# MacDon<sup>®</sup> Performance Parts



Auger Headers

## **Auger Headers**



### **Reel Tine Hardware**

### **FITS**

A40D, A40D GS 2015 & prior

**PART #** 6 Bat - 170622 (x18), 136348 (x9), 21569 (x9) 7 Bat - 170622 (x21), 136348 (x11), 21569 (x10)

### **DESCRIPTION**

Used to update reel tine bolts with stronger, updated bolts.

### **FEATURES/BENEFITS**

- Increased strength of reel tine tube bolts
- Increased life of reel tine tube bolts

## **Swath Baffle Adjuster Brace Kit**

### **FITS**

A Series Header

**KIT #** 170585

### **DESCRIPTION**

New adjuster bracket for A-series auger header baffle.

### **FEATURES/BENEFITS**

>>> Stronger and more reliable baffle adjuster bracket

### **Auger Edge Flighting Repair Kit**

#### FITS

A40 Header

**KIT #** 170436

### **DESCRIPTION**

Used to repair worn auger flighting.

#### **FEATURES/BENEFITS**

- Increased auger life
- ) More consistent crop feeding throughout header

#### Notes:

\*Some welding is required.

## **Full Flighting Repair Kit**

### **FITS**

A Series Header

**KIT #** 143147 (LH), 143142 (RH)

### DESCRIPTION

Used to fully replace worn auger flighting.

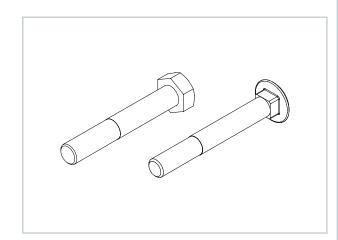
### **FEATURES/BENEFITS**

- Increased auger life
- More consistent crop feeding throughout header



### Notes:

\*Some welding is required.





### **Sickle Sections**

### **FITS**

All Auger Header Models

### PART#

294947 (Ultra coarse serrated, 4SPI, 25 Pack), 279641 (Coarse serrated, 9 SPI, 25 Pack), 279642 (Fine serrated, 14 SPI, 25 Pack)

### **DESCRIPTION**

MacDon Sickle Sections undergo a unique heat treatment process known as Austempering to provide a tougher, and more impact resistant structure, for maximum strength and wear characteristics! Can be used in any harvest situation, designed and engineered to perform better than standard sickle sections.

### **FEATURES/BENEFITS**

- Austempered sickle sections are made up of substantially tougher, longer lasting material that has proven less chipping, fewer broken sections and noticeably less wear
- Designed to self sharpen as they wear, meaning your sickle sections will continue to stay sharp throughout the section life
- Suaranteed hole spacing means your replacement sickle section will fit your MacDon perfectly every time, inconsistently spaced holes lead to premature bolt failure costing valuable downtime

#### Notes:

\* Non-Austempered sickle sections are also available as 174845 (Coarse serrated, Busatis), 118491 (Fine serrated, Busatis). When choosing your knife, choose a serration based on the types of crops you are cutting.



**Ultra-coarse sections** are recommended for thicker stemmed crops and adverse soybean conditions.



**Coarse sections** are recommended for cereals, canola, pulses and soybeans.



**Fine sections** are recommended for use in forage, grasses and thin stemmed crops like flax and lentils.

### **Guards**

### **FITS**

All Auger Header Models

### PART#

**Pointed Guard:** 118344 (Double heat-treated), 118484 (Single heat-treated), 118301 (Left hand end), 118302 (Right hand end), 118345 (No knife ledgers, for drive end)

**Stub Guard:** 34359 (Double heat-treated top), 118346 (Double heat-treated bottom), 135586 (Single heat-treated top), 135575 (Single heat-treated bottom), 118351 (Sheet metal top)

### **DESCRIPTION**

All MacDon guards are fully thru-hardened for toughness, then induction hardened in key high wear areas so they will keep their cutting edge longer. Single heat treated guards only recommended for use in conditions where guards break before they wear out.

#### **FEATURES/BENEFITS**

- Cutting surface is induction hardened providing targeted hardening in high contact areas, resulting in a superior cutting performance
- Critical dimensions ensure a perfect fit on your MacDon machine every time, allowing for minimal downtime and quick replacements
- Tapered edge design allows for sickle sections to be replaced without replacing guard

### **POINTED GUARD**



#### STUB BOTTOM GUARD



### **SHEET METAL TOP**



### **FORGED METAL TOP**



### **Recommended Cutting Components Combinations**



### **Pointed Guard**

Recommended

- For rocky conditions
- On ground applications



### Stub Guard

Recommended

- )) For off ground application
- >> Tough cutting conditions