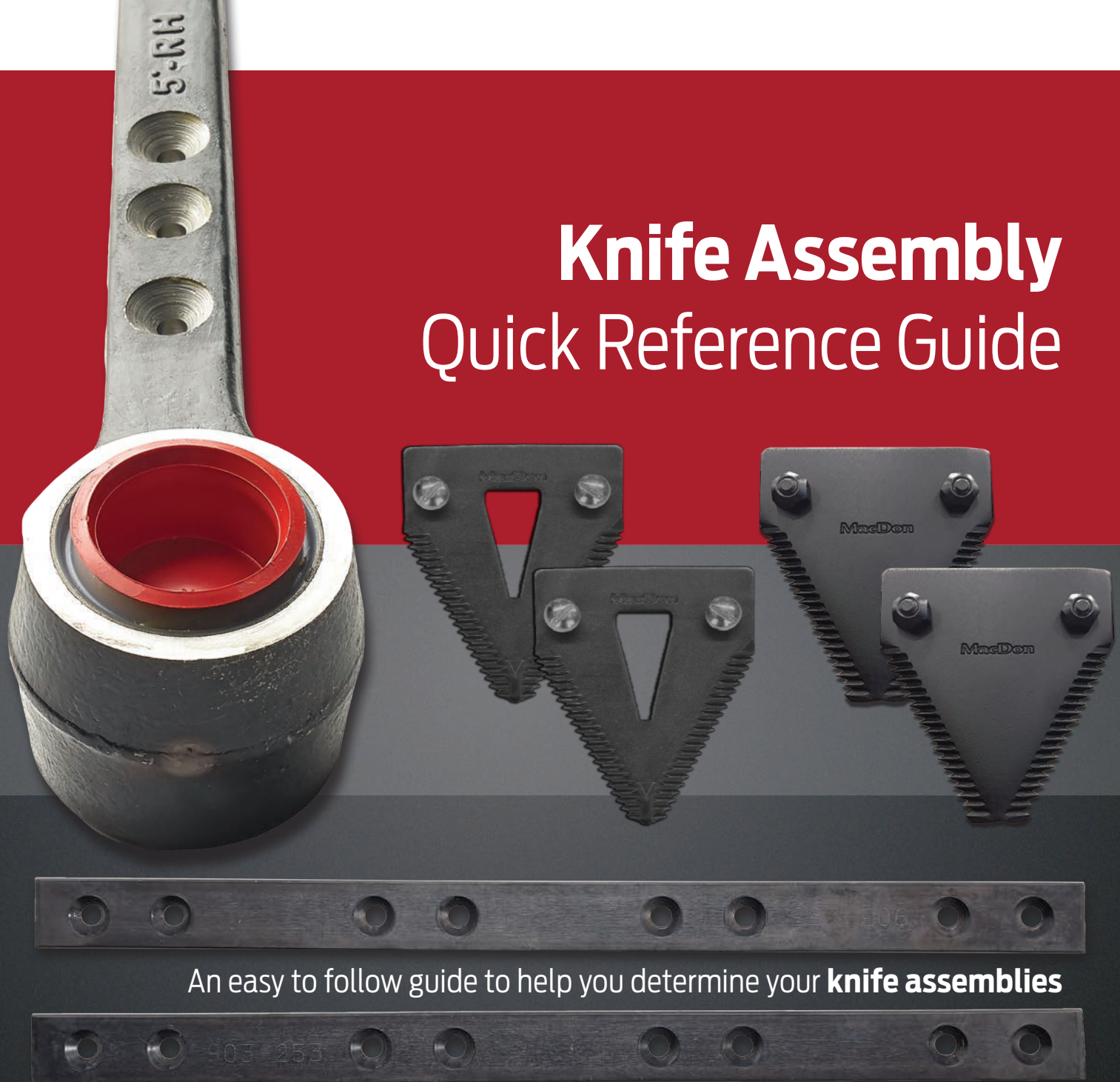


# Knife Assembly Quick Reference Guide



An easy to follow guide to help you determine your **knife assemblies**

**Keep your MacDon at peak performance  
with MacDon Performance Parts!**

**Insist on MacDon Performance Parts  
for your MacDon built equipment**



Use the MacDon Parts Knife Assembly Guide to know what to order when it is time to replace your knife assemblies on your MacDon header.

**DISCOVER:**

- ✓ *The questions to ask when looking to replace a knife assembly*
- ✓ *The correct part numbers specific for your header*
- ✓ *Easy, simple to use guides*

***Demand the best for your harvest.***

Have a question? [PerformanceParts@MacDon.com](mailto:PerformanceParts@MacDon.com)

# Knife Assembly Quick Reference Guide

## Quality knife assemblies for your harvest header

MacDon Performance Parts recognizes the need for long-lasting, high performance knife assembly. Use this guide to reference which parts make up a single knife drive or double knife drive.

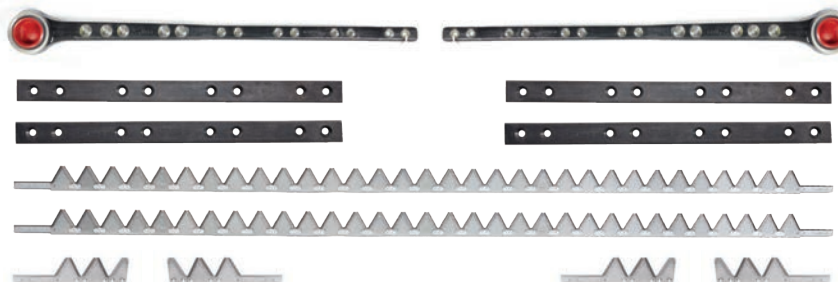
### MacDon knife assemblies

#### Single knife assembly



Hardware  
not included

#### Double knife assembly



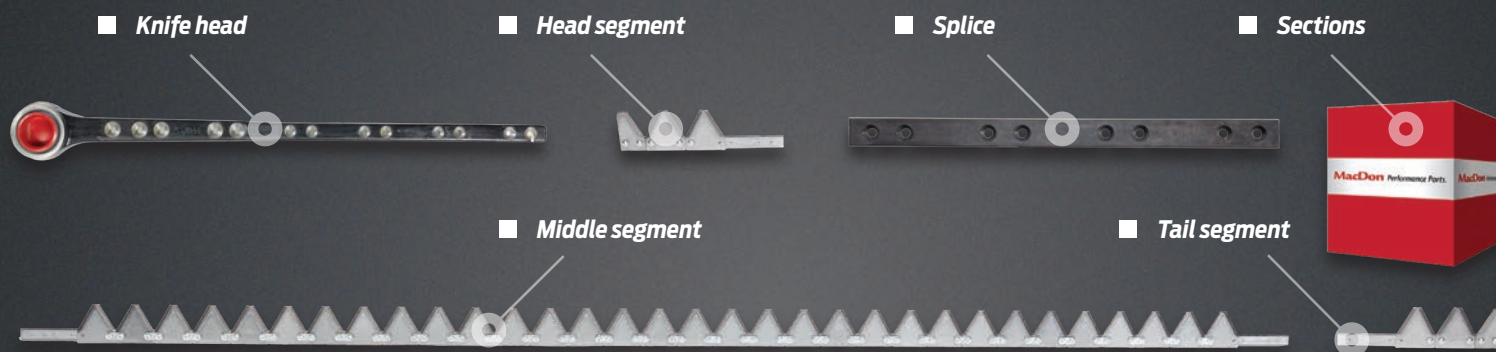
Hardware  
not included



## Get familiar with MacDon knife assemblies

MacDon Performance Parts understands the importance of being able to clearly identify the correct part to be replaced on your MacDon. The guide below consists of the parts which together create a knife assembly. Use this guide to reference which parts are required when replacing either your entire knife assembly or specific parts.

### MACDON KNIFE ASSEMBLY COMPONENTS



*Hardware not included*

# Knife Assembly Quick Reference Guide

## Convenient knife replacement

MacDon Knife Assembly Kits offers a convenient way for our customers to replace the complete knife on the header with one single package. Each kit contains all necessary knife segments, splice kits, and sections required for a complete replacement.

Refer to the table below to find the kit that suits you most.

## MacDon Knife Assembly Kits - FD2 Series

| SINGLE KNIFE DRIVE           |        |
|------------------------------|--------|
| DESCRIPTION                  | PART # |
| 25 FOOT, SINGLE KNIFE COARSE | 286597 |
| 30 FOOT, SINGLE KNIFE COARSE | 286598 |
| 35 FOOT, SINGLE KNIFE COARSE | 286599 |
| 40 FOOT, SINGLE KNIFE COARSE | 286600 |

| DOUBLE KNIFE DRIVE           |        |
|------------------------------|--------|
| DESCRIPTION                  | PART # |
| 25 FOOT, DOUBLE KNIFE COARSE | 286602 |
| 30 FOOT, DOUBLE KNIFE COARSE | 286603 |
| 35 FOOT, DOUBLE KNIFE COARSE | 286604 |
| 40 FOOT, DOUBLE KNIFE COARSE | 286605 |
| 41 FOOT, DOUBLE KNIFE COARSE | 286606 |
| 45 FOOT, DOUBLE KNIFE COARSE | 286607 |
| 50 FOOT, DOUBLE KNIFE COARSE | 286608 |

**Note:** Knife heads are sold separately. Please refer to the reference guide in page 14 to find the correct knife head for your MacDon header.

## MacDon Knife Assembly Kits - FD/D 1 Series and Prior

| SINGLE KNIFE DRIVE    |        |        |              |  |
|-----------------------|--------|--------|--------------|--|
| DESCRIPTION           | PART#  |        |              | MACDON MODELS                            |
|                       | COARSE | FINE   | ULTRA-COARSE |  |
| 20 FOOT, SINGLE KNIFE | -      | 335488 | -            | D50, D60, D65, D1                        |
| 25 FOOT, SINGLE KNIFE | -      | 335489 | 335513       | D50, D60, D65, D1, FD1                   |
| 30 FOOT, SINGLE KNIFE | 294795 | 335490 | 335514       | D50, D60, FD70, D65, FD75, D1, D1XL, FD1 |
| 35 FOOT, SINGLE KNIFE | 294796 | 335491 | 335515       | D50, D60, FD70, D65, FD75, D1, D1XL, FD1 |
| 40 FOOT, SINGLE KNIFE | 294797 | 335492 | 335516       | D50, D60, FD70, D65, FD75, D1, D1XL, FD1 |

| DOUBLE KNIFE DRIVE    |        |        |              |  |
|-----------------------|--------|--------|--------------|--|
| DESCRIPTION           | PART#  |        |              | MACDON MODELS                            |
|                       | COARSE | FINE   | ULTRA-COARSE |  |
| 20 FOOT, DOUBLE KNIFE | -      | 335479 | -            | D50, D60, D65, D1                        |
| 25 FOOT, DOUBLE KNIFE | -      | 335483 | 335508       | D50, D60, D65, D1                        |
| 30 FOOT, DOUBLE KNIFE | 294791 | 335484 | 335509       | D50, D60, D65, D1, D1XL                  |
| 35 FOOT, DOUBLE KNIFE | 294792 | 335485 | 335510       | D50, D60, D65, D1, D1XL                  |
| 40 FOOT, DOUBLE KNIFE | 294793 | 335486 | 335511       | D50, D60, FD70, D65, FD75, D1, D1XL, FD1 |
| 45 FOOT, DOUBLE KNIFE | 294794 | 335487 | 335512       | D50, D60, FD70, D65, FD75, D1, D1XL, FD1 |

**Note:** Knife heads are sold separately. Please refer to the reference guide in page 14 to find the correct knife head for your MacDon header.

# Knife Assembly Quick Reference Guide

## Find your knife assembly

To help our customers select the proper replacement for their MacDon Knife Assembly, MacDon Performance Parts has created 6 easy steps to gather the necessary information so replacing your knife assembly with the proper parts is easy.

Follow these steps through the Knife Assembly Guide for an easy to follow reference guide.

## 6 Steps for choosing the right knife assembly

*Use the MacDon knife assembly guide to ensure an easy to follow process when replacing knife assemblies!*

### 1. Assembly

Single Knife or Double Knife Assembly?



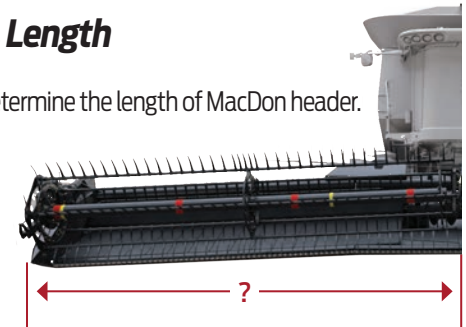
### 2. MacDon model

Select from the MacDon model lineup.



### 3. Length

Determine the length of MacDon header.



### 4. Side (only if double knife)

For double knife assemblies, determine if left hand or right hand assembly is being replaced.

*Remember to order the Necessary splice kits.*



### 5. Knife head + Splices

Remember to order Knife heads and splices (see last page).



### 6. Box of sections

Order a box of Sections that fits your needs.

**Coarse - 279641**  
Crops: Wheat, Soybeans, Canola, Cereals and Pulses

**Fine - 279642**  
Crops: Forage, Grasses, Flax and Lentils

**Ultra Coarse - 294947**  
Crops: Thicker stemmed crops and adverse soybean conditions



*\*Remember to order hardware*

## Order process example

Use the example below to see how to use the 6 step guide to help select your MacDon knife assembly parts. Each listed number corresponds with the related step, showing you exactly where you need to look on the guide to help you select your knife assembly parts.

**Example:** This example shows the process for ordering a knife assembly for a Double knife FD75 that is 45' in length with Coarse sections, both left and right hand sides.

1

SEGMENTED DOUBLE KNIFE ASSEMBLY REFERENCE GUIDE

These Columns show the Part #'s for the New Segmented Knives and the quantities required to make one complete assembly

Left hand Knife Assembly

4

Right hand Knife Assembly

|  | Head Seg | Center Seg | DK Tail |  |  |  |  |  |  |  |  |  | Splice | DK Tail |  |  |  |  | Center Seg | Head Seg | Splice | Section (Pack of 25) |
|--|----------|------------|---------|--|--|--|--|--|--|--|--|--|--------|---------|--|--|--|--|------------|----------|--------|----------------------|
|--|----------|------------|---------|--|--|--|--|--|--|--|--|--|--------|---------|--|--|--|--|------------|----------|--------|----------------------|

Fine

|  |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |
|--|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
|  | 279398 | 279399 | 170740 | 170819 | 279985 | 170821 | 279413 | 279415 | 279417 | 279421 | 279423 | 279419 | 129043 | 279986 | 279987 | 279989 | 279422 | 279416 | 279424 | 279418 | 279420 | 279399 | 170740 | 279412 | 129043 | 279642 |
|--|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|

Coarse

|  |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |
|--|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
|  | 279405 | 279406 | 170834 | 170836 | 279995 | 170837 | 279425 | 279427 | 279430 | 279434 | 279436 | 279431 | 129043 | 170839 | 170840 | 170841 | 279435 | 279429 | 279437 | 279432 | 279433 | 279406 | 170834 | 279428 | 129043 | 279641 |
|--|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|

D/FD:

20'

25'

30'

35'

40'

45'

Draper Headers 972 Harvest Header

21'

25'

30'

36'


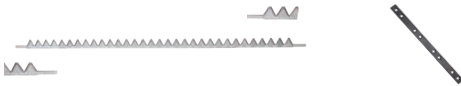

|  |   |  |   |   |   |   |  |  |  |  |  |  |   |   |   |   |  |  |  |  |  |   |   |   |  |   |
|--|---|--|---|---|---|---|--|--|--|--|--|--|---|---|---|---|--|--|--|--|--|---|---|---|--|---|
|  | 1 |  |   | 1 |   |   |  |  |  |  |  |  | 1 |   |   | 1 |  |  |  |  |  |   | 1 | 1 |  | 1 |
|  | 1 |  |   |   | 1 |   |  |  |  |  |  |  | 1 | 1 |   |   |  |  |  |  |  |   | 1 | 1 |  | 1 |
|  | 1 |  |   |   |   | 1 |  |  |  |  |  |  | 1 |   | 1 |   |  |  |  |  |  |   | 1 | 1 |  | 1 |
|  | 1 |  | 1 | 1 |   |   |  |  |  |  |  |  | 2 |   |   | 1 |  |  |  |  |  | 1 | 1 | 2 |  | 1 |




1. Double knife FD75 that is 45' in length with Coarse sections, both left and right hand sides.
2. Double knife **FD75** that is 45' in length with Coarse sections, both left and right hand sides.
3. Double knife FD75 that is **45' in length** with Coarse sections, both left and right hand sides.
4. If you are replacing a double knife assembly, **are you replacing left side, right side, or both.**
5. Select the necessary parts that are required to replace your entire knife assembly (**knife heads and splices**)
6. Double knife FD75 that is 45' in length with **Coarse sections, both left and right hand sides.**



# Knife Assembly Quick Reference Guide




## FD2 Series

| SEGMENTED DOUBLE KNIFE ASSEMBLY REFERENCE GUIDE |  |            |         |        |        |         |        |  |        |        |            |          |         |                      |   |        |        |
|---|--|------------|---------|--------|--------|---------|--------|--|--------|--------|------------|----------|---------|----------------------|---|--------|--------|
|   | These Columns show the Part #'s for the New Segmented Knives and the quantities required to make one complete assembly |            |         |        |        |         |        |  |        |        |            |          |         |                      |   |        |        |
|   | Left hand Knife Assembly   |            |         |        |        |         |        | Right hand Knife Assembly  |        |        |            |          |         |                      |   |        |        |
|   |                                       |            |         |        |        |         |        |  |        |        |            |          |         |                      |  |        |        |
|   | Head Seg   | Center Seg | DK Tail |        |        | Splice* |        | DK Tail  |        |        | Center Seg | Head Seg | Splice* | Section (Pack of 25) |   |        |        |
| Coarse  | 286562   | 286564     | 286565  | 286574 | 286575 | 286576  | 286578 | 286493   | 286572 | 286571 | 286570     | 286569   | 286565  | 286564               | 286563  | 286493 | 286461 |
| 35'   | 1  |            |         |        | 1      |         |        | 1  |        |        |            | 1        | 1       |                      | 1   | 2      | 1      |
| 40'   | 1  |            | 1       | 1      |        |         |        | 2  |        |        | 1          |          | 1       |                      | 1   | 2      | 1      |
| 41'   | 1  |            |         |        |        | 1       |        | 2  |        |        | 1          |          |         |                      | 1   | 2      | 1      |
| 45'   | 1  |            |         |        | 1      |         |        | 2  |        | 1      |            |          |         |                      | 1   | 2      | 1      |
| 50'   | 1  | 1          |         |        |        |         | 1      | 2  | 1      |        |            |          |         | 1                    | 1   | 2      | 1      |

| SEGMENTED SINGLE KNIFE ASSEMBLY REFERENCE GUIDE |  |            |        |         |        |   |   |
|---|--|------------|--------|---------|--------|---|---|
|   |  |            |        |         |        |  |  |
|   | Head Seg   | Center Seg |        | SK Tail |        |   |   |
| Coarse  | 286562   | 286564     | 286565 | 286566  | 286567 | 286493  | 286461  |
| 30'   | 1  | 1          | 1      | 1       |        | 3   | 1   |
| 35'   | 1  | 2          |        |         | 1      | 3   | 1   |
| 40'   | 1  | 2          | 1      |         | 1      | 4   | 1   |

\*Splice includes installation hardware




## FD/D 1 Series and Prior

| SEGMENTED DOUBLE KNIFE ASSEMBLY REFERENCE GUIDE |  |            |         |        |        |        |        |        |        |        |        |         |   |        |        |        |        |        |        |            |          |         |   |        |        |        |
|---|--|------------|---------|--------|--------|--------|--------|--------|--------|--------|--------|---------|---|--------|--------|--------|--------|--------|--------|------------|----------|---------|---|--------|--------|--------|
|   | These Columns show the Part #'s for the New Segmented Knives and the quantities required to make one complete assembly |            |         |        |        |        |        |        |        |        |        |         |   |        |        |        |        |        |        |            |          |         |   |        |        |        |
|   | Left hand Knife Assembly   |            |         |        |        |        |        |        |        |        |        |         | Right hand Knife Assembly   |        |        |        |        |        |        |            |          |         |   |        |        |        |
|   |                                      |            |         |        |        |        |        |        |        |        |        |         |  |        |        |        |        |        |        |            |          |         |  |        |        |        |
|   | Head Seg   | Center Seg | DK Tail |        |        |        |        |        |        |        |        | Splice* | DK Tail   |        |        |        |        |        |        | Center Seg | Head Seg | Splice* | Section (Pack of 25)  |        |        |        |
| Fine  | 279398   | 279399     | 170740  | 170819 | 279985 | 170821 | 279413 | 279415 | 279417 | 279421 | 279423 | 279419  | 129043  | 279986 | 279987 | 279989 | 279422 | 279416 | 279424 | 279418     | 279420   | 279399  | 170740  | 279412 | 129043 | 279642 |
| Coarse  | 279405   | 279406     | 170834  | 170836 | 279995 | 170837 | 279425 | 279427 | 279430 | 279434 | 279436 | 279431  | 129043  | 170839 | 170840 | 170841 | 279435 | 279429 | 279437 | 279432     | 279433   | 279406  | 170834  | 279428 | 129043 | 279641 |
| D/FD:   |  |            |         |        |        |        |        |        |        |        |        |         |   |        |        |        |        |        |        |            |          |         |   |        |        |        |
| 20'   | 1  |            |         |        |        |        | 1      |        |        |        |        |         | 1   |        |        |        |        |        |        |            |          |         |   | 1      | 1      |        |
| 25'   | 1  |            |         |        |        |        |        | 1      |        |        |        |         | 1   |        |        |        |        | 1      |        |            |          |         | 1   | 1      | 1      |        |
| 30'   | 1  |            |         |        |        |        |        |        | 1      |        |        |         | 1   |        |        |        |        |        | 1      |            |          |         | 1   | 1      | 1      |        |
| 35'   | 1  |            |         |        |        |        |        |        |        |        |        | 1       | 1   |        |        |        |        |        |        | 1          |          |         | 1   | 1      | 1      |        |
| 40'   | 1  | 1          |         |        |        |        |        |        |        | 1      |        |         | 2   |        |        |        | 1      |        |        |            | 1        |         | 1   | 2      | 1      |        |
| 45'   | 1  | 1          |         |        |        |        |        |        |        |        | 1      |         | 2   |        |        |        |        | 1      |        |            | 1        |         | 1   | 2      | 1      |        |
| Draper Headers 972 Harvest Header               |  |            |         |        |        |        |        |        |        |        |        |         |   |        |        |        |        |        |        |            |          |         |   |        |        |        |
| 21'   | 1  |            |         | 1      |        |        |        |        |        |        |        |         | 1   |        |        | 1      |        |        |        |            |          |         | 1   | 1      | 1      |        |
| 25'   | 1  |            |         |        | 1      |        |        |        |        |        |        |         | 1   | 1      |        |        |        |        |        |            |          |         | 1   | 1      | 1      |        |
| 30'   | 1  |            |         |        |        | 1      |        |        |        |        |        |         | 1   |        | 1      |        |        |        |        |            |          |         | 1   | 1      | 1      |        |
| 36'   | 1  |            | 1       | 1      |        |        |        |        |        |        |        |         | 2   |        |        | 1      |        |        |        |            |          | 1       | 1   | 2      | 1      |        |

**Note:** 20' Non-segmented RH knife assemblies for D/FD can be ordered as 279414 for a Fine assembly and 279426 for a Coarse assembly.

\*Splice includes installation hardware

# SEGMENTED SINGLE KNIFE ASSEMBLY REFERENCE GUIDE

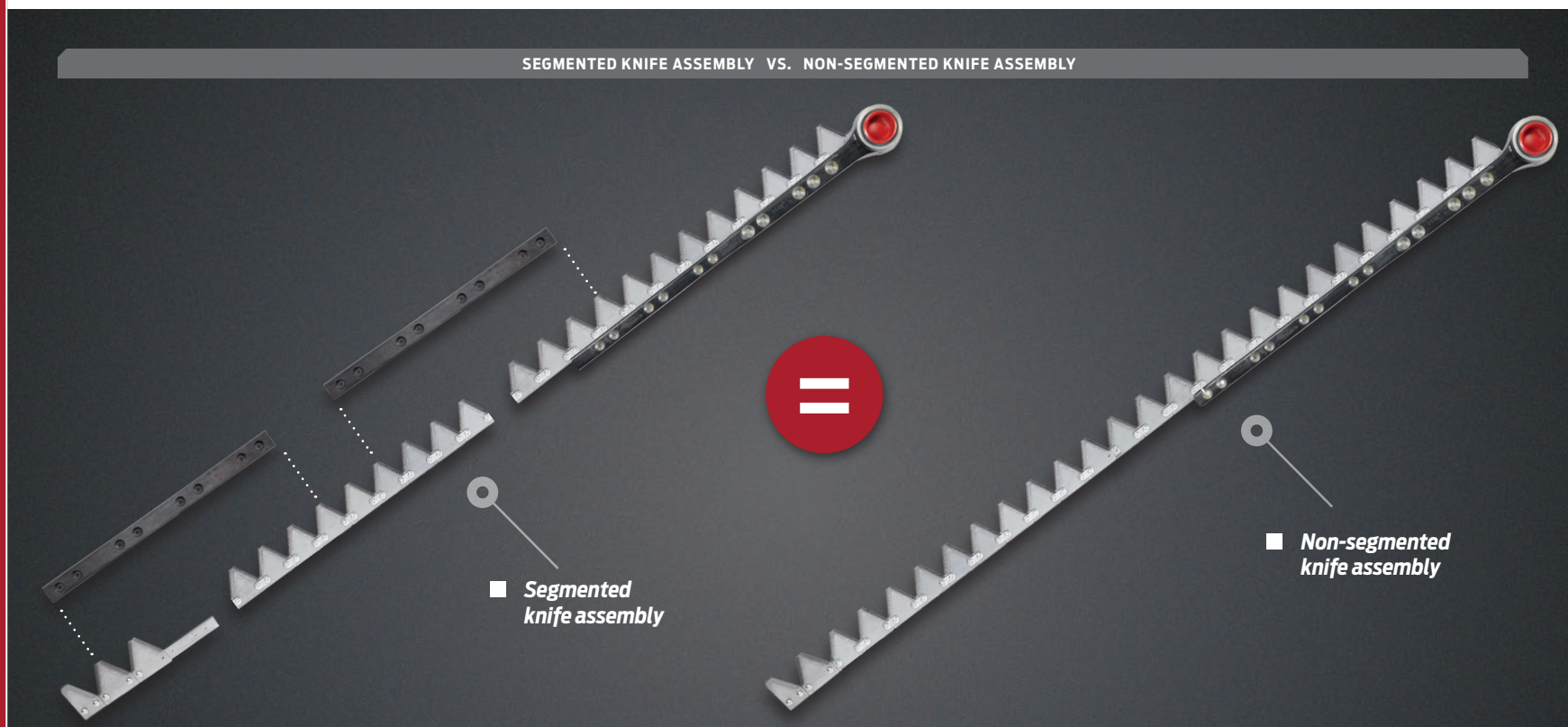
| Knife Assemblies by Header Model & Size |                              | These Columns show the Part #'s for the New Segmented Knives and the quantities required to make one complete assembly |            |         |        |        |        |        |        |        |        |        |        |   |   |        |
|---|------------------------------|--|------------|---------|--------|--------|--------|--------|--------|--------|--------|--------|--------|---|---|--------|
|   |                              |                                      |            |         |        |        |        |        |        |        |        |        |        |  |  |        |
|   |                              | Head Seg   | Center Seg | SK Tail |        |        |        |        |        |        |        |        |        | Splice*   | Section (Pack of 25)  |        |
|   | Fine                         | 279398   | 279399     | 170789  | 179791 | 279402 | 170805 | 170807 | 279984 | 279401 | 170809 | 279400 | 279404 | 279403  | 129043  | 279642 |
|   | Coarse                       | 279405   | 279406     | 170835  |        | 279409 |        | 170843 | 279994 | 279408 | 170844 | 279407 | 279411 | 279410  | 129043  | 279641 |
| Draper Headers                          |                              | D/FD - 974 Flexdraper - 972 / 973 HH - 960 / 962 / 963 HH - 3000 / 3020 PT   |            |         |        |        |        |        |        |        |        |        |        |   |   |        |
| 20'                                     | Fine (14/in) & Coarse (9/in) | 1  | 1          |         |        |        |        |        |        |        |        | 1      |        |   | 2   | 1      |
| 21'                                     |                              | 1  | 1          | 1       |        |        |        |        |        |        |        |        |        |   | 2   | 1      |
| 25'                                     |                              | 1  | 1          |         |        |        |        |        |        | 1      |        |        |        |   | 2   | 1      |
| 30'                                     |                              | 1  | 2          |         |        | 1      |        |        |        |        |        |        |        |   | 3   | 1      |
| 35'                                     |                              | 1  | 2          |         |        |        |        |        |        |        |        |        |        | 1   | 3   | 1      |
| 36'                                     |                              | 1  | 3          |         |        |        |        |        | 1      |        |        |        |        |   | 4   | 1      |
| 39'                                     |                              | 1  | 3          | 1       |        |        |        |        |        |        |        |        |        |   | 4   | 1      |
| 40'                                     |                              | 1  | 3          |         |        |        |        |        |        |        |        |        | 1      |   | 4   | 1      |
| Auger Headers                           |                              | 910 / 912 (Fine Recommended)   |            |         |        |        |        |        |        |        |        |        |        |   |   |        |
| 12'                                     | Fine (14/in)                 | 1  |            |         |        | 1      |        |        |        |        |        |        |        |   | 1   | 1      |
| 14'                                     |                              | 1  |            |         |        |        | 1      |        |        |        |        |        |        |   | 1   | 1      |
| 16'                                     |                              | 1  |            |         |        |        |        | 1      |        |        |        |        |        |   | 1   | 1      |
| Mower Conditioner 4000                  |                              | (Fine Recommended)   |            |         |        |        |        |        |        |        |        |        |        |   |   |        |
| 9'                                      | Fine (14/in)                 | 1  |            |         | 1      |        |        |        |        |        |        |        |        |   | 1   | 1      |
| 5000 / 5010 / 5020                      |                              | (Fine Recommended)   |            |         |        |        |        |        |        |        |        |        |        |   |   |        |
| 12'                                     | Fine (14/in)                 | 1  |            |         |        | 1      |        |        |        |        |        |        |        |   | 1   | 1      |
| 14'                                     |                              | 1  |            |         |        |        | 1      |        |        |        |        |        |        |   | 1   | 1      |
| 16'                                     |                              | 1  |            |         |        |        |        | 1      |        |        |        |        |        |   | 1   | 1      |
| A30/40                                  |                              |  |            |         |        |        |        |        |        |        |        |        |        |   |   |        |
| 14'                                     | Fine (14/in) & Coarse (9/in) | 1  |            |         |        |        |        |        |        |        | 1      |        |        |   | 1   | 1      |
| 16'                                     |                              | 1  |            |         |        |        |        |        | 1      |        |        |        |        |   | 1   | 1      |

\*Splice includes installation hardware

## Same outstanding quality and durability

MacDon Segmented and Non-segmented knife assemblies are built to the same demanding specifications. All MacDon Segmented knife assemblies utilize precision machining and high strength carbon steel splice bars to ensure equivalent durability, longevity and impact resistance as production Non-segmented knives.

***Have confidence ordering MacDon Segmented knives for your MacDon header.***



# Knife Assembly Quick Reference Guide

| NON SEGMENTED KNIFE ASSEMBLY REFERENCE GUIDE |       |              |                     |
|--|-------|--------------|---------------------|
| Non Segmented Sickle Knife Assemblies        |       |              |                     |
|  | LH/RH | Fine /Coarse | Non-Segmented Knife |
| Draper Headers 972 Harvest Header            |       |              |                     |
| 12'  | LH    | F (14/in)    | 279929              |
|  | RH    | F (14/in)    | 279938              |
| 12'  | LH    | C (9/in)     | 279946              |
|  | RH    | C (9/in)     | 279953              |
| 15'  | LH    | F (14/in)    | 279931              |
|  | RH    | F (14/in)    | 279939              |
| 15'  | LH    | C (9/in)     | 279947              |
|  | RH    | C (9/in)     | 279954              |
| 18'  | LH    | F (14/in)    | 279993              |
|  | RH    | F (14/in)    | 279941              |
| 18'  | LH    | C (9/in)     | 279948              |
|  | RH    | C (9/in)     | 279955              |
| D/FD:  |       |              |                     |
| 15'  | LH    | F (14/in)    | 279438              |
|  | RH    | F (14/in)    | 279439              |
| 15'  | LH    | C (9/in)     | 279440              |
|  | RH    | C (9/in)     | 279441              |

|                                     | LH/RH | Fine /Coarse | Non-Segmented Knife |
|-------------------------------------|-------|--------------|---------------------|
| Auger Headers 920 / 930 / 933 / 922 |       |              |                     |
| 14'                                 | LH    | F (14/in)    | 170786              |
|                                     | RH    | F (14/in)    | 279939              |
| 16'                                 | LH    | F (14/in)    | 170788              |
|                                     | RH    | F (14/in)    | 279940              |
| 18'                                 | LH    | F (14/in)    | 170790              |
|                                     | RH    | F (14/in)    | 279941              |
| A30/40                              |       |              |                     |
| 14'                                 | LH    | F (14/in)    | 279438              |
|                                     | RH    | F (14/in)    | 279439              |
|                                     | LH    | C (9/in)     | 279440              |
|                                     | RH    | C (9/in)     | 279441              |
| 16'                                 | LH    | F (14/in)    | 279438              |
|                                     | RH    | F (14/in)    | 170671              |
|                                     | LH    | C (9/in)     | 279440              |
|                                     | RH    | C (9/in)     | 170670              |
| 18'                                 | LH    | F (14/in)    | 170669              |
|                                     | RH    | F (14/in)    | 170671              |
|                                     | LH    | C (9/in)     | 170668              |
|                                     | RH    | C (9/in)     | 170670              |



**Use this quick and easy guide for reference when replacing MacDon knife heads.**

*Simply find the MacDon model type and reference both header size and knife configuration in order to use the table to find the correct knife head.*



| LH/RH = Left hand/Right hand |                           | SK/DK = Single Knife/Double Knife |
|------------------------------|---------------------------|-----------------------------------|
| <b>FD2:</b>                  |                           |                                   |
| ONE SIZE FITS ALL            | 226941 (Fits LH & RH)     |                                   |
| <b>FD1, FD75:</b>            |                           |                                   |
| SK                           | 1 x 132896                |                                   |
| DK                           | 1 x 132896 (LH)           | 1 x 132897 (RH)                   |
| <b>D50, D60, D65, FD70:</b>  |                           |                                   |
| SK20/25                      | 1 x 120832                |                                   |
| SK30/35                      | 1 x 132896                |                                   |
| DK15/20/25                   | 2 x 120832                |                                   |
| DK30>                        | 1 x 132896 (LH)           | 1 x 132897 (RH)                   |
| <b>974, 973:</b>             |                           |                                   |
| ONE SIZE FITS ALL            | 1 x 153812 (Fits LH & RH) |                                   |
| <b>972:</b>                  |                           |                                   |
| SK<20                        | 1 x 120832                |                                   |
| SK30/36                      | 1 x 153812                |                                   |
| DK<30                        | 2 x 130832 (LH & RH)      |                                   |
| DK30/36                      | 1 x 153812 (LH)           | 1 x 158962 (RH)                   |
| <b>960:</b>                  |                           |                                   |
| ONE SIZE FITS ALL            | 1 x 37835 (Fits LH & RH)  |                                   |

# Knife Assembly Quick Reference Guide

## Additional Quick Reference Knife Parts

Find additional knife parts that are common wear items and essential to the maintenance of your MacDon knife assembly.

### FD2 Series

#### SICKLE SECTIONS

- 286461** - Standard Clearcut Coarse Section (25)
- 286462** - Standard Clearcut Fine Section (25)
- 286627** - Standard Clearcut Ultra Coarse Section (25)
- 286463** - Clearcut Coarse Top Countersunk Section (10)
- 286464** - Clearcut Coarse Bottom Countersunk Section (10)
- 286465** - Clearcut Fine Top Countersunk Section (10)
- 286466** - Clearcut Fine Bottom Countersunk Section (10)
- 286628** - Clearcut Ultra Coarse Top Countersunk Section (10)
- 286629** - Clearcut Ultra Coarse Bottom Countersunk Section (10)
- 226983** - End Sickles Section (Single)

#### HARDWARE

- 286475** - Standard Section Bolt 50 Pack, 18MM w/ Nuts
- 286476** - Knife Head Section Bolt - Short 25 Pack, 22MM w/ Nuts
- 286477** - Knife Head Section Bolt - Long 25 Pack, 29MM w/ Nuts
- 286478** - Center Overlap Section Bolt 25 Pack, 14MM w/ Nuts
- 286621** - Knife Splice Section Bolt 25 Pack, 22MM w/ Nuts
- 286481** - Knife Reinforcement Bar (Drive End) 25 Pack



#### OPTIONS

- 286473** - Center Overlap Coarse Section Kit
- 286474** - Center Overlap Fine Section Kit
- 286635** - Center Overlap Ultra Coarse Section Kit
- 286493** - Knife Splice/Repair Kit



# Knife Assembly Quick Reference Guide

## FD/D 1 Series and Prior

### SICKLE SECTIONS

- 279641** - Coarse Sickle Section, Pack of 25
- 279642** - Fine Sickle Section, Pack of 25
- 294947** - Ultra Coarse Sickle Section, Pack of 25
- 279314** - Coarse Top Countersunk Sickle Section, Pack of 10
- 279310** - Coarse Bottom Countersunk Sickle Section, Pack of 10
- 279316** - Fine Top Countersunk Sickle Section, Pack of 10
- 279312** - Fine Bottom Countersunk Sickle Section, Pack of 10
- 279468** - End Sickle Sections, Pack of 10



### HARDWARE

- 135628** - Bolt, 0.67 in x 50 pack (Standard section bolt)
- 135626** - Nut, 50 pack (Standard section nut)
- 135630** - Bolt, 0.92 in x 50 pack (Splice bar bolt)
- 135632** - Bolt, 1.05 in x 50 pack (Long knife head bolt)
- 174165** - Bolt, 0.5 in x 50 pack (Countersunk bolt for overlap sections)
- 174857** - Reinforcement bar (Box of 25)

### NUT & BOLT PACKAGES

- 52413** - Standard Section Bolt, 50 Pack 5/8" w/ Nuts
- 52414** - Long Knife Head Bolt, 25 Pack 1 1/8" w/ Nuts (Pre D/FD Series)
- 52415** - Bottom Countersunk Bolt for Auger Headers, 25 Pack 19/32" (Pre A Series)
- 52416** - Top Countersunk Bolt for Auger Headers, 25 Pack 1/2" (Pre A Series)
- 52417** - Long Knife Head Bolt, 25 Pack 1" w/ Nuts
- 52418** - Medium Knife Head Bolt, 25 Pack 7/8" w/ Nuts

### OPTIONS

- 279996** - Center Overlap Fine Sickle Section Kit
- 279997** - Center Overlap Coarse Sickle Section Kit
- 335326** - Center Overlap Ultra Coarse Sickle Section Kit
- 129043** - Sickle Section Splice Kit (includes hardware)



***Demand the best for your harvest...***

*Ask for MacDon Performance Parts at your local MacDon Dealer*



**MacDon.com**

**performanceparts@macdon.com**