bolt Grades

RECOMMENDED TORQUES

2.1.3 Metric Bolt Specifications Bolting into Cast Aluminum

Table 2.9 Metric Bolt Bolting into Cast Aluminum

Nominal Size (A)	Bolt Torque			
	8.8 (Cast Aluminum)		10.9 (Cast Aluminum)	
	ft-lbf	N-m	ft-lbf	N-m
M3	–	–	1	–
M4	–	–	2.6	4
M5	–	–	5.5	8
M6	6	9	9	12
M8	14	20	20	28
M10	28	40	40	55
M12	52	70	73	100
M14	–	–	–	–
M16	–	–	–	–

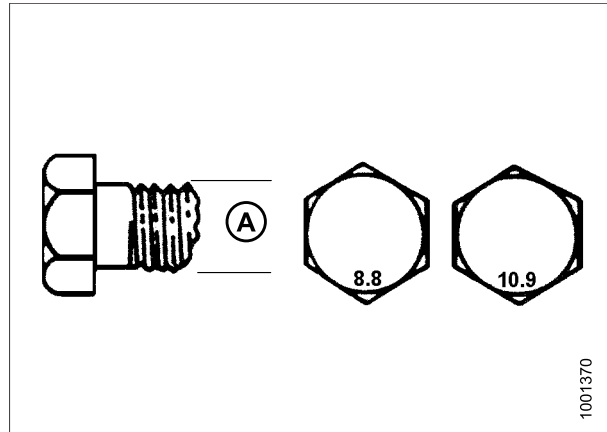


Figure 2.9: Bolt Grades

2.1.4 Flare-Type Hydraulic Fittings

1. Check flare (A) and flare seat (B) for defects that might cause leakage.
2. Align tube (C) with fitting (D), and thread nut (E) onto fitting without lubrication until contact has been made between the flared surfaces.
3. Torque the fitting nut (E) to the specified number of flats from finger tight (FFFT) or to a given torque value shown in Table [2.10 Flare-Type Hydraulic Tube Fittings, page 11](#).
4. Use two wrenches to prevent fitting (D) from rotating. Place one wrench on the fitting body (D), and tighten nut (E) with the other wrench to the torque shown.
5. Assess the final condition of the connection.

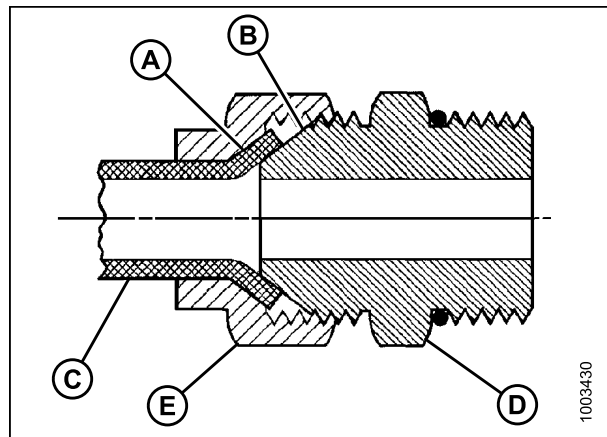


Figure 2.10: Hydraulic Fitting

RECOMMENDED TORQUES

Table 2.10 Flare-Type Hydraulic Tube Fittings

SAE No.	Tube Size O.D.(in.)	Thread Size (in.)	Nut Size Across Flats (in.)	Torque Value ¹		Flats from Finger Tight (FFFT)	
				ft·lbf	N·m	Flats	Turns
3	3/16	3/8	7/16	6	8	1	1/6
4	1/4	7/16	9/16	9	12	1	1/6
5	5/16	1/2	5/8	12	16	1	1/6
6	3/8	9/16	11/16	18	24	1	1/6
8	1/2	3/4	7/8	34	46	1	1/6
10	5/8	7/8	1	46	62	1	1/6
12	3/4	1-1/16	1-1/4	75	102	3/4	1/8
14	7/8	1-3/8	1-3/8	90	122	3/4	1/8
16	1	1-5/16	1-1/2	105	142	3/4	1/8

1. Torque values shown are based on lubricated connections as in reassembly.

RECOMMENDED TORQUES

2.1.5 O-Ring Boss (ORB) Hydraulic Fittings (Adjustable)

1. Inspect O-ring (A) and seat (B) for dirt or obvious defects.
2. Back off the lock nut (C) as far as possible. Ensure that washer (D) is not loose and is pushed toward the lock nut (C) as far as possible.
3. Check that O-ring (A) is **NOT** on the threads and adjust if necessary.
4. Apply hydraulic system oil to the O-ring (A).

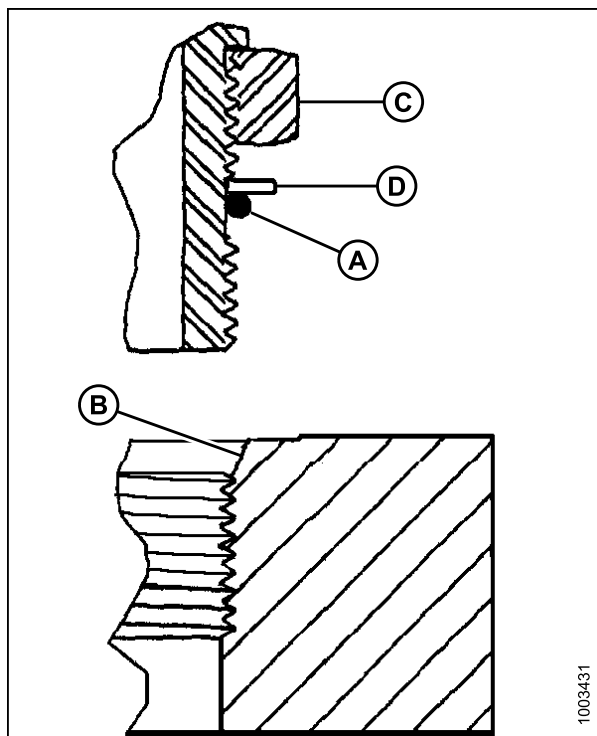


Figure 2.11: Hydraulic Fitting

5. Install fitting (B) into port until back up washer (D) and O-ring (A) contact the part face (E).
6. Position angle fittings by unscrewing no more than one turn.
7. Turn lock nut (C) down to washer (D) and tighten to torque shown. Use two wrenches, one on fitting (B) and the other on lock nut (C).
8. Check the final condition of the fitting.

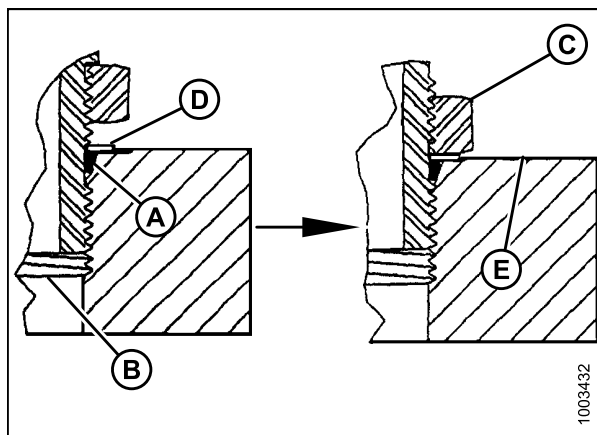


Figure 2.12: Hydraulic Fitting

RECOMMENDED TORQUES

Table 2.11 O-Ring Boss (ORB) Hydraulic Fittings (Adjustable)

SAE Dash Size	Thread Size (in.)	Torque Value ²	
		ft·lbf (*in·lbf)	N·m
-3	3/8-24	*106–115	12–13
-4	7/16-20	14–15	19–21
-5	1/2-20	15–24	21–33
-6	9/16-18	19–21	26–29
-8	3/4-16	34–37	46–50
-10	7/8-14	55–60	75–82
-12	1-1/16-12	88–97	120–132
-14	1-3/8-12	113–124	153–168
-16	1-5/16-12	130–142	176–193
-20	1-5/8-12	163–179	221–243
-24	1-7/8-12	199–220	270–298

2. Torque values shown are based on lubricated connections as in reassembly.

RECOMMENDED TORQUES

2.1.6 O-Ring Boss (ORB) Hydraulic Fittings (Non-Adjustable)

1. Inspect O-ring (A) and seat (B) for dirt or obvious defects.
2. Check that O-ring (A) is **NOT** on the threads and adjust if necessary.
3. Apply hydraulic system oil to the O-ring.
4. Install fitting (C) into port until fitting is hand tight.
5. Torque fitting (C) according to the values in Table 2.12 *O-Ring Boss (ORB) Hydraulic Fittings (Non-Adjustable)*, page 14.
6. Check the final condition of the fitting.

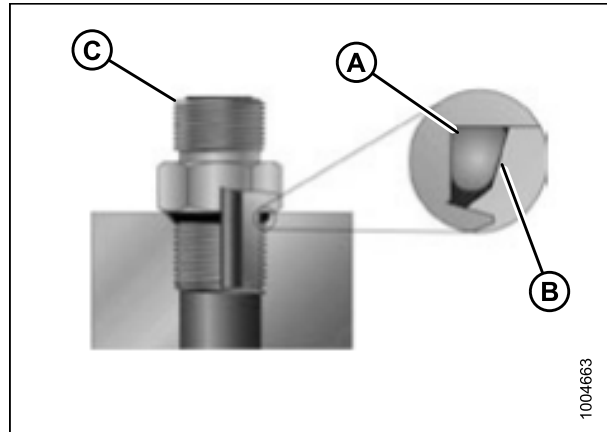


Figure 2.13: Hydraulic Fitting

Table 2.12 O-Ring Boss (ORB) Hydraulic Fittings (Non-Adjustable)

SAE Dash Size	Thread Size (in.)	Torque Value ³	
		ft·lbf (*in·lbf)	N·m
-3	3/8-24	*106–115	12–13
-4	7/16–20	14–15	19–21
-5	1/2–20	15–24	21–33
-6	9/16–18	19–21	26–29
-8	3/4–16	34–37	46–50
-10	7/8–14	55–60	75–82
-12	1-1/16-12	88–97	120–132
-14	1-3/8-12	113–124	153–168
-16	1-5/16-12	130–142	176–193
-20	1-5/8-12	163–179	221–243
-24	1-7/8-12	199–220	270–298

3. Torque values shown are based on lubricated connections as in reassembly.

RECOMMENDED TORQUES

2.1.7 O-Ring Face Seal (ORFS) Hydraulic Fittings

1. Check components to ensure that the sealing surfaces and fitting threads are free of burrs, nicks, scratches, or any foreign material.



Figure 2.14: Hydraulic Fitting

2. Apply hydraulic system oil to the O-ring (B).
3. Align the tube or hose assembly so that the flat face of the sleeve (A) or (C) comes in full contact with O-ring (B).
4. Thread tube or hose nut (D) until hand-tight. The nut should turn freely until it is bottomed out.
5. Torque fittings according to the values in Table [2.13 O-Ring Face Seal \(ORFS\) Hydraulic Fittings, page 16](#).

NOTE:

If applicable, hold the hex on the fitting body (E) to prevent rotation of fitting body and hose when tightening the fitting nut (D).

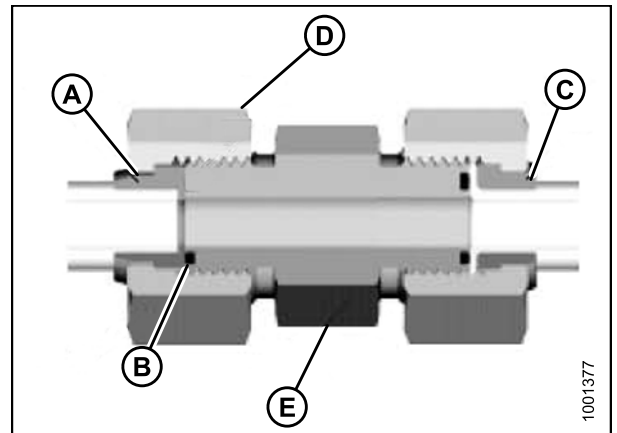


Figure 2.15: Hydraulic Fitting

6. Use three wrenches when assembling unions or joining two hoses together.
7. Check the final condition of the fitting.

RECOMMENDED TORQUES

Table 2.13 O-Ring Face Seal (ORFS) Hydraulic Fittings

SAE Dash Size	Thread Size (in.)	Torque Value ⁴	
		ft·lbf (*in·lbf)	N·m
-3	Note ⁵	—	—
-4	9/16–18	18–21	25–28
-5	Note ⁵	—	—
-6	11/16-16	29–32	40–44
-8	13/16-16	41–45	55–61
-10	1–14	59–65	80–88
-12	1-3/16-12	85–94	115–127
-14	Note ⁵	—	—
-16	1-7/16-12	111–122	150–165
-20	1-11/16-12	151–167	205–226
-24	2–12	232–256	315–347
-32	2-1/2-12	376–414	510–561

4. Torque values and angles shown are based on lubricated connection as in reassembly.

5. O-ring face seal type end not defined for this tube size.

3 Conversion Chart

Table 3.1 Conversion Chart

Quantity	Inch-Pound Units		Factor	SI Units (Metric)	
	Unit Name	Abbreviation		Unit Name	Abbreviation
Area	Acres	acres	$\times 0.4047 =$	Hectares	ha
Flow	US Gallons per Minute	gpm	$\times 3.7854 =$	Liters per Minute	L/min
Force	Pounds Force	lbf	$\times 4.4482 =$	Newtons	N
Length	Inch	in.	$\times 25.4 =$	Millimeters	mm
	Foot	ft.	$\times 0.305 =$	Meters	m
Power	Horsepower	hp	$\times 0.7457 =$	Kilowatts	kW
Pressure	Pounds per Square Inch	psi	$\times 6.8948 =$	Kilopascals	kPa
			$\times .00689 =$	Megapascals	MPa
			$\div 14.5038 =$	Bar (Non-SI)	bar
Torque	Pound Feet or Foot Pounds	ft-lbf	$\times 1.3558 =$	Newton Meters	N-m
	Pound Inches or Inch Pounds	in-lbf	$\times 0.1129 =$	Newton Meters	N-m
Temperature	Degrees Fahrenheit	°F	$(^{\circ}\text{F}-32) \times 0.56 =$	Celsius	°C
Velocity	Feet per Minute	ft/min	$\times 0.3048 =$	Meters per Minute	m/min
	Feet per Second	ft/s	$\times 0.3048 =$	Meters per Second	m/s
	Miles per Hour	mph	$\times 1.6063 =$	Kilometres per Hour	km/h
Volume	US Gallons	US gal	$\times 3.7854 =$	Liters	L
	Ounces	oz.	$\times 29.5735 =$	Milliliters	ml
	Cubic Inches	in. ³	$\times 16.3871 =$	Cubic Centimetres	cm ³ or cc
Weight	Pounds	lbs	$\times 0.4536 =$	Kilograms	kg

4 Definitions

The following terms and acronyms may be used in this manual.

Term	Definition
A-Series header	MacDon auger header
API	American Petroleum Institute
APT	Articulated Power Turn
ASTM	American Society of Testing and Materials
Bolt	A headed and externally threaded fastener that is designed to be paired with a nut
Cab-forward	Windrower operation with the Operator and cab facing in the direction of travel
CDM	Cab display module on a self-propelled windrower
Center-link	A hydraulic cylinder link between the header and the machine to which it is attached: It is used to change header angle
CGVW	Combined vehicle gross weight
DK	Double knife
DKD	Double-knife drive
Finger tight	Finger tight is a reference position where sealing surfaces or components are making contact with each other and the fitting has been tightened to a point where the fitting is no longer loose
FFFT	Flats from finger tight
GSL	Ground speed lever
GSS	Grass Seed Special
GVW	Gross vehicle weight
Hard joint	A joint made with the use of a fastener where the joining materials are highly incompressible
Header	A machine that cuts and lays crop into a windrow and is attached to a self-propelled windrower
Hex key	A hex key or Allen key (also known by various other synonyms) is a tool of hexagonal cross-section used to drive bolts and screws that have a hexagonal socket in the head (internal-wrenching hexagon drive)
hp	Horsepower
ISC	Intermediate Speed Control
JIC	Joint Industrial Council: a standards body that developed the standard sizing and shape for original 37° flared fitting
Knife	A cutting device which uses a reciprocating cutter (also called a sickle)
n/a	Not applicable
Nut	An internally threaded fastener that is designed to be paired with a bolt
N-DETENT	The slot opposite the NEUTRAL position on operator's console
NPT	National Pipe Thread: a style of fitting used for low pressure port openings. Threads on NPT fittings are uniquely tapered for an interference fit

DEFINITIONS

Term	Definition
ORB	O-ring boss: a style of fitting commonly used in port opening on manifolds, pumps and motors
ORFS	O-ring face seal: a style of fitting commonly used for connecting hoses and tubes. This style of fitting is also commonly called ORS, which stands for O-ring seal
PTO	Power Take-Off
RoHS (Reduction of Hazardous Substances)	A directive by the European Union to restrict the use of certain hazardous substances (such as hexavalent chromium used in some yellow zinc platings)
SAE	Society of Automotive Engineers
Screw	A headed and externally threaded fastener that threads into preformed threads or forms its own thread in one of the mating parts
Self-Propelled (SP) Windrower	Self-propelled machine consisting of a power unit with a header
SK	Single knife
SKD	Single-knife drive
Soft joint	A joint made with the use of a fastener where the joining materials are compressible or experience relaxation over a period of time
spm	Strokes per minute
Tractor	Agricultural type tractor
Truck	A four-wheel highway/road vehicle weighing no less than 7500 lbs (3400 kg)
Timed knife drive	Synchronized motion applied at the cutterbar to two separately driven knives from a single hydraulic motor
Tension	Axial load placed on a bolt or screw, usually measured in pounds (lb) or Newtons (N)
TFFT	Turns from finger tight
Torque	The product of a force X lever arm length, usually measured in foot-pounds (ft·lbf) or Newton-meters (N·m)
Torque angle	A tightening procedure where the fitting is assembled to a precondition (finger tight) and then the nut is turned further a number of degrees or a number of flats to achieve its final position
Torque-tension	The relationship between the assembly torque applied to a piece of hardware and the axial load it induces in the bolt or screw
UCA	Upper cross auger
Untimed knife drive	Unsynchronized motion applied at the cutterbar to two separately driven knives from a single hydraulic motor or two hydraulic motors
Washer	A thin cylinder with a hole or slot located in the center and is to be used as a spacer, load distribution element, or a locking mechanism
Windrower	Power unit of a self-propelled header

5 Unloading the Machine

Follow each procedure in this chapter in order.

5.1 Unloading the Header

CAUTION

To avoid injury to bystanders from being struck by machinery, do **NOT** allow anyone to stand in unloading area.

CAUTION

Equipment used for unloading must meet or exceed the requirements specified below. Using inadequate equipment may result in chain breakage, vehicle tipping, or machine damage.

Table 5.1 Lifting Vehicle

Minimum Capacity ⁶	8000 lb (3630 kg)
Minimum Fork Length	78 in. (1981 mm)

IMPORTANT:

Forklifts are normally rated for a load located 24 in. (610 mm) ahead of back end of the forks. To obtain the forklift capacity at 48 in. (1220 mm), check with your forklift distributor.

WARNING

Be sure forks are secure before moving away from load. Stand clear when lifting.

5.1.1 Unloading the Header from a Truck Flatbed

IMPORTANT:

Do **NOT** unload using lean bar for lifting. Chain hook slots in lean bar are only for laying the machine over into working position after it is on the ground.

NOTE:

Take care not to bend parts on backtube.

6. At 48 in. (1220 mm) from back end of forks.

UNLOADING THE MACHINE

To unload the header, follow these steps:

1. Remove hauler's tie-down straps and chains.
2. Approach header from either its underside or topside and slide forks (A) in underneath lifting framework as far as possible.

NOTE:

When possible, approach from the underside to minimize potential for scratching the unit.

3. Raise header off deck.

IMPORTANT:

If load is "two wide", take care not to contact the other machine.

4. Back up until unit clears trailer and slowly lower to 6 in. (150 mm) from ground.
5. Take to storage or setup area.
6. Set header down securely on level ground.
7. Repeat for other header if required.
8. Check for shipping damage and missing parts.

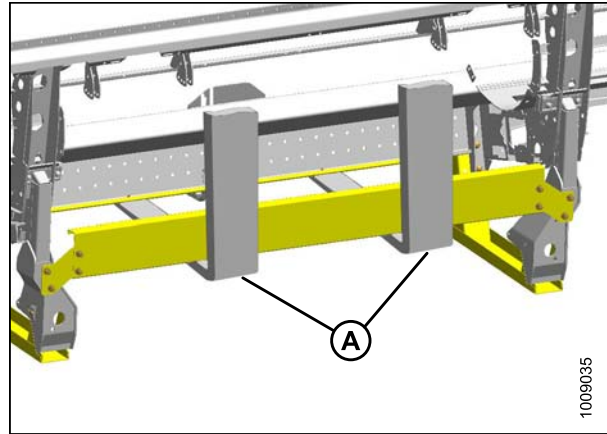


Figure 5.1: Forks in Position



Figure 5.2: Topside of Header in Shipping Configuration



Figure 5.3: Underside of Header in Shipping Configuration

6 Assembling the Machine

Once all unloading procedures have been completed, it is time to set up the machine. Follow each procedure in this chapter in order.

6.1 Removing Underside Shipping Stand

CAUTION

Keep feet clear when removing final bolts.

1. Remove four bolts (A) and remove shipping stand (B). Discard stand and hardware.

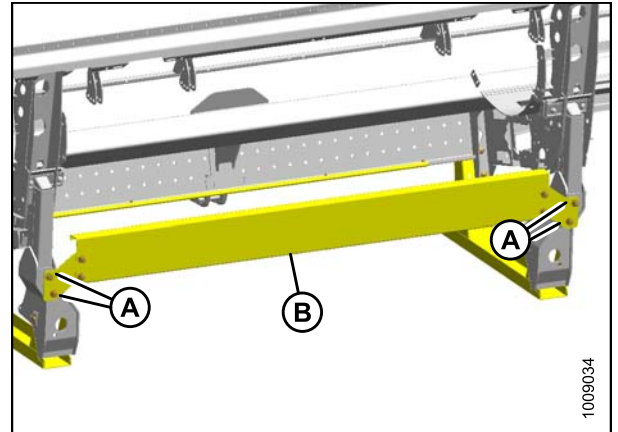


Figure 6.1: Underside Shipping Stand

6.2 Installing Skid Shoes

If kit is **NOT** supplied, proceed to [6.3 Installing Gauge Rollers, page 25](#). Otherwise, proceed as follows:

NOTE:

This kit may be installed later in the header assembly sequence, but it may be easier prior to laying the header down.

1. Unpack skid shoe bundle.
2. Remove two clevis pins (A) from each skid shoe.
3. Remove nuts, bolts, and clips (B) from skid shoe.

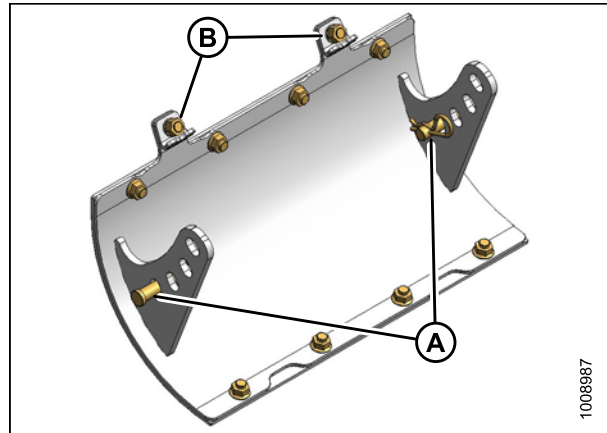


Figure 6.2: Skid Shoe Bundle

4. Position skid shoe below cutterbar and insert tabs on skid shoe into slots (A) in frame. Secure with clevis pin (B).

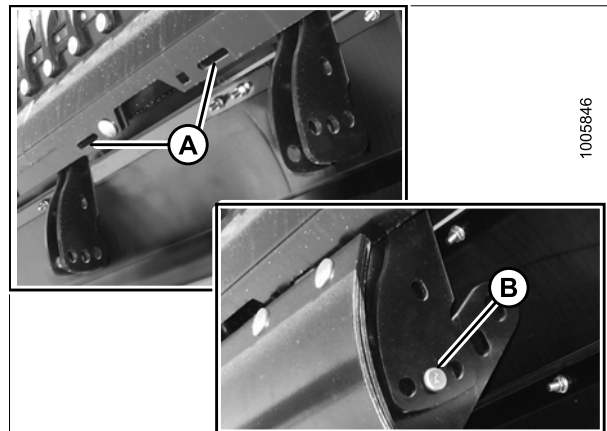


Figure 6.3: Skid Shoe Hardware

5. Attach clips (A) with bolts and nuts removed earlier in this procedure to secure skid shoe to cutterbar.

NOTE:

Use a socket and ratchet wrench to access the nuts.

6. Tighten nuts.
7. Remove clevis pin (B) and adjust skid shoe to desired height. Reinstall two clevis pins (B) and secure with lynch pins.
8. Repeat previous steps for opposite side. Set both skid shoes to the same position.

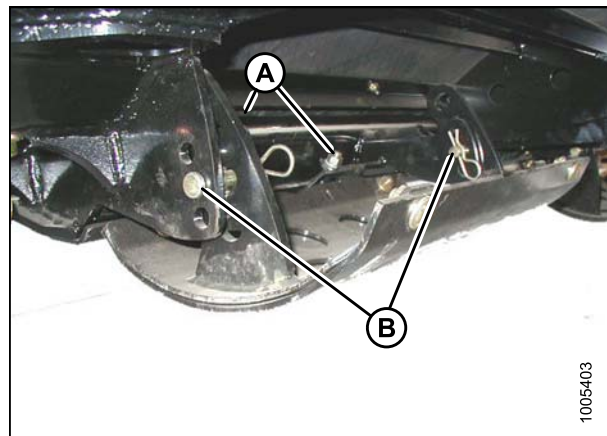


Figure 6.4: Skid Shoe Installed

6.3 Installing Gauge Rollers

If kit is **NOT** supplied, proceed to [6.4 Lowering the Header, page 27](#). Otherwise, proceed as follows.

NOTE:

This kit may be installed later in the header assembly sequence, but it may be easier prior to laying the header down.

1. Unpack gauge roller bundle.
2. Remove two locking pins (A) from each assembly.
3. Remove nuts, bolts, and clips (B) from assembly.

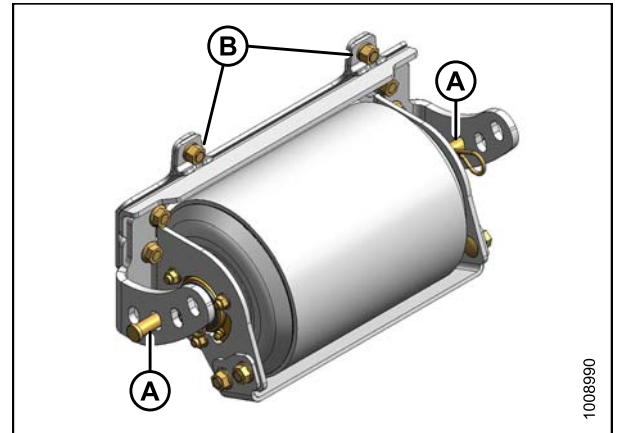


Figure 6.5: Gauge Roller in Shipping Configuration

4. Insert tabs on roller assembly into slots (A) on cutterbar at outboard mounting locations on frame.

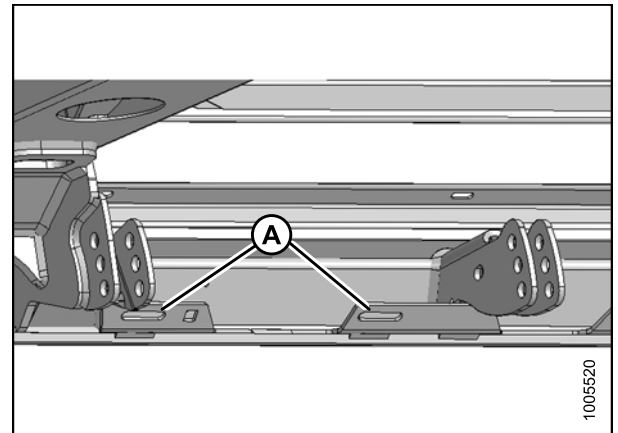


Figure 6.6: Gauge Roller Mounting Location

ASSEMBLING THE MACHINE

5. Secure to support bracket with locking pin (B) at lowest position.
6. Attach clips (A) with bolts and nuts removed earlier in this procedure to secure roller assembly to cutterbar.
7. Tighten nuts.

NOTE:

Use a socket and ratchet wrench to access the nuts.

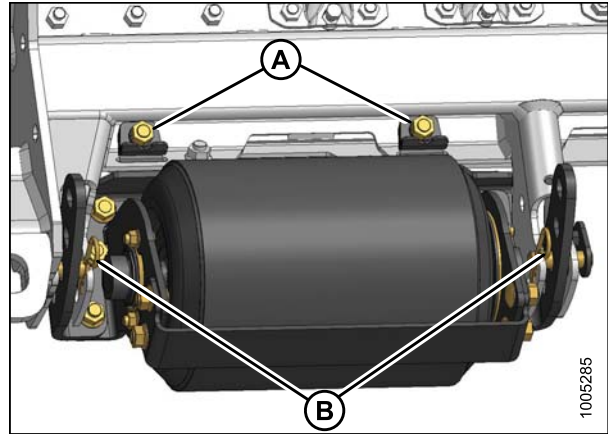


Figure 6.7: Gauge Roller

8. Remove locking pin (A) and adjust rollers to desired height. Reinstall both locking pins (A).
9. Ensure that nut (B) on each pin registers in adjacent hole in support bracket.
10. Secure pins with hairpins (C).
11. Repeat previous steps for opposite side. Set both gauge rollers to the same position.

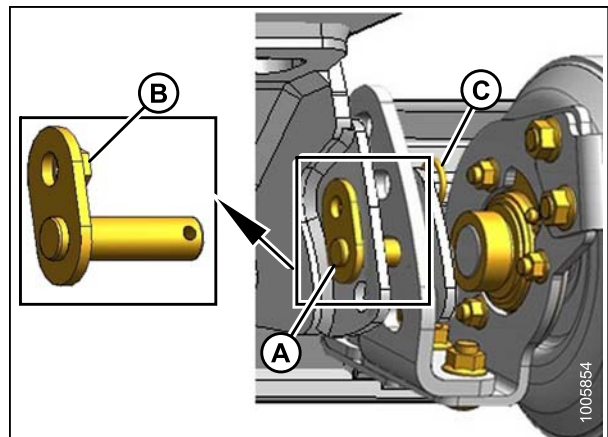


Figure 6.8: Gauge Roller and Locking Pin

6.4 Lowering the Header

To lower the header to the ground, follow these steps:

1. Attach either a spreader bar or chain to forks.

CAUTION

Ensure spreader bar or chain is secured to the forks so that it cannot slide off the forks or towards the mast as the header is lowered to the ground.

2. Drive lifting vehicle to approach header from its underside.
3. Attach chain hooks to lean bar at slots as shown.

IMPORTANT:

See table below for minimum chain specifications. Also, chain length must be sufficient to provide a minimum 4 ft. (1.2 m) vertical chain height.

Table 6.1 Chain Specifications

Chain Type	Overhead lifting quality (1/2 in.)
Minimum Working Load	5000 lb (2270 kg)

CAUTION

Stand clear when lowering, as machine may swing.

NOTE:

Do **NOT** lift at lean bar when unloading from trailer. This procedure is only for laying the machine over into working position.

4. Raise forks until lift chains are fully tensioned.

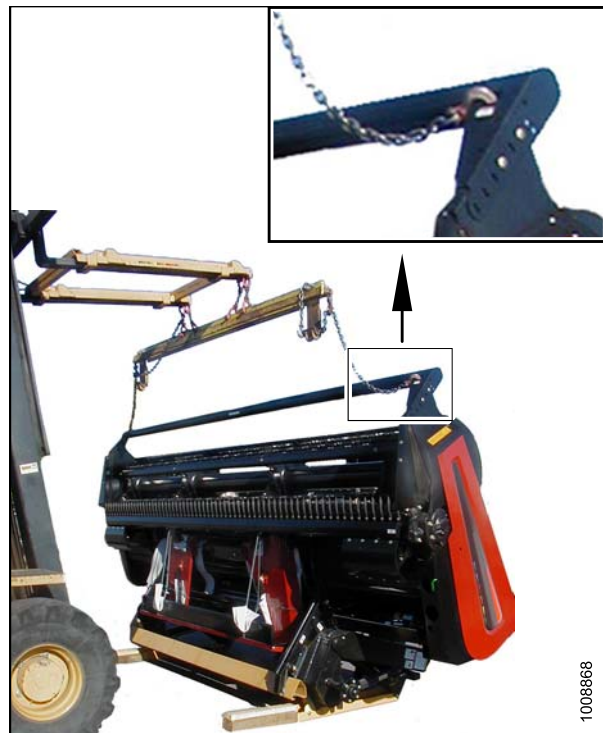


Figure 6.9: Header with Forklift

ASSEMBLING THE MACHINE

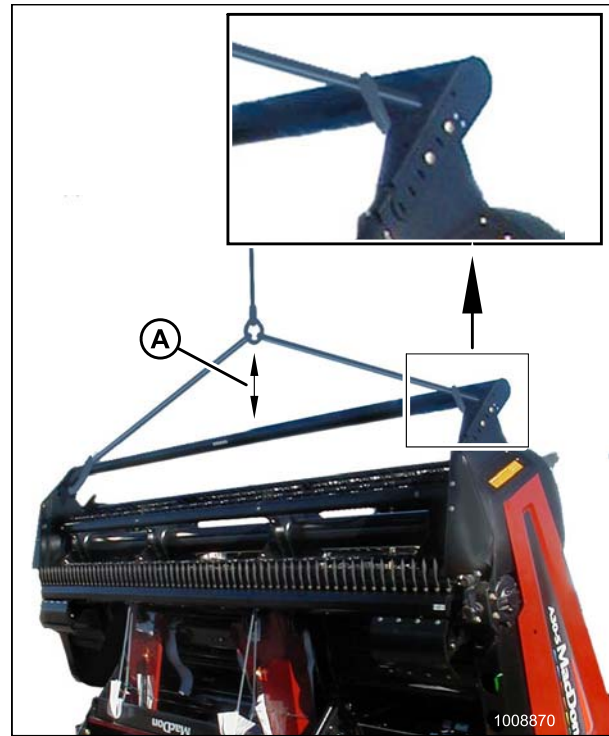


Figure 6.10: Header with Crane

A - 48 in. (1.2 m) Minimum

5. Back up **SLOWLY**, while simultaneously lowering machine, so that cutterbar skid shoes rest on blocks (A).
6. Remove chain hooks from lean bar.

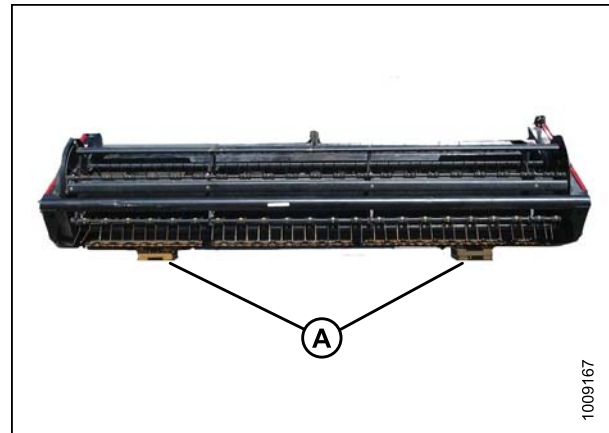


Figure 6.11: Header on Blocks

ASSEMBLING THE MACHINE

7. Attach chain to center-link anchor (A) on frame tube and raise rear of header approximately 12 in. (305 mm) off ground.

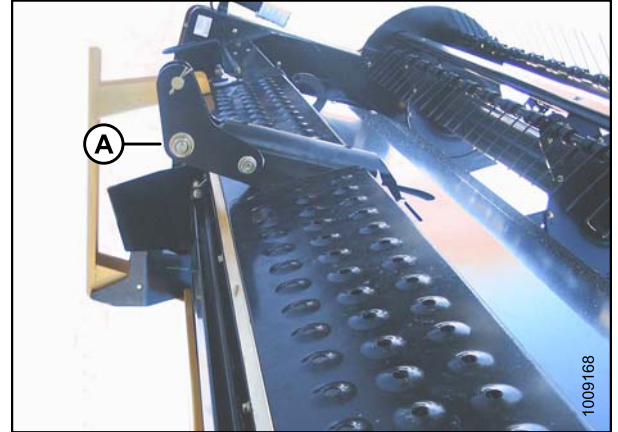


Figure 6.12: Center-Link Anchor

8. Remove lynch pin from clevis pin (A) in header stand at right side of header.
9. Hold stand (B) and remove clevis pin (A).

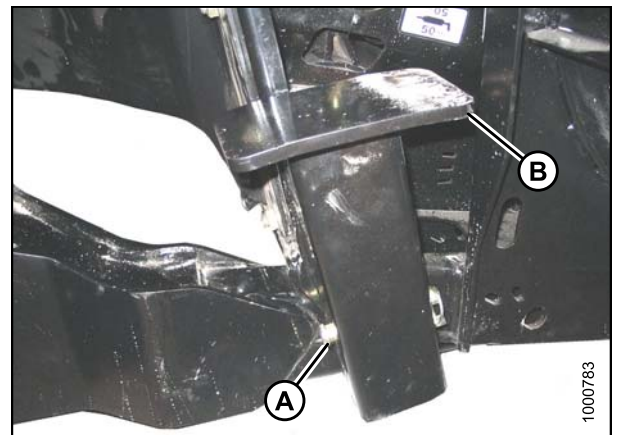


Figure 6.13: Header Stand in Shipping Position

10. Invert stand (A) and reinstall on header leg in upper hole location with clevis pin (B). Secure clevis pin (B) with lynch pin.

NOTE:

In soft conditions, use a wooden block under the stand.

11. Lower header onto stand (A).

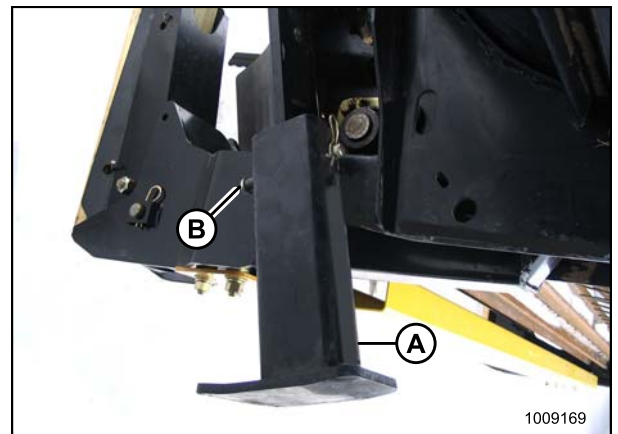


Figure 6.14: Header Stand

6.5 Removing Shipping Stands

To remove shipping stands, follow these steps:

1. Remove two bolts (A) from shipping stand (B).
2. Remove hairpin from pin (C).
3. Hold shipping stand (B), remove pin (C), and remove stand. Discard stand and hardware.

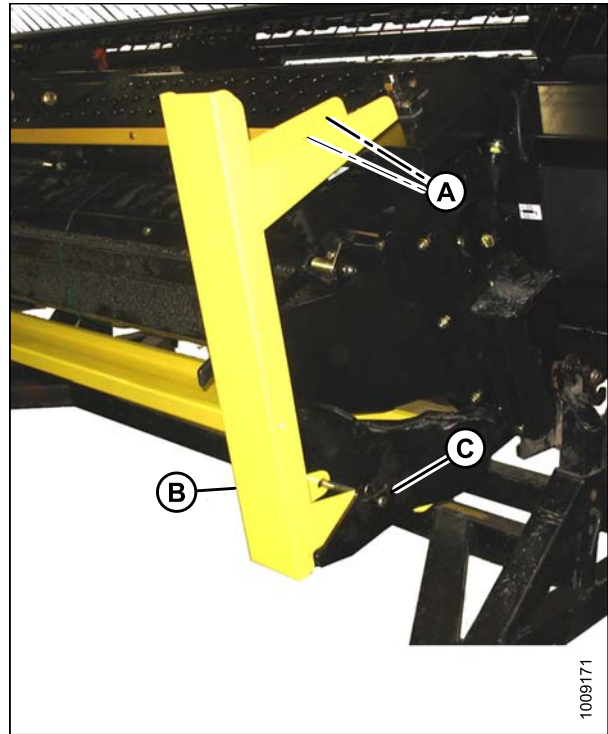


Figure 6.15: Shipping Stands

4. Remove four bolts (A) and remove angle (B). Discard angle and hardware.

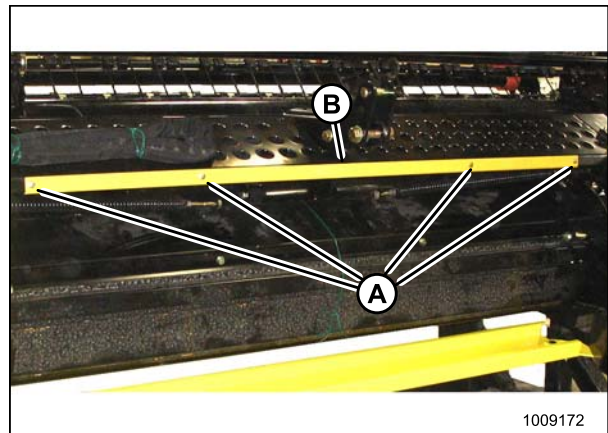


Figure 6.16: Shipping Stands

6.6 Installing Tall Crop Divider Kit

If kit is **NOT** supplied, proceed to [6.7 Adjusting Lean Bar, page 32](#). Otherwise, proceed as follows:

1. Unpack kit and disassemble hardware from divider.
2. Remove hardware on both sides of lean bar and remove lean bar from header.

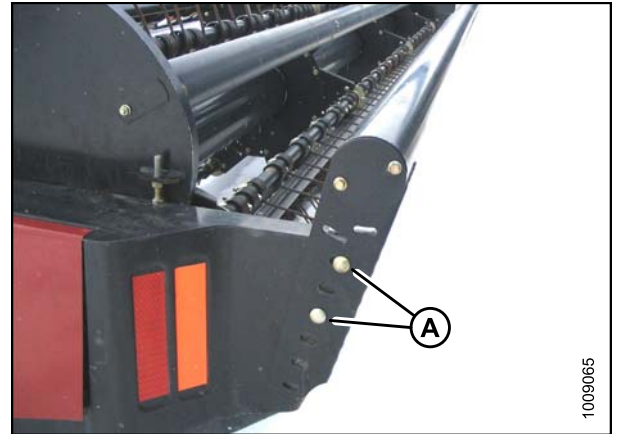


Figure 6.17: Lean Bar

3. Attach extension angles (A) to each end of lean bar (B) with four 1/2 x 1.0 in. hex bolts (C) and nuts provided.
4. Reinstall lean bar on header with existing hardware. Tighten bolts.

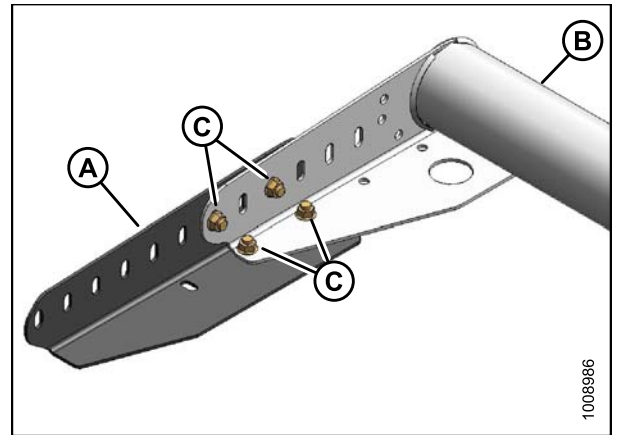


Figure 6.18: Extension Angles Attached to Ends of Lean Bar

5. Position left-hand divider (C) at left-hand side of lean bar and attach with U-bolt (A), two 3/8 in. nuts, and two 1/2 x 1.0 in. hex bolts (B) and nuts provided. The divider may be positioned as shown or using the optional mounting hole (D).
6. Adjust to desired position and tighten hardware.
7. Repeat the previous two steps for the right-hand side.

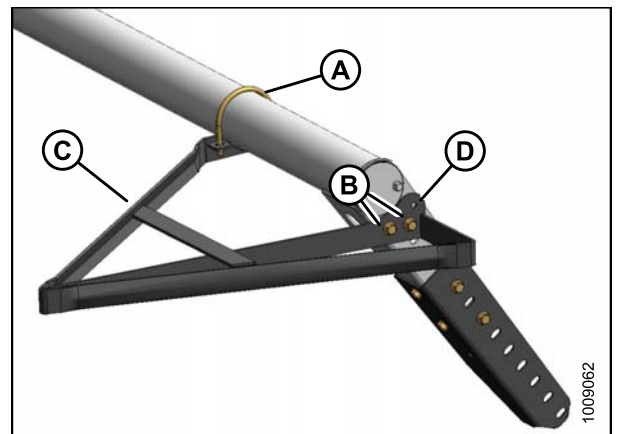


Figure 6.19: Tall Crop Divider Installed

6.7 Adjusting Lean Bar

The lean bar is fully retracted for shipping. Adjust as follows:

1. Remove hardware (A) on both sides and install lean bar in field position. Check that field position is suitable for the crop (normally 2/3 of crop height).

NOTE:

If optional tall crop divider kit is supplied, it can be installed prior to reinstalling the lean bar. Refer to [6.6 Installing Tall Crop Divider Kit, page 31](#).

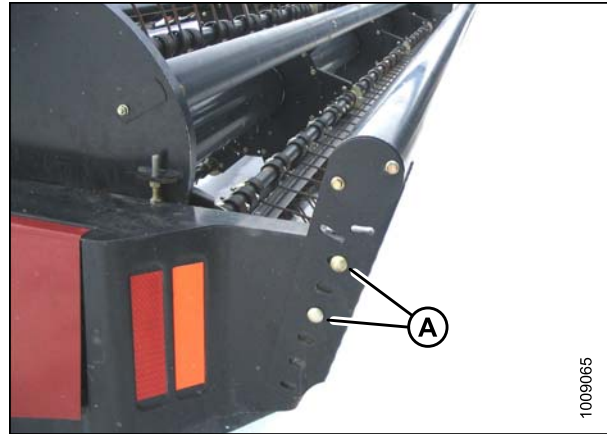


Figure 6.20: Lean Bar

6.8 Adjusting Pan Extensions: Grass Seed Special

The grass seed header auger pan extensions are factory-installed for the widest delivery. Adjust as follows:

1. Remove two bolts (A) and loosen bolt (B).

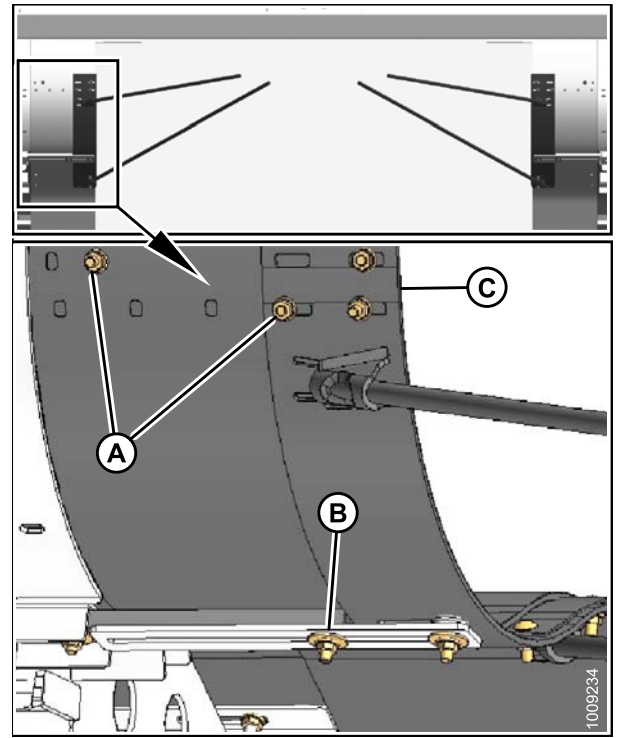


Figure 6.21: Pan Extension – Wide Setting

2. Slide pan extensions (C) and swath forming rods inboard to desired position and align holes.
3. Reinstall two bolts (A). Tighten bolts (A) and (B).
4. Repeat for opposite pan extension.

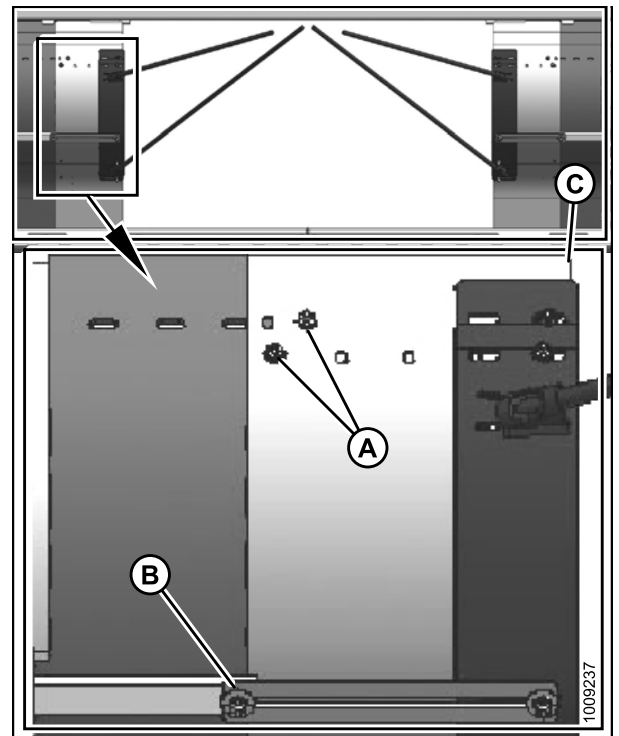


Figure 6.22: Pan Extension – Narrow Setting

6.9 Adjusting Transport Lights

1. Position amber light supports (A) perpendicular to header.
2. Check that pivot bolt (B) is tight enough to hold light support (A) in upright position, yet allows the light to pivot out of the way of obstructions.

NOTE:

Do **NOT** overtighten mounting hardware.

3. Ensure base of light housings and bolted connections on light supports provide proper electrical grounding.
4. Amber reflector (C) should face direction of travel. If required, remove bolts (D), flip reflector assembly, and reinstall bolts.

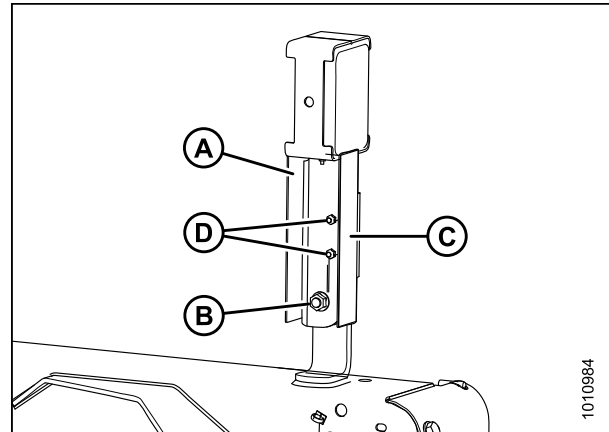


Figure 6.23: Amber Hazard Light

6.10 Assembling Forming Shield

1. Unpack and remove shipping material.
2. Remove bolts (B) from side deflectors (C).

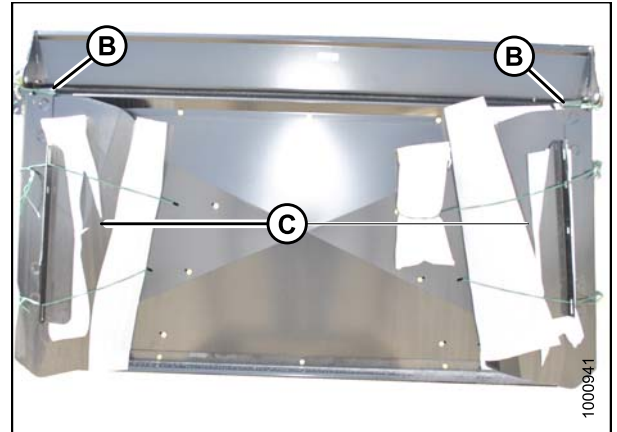


Figure 6.24: Forming Shield in Shipping Configuration

3. Install rubber strap (A) to the side bracket (B) using bolt (C), washer (D), and nut (E).
4. Repeat for the other side.

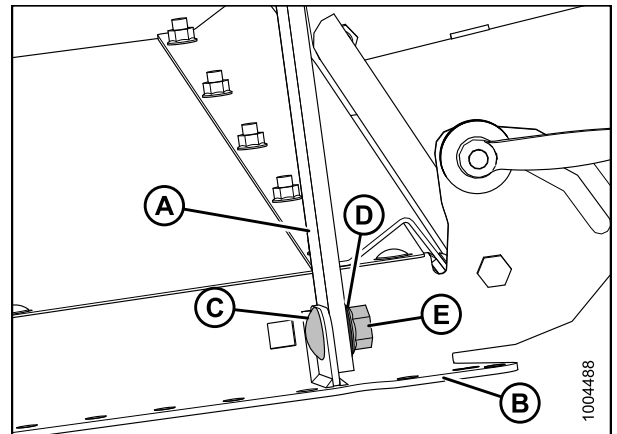


Figure 6.25: Rubber Strap

5. Lay cover (A) upside down on a flat surface.
6. Install the center deflectors (B) using three bolts (C) on each side.

NOTE:

Orient deflectors (B) so that narrow end (D) is toward the front of the cover (A) and deep end (E) is toward the rear as shown in Figure 6.26: [Center Deflectors, page 35](#).

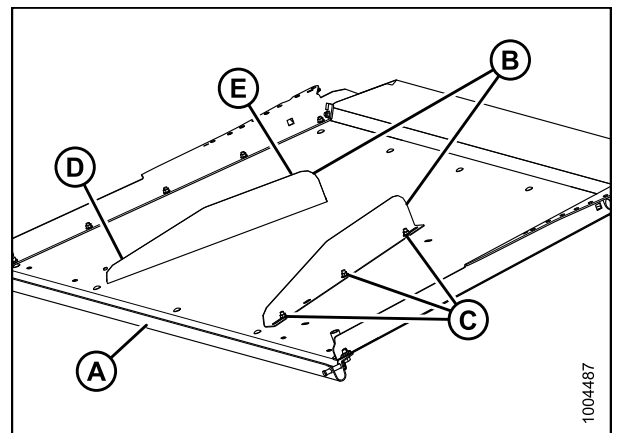


Figure 6.26: Center Deflectors

ASSEMBLING THE MACHINE

7. Assemble side deflectors (C) to cover with bolts (B), jam nut (E), washer (D), and nut (A) from previous step.
8. Tighten flange nut (A) enough to hold deflectors (C) in position, but still allow deflectors to move.
9. Tighten jam nut (E) against cover while holding bolt (B).

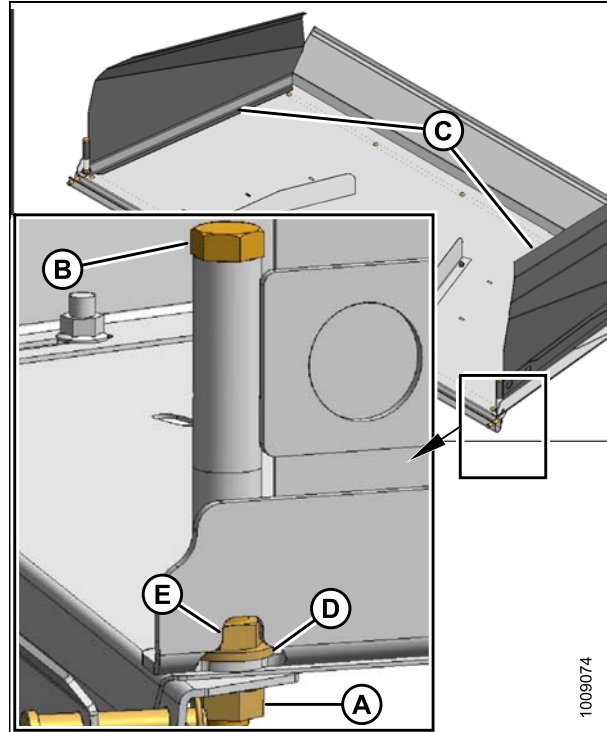


Figure 6.27: Side Deflectors

10. Remove lynch pin (A) from adjuster rod (B) and locate rod in hole in side deflector (C). Secure with lynch pin (A).
11. Repeat for other deflector.

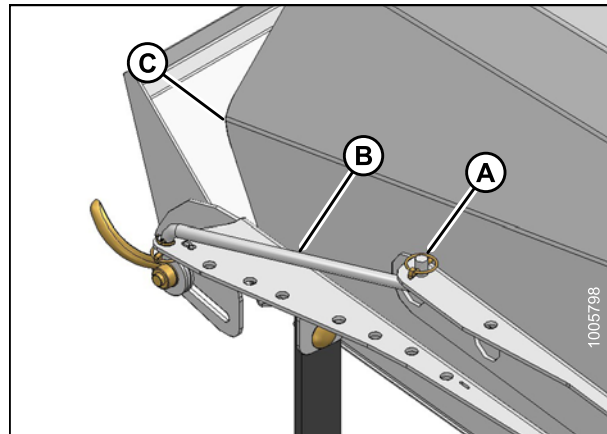


Figure 6.28: Adjuster Rod

ASSEMBLING THE MACHINE

12. Invert forming shield to installation position as shown.

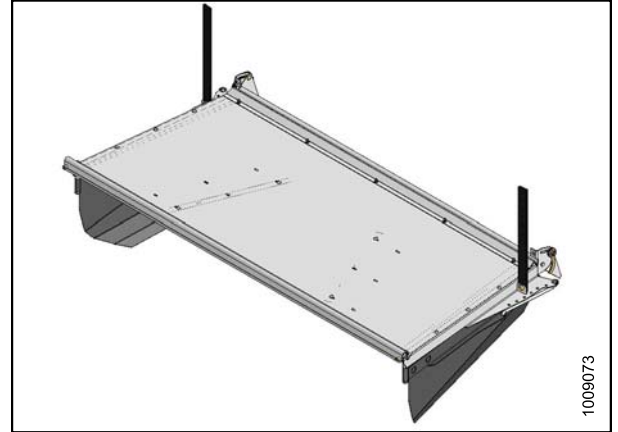


Figure 6.29: Forming Shield in Installation Position

6.11 Installing Forming Shield

1. Remove header from the windrower (if attached) for ease of installing the forming shield. Refer to windrower operator's manual for procedure.

NOTE:

Do **NOT** install the two triangular shaped plates.

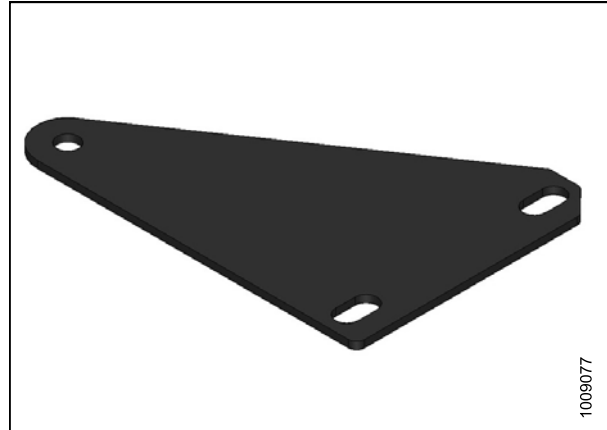


Figure 6.30: Triangular Plate

2. Install bolt (A) with spacer (B) and nut on each leg in the upper hole. Hardware is supplied with forming shield kit.

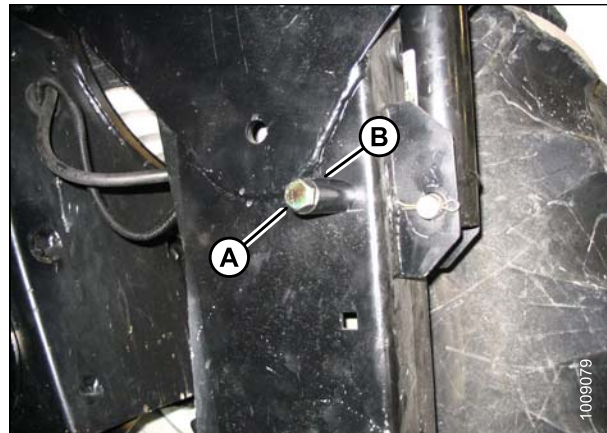


Figure 6.31: Windrower Leg

3. Remove two clevis pins (A) from forward end of forming shield.

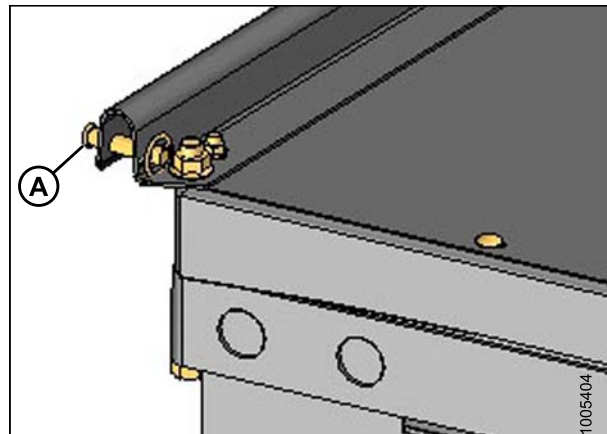


Figure 6.32: Forming Shield

ASSEMBLING THE MACHINE

4. Position forming shield (A) under windrower frame.

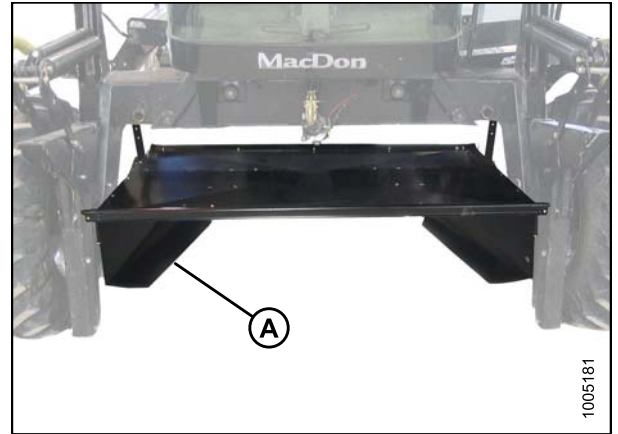


Figure 6.33: Forming Shield Under Windrower

5. Position forming shield onto bolts (A) in windrower legs and secure with clevis pins (B) and lynch pin.

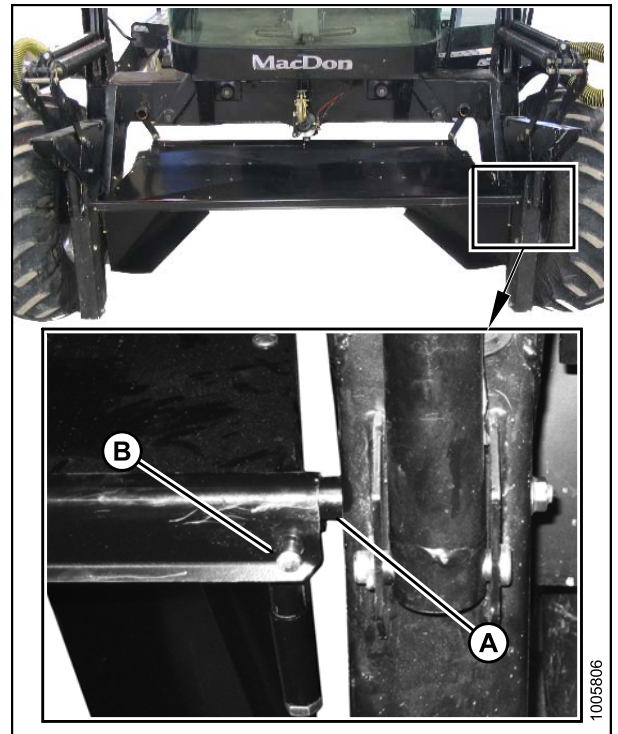


Figure 6.34: Forming Shield Attached to Windrower Legs

ASSEMBLING THE MACHINE

6. Lift aft end of the forming shield and attach straps (B) to pins (A) on windrower frame. Install washer and hairpin to secure strap. Use the middle hole and adjust height to suit the crop.

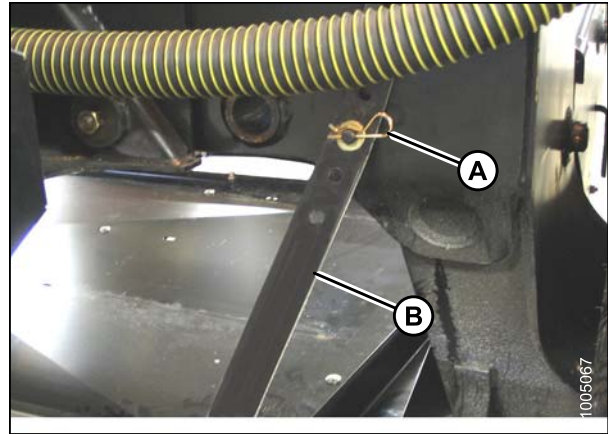


Figure 6.35: Forming Shield Attached to Windrower Frame

7. Set forming shield side deflectors to desired width by positioning adjuster bars (A). Use the same hole location on both sides.
 - Position deflectors at the narrowest setting for a narrow windrow (silage for example).
 - Position deflectors at the widest setting for a wide windrow.

NOTE:

Refer to the operator's manual or quick card for additional information on adjusting the forming shield.

8. Adjust fluffer shield (C) to middle position. Loosen handles (B) if required.

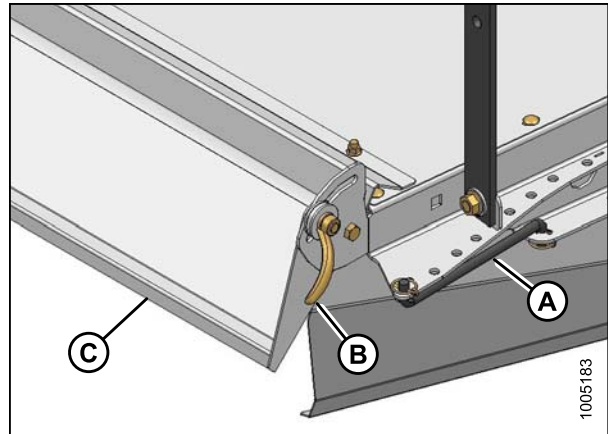


Figure 6.36: Side Deflectors and Fluffer Shield

6.12 Attaching an A-Series Header to an SP Windrower

Refer to your windrower operator's manual for procedures for mechanically attaching the auger header to the self-propelled windrower and for modifications if required to the windrower hydraulic connections.

Refer to the following procedures for electrical and hydraulic connections. Header drive hydraulic hoses and electrical harness are located on the left-hand cab-forward side of the windrower.

IMPORTANT:

For M150, M155, M155 E4, and M200 Windrowers with Reverser kit **MD #B4656** installed, hose plumbing to the reverser valve must be changed to suit the header type if switching between draper header and A40-D Auger Header to prevent draper header reel damage and improper operation. Refer to instruction MD #169213 for proper plumbing articles for each header type.

NOTE:

Header reel motor hose routing must be properly configured before attaching the header to a windrower. The header is factory-configured for M150, M155, and M200 Windrowers. For M100, M105, or M205 Windrowers, refer to [6.16 Hose Routing, page 73](#).

6.12.1 Attaching A40-D Header to M100 or M105

CAUTION

To prevent accidental movement of windrower, return ground speed lever (GSL) to N-DETENT, center steering wheel to lock, shut off engine, and remove key.

M100 and M105 Self-Propelled Windrowers are factory-equipped with four header drive hoses on the left-hand side.



Figure 6.37: Header Drive Hoses

ASSEMBLING THE MACHINE

1. Disengage rubber latch (A) and open driveline shield (B).

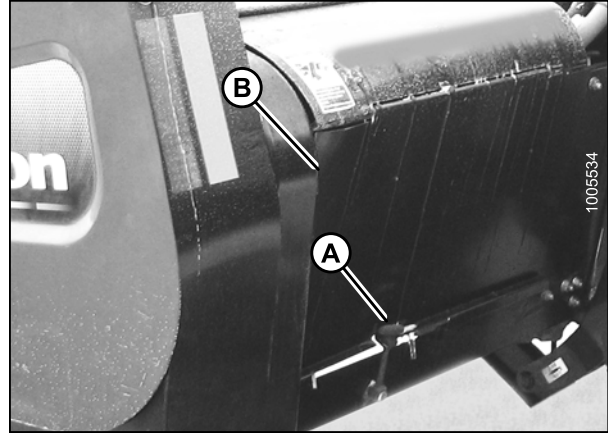


Figure 6.38: Driveline Shield

2. Remove the cap (A) from electrical connector and remove connector from support bracket.
3. Disengage and rotate lever (B) counterclockwise to fully up position to release the hose bundle (C).



Figure 6.39: Support Bracket and Hose Bundle

4. Move hose/electrical bundle (A) to header.
5. Route bundle (A) from windrower through support (B) and access hole (C) in header frame alongside existing hose bundle (D) from header.
6. Remove cover on header electrical receptacle (E).
7. Push connector onto receptacle and turn collar on connector to lock it in place.
8. Attach cover to mating cover on windrower wiring harness.
9. Remove caps from hydraulic couplers. Clean if necessary.

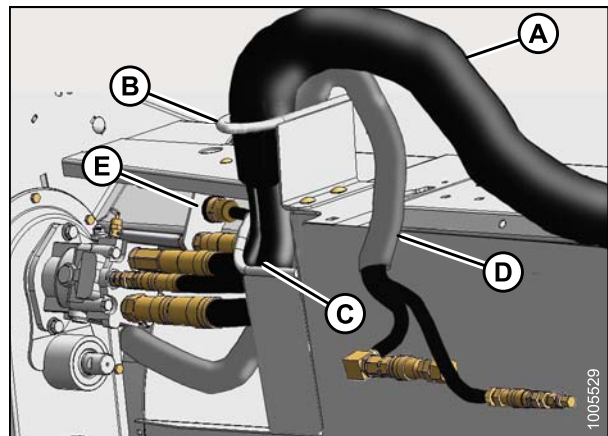


Figure 6.40: Hose and Electrical Bundle – 14 Ft. and 16 Ft. Header Shown (18 Ft. Similar)

ASSEMBLING THE MACHINE

10. Push hose connectors onto mating receptacles as shown until collars on receptacles snap into lock position.

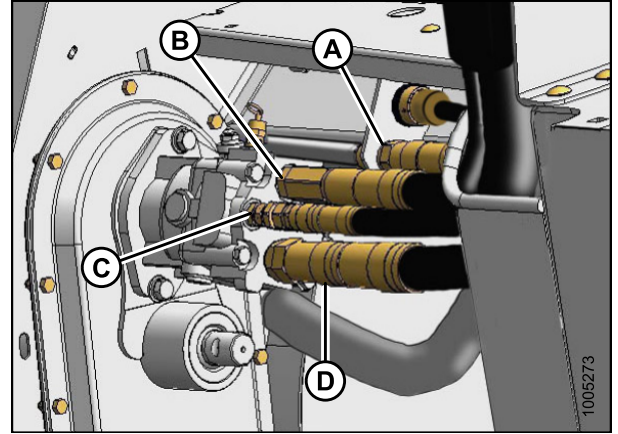


Figure 6.41: Standard Header – 14 Ft. and 16 Ft. Header Shown (18 Ft. Similar)

- A - Reel Pressure
- B - Knife and Conditioner Return
- C - Case Drain
- D - Knife and Conditioner Pressure

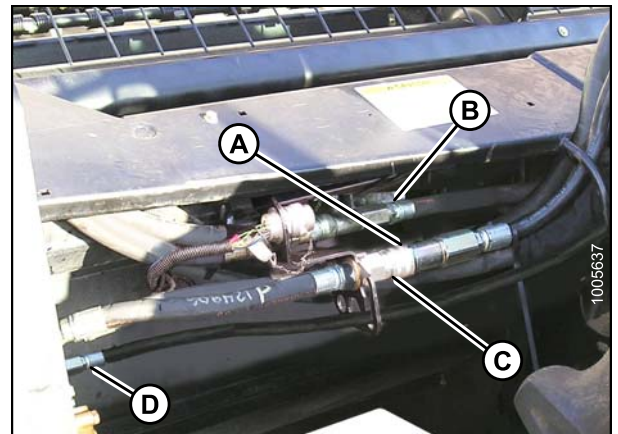


Figure 6.42: Grass Seed Header

- A - Knife Return (Male Fitting at Header) (Hidden in this Image)
- B - Auger and Reel Pressure
- C - Knife Pressure (Female Fitting at Header)
- D - Case Drain

ASSEMBLING THE MACHINE

11. Route auger return and reel pressure hose bundle (A) from header to windrower and position bundle above existing hose support (C) as shown.
12. Secure with three straps (D) and lower lever (B).

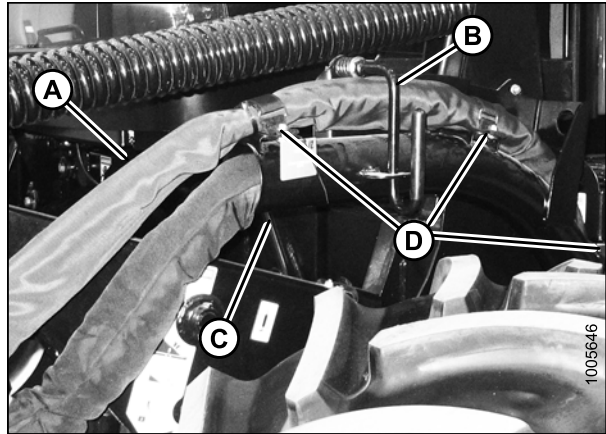


Figure 6.43: Auger Return and Reel Pressure Hose Bundle

13. If valve blocks are **NOT** configured as shown, refer to [6.13.1 Modifying Hydraulics on an M100 or M105, page 58](#).

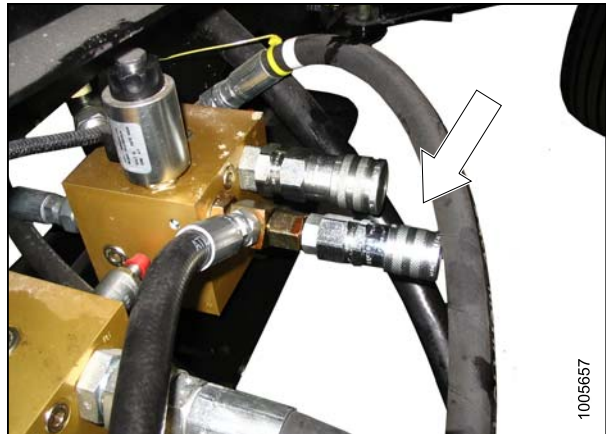


Figure 6.44: Valve Block Configuration

14. Push auger/reel pressure (A) and auger/reel return (B) hose couplers onto mating receptacles on valve block until collar on receptacle snaps into lock position.

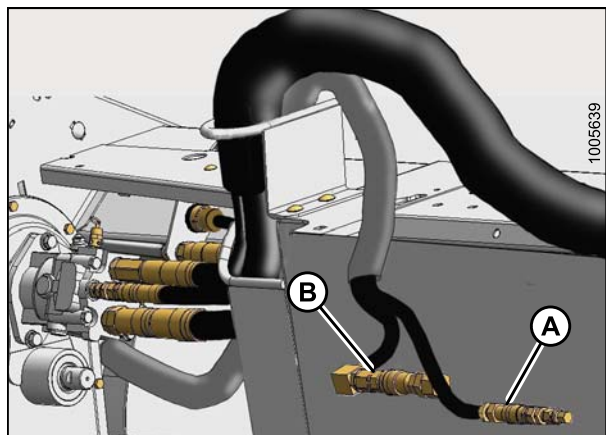


Figure 6.45: Auger/Reel Pressure and Auger/Reel Return Hose Couplers – 14 Ft. and 16 Ft. Header Shown (18 Ft. Similar)

ASSEMBLING THE MACHINE

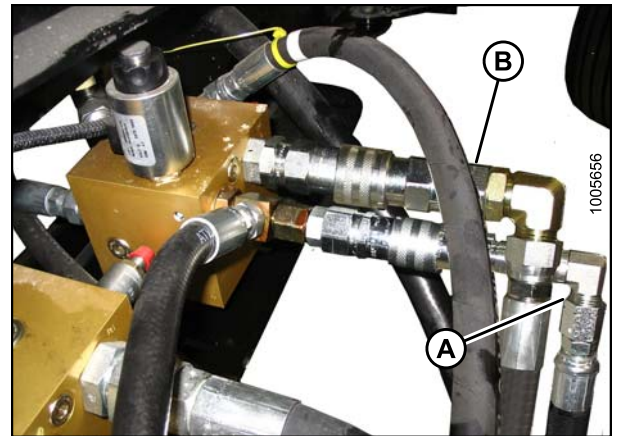


Figure 6.46: Auger/Reel Pressure and Auger/Reel Return Valve Block Receptacles

15. Open header left-hand driveshield and check hose routing at the reel motor. The hose routing depends on which windrower model the header is being attached to. The header is factory-configured for M150, M155, and M200 Windrowers.

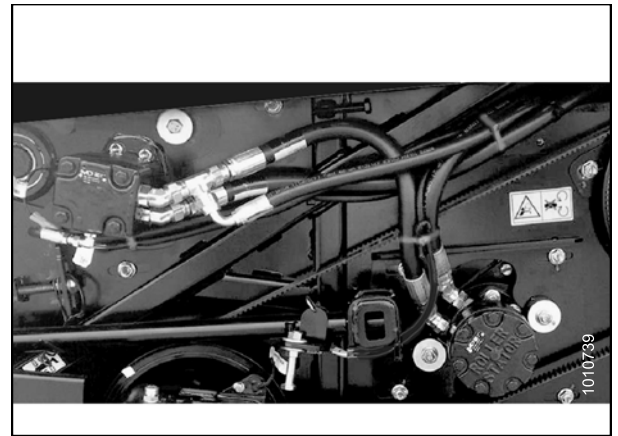


Figure 6.47: Factory configuration (M150, M155, and M200)

16. For procedure to change hose routing for M100 or M105 Windrowers, refer to [6.16 Hose Routing, page 73](#).

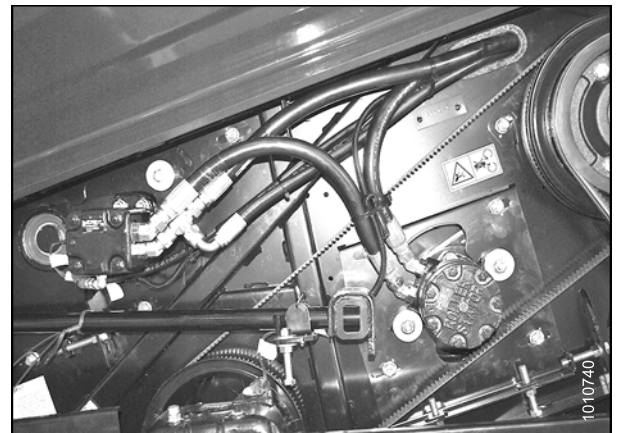


Figure 6.48: Adjusted configuration (M100, M105, and M205)

6.12.2 Attaching A40-D Header to M150 or M155

CAUTION

To prevent accidental movement of windrower, return ground speed lever (GSL) to N-DETENT, center steering wheel to lock, shut off engine, and remove key.

M150 and M155 Self-Propelled Windrowers are factory-equipped with four header drive hoses on the left-hand side.



Figure 6.49: Header Drive Hoses

1. Disengage rubber latch (A) and open driveline shield (B).

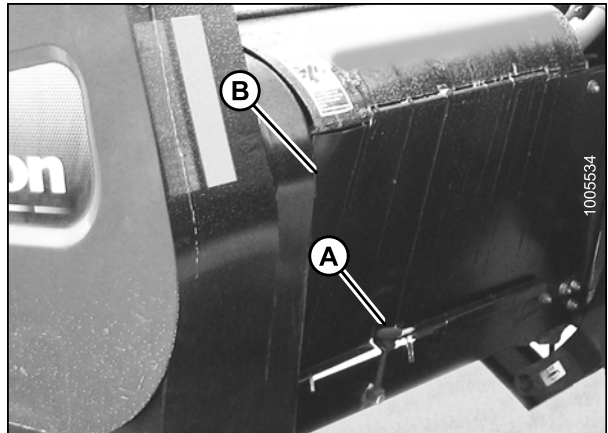


Figure 6.50: Driveline Shield

2. Remove the cap (A) from electrical connector and remove connector from support bracket.
3. Disengage and rotate lever (B) counterclockwise to fully up position to release the hose bundle (C).

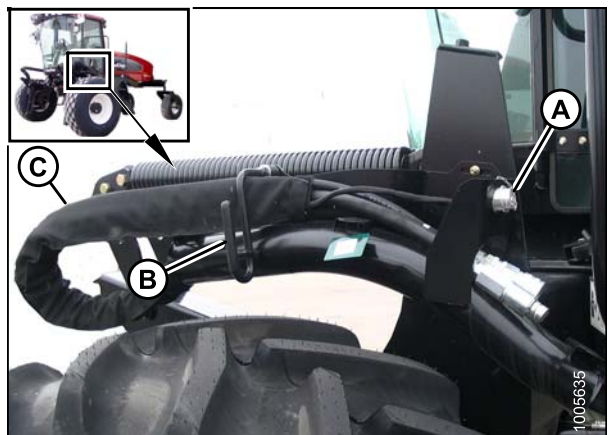


Figure 6.51: Support Bracket and Hose Bundle

ASSEMBLING THE MACHINE

4. Move hose/electrical bundle (A) to header.
5. Route bundle (A) from windrower through support (B) and access hole (C) in header frame alongside existing hose bundle (D) from header.
6. Remove cover on header electrical receptacle (E).
7. Push connector onto receptacle and turn collar on connector to lock it in place.
8. Attach cover to mating cover on windrower wiring harness.
9. Remove caps from hydraulic couplers. Clean if necessary.
10. Push hose connectors onto mating receptacles as shown until collars on receptacles snap into lock position.

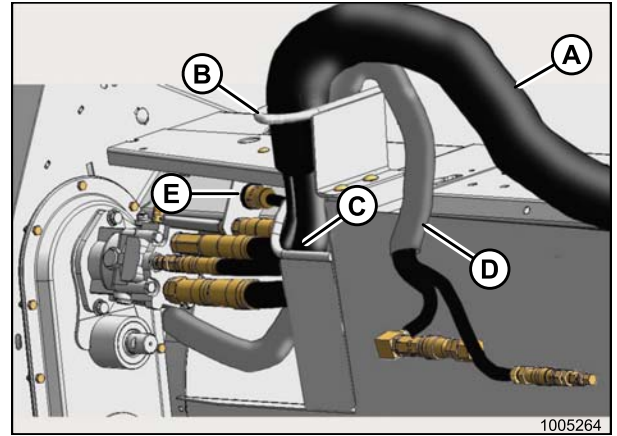


Figure 6.52: Hose and Electrical Bundle – 14 Ft. and 16 Ft. Header Shown (18 Ft. Similar)

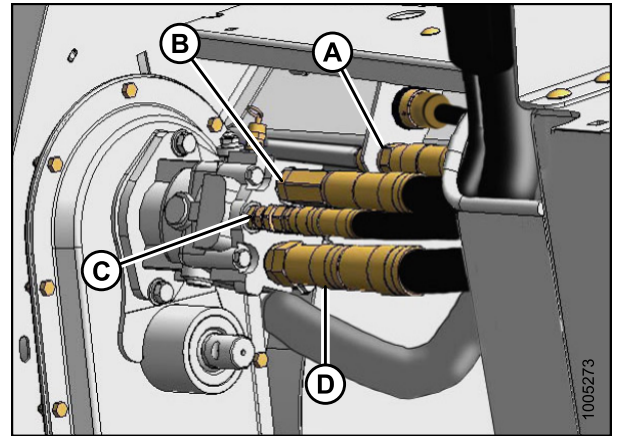


Figure 6.53: Standard Header – 14 Ft. and 16 Ft. Header Shown (18 Ft. Similar)

- A - Reel and Auger Pressure
- B - Knife and Conditioner Return
- C - Case Drain
- D - Knife and Conditioner Pressure

ASSEMBLING THE MACHINE

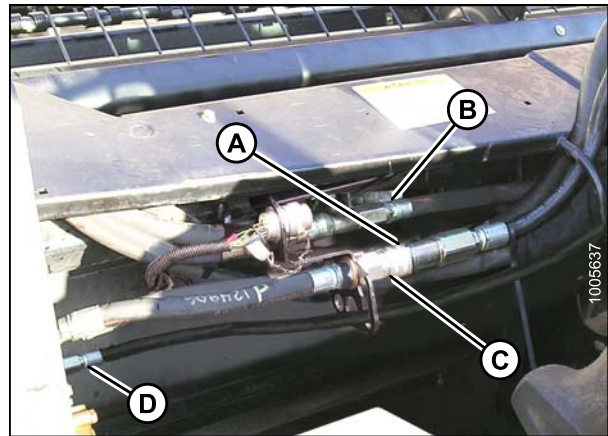


Figure 6.54: Grass Seed Header

A - Knife Return (Male Fitting at Header) (Hidden in this Image)
B - Auger and Reel Pressure
C - Knife Pressure (Female Fitting at Header)
D - Case Drain

11. Route auger return and reel pressure hose bundle (A) from header to windrower and position bundle above existing hose support (C) as shown.

12. Secure with three straps (D) and lower lever (B).

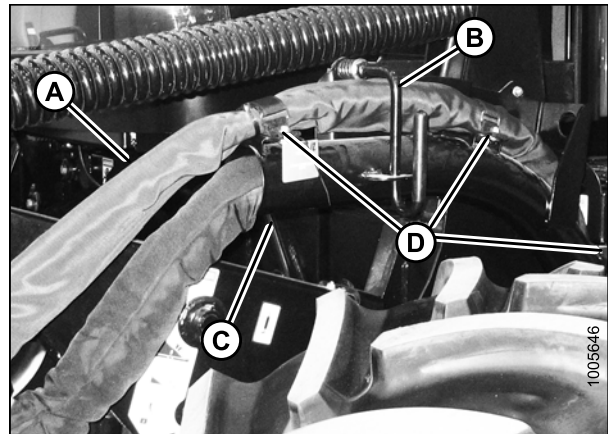


Figure 6.55: Auger Return and Reel Pressure Hose Bundle

ASSEMBLING THE MACHINE

13. If valve blocks are **NOT** configured as shown at right, refer to [6.13.2 Modifying Hydraulics on an M150 or M155, page 60](#).

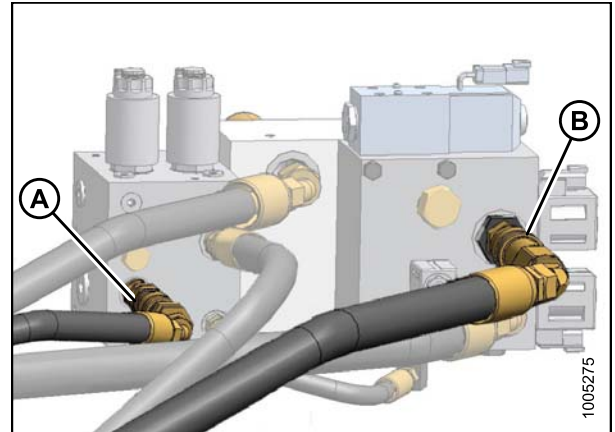


Figure 6.56: M150/M155 with Reverser Valve

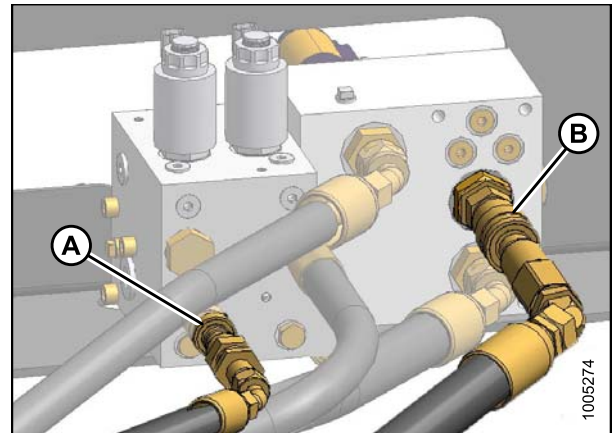


Figure 6.57: M150/M155 without Reverser Valve

14. Push auger pressure (A) and auger/reel return (B) hose couplers onto mating receptacles on valve block until collar on receptacle snaps into lock position.
15. Proceed to [6.14 Routing Reverser Valve Jumper Hose, page 66](#).

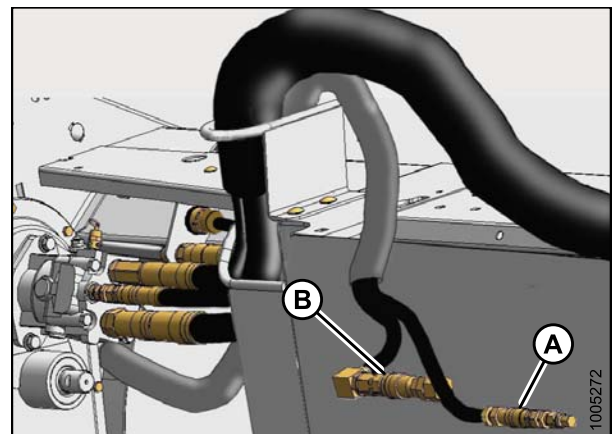


Figure 6.58: Auger Pressure and Auger/Reel Return Hose Couplers – 14 Ft. and 16 Ft. Header Shown (18 Ft. Smililar)

6.12.3 Attaching A40-D Header to M200

CAUTION

To prevent accidental movement of windrower, return ground speed lever (GSL) to N-DETENT, center steering wheel to lock, shut off engine, and remove key.

The M200 Windrower requires four drive hoses to run an A40-D Auger Header.



Figure 6.59: Drive Hoses

If only three drive hoses are present, before following the procedure below, configure the M200 to run an A40-D Auger Header by installing kit MD #B4651. The kit includes an additional hose, hardware, and installation instructions.

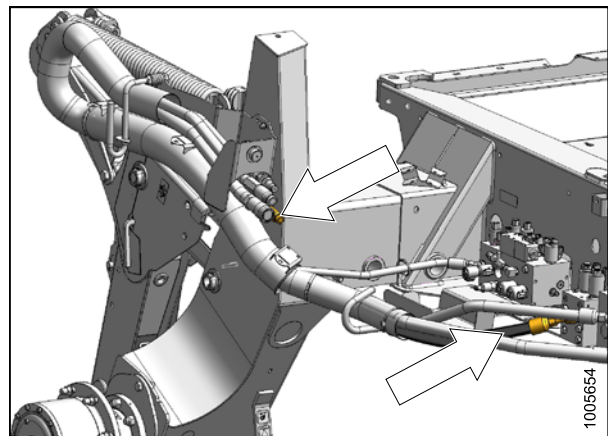


Figure 6.60: MD #B4651 Kit

1. Disengage rubber latch (A) and open driveline shield (B).

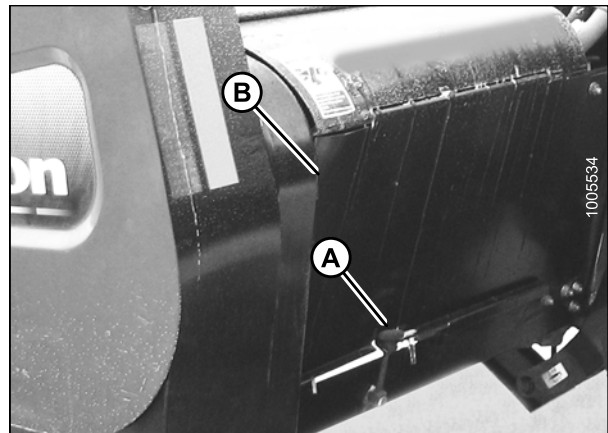


Figure 6.61: Driveline Shield

ASSEMBLING THE MACHINE

2. Remove the cap (A) from electrical connector and remove connector from support bracket.
3. Disengage and rotate lever (B) counterclockwise to fully up position to release the hose bundle (C).

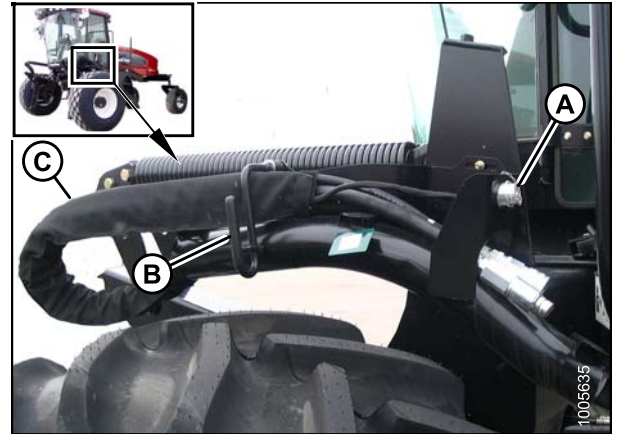


Figure 6.62: Support Bracket and Hose Bundle

4. Move hose/electrical bundle (A) to header.
5. Route bundle (A) from windrower through support (B) and access hole (C) in header frame alongside existing hose bundle (D) from header.
6. Remove cover on header electrical receptacle (E).
7. Push connector onto receptacle and turn collar on connector to lock it in place.
8. Attach cover to mating cover on windrower wiring harness.
9. Remove caps from hydraulic couplers. Clean if necessary.

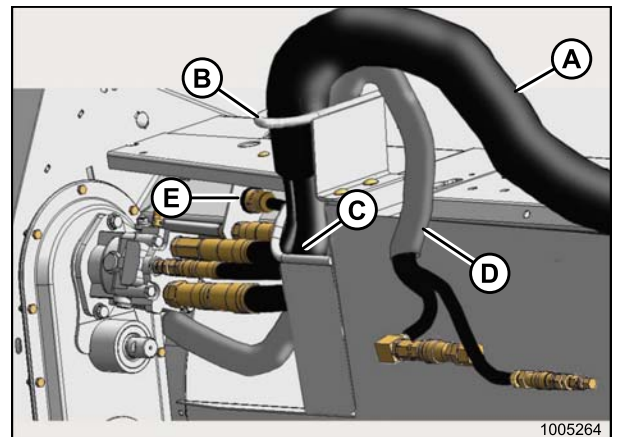


Figure 6.63: Hose and Electrical Bundle – 14 Ft. and 16 Ft. Header Shown (18 Ft. Similar)

10. Push hose connectors onto mating receptacles as shown until collars on receptacles snap into lock position.

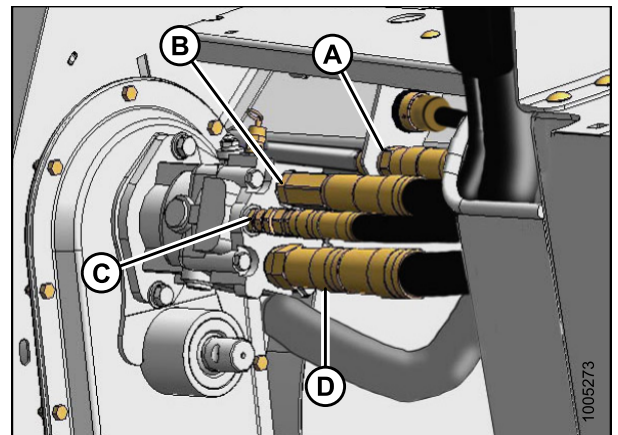


Figure 6.64: Standard Header – 14 Ft. and 16 Ft. Header Shown (18 Ft. Similar)

- A - Reel and Auger Pressure
- B - Knife and Conditioner Return
- C - Case Drain
- D - Knife and Conditioner Pressure

ASSEMBLING THE MACHINE

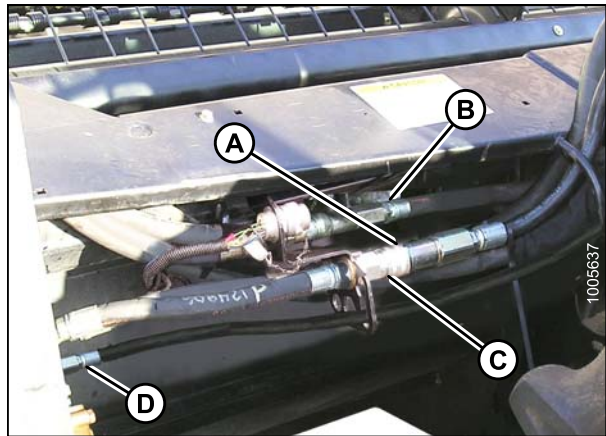


Figure 6.65: Grass Seed Header

A - Knife Return (Male Fitting at Header) (Hidden in this Image)
B - Auger and Reel Pressure
C - Knife Pressure (Female Fitting at Header)
D - Case Drain (2015 & up would have a Tee at D)

11. Route auger return and reel pressure hose bundle (A) from header to windrower and position bundle above existing hose support (C) as shown.
12. Secure with three straps (D) and lower lever (B).

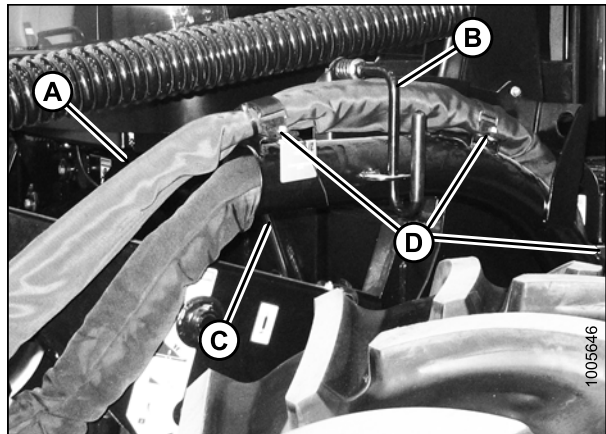


Figure 6.66: Auger Return and Reel Pressure Hose Bundle

ASSEMBLING THE MACHINE

13. If valve blocks are **NOT** configured as shown, refer to the relevant section for your windrower:

- [6.13.3 Modifying Hydraulics on an M200 with a Reverser Valve, page 62](#)
- [6.13.4 Modifying Hydraulics on an M200 without a Reverser Valve, page 63](#)

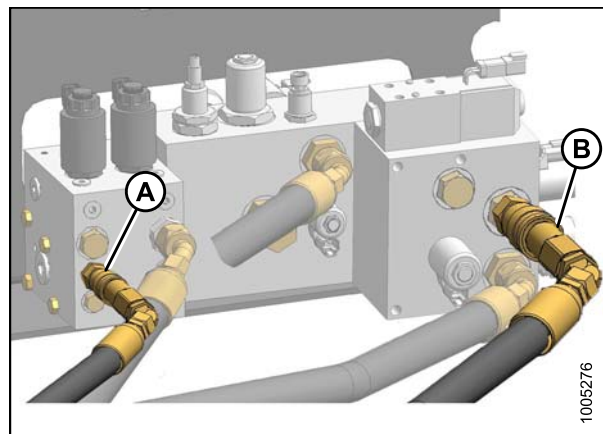


Figure 6.67: M200 with Reverser Valve

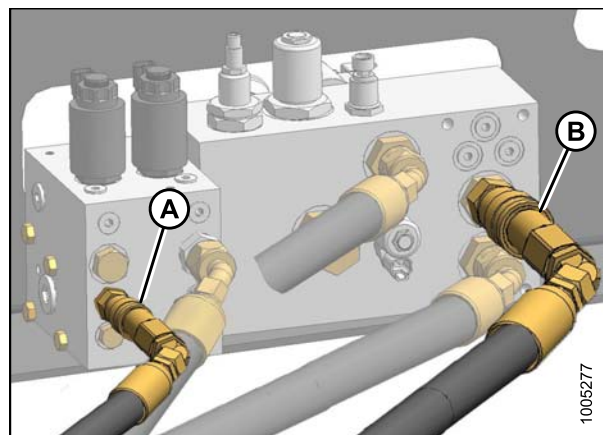


Figure 6.68: M200 without Reverser Valve

14. Push auger pressure (A) and auger/reel return (B) hose couplers onto mating receptacles on valve block until collar on receptacle snaps into lock position.
15. Proceed to [6.14 Routing Reverser Valve Jumper Hose, page 66](#).

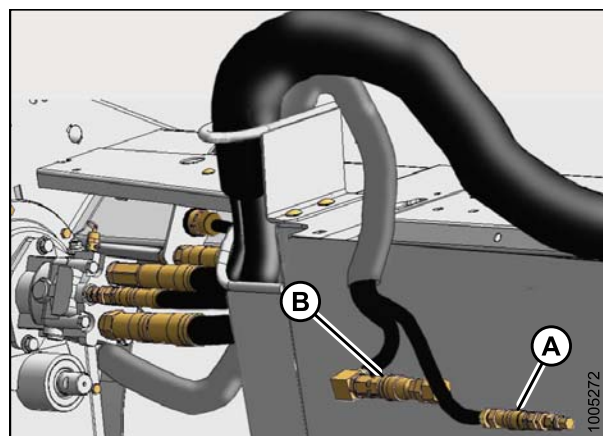


Figure 6.69: Auger Pressure and Auger/Reel Return Hose Couplers – 14 Ft. and 16 Ft. Header Shown (18 Ft. Similar)

6.12.4 Attaching A40-D Header to M205

CAUTION

To prevent accidental movement of windrower, return ground speed lever (GSL) to N-DETENT, center steering wheel to lock, shut off engine, and remove key.

The M205 Windrower must be equipped with an auger drive basic kit and a completion kit as shown at right. If necessary, obtain the following kits from your MacDon Dealer and install them in accordance with the instructions supplied with the kits.

Kit Description	MacDon Part Number
Base Kit	MD #B5491
Reverser Kit ⁷	MD #B5492
Coupler	MD #B5497

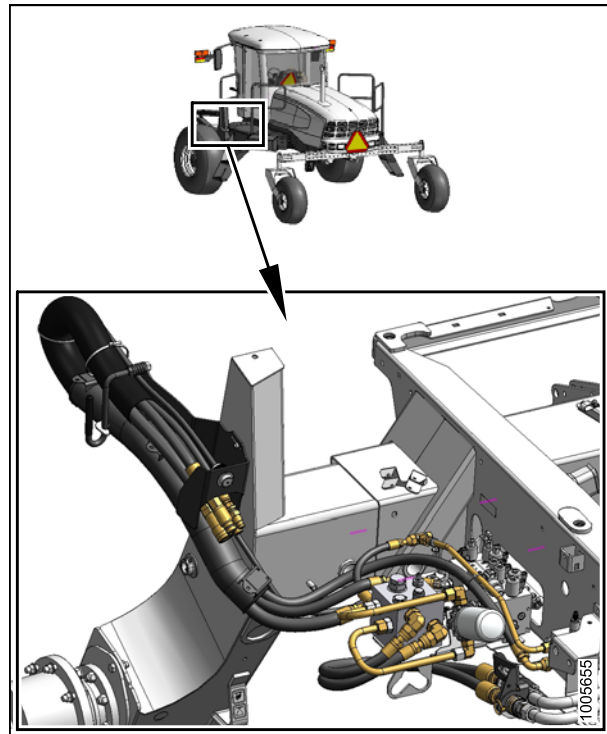


Figure 6.70: Auger Drive Basic Kit and Completion Kit Installed

1. Disengage rubber latch (A) and open driveline shield (B).

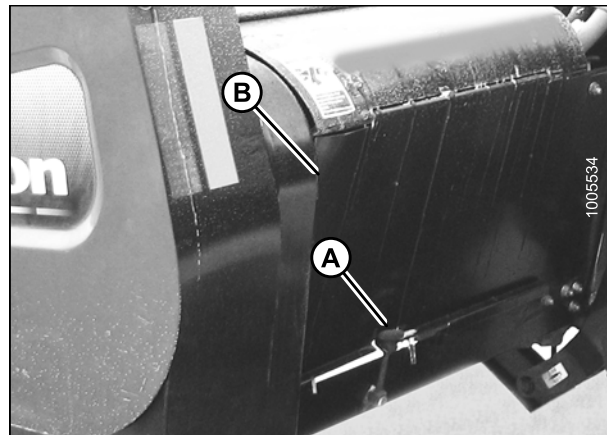


Figure 6.71: Driveline Shield

7. Reverser kit is optional and not required, although most A40-D headers have a reverser kit (B5492) ordered for the windrower. Check with the sales department and install prior to hook-up if required.

ASSEMBLING THE MACHINE

2. Remove cap (A) from the electrical connector and remove the connector from the support bracket.
3. Disengage and rotate lever (B) counterclockwise to fully up position to release the hose bundle (C).
4. Move hose/electrical bundle (C) to header.

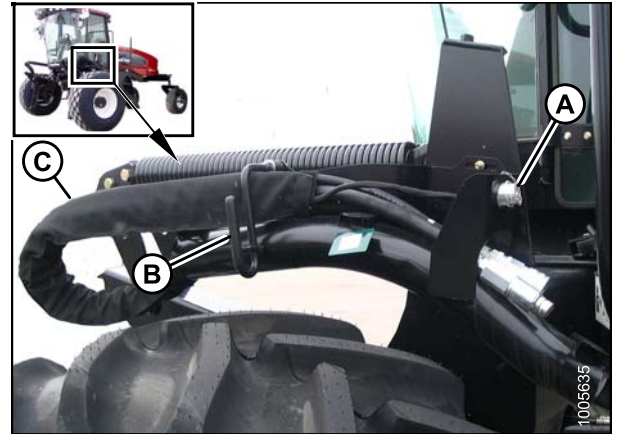


Figure 6.72: Support Bracket and Hose Bundle

5. Route bundle (A) from windrower through support (B) and access hole (C) in header frame alongside existing hose bundle (D) from header.
6. Remove cover on header electrical receptacle (E).
7. Push connector onto receptacle and turn collar on connector to lock it in place.
8. Attach cover to mating cover on windrower wiring harness.
9. Remove caps from hydraulic couplers. Clean if necessary.

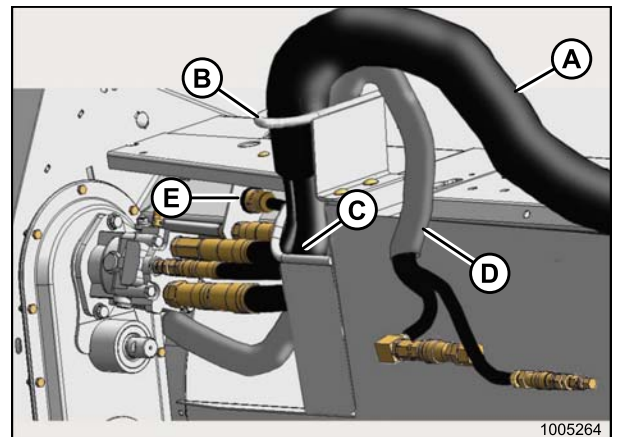


Figure 6.73: Hose and Electrical Bundle – 14 Ft. and 16 Ft. Header Shown (18 Ft. Similar)

10. Push hose connectors onto mating receptacles as shown until collars on receptacles snap into lock position.

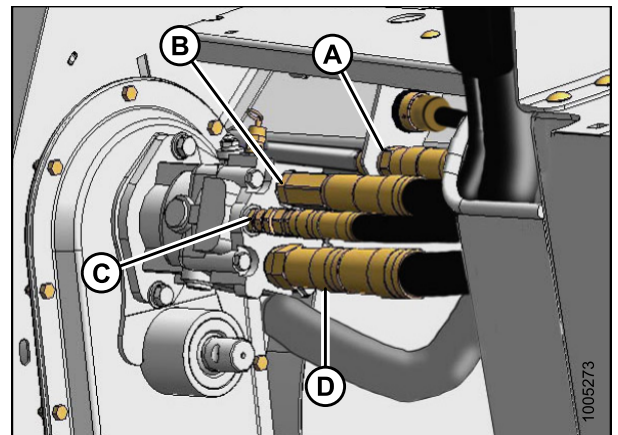


Figure 6.74: Standard Header – 14 Ft. and 16 Ft. Header Shown (18 Ft. Similar)

A - Reel and Auger Pressure B - Knife and Conditioner Return
C - Case Drain D - Knife and Conditioner Pressure

ASSEMBLING THE MACHINE

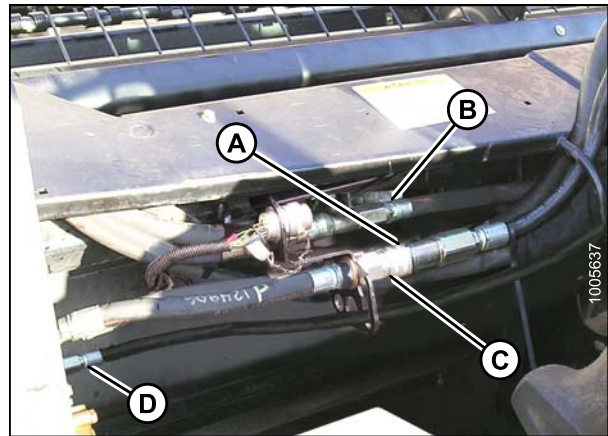


Figure 6.75: Grass Seed Header

A - Knife Return (Male Fitting at Header) (Hidden in this Image)
B - Auger and Reel Pressure
C - Knife Pressure (Female Fitting at Header)
D - Case Drain

11. Route auger return and reel pressure hose bundle (A) from header to windrower and position bundle above existing hose support (C) as shown.
12. Secure with three straps (D) and lower lever (B).

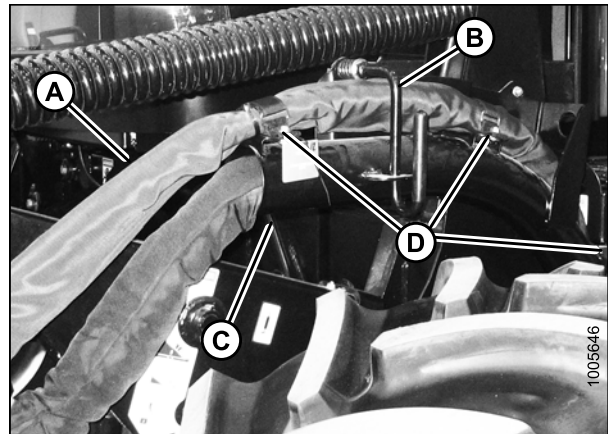


Figure 6.76: Auger Return and Reel Pressure Hose Bundle

13. Push auger/reel pressure (A) and auger/reel return (B) hose couplers onto mating receptacles on valve block until collar on receptacle snaps into lock position.

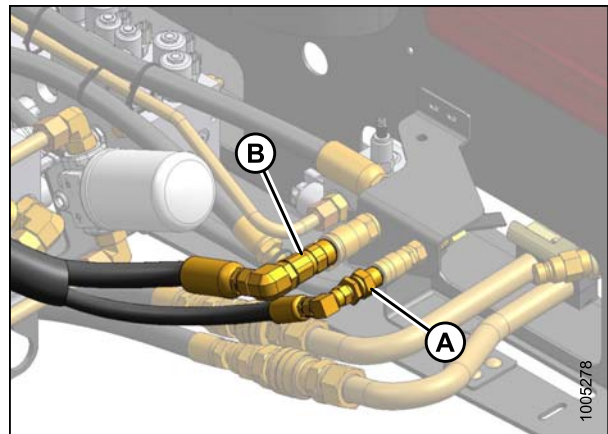


Figure 6.77: Auger/Reel Pressure and Auger/Reel Return Hose Couplers

ASSEMBLING THE MACHINE

14. Check hose routing at the reel motor. The hose routing depends on which windrower model the header is being attached to. The header is factory-configured for M150, M155, and M200 Windrowers.

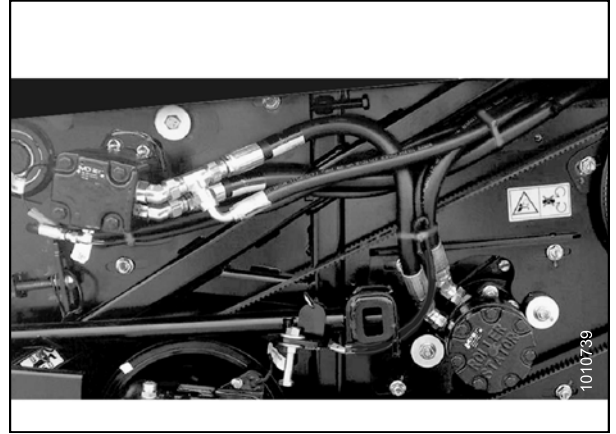


Figure 6.78: Factory Configuration (M150, M155, and M200)

15. For procedure to change hose routing for M205 Windrowers, refer to [6.16 Hose Routing, page 73](#).

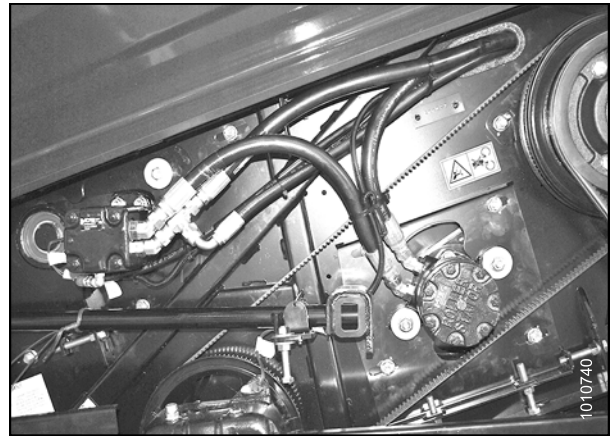


Figure 6.79: Adjusted Configuration (M100, M105, and M205)

6.13 Modifying Hydraulics

The windrower hydraulics must be modified to work correctly with an A40-D Auger Header. Follow the instructions in the relevant section for your windrower model:

- [6.13.1 Modifying Hydraulics on an M100 or M105, page 58](#)
- [6.13.2 Modifying Hydraulics on an M150 or M155, page 60](#)
- [6.13.3 Modifying Hydraulics on an M200 with a Reverser Valve, page 62](#)
- [6.13.4 Modifying Hydraulics on an M200 without a Reverser Valve, page 63](#)
- [6.13.5 Modifying Hydraulics on an M205, page 65](#)

6.13.1 Modifying Hydraulics on an M100 or M105

1. Open left-hand maintenance platform on windrower.
2. At valve (A) on the valve block, remove cap (B) from port 'R1' fitting and plug (C) from 'DWA' tee fitting. Ports might **NOT** be identified.

NOTE:

Check valve (D) is required when attaching an A40-D Auger Header to an M100 or M105 Windrower. All M105 Windrowers made in 2012 and forward come factory-installed with check valve (D). If required, check valve (MD #167344) can be ordered from your MacDon Dealer.

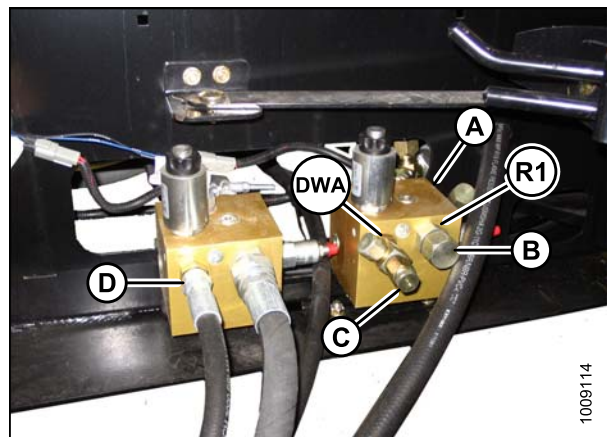


Figure 6.80: Valve Blocks in Factory Configuration

3. Remove female coupler assemblies (A) and (B) from auger return and reel pressure hose bundle (C) from header.

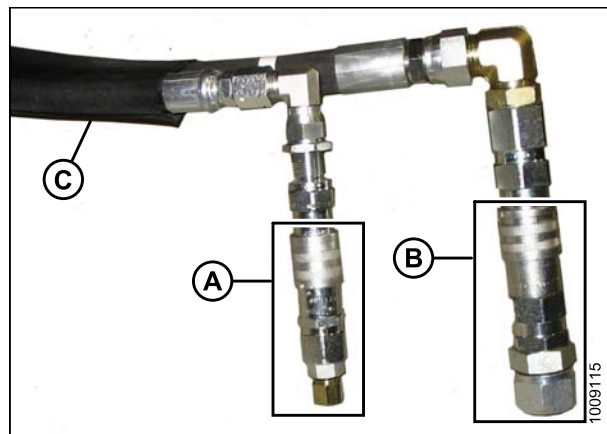


Figure 6.81: Auger Return and Reel Pressure Hose Bundle

ASSEMBLING THE MACHINE

4. Remove and discard cap (C) and adapter fitting (B) with O-ring from the large coupler (A).

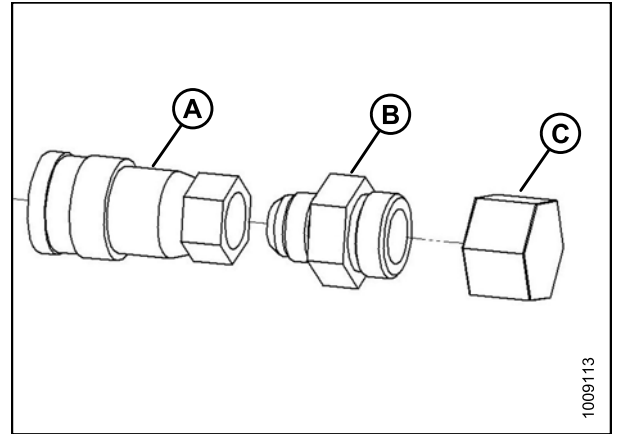


Figure 6.82: Large Coupler Assembly

5. Install large coupler (A) onto fitting at port 'R1' on valve block (B).

IMPORTANT:

Make sure O-ring is on JIC threads in port 'R1' to ensure a proper seal with the coupler (A). If O-ring is missing, reuse O-ring from discarded adapter fitting in Step 4., page 59.

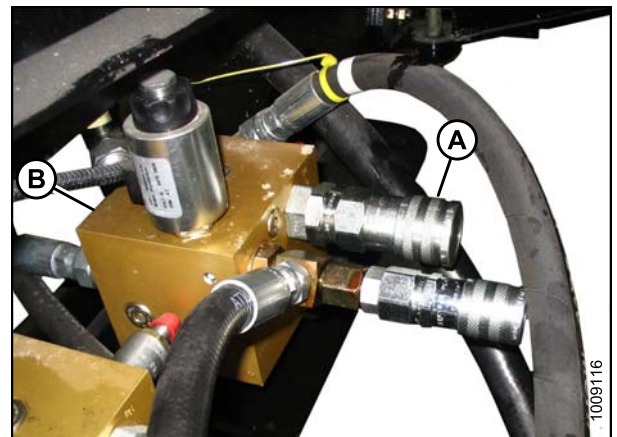


Figure 6.83: Valve Block Configured for Auger Header

6. Remove and discard cap (C) and adapter fitting (B) from the small coupler assembly (A).

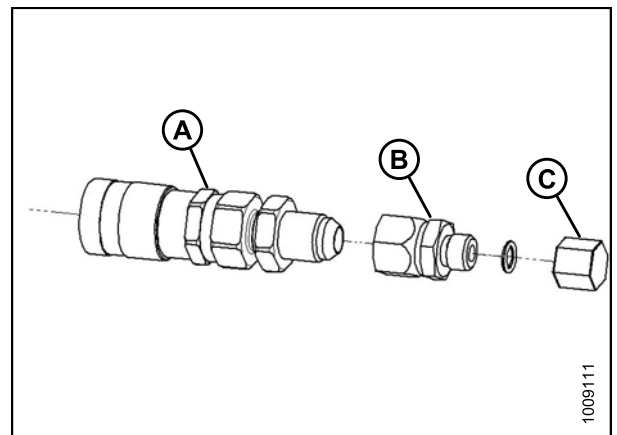


Figure 6.84: Small Coupler Assembly

ASSEMBLING THE MACHINE

7. Install the small coupler subassembly (A) onto the tee (B) on valve block (C).

NOTE:

Position of adjacent hoses may require slight adjustment to allow access for new hoses.

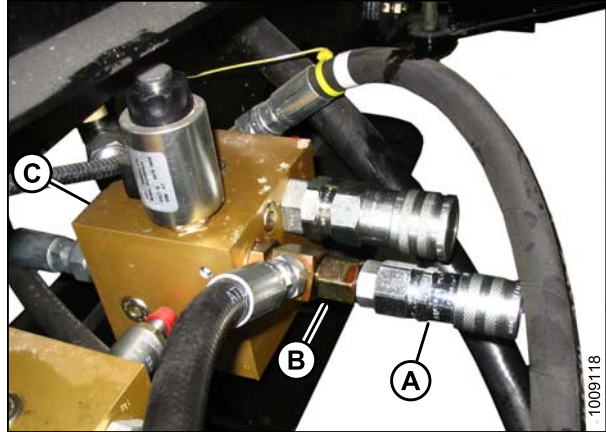


Figure 6.85: Valve Block Configured for Auger Header

6.13.2 Modifying Hydraulics on an M150 or M155

1. Open left-hand maintenance platform on windrower.
2. Remove the plugs from ports 'R2' on valve blocks (A) and (B). Ports may **NOT** be identified.

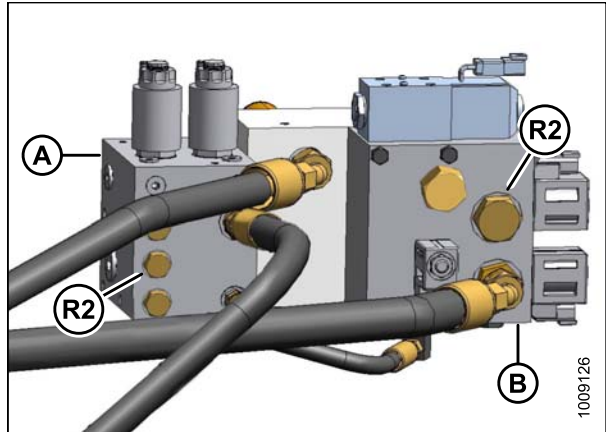


Figure 6.86: Valve Blocks with Reverser Valve in Factory Configuration

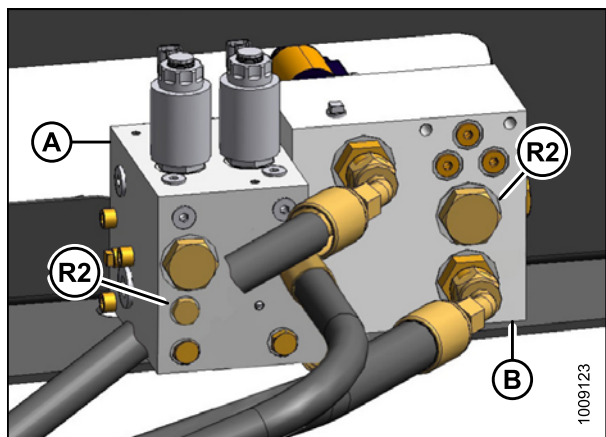


Figure 6.87: Valve Blocks without Reverser Valve in Factory Configuration

ASSEMBLING THE MACHINE

3. Remove female coupler assemblies (A) and (B) from hoses in bundle (C) from header and remove caps.

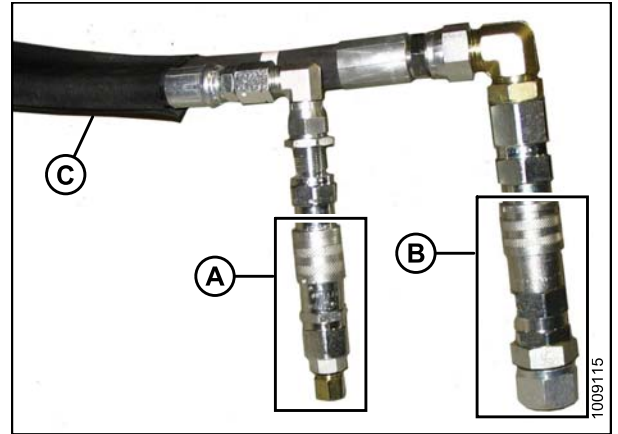


Figure 6.88: Header Hose Bundle

4. Install smaller coupler assembly (C) in 'R2' port in valve block (A) and the larger coupler assembly (D) in 'R2' port in valve block (B).
5. Proceed to [6.14 Routing Reverser Valve Jumper Hose](#), [page 66](#).

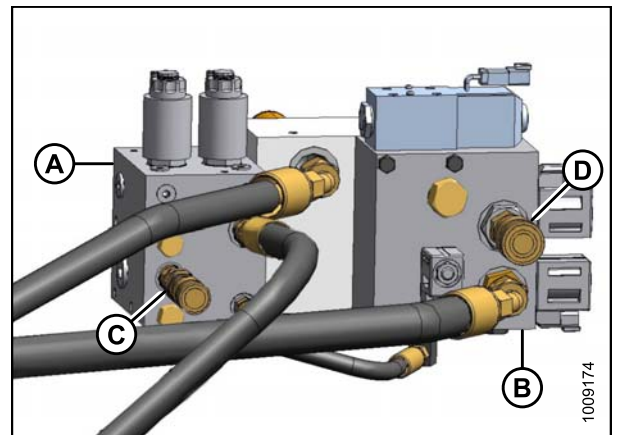


Figure 6.89: Valve Blocks with Reverser Valve Configured for Auger Header

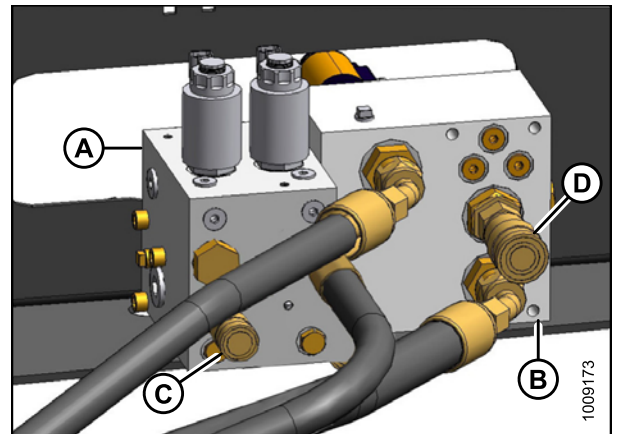


Figure 6.90: Valve Blocks without Reverser Valve Configured for Auger Header

6.13.3 Modifying Hydraulics on an M200 with a Reverser Valve

IMPORTANT:

For windrowers with Reverser kit **MD #B4656**, hose plumbing to reverser valve must be changed to suit the header type if switching between A40-D Auger Header and draper header to prevent draper header reel damage and improper operation. See instruction MD #169213 for proper plumbing articles for each header type.

1. Open left-hand maintenance platform on windrower.
2. Remove the plugs from ports 'R2' on valve blocks (A) and (B). Ports may **NOT** be identified.

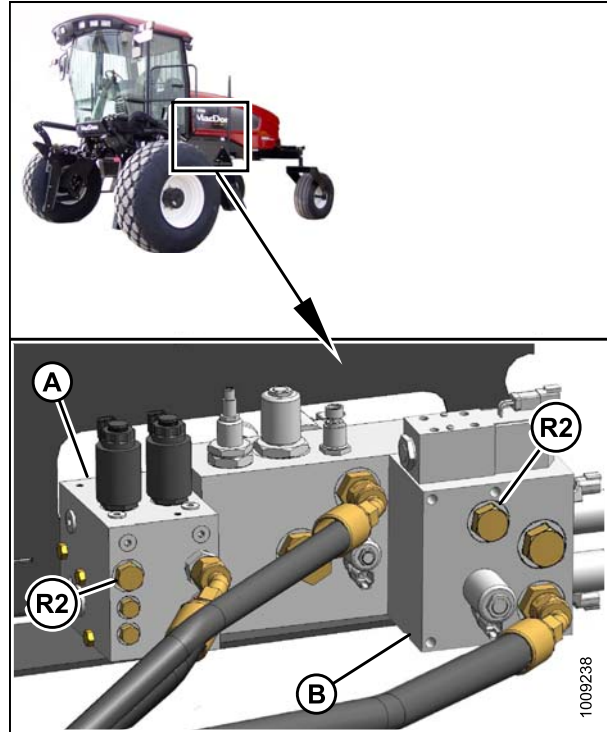


Figure 6.91: Valve Blocks with Reverser Valve in Factory Configuration

3. Remove female coupler assemblies (C) and (D) from hoses in bundle (E) from header and remove caps.

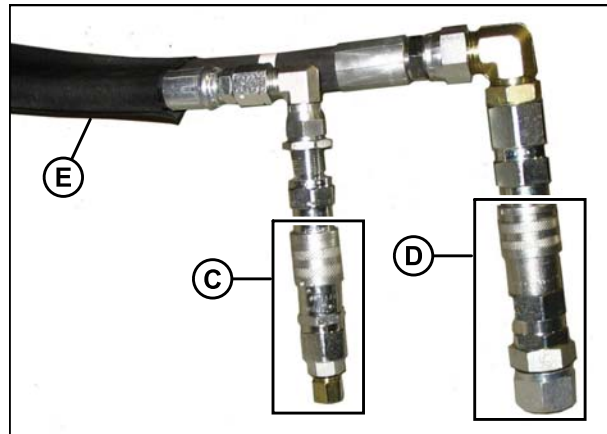


Figure 6.92: Header Hose Bundle

ASSEMBLING THE MACHINE

4. Install smaller coupler assembly (C) in 'R2' port in valve block (A) and the larger coupler assembly (D) in 'R2' port in valve block (B).

NOTE:

Position of adjacent hoses may require slight adjustment to allow access for new hoses.

5. Proceed to [6.14 Routing Reverser Valve Jumper Hose](#), page 66.

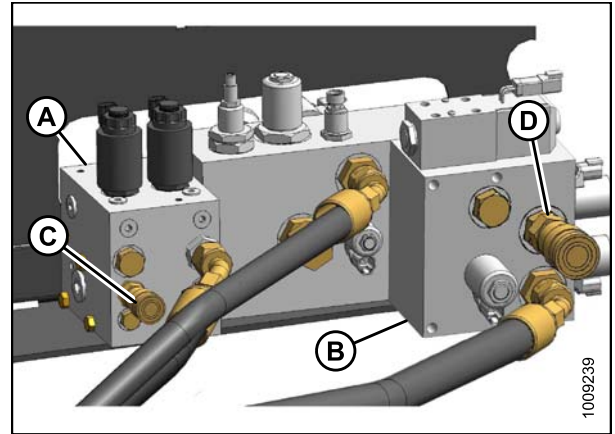


Figure 6.93: Valve Blocks with Reverser Valve Configured for Auger Header

6.13.4 Modifying Hydraulics on an M200 without a Reverser Valve

1. Open left-hand maintenance platform on windrower.
2. Remove the plug from port 'R2' on valve block (A) and the cap from fitting in port 'R2' on valve block (B). Ports may **NOT** be identified.

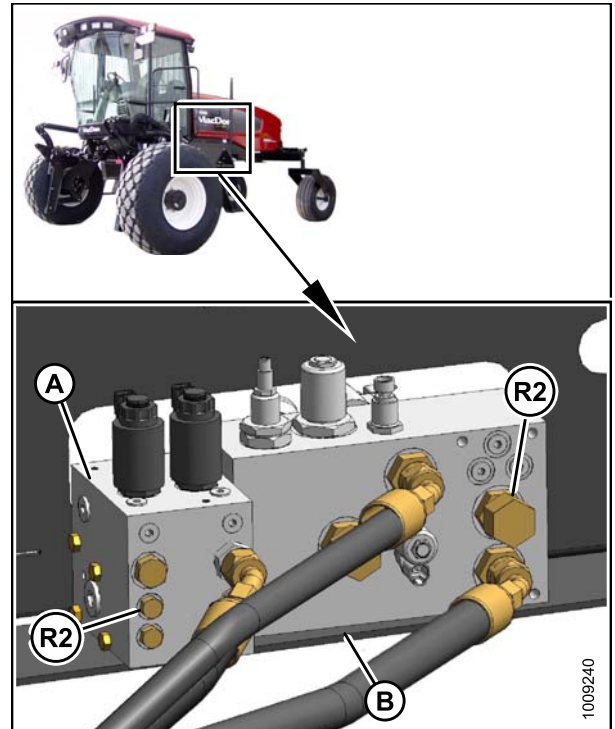


Figure 6.94: Valve Blocks without Reverser Valve in Factory Configuration

ASSEMBLING THE MACHINE

3. Remove female coupler assemblies (C) and (D) from hoses in bundle (E) from header.

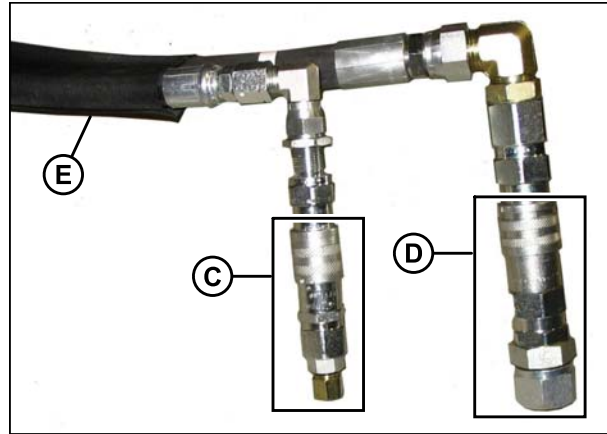


Figure 6.95: Header Hose Bundle (E)

4. Remove and discard the cap (F) and adapter fitting (G) with O-ring from the large coupler (H).

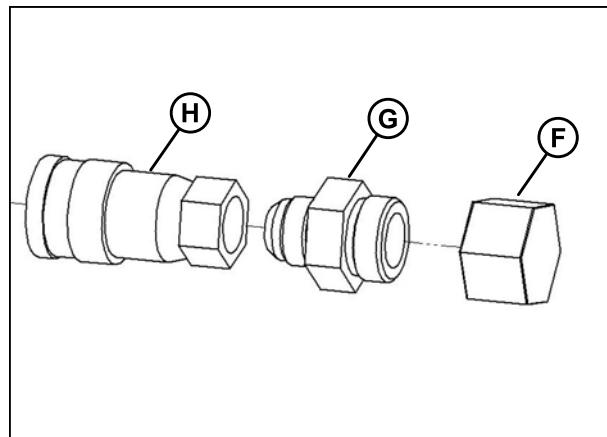


Figure 6.96: Large Coupler Assembly

5. Install larger coupler (H) onto fitting at port 'R2' on valve block (B).
6. Remove cap from smaller coupler assembly (C) and install assembly in port 'R2' on valve (A).

IMPORTANT:

Make sure O-ring is on JIC threads in port 'R1' to ensure a proper seal with the coupler (H). If O-ring is missing, reuse O-ring from discarded adapter fitting in Step 4., page 64.

7. Proceed to [6.15 Attaching Hydraulics, page 67](#).

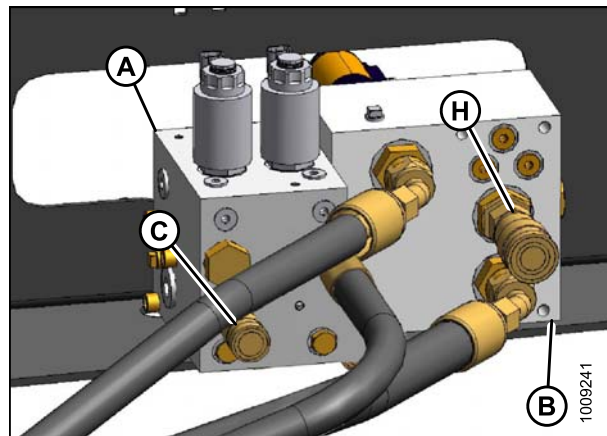


Figure 6.97: Valve Blocks without Reverser Valve Configured for Auger Header

6.13.5 Modifying Hydraulics on an M205

The M205 hydraulics need to be modified to accept an A-Series Auger Header. Kits MD #B5491, MD #B5492, and MD #B5497 should have been supplied with your header. If required, the aforementioned kits can be ordered from your MacDon Dealer.

1. Install kits in accordance with the instructions that were supplied with the kits to achieve the configuration shown at right.
2. Proceed to [6.15 Attaching Hydraulics, page 67](#).

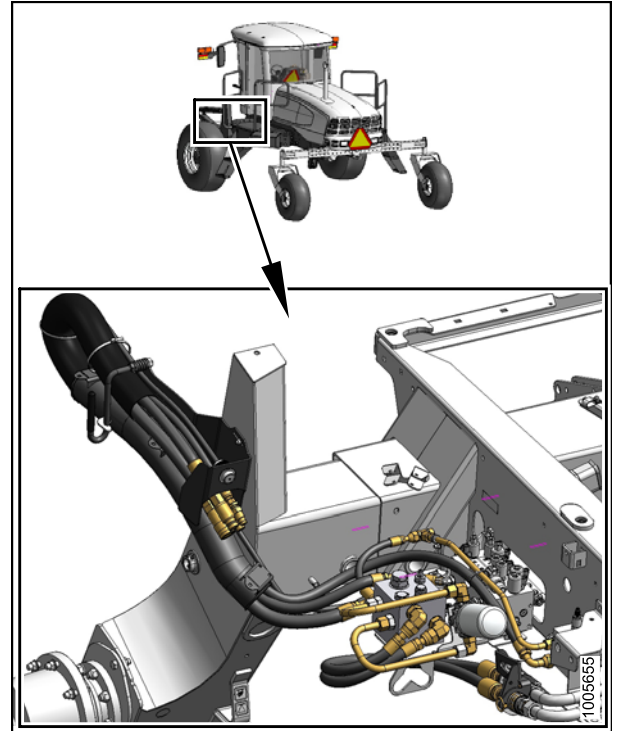


Figure 6.98: Auger Header Hydraulics

6.14 Routing Reverser Valve Jumper Hose

An optional valve block to reverse the header drive in the event of plugging **MAY HAVE BEEN** installed on the M150, M155, and M200 Windrowers.

If reverser valve block (A) is installed, proceed as follows. Otherwise, proceed to [6.15 Attaching Hydraulics, page 67](#).

IMPORTANT:

A jumper hose on the reverser valve has a specific routing for each model of header. Do **NOT** operate the header unless hose is routed as shown.

1. Move left-hand windrower platform to open position to expose hydraulic valve blocks.
2. Check the routing of the jumper hose as follows and change as required.
3. Route jumper hose (B) from C2 conveyor circuit (C) to CR on reverser block as shown.

NOTE:

For draper headers, CR is routed to port 'R4' (not shown) on reverser block. When switching from draper header to auger header, jumper hose (B) must be routed according to header being operated to prevent draper header reel damage and improper operation.

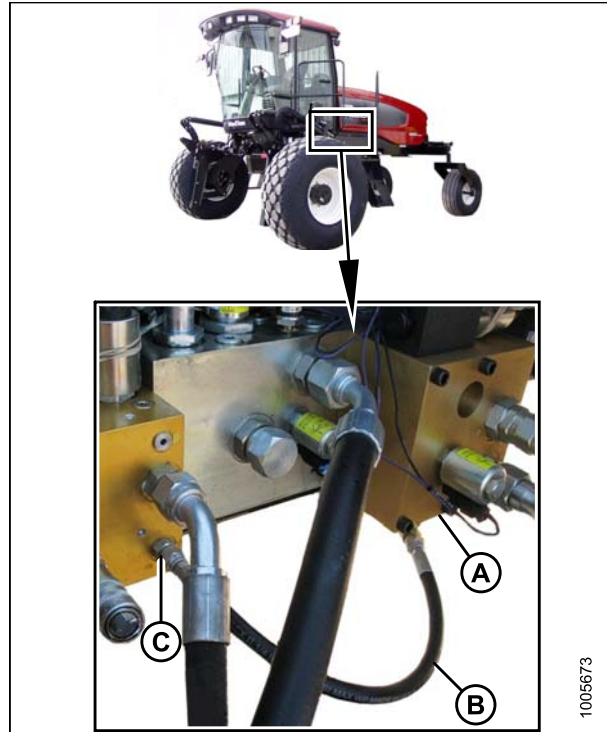


Figure 6.99: Hose (B) Position (A40-D on M200 Shown – M150 and M155 Similar)

6.15 Attaching Hydraulics

CAUTION

Stop engine and remove key from ignition before leaving operator's seat for any reason. A child or even a pet could engage an idling machine.

1. Disengage rubber latch (A) and open driveline shield (B).

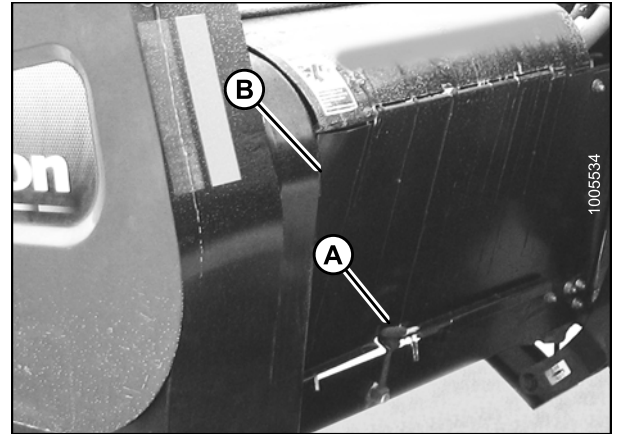


Figure 6.100: Driveline Shield

2. Remove cap (A) from electrical connector and remove connector from support bracket.
3. Disengage and rotate lever (B) counterclockwise to fully up position to release hose bundle (C).

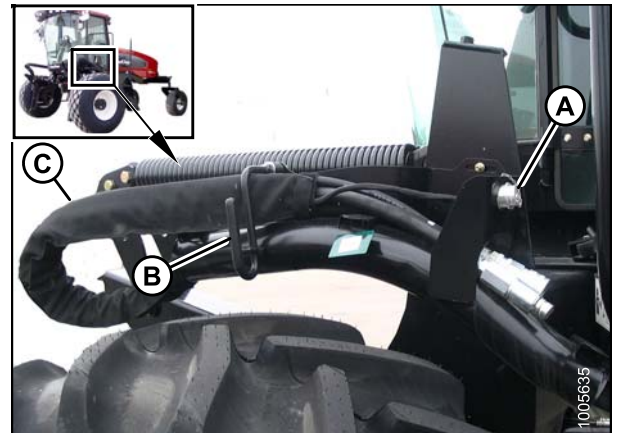


Figure 6.101: Windrower Hoses and Harness in Storage Position

4. Move hose bundle (A) to header.
5. Rotate lever (B) clockwise and engage in bracket to store.

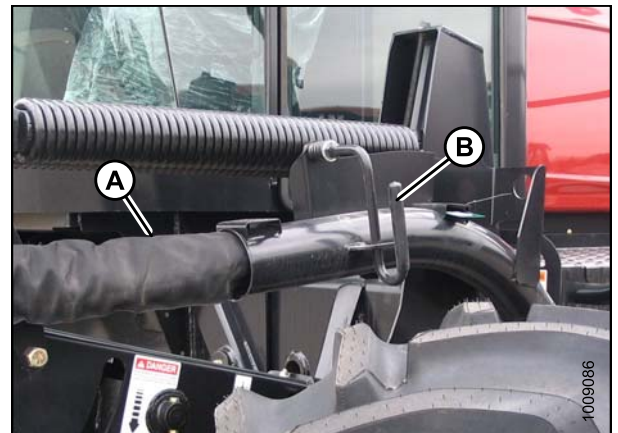


Figure 6.102: Windrower Hoses and Harness in Working Position

ASSEMBLING THE MACHINE

6. Route hoses (A) from windrower through support (B) and access hole (C) in header frame alongside hose bundle (D). Hose bundle (D) will be attached later in the procedure.
7. Remove cover on header electrical receptacle (E).
8. Push connector onto receptacle and turn collar on connector to lock it in place.
9. Attach cover to mating cover on windrower wiring harness.
10. Remove caps from hydraulic couplers. Clean if necessary.

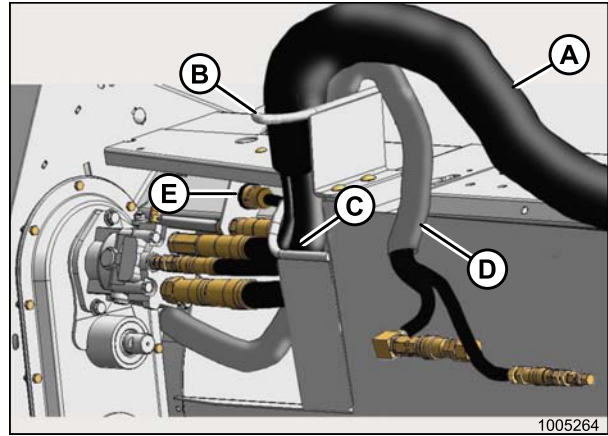


Figure 6.103: Windrower Hoses and Harness Connected to Header – 14 Ft. and 16 Ft. Header Shown (18 Ft. Similar)

11. Connect the four hoses from windrower to mating receptacles on header. Ensure collar snaps into lock position.

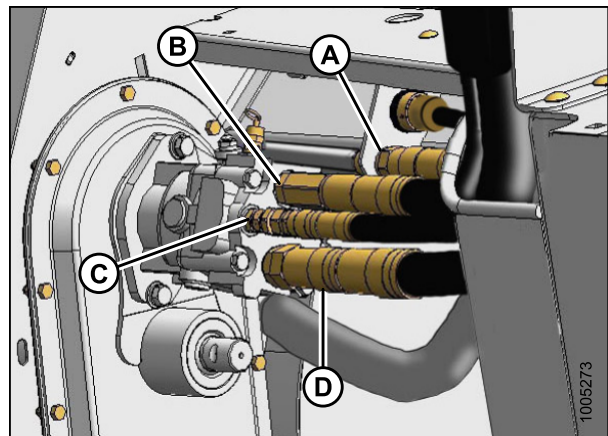


Figure 6.104: Hose Connections on Standard Header – 14 Ft. and 16 Ft. Header Shown

A - Reel and Auger Pressure B - Knife and Conditioner Return
C - Case Drain D - Knife and Conditioner Pressure

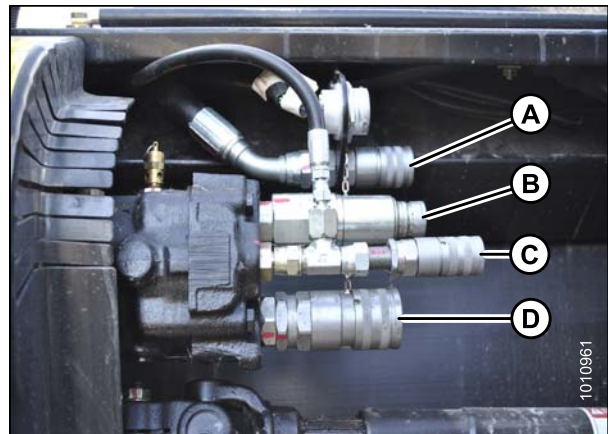


Figure 6.105: Hose Connections on Standard Header – 14 Ft. and 16 Ft. Header Shown

A - Reel and Auger Pressure B - Knife and Conditioner Return
C - Case Drain D - Knife and Conditioner Pressure

ASSEMBLING THE MACHINE



Figure 6.106: Hose Connections on Standard Header – 18 Ft. Header Shown

- A - Reel and Auger Pressure B - Knife and Conditioner Return
C - Case Drain D - Knife and Conditioner Pressure

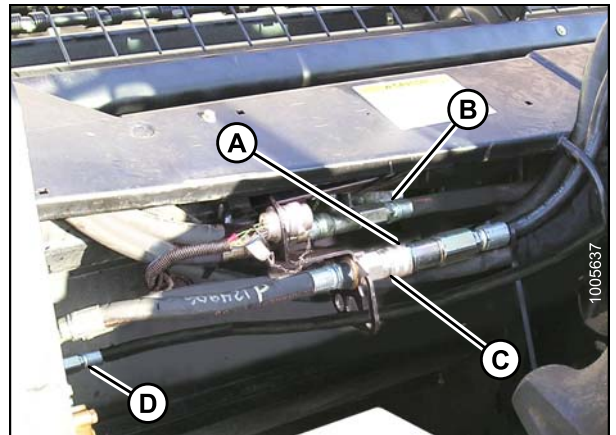


Figure 6.107: Hose Connections on Grass Seed Header

- A - Knife Return (Male Fitting at Header) (Not Visible)
B - Auger and Reel Pressure
C - Knife Pressure (Female Fitting at Header)
D - Case Drain

ASSEMBLING THE MACHINE

12. If not already installed, retrieve package of three adjustable straps shipped with the header.
13. Position adjustable strap strap (A) through slot and under bracket (B) on hose support.
14. Attach strap to bracket with 1/2 in. carriage bolt (C) and locking nut. Install bolt from under bracket.
15. Repeat above steps at the two other brackets on hose support.

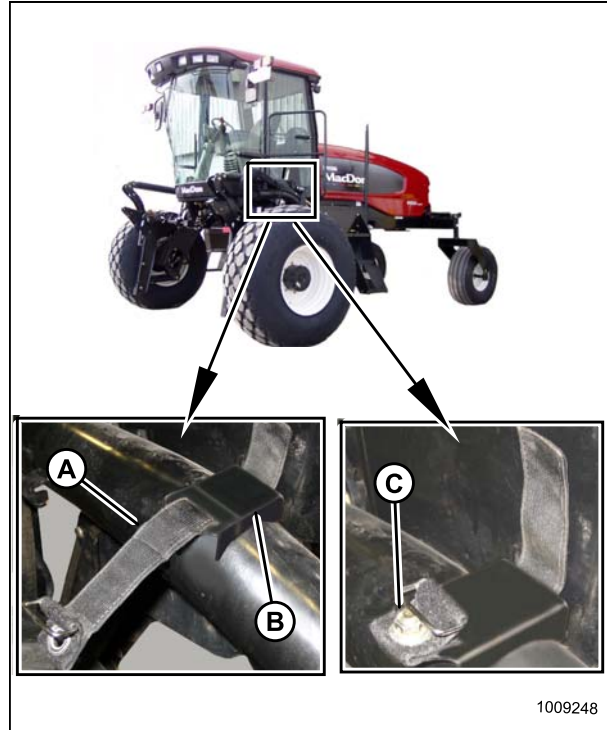


Figure 6.108: Adjustable Straps

16. Route reel/auger return and auger pressure hose bundle (A) from header to windrower and position bundle above existing hose support (C) as shown.
17. Secure with three straps (D) and lower lever (B).

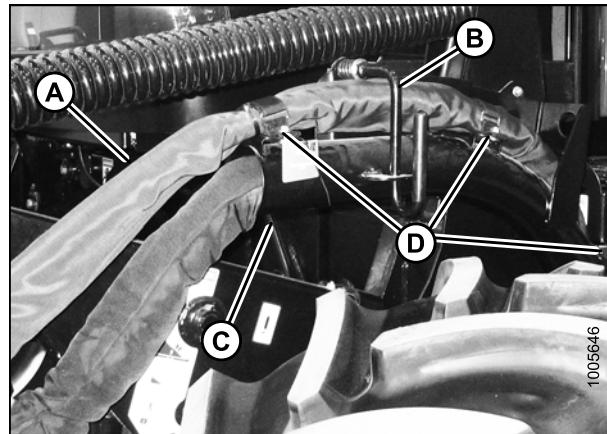


Figure 6.109: Reel/Auger Return and Auger Pressure Hose Bundle

ASSEMBLING THE MACHINE

18. Connect auger/reel pressure and reel/auger return hoses from header to receptacles on windrower valve block. Refer to the relevant illustration for your equipment.

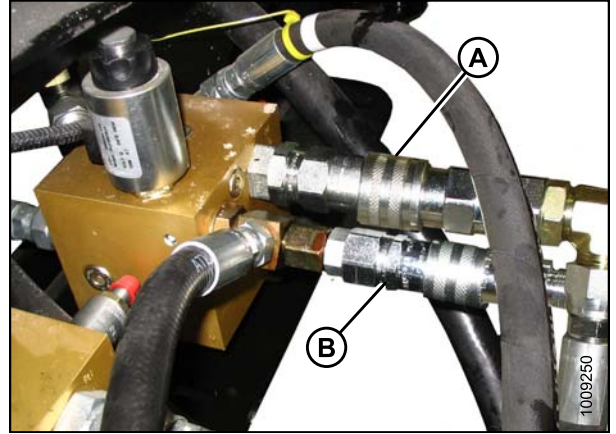


Figure 6.110: M100/M105

A - Reel/Auger Return

B - Auger/Reel Pressure

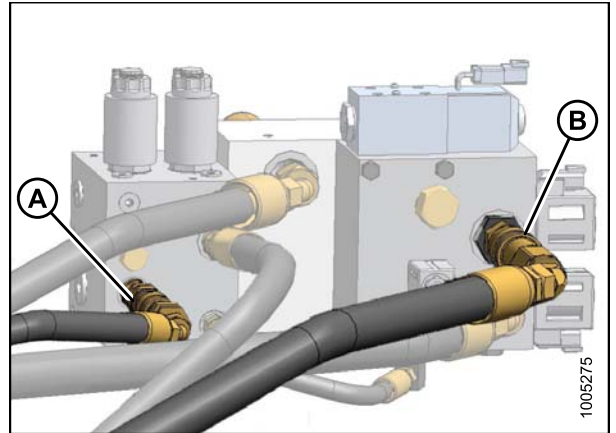


Figure 6.111: M150/M155 with Reverser Valve

A - Auger Pressure

B - Reel/Auger Return

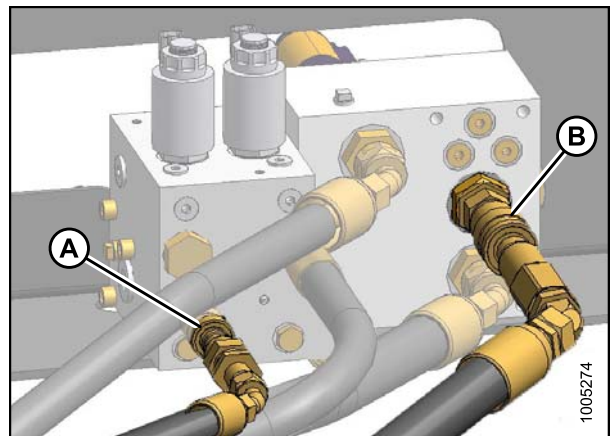


Figure 6.112: M150/M155 without Reverser Valve

A - Auger Pressure

B - Reel/Auger Return

ASSEMBLING THE MACHINE

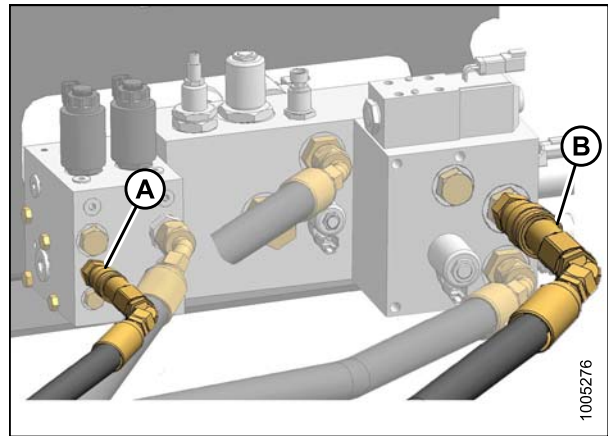


Figure 6.113: M200 with Reverser Valve

A - Auger Pressure

B - Reel/Auger Return

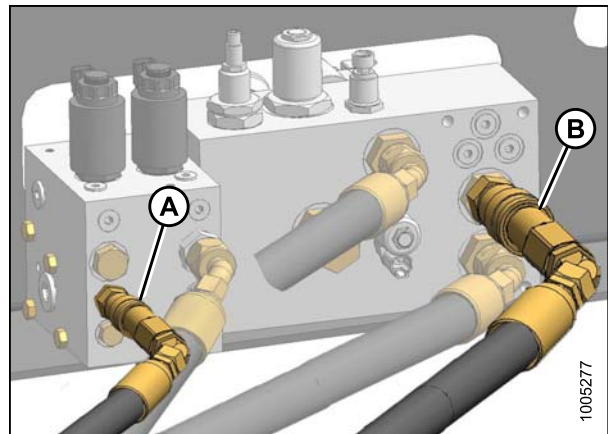


Figure 6.114: M200 without Reverser Valve

A - Auger Pressure

B - Reel/Auger Return

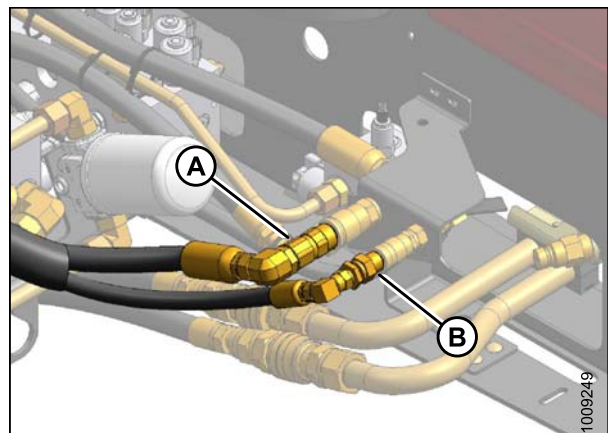


Figure 6.115: M205

A - Reel/Auger Return

B - Auger/Reel Pressure

6.16 Hose Routing

The A40-D Auger Header drive hose routing depends on the windrower model to which the header is being attached.

The header is factory-configured for M150, M155, and M200 Windrowers as shown in Figure 6.120: [Factory Configuration \(M150, M155, and M200\), page 75](#). To route hoses for M100, M105, and M205 Windrowers, proceed as follows.

1. Press screwdriver against latch in opening (A) and lift to open header left-hand driveshield. Shield will latch at (B) to stay open.

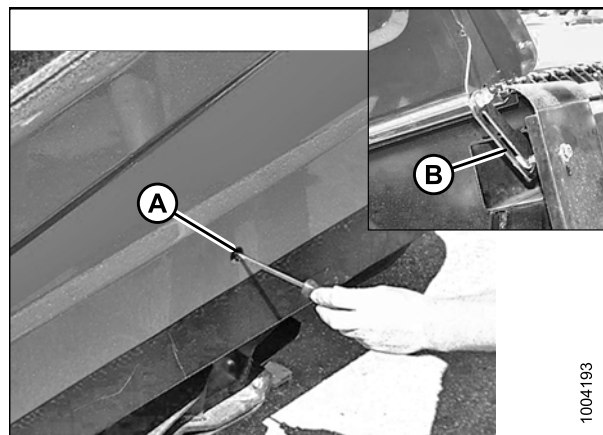


Figure 6.116: LH Driveshield

2. Disengage rubber latch (A) and open driveline shield (B).

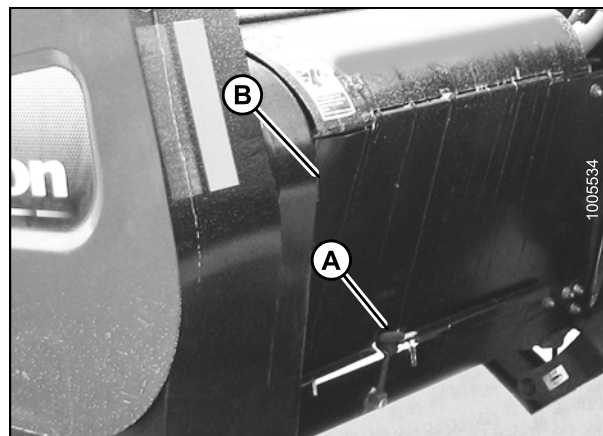


Figure 6.117: Driveline Shield

ASSEMBLING THE MACHINE

3. Loosen bulkhead nut (A) on auger and reel pressure coupler (B). This allows auger and reel pressure hose (C) to rotate freely.

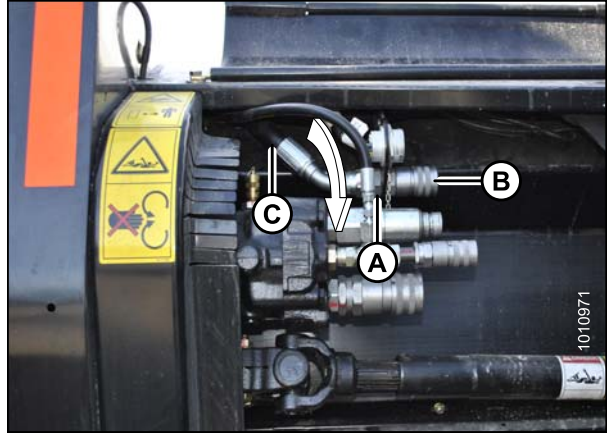


Figure 6.118: Auger and Reel Pressure Coupler and Hose – 14 Ft. and 16 Ft. Header Shown

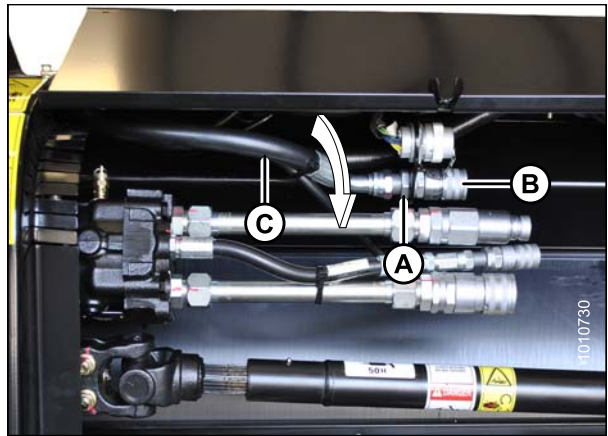


Figure 6.119: Auger and Reel Pressure Coupler and Hose – 18 Ft. Header Shown

ASSEMBLING THE MACHINE

4. Disconnect hoses as follows:
 - a. Disconnect hose (A) at tee (B).
 - b. Disconnect tee (B) at reel motor upper port.
 - c. Disconnect hose (C) at reel motor lower port.
5. Cut cable ties (D) at locations shown in illustration.
6. Reconnect hoses as follows:
 - a. Reroute hose (E) behind hose (A) and (F) to hose (C) and connect tee (B) to lower port fitting.
 - b. Reroute hose (C) above hose (E) and (F) and connect hose (C) to tee (B). Tighten hose (C).
 - c. Loosen 45 degree fittings at both ports. This allows room for wrenches when tightening tee (B) to lower port.
 - d. Connect hose (A) to upper port fitting as shown and check orientation of 45 degree fitting.
7. Secure hose routing with cable ties (A) as shown.

NOTE:

Ensure that hose (A) is routed in front of hose (C) and (E).

- e. Confirm orientation of upper port 45 degree fitting, back-off tee (B), and tighten upper port fitting in position determined. Tighten hose (A).
- f. Check orientation of lower port 45 degree fitting and tighten.
- g. Connect tee (B) to lower port 45 degree fitting and tighten.

IMPORTANT:

Ensure that electrical harness (B) and reel motor case drain hose (C) are secured to hose (D) and that there is at least 1 in. (25 mm) clearance between hose bundle (E) and knife drive timing belt (F).

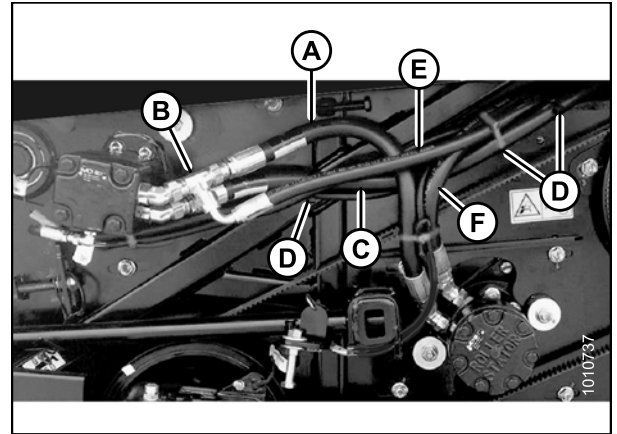


Figure 6.120: Factory Configuration (M150, M155, and M200)

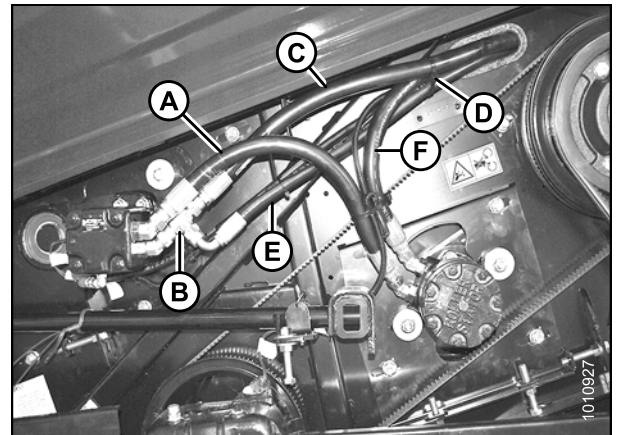


Figure 6.121: Adjusted Configuration (M100, M105, and M205)

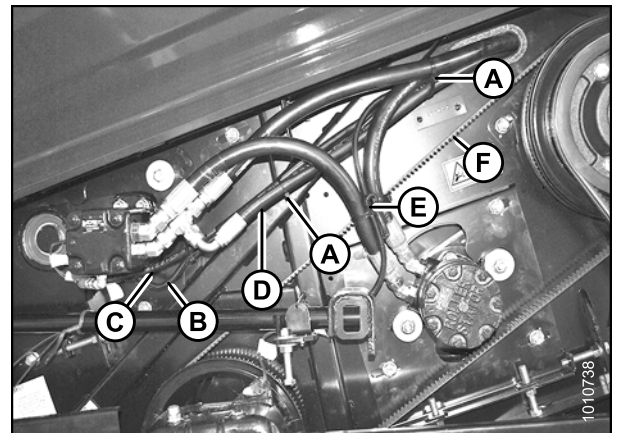


Figure 6.122: Adjusted Configuration (M100, M105, and M205)

ASSEMBLING THE MACHINE

8. Rotate coupler (B) and hose (C) downward as shown until slack has been sufficiently reduced. Tighten bulkhead nut (A).

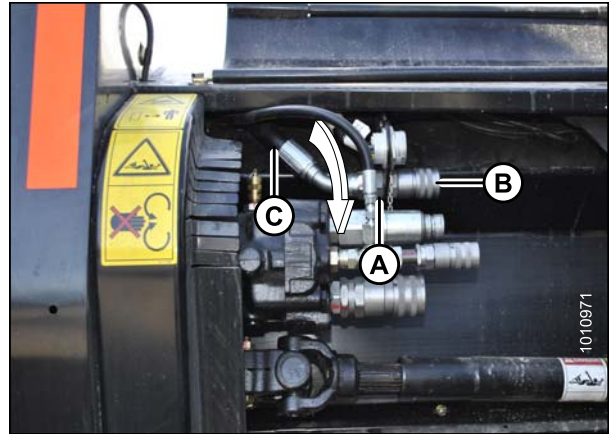


Figure 6.123: Auger and Reel Pressure Coupler and Hose – 14 Ft. and 16 Ft. Header Shown

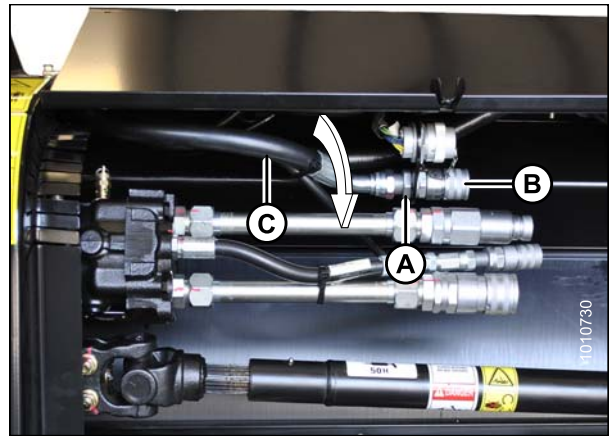


Figure 6.124: Auger and Reel Pressure Coupler and Hose – 18 Ft. Header Shown

9. Close driveline shield (B) and engage rubber latch (A).
10. Close driveshield before engaging header.

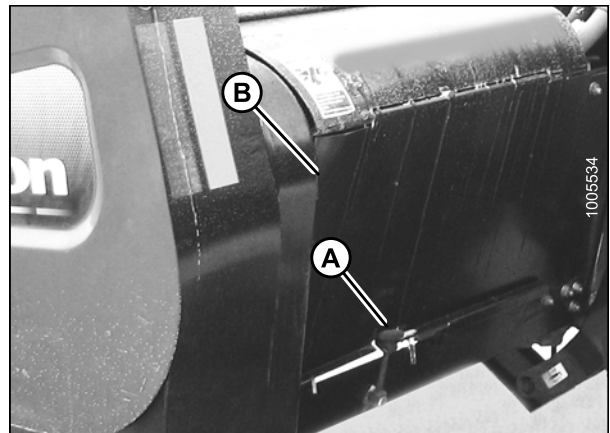


Figure 6.125: Driveline Shield

6.17 Repositioning Knife Drive Box Breather

There is one knife drive box at each end of the header.

1. Move breather/dipstick (A) to back port and install plug (B) in forward port at knife drive boxes.

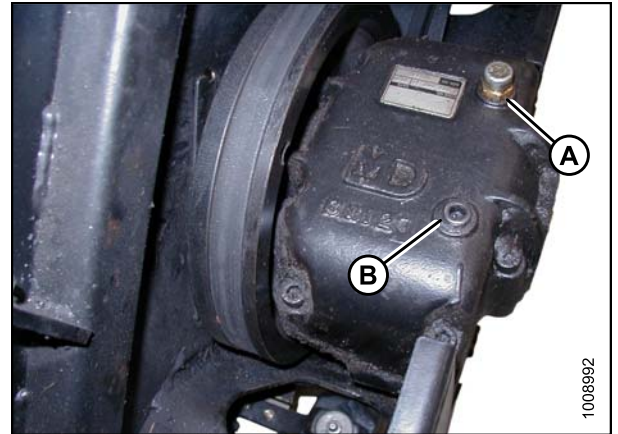


Figure 6.126: Top View of Knife Drive Box

2. With top of knife drive box horizontal, check oil level. It should be between the lower hole (A) and the end of the dipstick.
3. If required, add SAE 85W-140 lubricant.

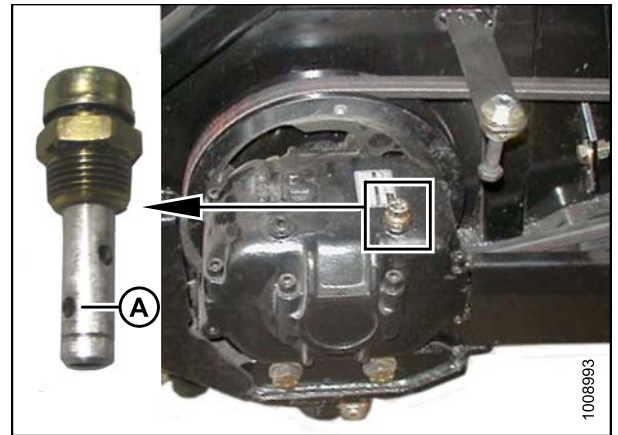


Figure 6.127: Side View of Knife Drive Box and Close-up of Dipstick

7 Lubricating the Machine

7.1 Greasing Procedure

WARNING

To avoid bodily injury or death from unexpected start-up or fall of raised machine, stop engine, remove key, and engage safety props before going under machine.

1. Wipe grease fitting with a clean cloth before greasing to avoid injecting dirt and grit.
2. Inject grease through fitting with grease gun until grease overflows fitting, except where noted.
3. Leave excess grease on fitting to keep out dirt.
4. Replace any loose or broken fittings immediately.
5. If fitting will not take grease, remove and clean thoroughly. Also clean lubricant passageway. Replace fitting if necessary.

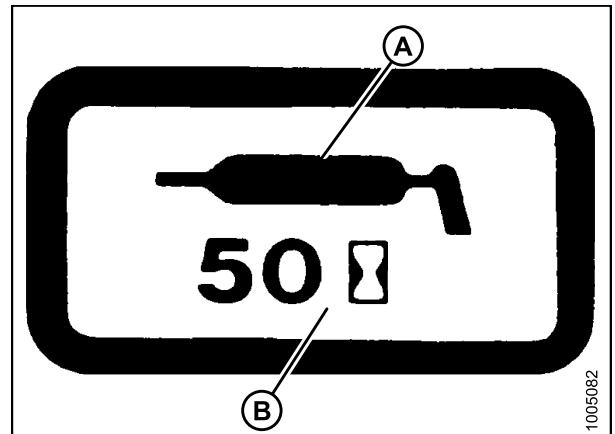


Figure 7.1: Grease Interval Decal

7.2 Lubrication Points: Left Side of Header

NOTE:

High Temperature Extreme Pressure (EP2) Performance With 1% Max Molybdenum Disulphide (NLGI Grade 2) Lithium Base. To prevent binding and/or excessive wear caused by knife pressing on guards, do **NOT** over-grease. If more than 6 to 8 pumps of grease gun are required to fill the cavity, replace the seal in the knifehead.

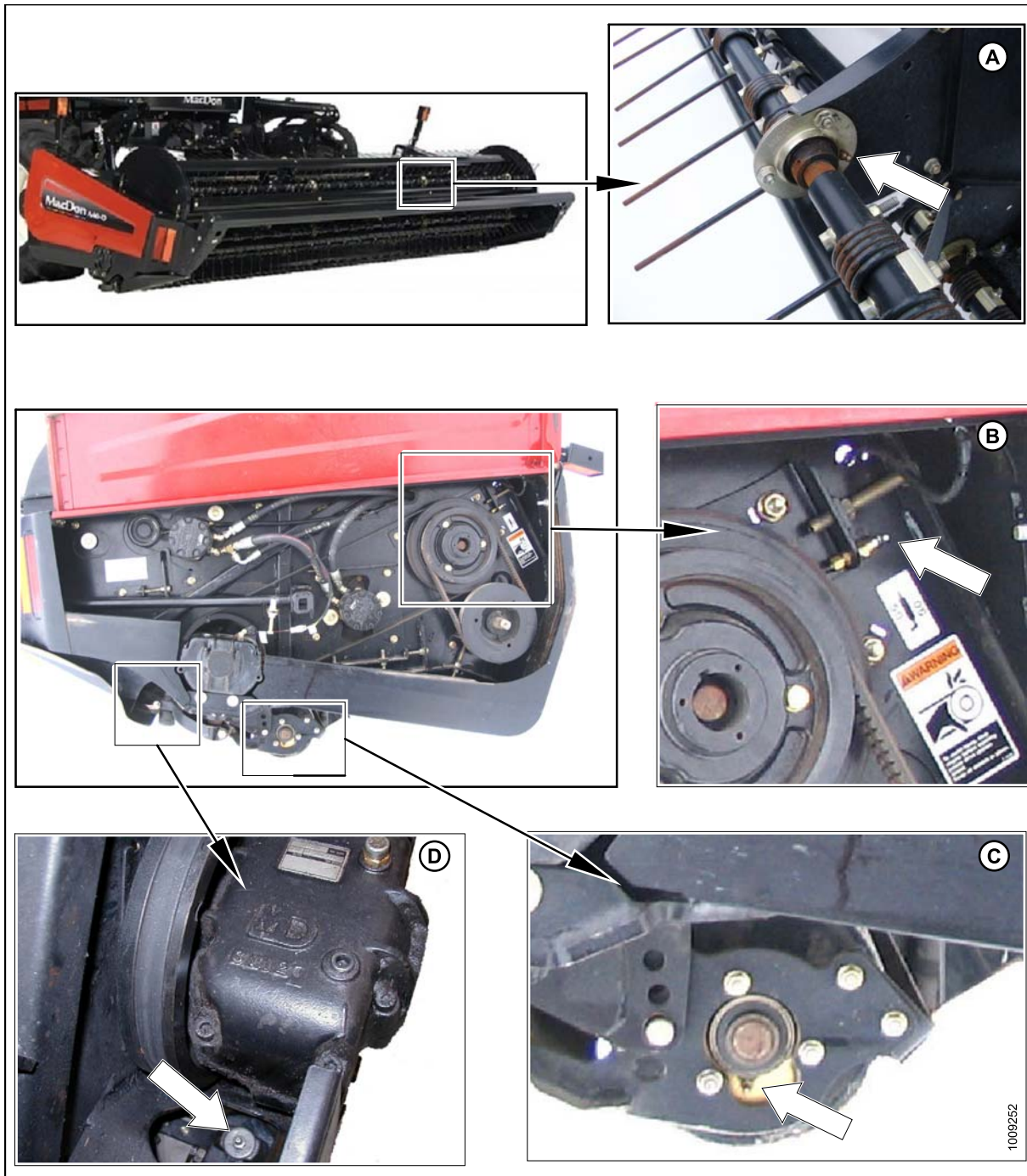


Figure 7.2: Header LH Side

A - Tine Bar Bearing (4 Places Each Tine Bar)

C - Gauge Roller Bearing (2 Places) (Both Sides if Installed)

B - Knife Drive Bearing (1 Place)

D - Knifehead Bearing (1 Place)

7.3 Lubrication Points: Right Side of Header

NOTE:

High Temperature Extreme Pressure (EP2) Performance With 1% Max Molybdenum Disulphide (NLGI Grade 2) Lithium Base. To prevent binding and/or excessive wear caused by knife pressing on guards, do **NOT** over-grease. If more than 6 to 8 pumps of grease gun are required to fill the cavity, replace the seal in the knifehead.



Figure 7.3: Header RH Side

A - Knife Drive Bearing (1 Place)
C - Auger Shaft Bearing (1 Place)

B - Reel Shaft Bearing (1 Place)
D - Knifehead Bearing (1 Place)

7.4 Lubrication Points: Hay Conditioner

NOTE:

High Temperature Extreme Pressure (EP2) Performance With 1% Max Molybdenum Disulphide (NLGI Grade 2) Lithium Base. To prevent binding and/or excessive wear caused by knife pressing on guards, do **NOT** over-grease. If more than 6 to 8 pumps of grease gun are required to fill the cavity, replace the seal in the knifehead.

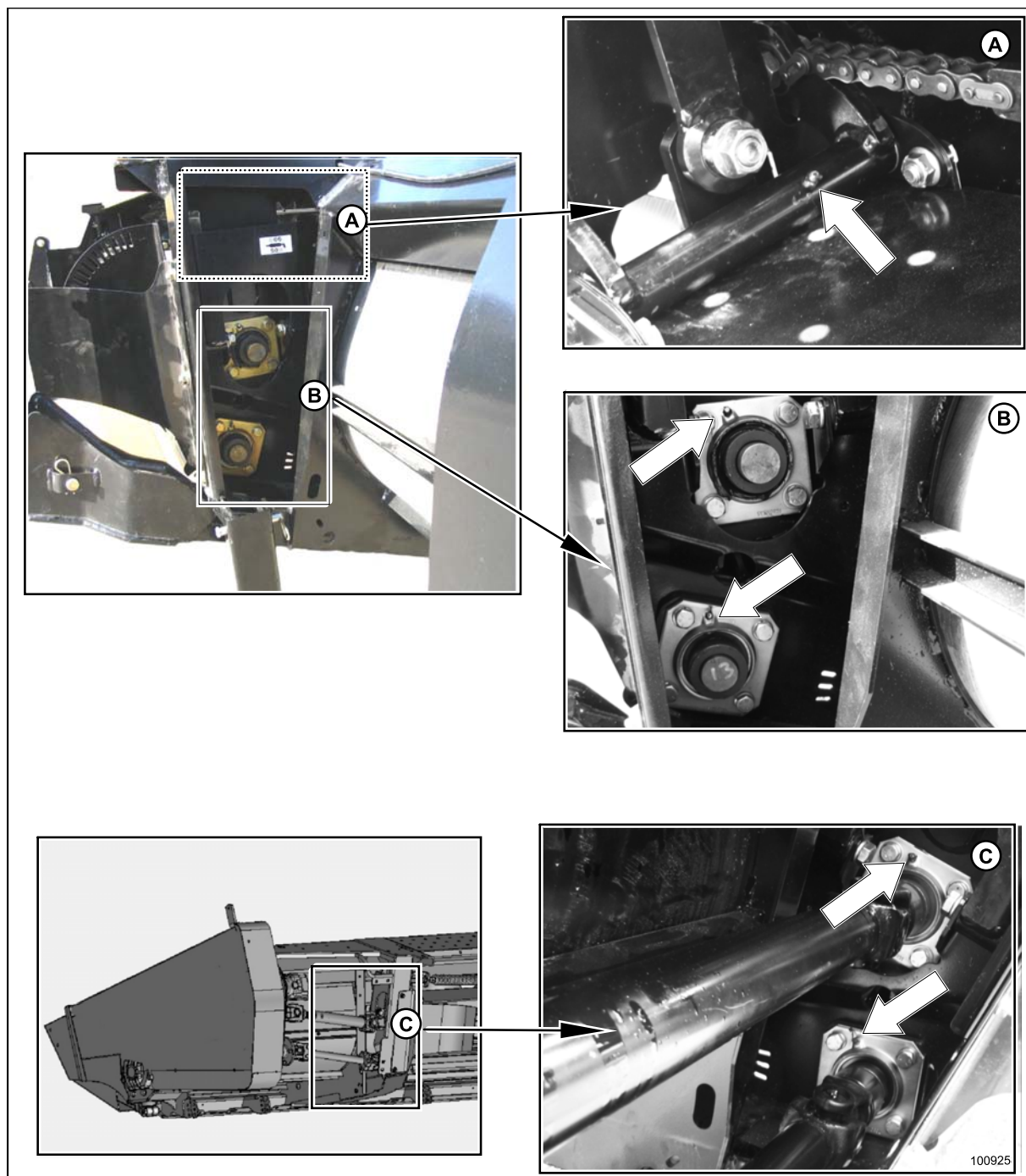


Figure 7.4: Hay Conditioner

A - Roll Pivot (1 Place - Both Sides)

B - Roll Shaft Bearings (2 Places)

C - Roll Shaft Bearings (2 Places)

7.5 Lubrication Points: Drivelines

NOTE:

High Temperature Extreme Pressure (EP2) Performance With 1% Max Molybdenum Disulphide (NLGI Grade 2) Lithium Base. To prevent binding and/or excessive wear caused by knife pressing on guards, do **NOT** over-grease. If more than 6 to 8 pumps of grease gun are required to fill the cavity, replace the seal in the knifehead.

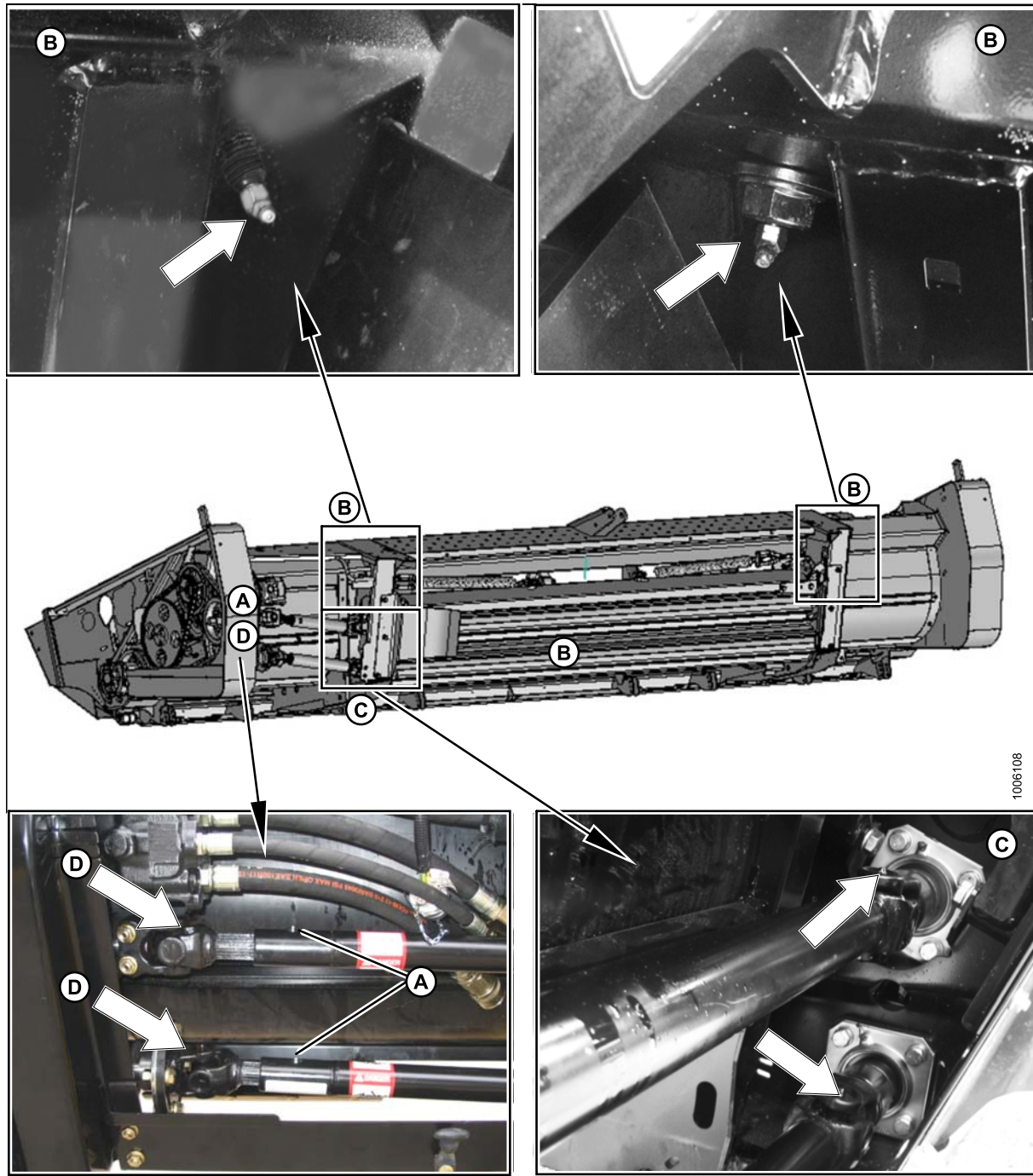


Figure 7.5: Drivelines

A - Driveline Shafts (2 Places) NOTE: 10% moly grease is recommended for driveline shaft slip joints **ONLY**.

B - Cross Shafts (2 Places)

C - Driveline Universals (2 Places)

D - Driveline Universals (2 Places)

7.6 Oiling

NOTE:

When oiling chains, apply oil to upper edge of lower spans.



Figure 7.6: Oiling (SAE 30 Oil)

A - Oil Knife Daily Except in Sandy Soil

B - Check Roll Gearbox (1 Place)

C - Knife Drive Box (2 Places) (Check Oil Level with Knife Drive Box Horizontal)

8 Performing Predelivery Checks

CAUTION

Stop engine and remove key from ignition before leaving operator's seat for any reason. A child or even a pet could engage an idling machine.

IMPORTANT:

To avoid machine damage, check that no shipping dunnage has fallen down between auger and pans.

1. Perform final checks and adjustments as listed on the **Predelivery Checklist** (yellow sheet attached to back of this instruction – [Predelivery Checklist, page 101](#)) to ensure the machine is field-ready. Refer to the following pages for detailed instructions as indicated on the checklist.
2. The completed checklist should be retained either by the Operator or the Dealer.

8.1 Checking Drive Belts and Chains

1. Open shield on header right-hand side.
2. Check knife drive timing belt (A). It should deflect 0.55 in. (14 mm) when a load of 5–6.5 lbf (22–30 N) is applied at mid-span.

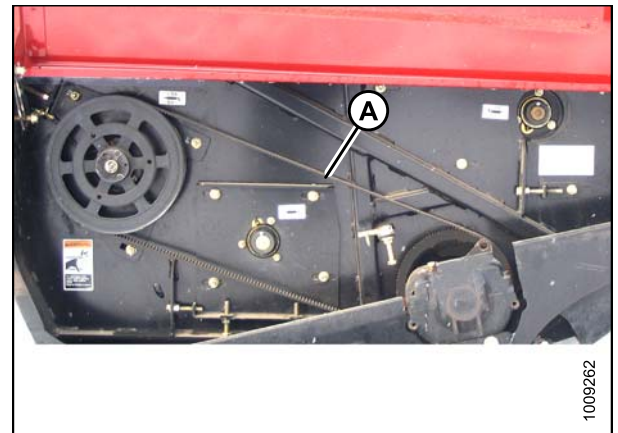


Figure 8.1: A40-D Header RH Side

3. Open shield on header left-hand side.
4. Check knife drive timing belt (A). It should deflect 0.55 in. (14 mm) when a load of 5–6.5 lbf (22–30 N) is applied at mid-span.
5. Check knife drive V-belts (B). They should deflect 3/16 in. (4 mm) when a load of 8–12 lbf (35–40 N) is applied to each belt at mid-span.
6. Close shields.

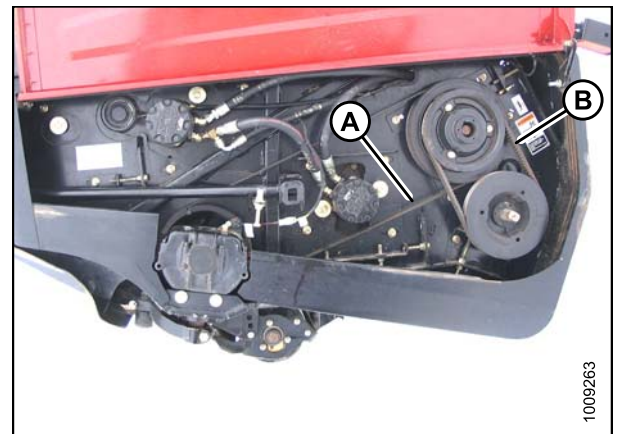


Figure 8.2: A40-D Header LH Side

8.2 Checking Auger Stripper Bar Clearance

1. Check for signs of auger flighting (A) rubbing stripper bars (B) after run-up.

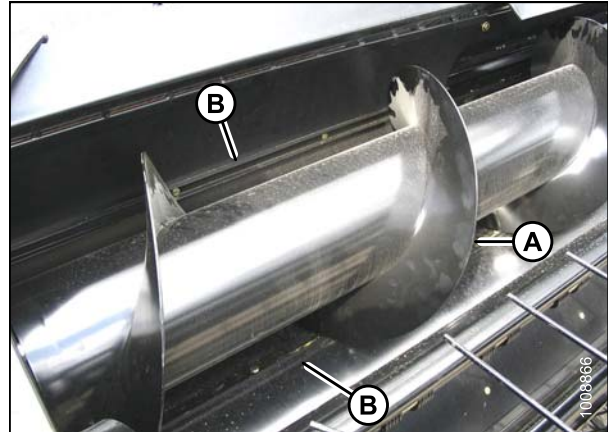


Figure 8.3: Auger

2. Check clearance between auger flighting (A) and stripper bars (B).

NOTE:

The auger flighting (A) should clear the stripper bars (B) on the auger pan by approximately 1/32–5/32 in. (1–4 mm). Shimming the stripper bars may be required.

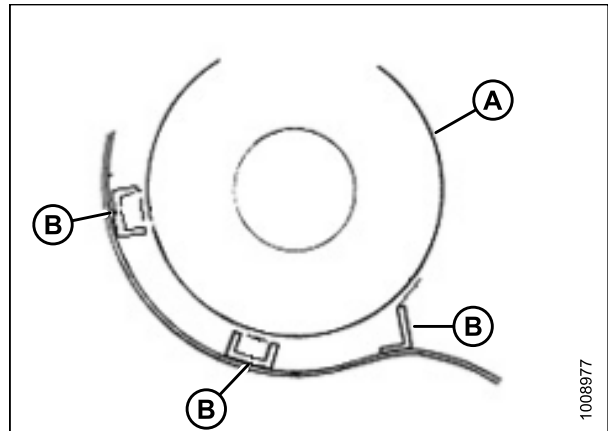


Figure 8.4: End View Diagram Showing Auger and Stripper Bars

8.3 Checking Reel Tine to Header Pan Clearance

IMPORTANT:

The dimensions provided are guidelines only. Tines may slightly contact the guards, but **NOT** the knife sections or the auger pan.

1. Rotate reel slowly by hand and check tine clearance at knife and pan. **Flex tines to simulate crop-loaded position to ensure tine clearances to knife sections and auger pan are adequate for working conditions.**
2. Check that reel rotates freely.

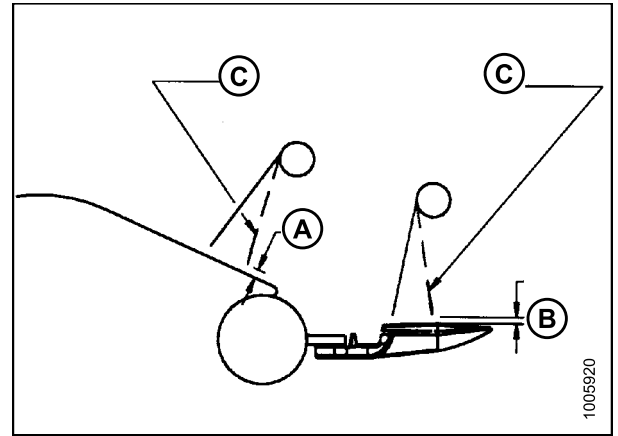


Figure 8.5: Reel Tine to Header Pan Clearance

A - .08-.39 in. (2-10 mm) Clearance

B - .08 in. (2 mm) Minimum to Knife Section

C - Flex Tines Back When Checking Clearance

IMPORTANT:

If there are a few reel tine fingers that are touching the pan while the rest are at the correct height, trim the longer tines to match the rest. Be sure to adjust both sides of the reel. Ensure that tines do **NOT** contact the plastic header pan.

8.4 Checking Header Float

The windrower float springs are **NOT** used to level the header.

To adjust the float, follow these steps:

1. Check float by grasping the lean bar and lifting. Lifting force should be 75–85 lbf (335–380 N) and should be approximately the same at both ends.
2. If necessary, perform the following steps to adjust the float:
 - a. Raise header fully, shut down engine, and remove key.
 - b. Turn drawbolt (A) clockwise to increase float (makes header lighter) or counterclockwise to decrease float (makes header heavier).
 - c. Recheck the float.



Figure 8.6: Drawbolt – Top of Windrower Wheel Leg Member Shown

8.5 Checking Header Levelling

Windrower linkages are factory-set to provide the proper level for the header and should not normally require adjustment.

If the header is **NOT** level, perform the following checks prior to adjusting the levelling linkages. The float springs are **NOT** used to level the header.

1. Park windrower on level ground
2. Check windrower tire pressures.
3. Raise header fully and hold momentarily to allow lift cylinders to rephase.
4. Stop engine and remove key.

CAUTION

Stop engine and remove key from ignition before leaving operator's seat for any reason. A child or even a pet could engage an idling machine.

5. Place float pins (A) in locked out position.

CAUTION

Check to be sure all bystanders have cleared the area.



Figure 8.7: Float Pin

6. Start engine and set header approximately 6 in. (150 mm) off ground. Check that member (A) is against link (B).
7. Note high and low end of header.

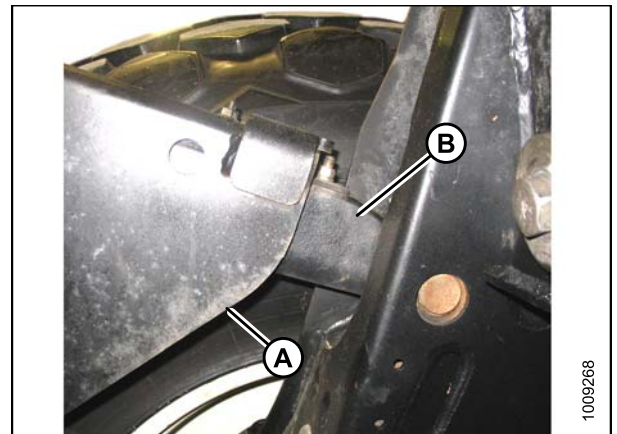


Figure 8.8: Member and Link

PERFORMING PREDELIVERY CHECKS

8. Place wooden blocks under header cutterbar and legs.
9. Lower header onto blocks so that members (A) lift off of links (B).
10. Shut down engine and remove key.

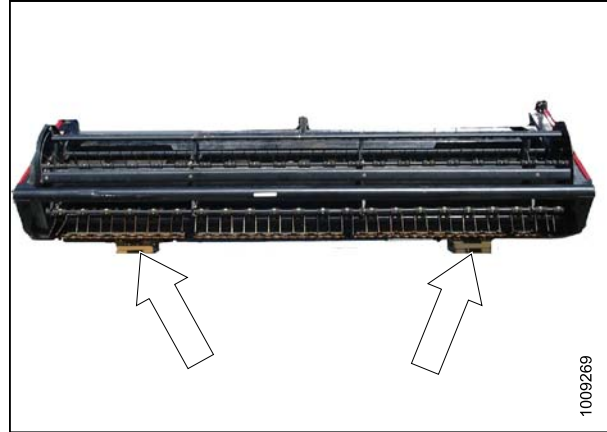


Figure 8.9: Header on Blocks

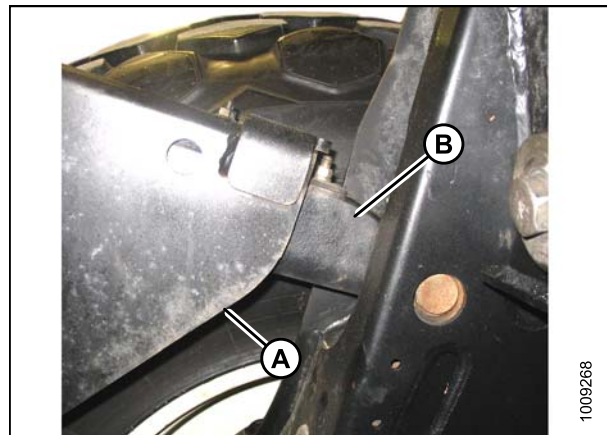


Figure 8.10: Member and Link

11. Remove nut, washer, and bolt (A) that attach shims (B) to link at the header high end.
12. Remove one or both shims (B) and reinstall the hardware (A).
13. Start engine and raise header slightly. Check level of header.
14. If additional levelling is required, install the removed shim on the opposite linkage.

NOTE:

If required, additional shims (MD #110854) can be ordered from your MacDon Dealer.

NOTE:

Float does **NOT** require adjustment after levelling header.

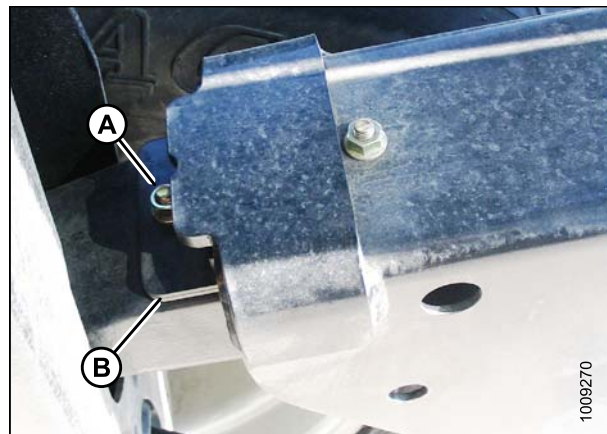


Figure 8.11: Shims

8.6 Checking Conditioner Rolls

CAUTION

Stop engine and remove key from ignition before leaving operator's seat for any reason. A child or even a pet could engage an idling machine.

1. Lower header fully, stop engine, and remove key.
2. Check that nut (A) is tight and top of nut (A) is at '2' on decal (C).
3. If required, adjust gap by loosening nut (A) and turning adjuster (B). Retighten nut (A).

NOTE:

When adjusting roll gap, be sure that the decal reading is the same on both sides of the conditioner roll to achieve consistent intermesh across the rolls.

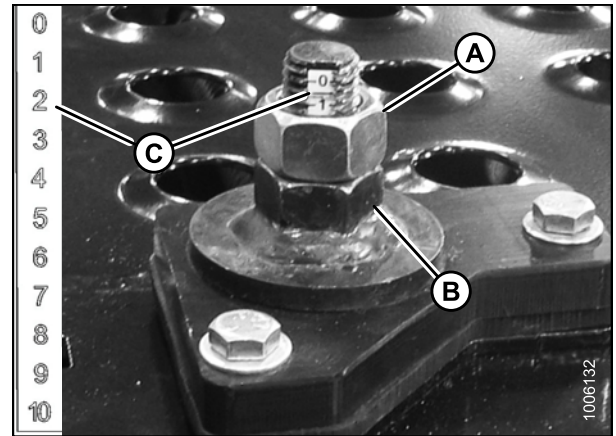


Figure 8.12: Roll Gap Adjustment Hardware

4. Loosen bolt (A) and rotate cover (B) to expose access port (C).
5. Check roll timing by examining distance 'X' at each end of the rolls (C). Each steel bar on one roll should be centered between two bars of the other roll, so that distance 'X' is 0.5 in. (12 mm).

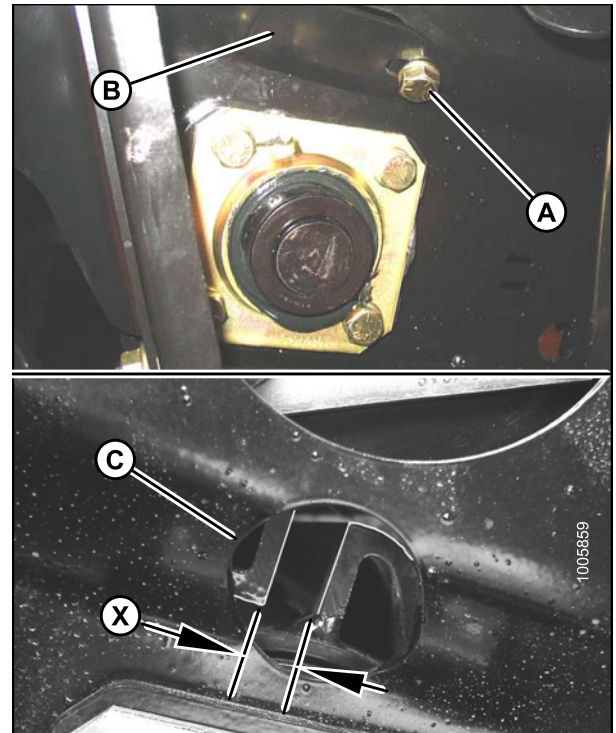


Figure 8.13: Access Port – Exposed

PERFORMING PREDELIVERY CHECKS

If required, adjust the roll timing as follows:

6. Loosen four bolts (A) in slots of yoke plate on lower roll universal shaft.
7. Turn rolls to achieve best timing.
8. When roll timing is satisfactory, tighten bolts (A) to secure the position.

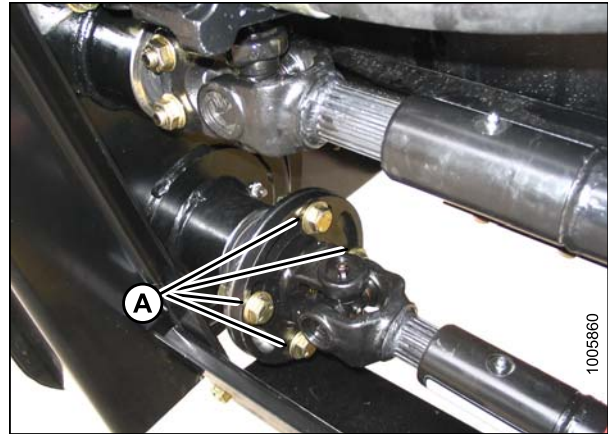


Figure 8.14: Roll Timing Adjustment Hardware

9. Reposition cover (A) and tighten bolt (B).

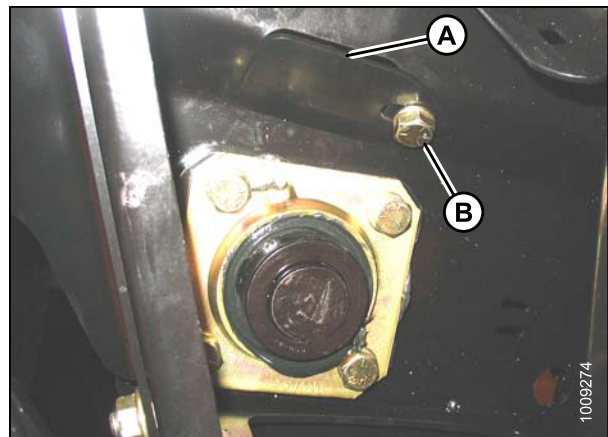


Figure 8.15: Access Port – Covered

10. Check oil level in conditioner gearbox. Oil is at required level when it runs out of check plug (A).

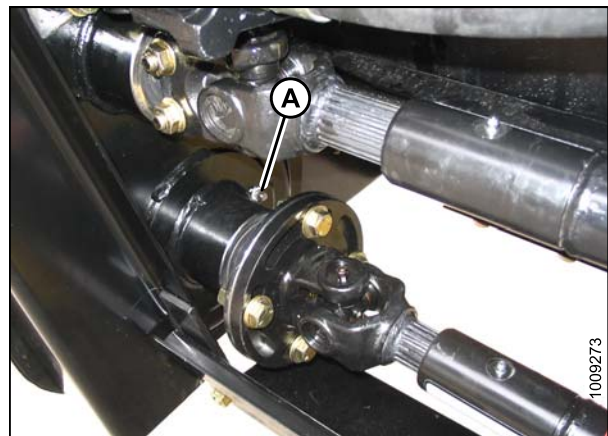


Figure 8.16: Check Plug

8.7 Checking Skid Shoes/Gauge Rollers

WARNING

To avoid bodily injury or death from unexpected start-up or fall of raised machine, stop engine, remove key, and engage safety props before going under machine.

1. Raise header and engage safety props.
2. Check that pins (A) are installed in the same position in all skid shoes/gauge rollers.

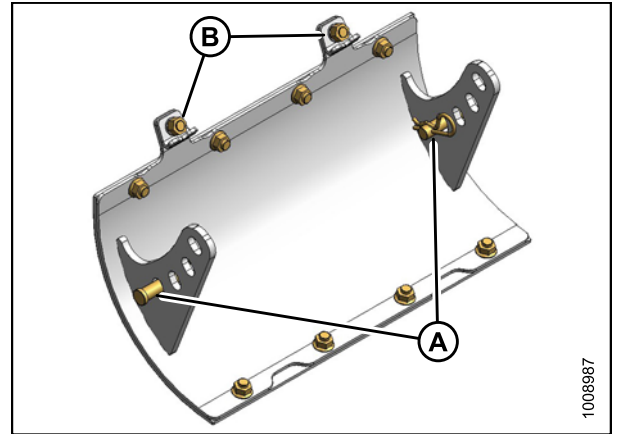


Figure 8.17: Skid Shoe

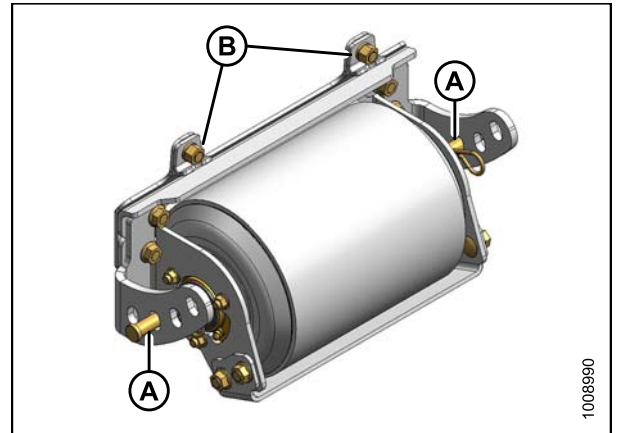


Figure 8.18: Gauge Roller

8.8 Checking Lights

Hazard lights, which are mounted on both ends of the header, are activated by switches in the windrower cab.

1. Check that pivot bolt (A) is tight enough to hold light support (B) in upright position, yet will permit the light to pivot out of the way of obstructions.

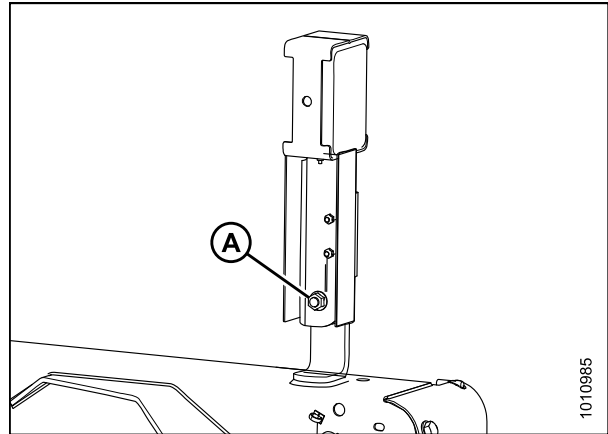


Figure 8.19: Hazard Light

8.9 Running Up Header

CAUTION

- Never start or move the machine until you are sure all bystanders have cleared the area.
- Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.
- Before investigating an unusual sound or attempting to correct a problem, return ground speed lever (GSL) to N-DETENT, center steering wheel to lock, shut off engine, and remove key.

Refer to your windrower unloading and assembly instructions or your windrower operator's manual.

1. Start windrower and operate header slowly for five minutes, watching and listening **FROM THE WINDROWER SEAT** for binding, interfering parts, or unusual noises.
2. Run the machine for 15 minutes at maximum engine operating rpm and perform the run-up check as listed on the **Predelivery Checklist** (yellow sheet attached to this manual – [Predelivery Checklist, page 101](#)) to ensure machine is field-ready.
3. Check knife speed in the windrower cab display module (CDM) during run-up and adjust knife speed to maximum on the CDM. Knife speed should be 1950 spm (actual speed of knife drive box pulley should be 975 rpm) with the engine at maximum operating rpm.
4. If speed is incorrect, check the header ID in the windrower CDM. The header drive pump may also require adjusting. Refer to [8.10 Checking Knife Speed, page 96](#).



Figure 8.20: Right End of Header

8.10 Checking Knife Speed

Refer to the following sections to check header knife speed when attaching an A40-D Auger Header to an M100 or M105 Windrower.

Refer to windrower operator's manual to check header knife speed in windrower cab display module (CDM) when attaching an A40-D Auger Header to an M150, M155, M155 E4, M200, or M205 Windrower.

8.10.1 Setting Knife Speed on an M100 or M105

The knife speed is manually set by making adjustments to the knife drive pump and has been preset at the lowest knife rpm.

For optimum performance, set the knife speed within the range specified. Refer to the following table.

NOTE:

When attaching an A40-D Auger Header to an M100 or M105 Windrower for the first time, knife speed should be set to the **MAXIMUM** setting.

Table 8.1 A40-D Auger Header Knife Speed

Header Description		Knife Speed			
Type	Size	Minimum		Maximum	
		rpm ⁸	spm ⁹	rpm ¹⁰	spm ¹¹
Auger A40-D	All	700	1400	975	1950

Setting Knife Speed (With Expansion Module MD #4666 Installed)

DANGER

Stop engine and remove key from ignition before leaving operator's seat for any reason. A child or even a pet could engage an idling machine.

1. Start engine. Refer to windrower operator's manual for procedure.
2. Move throttle to adjust engine speed to IDLE.
3. Set the intermediate speed control (ISC) to OFF. Refer to windrower operator's manual for procedure.
4. Engage header.
5. Run engine at maximum rpm.

8. rpm = speed of knife drive box pulley (revolutions per minute)

9. spm = strokes per minute of knife (rpm x 2)

10. rpm = speed of knife drive box pulley (revolutions per minute)

11. spm = strokes per minute of knife (rpm x 2)

PERFORMING PREDELIVERY CHECKS

6. Press SELECTOR button (B) on the ground speed lever (GSL) until the CDM (A) displays the knife speed in SPM (strokes per minute). This indicates that Optional Expansion Module MD #B4666 is installed.
7. If knife speed is **NOT** displayed, the optional expansion module is not installed, proceed to [Setting Knife Speed \(Without Expansion Module MD #B4666\)](#), page 98.
8. Compare reading to Table [8.1 A40-D Auger Header Knife Speed](#), page 96.



Figure 8.21: Operator Console

9. If required, adjust knife speed as follows:
10. Shut down engine, and open engine hood.
11. Locate the knife drive pump (A) and knife speed adjuster screw (B) under the right (cab-forward) side of the windrower.

NOTE:

The knife speed adjuster screw may have a plastic cap (B) covering it. Pull this cap off to expose the screw.

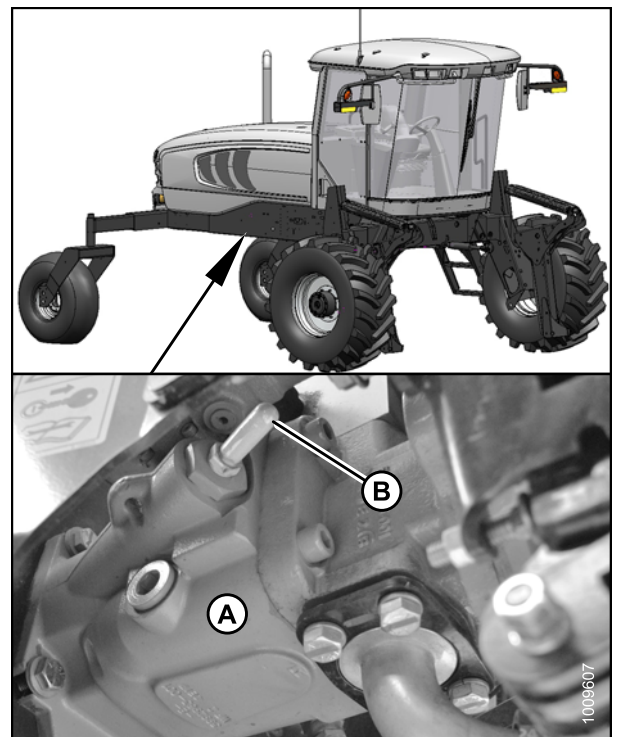


Figure 8.22: Knife Drive Pump

PERFORMING PREDELIVERY CHECKS

12. Loosen jam nut (A).
13. Turn adjuster screw (B) clockwise (screw in) to decrease knife speed, and counterclockwise (screw out) to increase the knife speed.

NOTE:

One turn of the adjuster screw (B) will change the knife speed by approximately 116 strokes per minute (spm), or the knife drive box pulley speed by 58 revolutions per minute (rpm).

14. Once adjustment has been made, torque jam nut (A).
15. Close hood, start engine, and recheck knife speed.

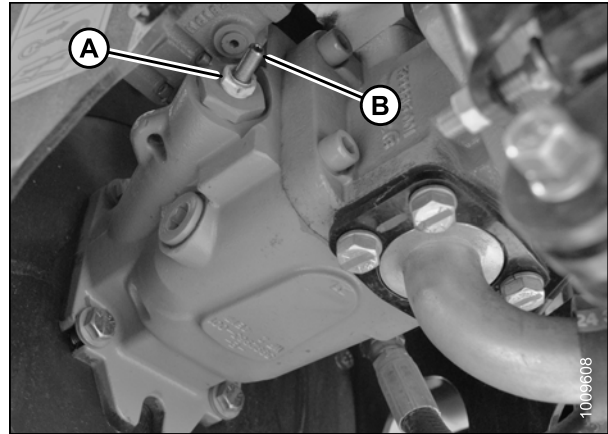


Figure 8.23: Knife Speed Adjuster Screw

Setting Knife Speed (Without Expansion Module MD #B4666)

1. Check header knife drive box pulley speed with a handheld tachometer.
2. Multiply the rpm reading by two to obtain the knife speed in strokes per minute.
3. Compare reading to Table [8.1 A40-D Auger Header Knife Speed, page 96](#).
4. If required, adjust knife speed. Refer to Step [9, page 97](#).



Figure 8.24: Knife Drive Box on Header

8.11 Adjusting Knife

1. Check guards for signs of heating during run-up due to insufficient clearance between guard and knife.
2. If heating is evident, check gap between knifehead (A) and pitman arm (B). A business card should slide easily through the gap. If not, adjust gap by loosening bolt and tapping knifehead (A) with a hammer. Retighten bolt.
3. Adjust guard alignment as necessary using guard straightening tool (MD #140135). Adjust guard tips upwards by positioning tool as shown and pulling up.
4. Adjust guard tips downward by positioning tool as shown and pushing down.

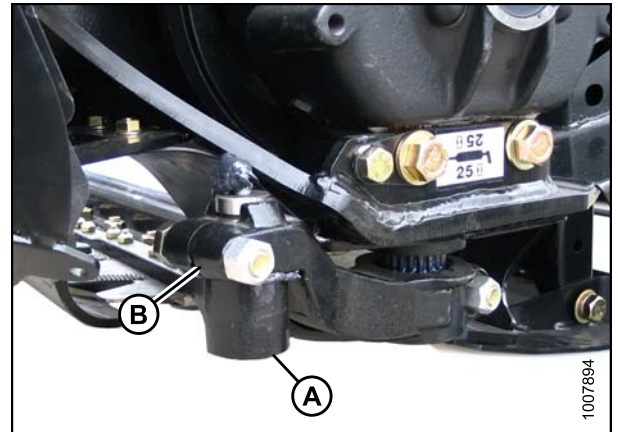


Figure 8.25: Knifehead and Pitman Arm



Figure 8.26: Guard Tips – Upward Adjustment



Figure 8.27: Guard Tips – Downward Adjustment

8.12 Checking Manuals

The manual case is located inside the right-hand endshield.

1. Open the right endshield (A) and remove cable tie (B) on manual case (C).

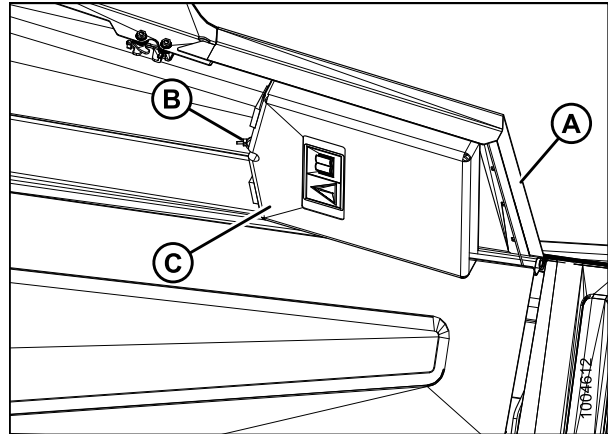


Figure 8.28: Manual Case

2. A-Series manuals are shipped with shipping documents and auger header unloading and assembly instructions. Be sure to place the following manuals in the manual case:
 - A-Series Auger Header Quick Card
 - A-Series Operator's Manual
 - A-Series Parts Catalog
3. Replace cable tie on manual case and close endshield.

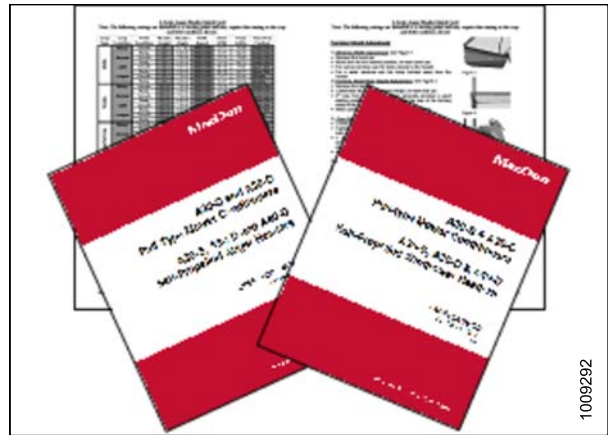


Figure 8.29: Manuals

Predelivery Checklist

Perform these checks and adjustments prior to delivery to your Customer. If adjustments are required, refer to the appropriate page number in this manual. The completed checklist should be retained by either the Operator or the Dealer.

CAUTION

Carefully follow the instructions given. Be alert for safety-related messages that bring your attention to hazards and unsafe practices.

Header Serial Number:

Table 1 A40-D Predelivery Checklist

✓	Item	Reference
	Check for shipping damage or missing parts. Be sure all shipping dunnage is removed.	—
	Check for loose hardware. Tighten to required torque if applicable.	2 Recommended Torques, page 5
	Check knife drive belt tension.	8.1 Checking Drive Belts and Chains, page 85
	Check reel tine to header pan and knife clearance.	8.3 Checking Reel Tine to Header Pan Clearance, page 87
	Check auger stripper bar clearance.	8.2 Checking Auger Stripper Bar Clearance, page 86
	If mechanical link, set header angle to middle of adjustment range for first use.	—
	Check that header is level.	8.5 Checking Header Levelling, page 89
	Check header float: 75–85 lbf (335–380 N).	8.4 Checking Header Float, page 88
	Check lean bar is adjusted at a setting appropriate for first crop.	6.7 Adjusting Lean Bar, page 32
	Check skid shoes are evenly adjusted at a setting appropriate for first crop.	8.7 Checking Skid Shoes/Gauge Rollers, page 93
	Check knife drive box lube level and breather position.	6.17 Repositioning Knife Drive Box Breather, page 77
	Check that rear and side forming shields are evenly set to desired position.	6.10 Assembling Forming Shield, page 35
	Grease all bearings and drivelines.	7 Lubricating the Machine, page 79
	Check conditioner gear case lube level.	8.6 Checking Conditioner Rolls, page 91
	Check conditioner roll gap, timing, and alignment.	8.6 Checking Conditioner Rolls, page 91
	Check roll intermesh hardware is securely tightened.	8.6 Checking Conditioner Rolls, page 91
	RUN-UP PROCEDURE	8.9 Running Up Header, page 95
	Check hydraulic hose and wiring harness routing for clearance when raising or lowering header and when retracting or extending center-link.	—

PREDELIVERY CHECKLIST

✓	Item	Reference
	Check knife speed.	8.10 Checking Knife Speed, page 96
	Check that amber flasher and signal lights are functional.	8.8 Checking Lights, page 94
	Check header ID on windrower CDM.	—
POST RUN-UP CHECKS. STOP ENGINE.		
	Check for hydraulic leaks.	—
	Check belt and chain drives for idler alignment and heated bearings.	8.1 Checking Drive Belts and Chains, page 85
	Check knife sections for discoloration caused by misalignment of components.	8.11 Adjusting Knife, page 99
	Check manuals in the right-hand header endshield.	8.12 Checking Manuals, page 100

Date Checked:

Checked by:

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