

PARTS CATALOG

PRECISION
HEADER 

SERIES IV

1300 & 1500

SwathMaster & Rake-Up

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NOTES

INTRODUCTION

Contained in this manual are the part listings for the 1300 & 1500 Precision Header and Series IV SwathMaster and Rake-Up pickups. The part listings and assembly drawings are provided to assist you in quickly locating part numbers for your specific Precision Header. Before ordering new parts, take note of the serial number of your unit to eliminate unnecessary errors.

The following header models are covered in this manual:

Precision Header 1300	13J & 13J2
Precision Header 1500	15J & 15J2

The following pickup models are covered in this manual:

PICKUP SERIES IV ATTACHMENTS

Rake Up

12S4
12M4
14M4
16M4

SwathMaster

12B4
12BG4
14B4
16B4

PRODUCT IDENTIFICATION NUMBER BREAKDOWN:

MMMMM - YYNNN

M = Model
Y = Year
N = Unit Number

Rake-Up pickups come in two model types, Standard (S) and Mirror Image (M), which are distinguished by the location of the main drive gearbox. On Standard (S) models, the drive is found on the left side of the pickup. On Mirror (M) models, the drive is found on the right side of the pickup.

Note: Left and right hand are referenced from the operator's seat and looking forward and that the illustrations may not match your exact machine.

We welcome your suggestions, questions or comments regarding the installation, operation or maintenance of the header /pickup.

PRECISION
HEADER 

SERIES IV
SwathMaster & Rake-Up

Manufactured by:



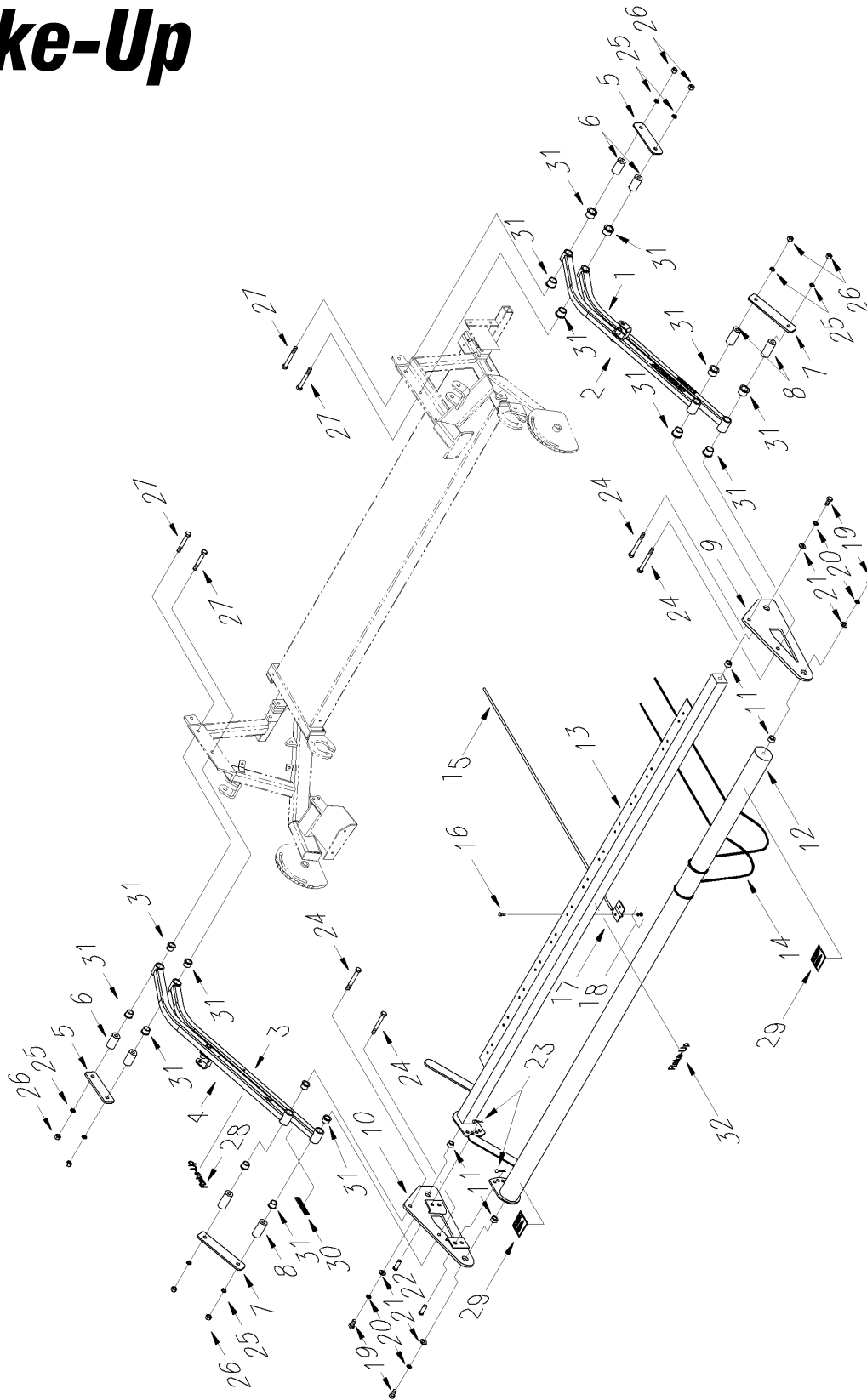
Precision Metal Fabricating Ltd.
240-103rd Street, Saskatoon SK S7N 1Y7
Phone (306) 955-3700 ~ Fax (306) 955-7222
www.precisionmetalfab.com

Part Number: 53-10057-05

Release Date: (A) April 2005

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Rake-Up

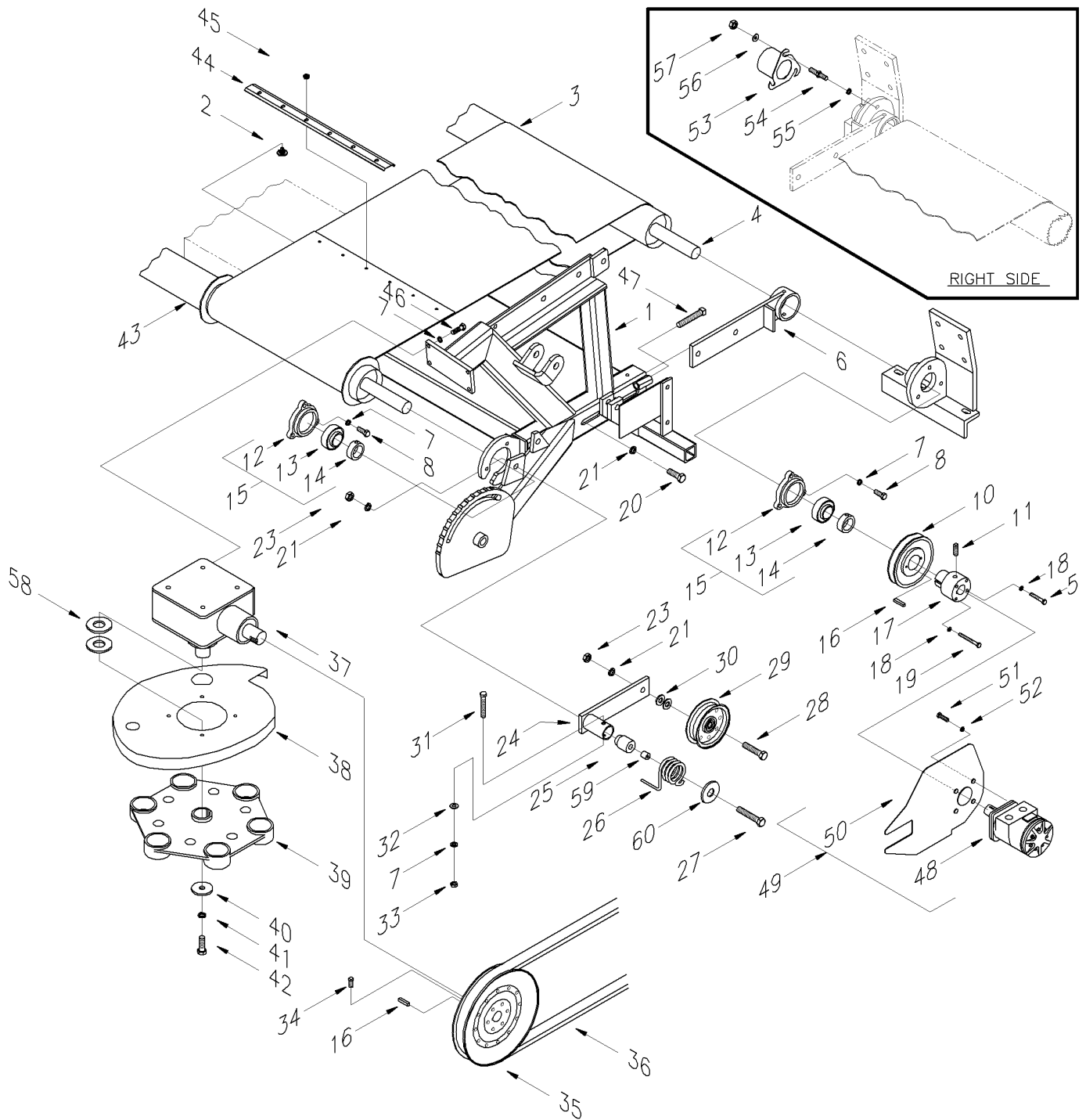


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HOLDDOWN ASSEMBLY
(May not be exactly as shown)

HOLDDOWN ASSEMBLY

ITEM No.	QTY	PMF PART No.	DESCRIPTION	ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	1	01-11177-13	LOWER ARM, LH W/ DECAL	16	see below	31-50131-01	5/16 X 3/4 UNC BOLT
2	1	01-11183-07	UPPER ARM, RU LH, W/WHIT RU		32		10' MODEL
		01-11183-08	UPPER ARM, RU LH, W/YL RU'D		37		12' MODEL
		01-11183-09	UPPER ARM, RU LH W/SLVR RU		41		14' MODEL
3	1	01-11177-14	LOWER ARM, RH W/ DECAL		48		16' MODEL
4	1	01-11184-10	UPPER ARM, RU RH, W/WHIT RU	17	see below	01-11128-01	RETAINER, FIBERGLASS ROD
		01-11184-11	UPPER ARM, RU RH, W/YL RU'D		18		10' MODEL
		01-11184-12	UPPER ARM, RU RH W/SLVR RU		21		12' MODEL
5	2	01-11155-01	REAR PLATE, HOLD DOWN		24		14' MODEL
6	4	01-11178-11	BUSHING SHORT, HOLD DOWN		27		16' MODEL
7	2	01-11155-02	FRONT PLATE HOLD DOWN	18	see below	31-50231-01	5/16 UNC HEX NUT PLTD
8	4	01-11178-12	BUSHING LONG, HOLD DOWN		32		10' MODEL
9	1	01-11179-03	SIDE PLATE, ADJUSTING SIDE		37		12' MODEL
10	1	01-11179-02	SIDE PLATE		41		14' MODEL
11	4	01-10928-01	BSHG, HOLDDOWN		48		16' MODEL
12	1	01-11158-10	SW/TB, 10' RU W/DECAL		see below	31-50331-28	SPRNG LOCK WSHR,8mmSTYLE A
		01-11158-12	SW/TB, 12' RU W/DECAL		32		10' MODEL
		01-11158-14	SW/TB, 14' RU W/DECAL		37		12' MODEL
		01-11158-16	SW/TB, 16' RU W/DECAL		41		14' MODEL
13	1	01-11169-01	FG ROD TB, 10' RU W/WHIT DEC		48		16' MODEL
		01-11169-02	FG ROD TB, 12' RU W/WHIT DEC	19	4	31-50150-03	1/2 X 1 1/2 UNC BOLT
		01-11169-03	FG ROD TB, 14' RU W/WHIT DEC	20	4	31-50350-28	SPRING LOCK WSHR,12mmSTYLE
		01-11169-04	FG ROD TB, 16' RU W/WHIT DEC	21	4	31-50350-02	1/2 USS FLAT WASHER, PLATED
		01-11169-05	FG ROD TB, 10' RU W/YL DEC	22	2	31-10605-02	PIN, 1/2 X 1 1/2 CLEVIS, PL
		01-11169-06	FG ROD TB, 12' RU W/YL DEC	23	2	31-10601-01	PIN, 1/8 X 2.9/16 HITCH
		01-11169-07	FG ROD TB, 14' RU W/YL DEC	24	4	31-50150-11	1/2 X 4 1/2 UNC BOLT
		01-11169-08	FG ROD TB, 16' RU W/YL DEC	25	8	31-50350-28	SPRING LOCK WSHR,12mmSTYLE
		01-11169-09	FG ROD TB, 10' RU W/SLVR DE	26	8	31-50250-01	1/2 UNC HEX NUT PLATED
		01-11169-10	FG ROD TB, 12' RU W/SLVR DE	27	4	31-50150-19	1/2 X 4 UNC BOLT
14	see below	01-11112-01	HOLD DOWN WIRE	28	3	31-11121-01	DECAL, RAKE-UP, 1 1/8" YL
	10		10' MODEL	29	2	31-11171-03	DECAL, DANGER ROTATING PART
	11		12' MODEL	30	2	31-11120-01	DECAL SAFETY LINK WARNING
	12		14' MODEL	31	16	01-11178-13	BUSHING FLANGE, HOLD DOWN
	14		16' MODEL				
15	see below	31-10906-02	FIBERGLASS ROD 3/8"X48" BLA				
	18		10' MODEL				
	21		12' MODEL				
	24		14' MODEL				
	27		16' MODEL				



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DRAPER AND GEAR BOX DRIVE

DRAPER AND GEAR BOX DRIVE

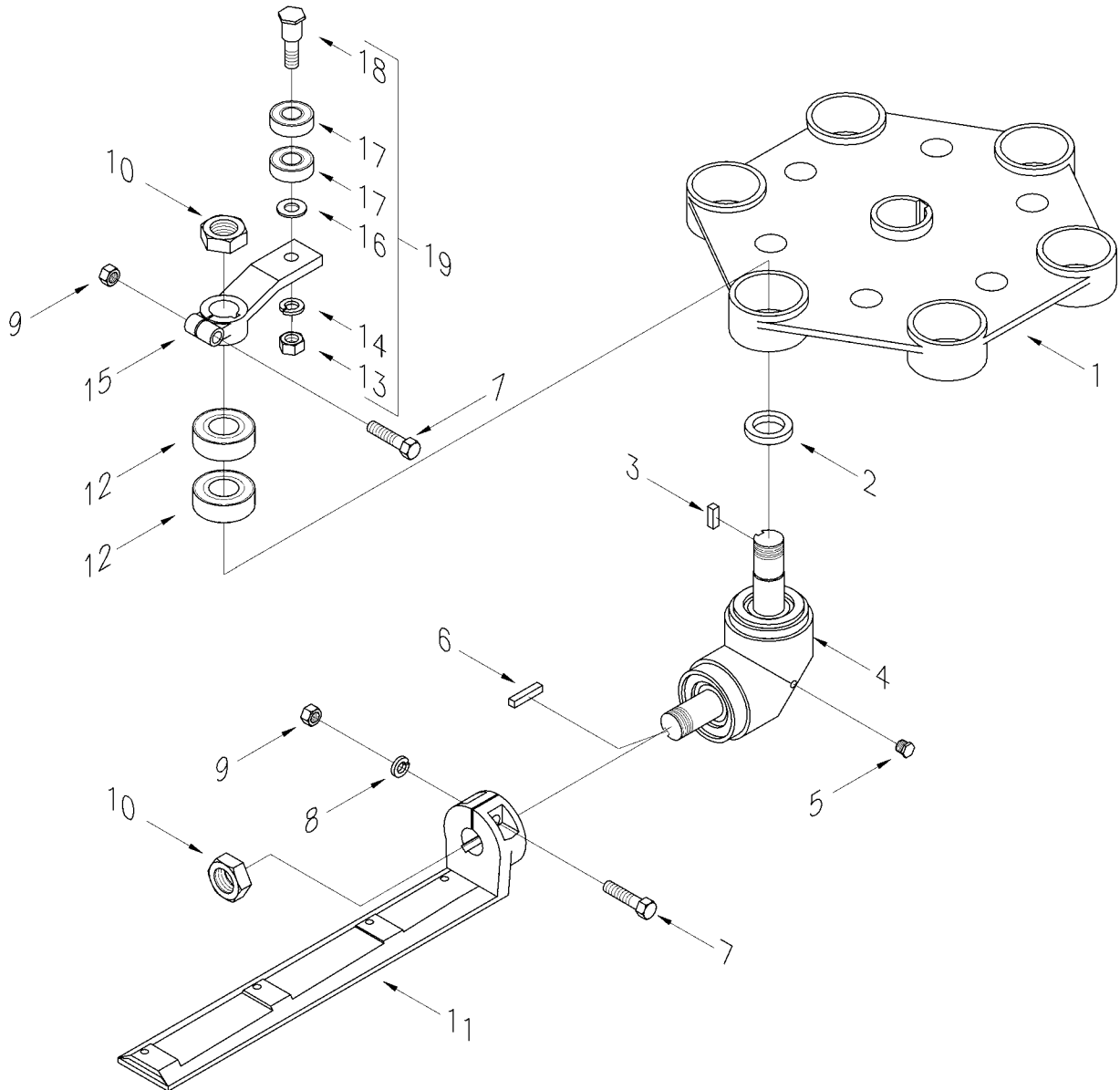
ITEM No.	QTY	PMF PART No.	DESCRIPTION	ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	1	01-10117-10	MAIN FRAME, RU STD 10', SER IV	37	1	N/A	Gear Box (Refer to Gear Box Section)
		01-10117-12	MAIN FRAME, RU STD 12', SER IV		1	N/A	Gear Box (MI) (Refer to Gear Box Section)
		01-10118-10	MAIN FRAME, RU MIR 10', SER IV	38	1	01-10301-01	SCROLL, PL (STD)
		01-10118-12	MAIN FRAME, RU MIR 12', SER IV		1	01-10301-02	SCROLL PLATE (MI)
		01-10118-14	MAIN FRAME, RU MIR 14', SER IV	39	1	N/A	Drive Rotor (Refer to Drive End Rotor Section)
		01-10118-16	MAIN FRAME, RU MIR 16', SER IV	40	1	01-13217-01	2 X 17/32 X 3/16 WASHER, PLA
2	6 / belt	31-50125-11	1/4 X 1/2 UNC ELEV BOLT 4 T	41	1	31-50350-28	SPRING LOCK WSHR, 12mmSTYLE
3	see below	31-10100-20	BOLT TOGETHER REAR DRAPER B	42	1	01-13101-01	BOLT 1/2 X 1 1/2 DRILL
	6		10' MODEL	43	1	01-10201-10	ROLLER, FR 10 FT
	7		12' MODEL		1	01-10201-12	ROLLER, FR 12 FT
	8		14' MODEL		1	01-10201-14	ROLLER, FR 14 FT
	9		16' MODEL		1	01-10201-16	ROLLER, FR 16 FT
4	1	03-12076-10	ROLLER, FRRF, SM/RU STD, 10	44	1 / belt	01-10991-01	EDGE PROTECTOR
	1	03-12076-12	ROLLER, FRRF, SM/RU STD, 12	45	6 / belt	31-50225-03	1/4 SERRATED FLANGE NUT
	1	03-12076-14	ROLLER, FRRF, SM/RU STD, 14	46	4	31-50138-03	3/8 X 1 1/4 UNC BOLT
	1	03-12076-16	ROLLER, FRRF, SM/RU STD, 16	47	2	31-50916-01	1/2 X 3 SQ HEAD SET SCREWS
5	2	31-50125-21	BOLT 1/4"UNCX1 1/2" GR5 TAP	48	1	see below	ORBIT MOTORS
6	2	01-10500-07	BRKT, CARRIER/ADJ TAB			31-10500-01	ORBIT MOTOR (101-1009-009)
7	17	31-50338-21	SPRNG LOCK WSHR, 10mmSTYLE			31-10500-02	ORBIT MOTOR (101-1010-009)
8	12	31-50138-02	3/8 X 1 UNC BOLT			31-10500-03	ORBIT MOTOR (101-1011-009)
9	1	01-10704-01	PULLEY, 2MB52L			31-10500-04	ORBIT MOTOR (101-1012-009)
10	1	01-10701-01	PULLEY, DRAPER, MB52L			31-10500-13	ORBIT MOTOR (101-1751-009)
11	2	31-50915-04	3/8 X 1 SQ HEAD SET SCREWS	49	1	see below	ORBIT MOTOR KIT (Includes:
12	4	01-10310-01	HSG, ROLLER BRG				Orbit Motor, Torque Arm & Hardware)
13	4	31-10201-01	206-20S DDR BEARING			01-11521-01	-01 (46cc) ORBIT MOTOR KIT
14	4	31-10201-02	LOCKING COLLAR EC206-20S			01-11521-02	-02 (74cc) ORBIT MOTOR KIT
15	4	01-13303-01	ROLLER HSG ASSEMBLY, LC			01-11521-03	-03 (97cc) ORBIT MOTOR KIT
16	2	01-10910-01	1/4 X 1/4 X 1 1/4 KEY			01-11521-04	-04 (159cc) ORBIT MOTOR KIT
17	1	01-10902-02	CPLG, HYD. MOTOR, 4 BOLT HO			01-11521-05	-13 (120cc) ORBIT MOTOR KIT
	1	01-11508-01	KIT, HYD MOTOR COUPLING, RU		1	31-10504-01	ORBIT MOTOR SEAL KIT
			Includes item # 5, 17, 18, & 19				(Includes: All Seals in Orbit Motor)
18	4	31-50325-24	SPRNG LOCK WSHR, 6mmSTYLE A	50	1	01-12200-03	TORQUE ARM, HYD. MOTOR
19	2	31-50125-22	BOLT 1/4"UNCX2 1/2" GR5 TAP	51	4	31-50138-01	3/8 X 3/4 UNC BOLT
20	4	31-50150-03	1/2 X 1 1/2 UNC BOLT	52	4	31-50338-21	SPRNG LOCK WSHR, 10mmSTYLE
21	2	31-50350-28	SPRING LOCK WSHR, 12mmSTYLE	53	1	01-10822-01	COVER, BEARING
22	4	31-50350-29	SPRING LOCK WSHR, 12mmSTYLE B	54	3	31-50138-15	STUD, HEX, 3/8 X 1 X 3/4, U
23	2	31-50250-01	1/2 UNC HEX NUT PLATED	55	3	31-50338-21	SPRNG LOCK WSHR, 10mmSTYLE
24	1	01-10600-01	ARM, BELT TIGHTENER	56	3	31-50338-05	3/8 USS FLAT WASHER, PLATED
25	1	03-12066-00	BUSHING, IDLER ARM	57	3	31-50238-03	NUT, 3/8 UNITORQUE PLATED
26	1	31-10301-01	SPRING TIGHTENER, STD(PEPLH	*58	see below	01-13218-01	1 7/8 OD X 1 3/8 ID 18 GA B
	1	31-10301-02	SPRING TIGHTENER, MI(PEPRH)		2	01-13218-01	1 7/8 OD X 1 3/8 ID 18 GA B
27	1	31-50150-06	1/2 X 3 UNC BOLT		3	01-13218-01	1 7/8 OD X 1 3/8 ID 18 GA B
28	1	31-50150-07	1/2 X 2 1/2 UNC BOLT		4	01-13218-01	1 7/8 OD X 1 3/8 ID 18 GA B
29	1	01-10703-01	PUL, TIGHTENER		5	01-13218-01	1 7/8 OD X 1 3/8 ID 18 GA B
30	2	31-50350-02	1/2 USS FLAT WASHER, PLATED		6	01-13218-01	1 7/8 OD X 1 3/8 ID 18 GA B
31	1	31-50138-08	3/8 X 2 1/2 UNC BOLT	59	1	07-10311-00	LOCKING BUSHING, PLATED
32	1	31-50338-05	3/8 USS FLAT WASHER, PLATED	60	1	31-50350-04	1/2 SAE FLAT WASHER, PLATED
33	1	31-50238-01	3/8 UNC HEX NUT PLATED				
34	2	31-50915-03	3/8 X 3/4 SQ. HEAD SET SCR				
35	1	01-10705-01	PUL, B - 10"				
36	1	31-10105-01	B-92 BELT				

***NOTE:**

Quantity of item 58 depends on the fit of the drive rotor and scroll plate. Replace with original number of bushings. If the original number is unknown, check the number stamped on the top of the drive rotor and use the key below to determine the number of bushings required.

KEY:

<u>Stamp</u>	<u>Number of Bushings</u>
0	2
50	3
100	4
150	5
200	6



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DRIVE END ROTOR

DRIVE END ROTOR

ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	1	01-13305-01	DRIVE ROTOR ASSEMBLY
	1	01-10304-01	ROTOR, DRIVE END
2	6	31-50908-07	#8 (1" HOLE, .25 THK) BUSHING
3	6	01-10910-04	1/4 X 1/4 X 13/16 KEY
4	6	01-10409-01	GR BOX, SMALL, COMPLETE
5	12	31-50905-01	1/8 NF HEX HEAD BRASS PLUG
6	6	01-10910-01	1/4 X 1/4 X 1 1/4 KEY
7	12	31-50138-04	3/8 X 1 1/2 UNC BOLT
8	6	31-50338-21	SPRING LOCK WSHR,10mmSTYLE
9	12	31-50350-28	SPRING LOCK WSHR,12mmSTYLE
10	12	31-50238-01	3/8 UNC HEX NUT PLATED
11	6	01-10307-01	ARM, FINGER BAR DRIVE,STD
	6	01-10307-02	ARM, FINGER BAR DRIVE (MI)
12	12	31-10203-01	6205 LLC BEARING
13	6	31-50243-02	7/16 UNF HEX NUT PLATED
14	6	31-50350-28	SPRING LOCK WSHR,12mmSTYLE A
15	6	01-10309-01	ARM, FOLLOWER, STD
	6	01-10309-02	ARM, FOLLOWER (MI)
16	6	31-50343-02	7/16 SAE FLAT WASHER, PLATE
17	12	31-10204-01	6202-16 DDU BEARING
18	6	01-10901-01	SHLDR BOLT
19	6	01-13301-01	SHLDR BOLT C/W BRGS,WSHERS, (Does Not Include Item 15)



IDLER END ROTOR

ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	1	01-10305-01	ROTOR, IDLER END
	1	01-13302-01	IDLER ROTOR ASSEMBLY (Includes: Idler Rotor and Bearings)
2	6	01-10303-01	ELBOW
3	6	01-10917-01	BRG CAP
4	24	31-10203-01	6205 LLC BEARING
5	12	01-13201-01	1 1/4 X 3/8 X 11 GA WASHER
6	6	31-50338-21	SPRNG LOCK WSHR,10mmSTYLE
7	12	31-50138-01	3/8 X 3/4 UNC BOLT
8	see #9	31-50225-03	1/4 SERRATED FLANGE NUT
9	see below	01-10940-01	RAKE-UP SABRE TOOTH
	144		10' MODEL, 24/BAR
	168		12' MODEL, 28/BAR
	192		14' MODEL, 32/BAR
	216		16' MODEL, 36/BAR
10	1	01-13217-01	2 X 17/32 X 3/16 WASHER,PLA
11	1	31-50350-28	SPRING LOCK WSHR,12mmSTYLE
12	1	31-50150-03	1/2 X 1 1/2 UNC BOLT
13	6	01-10308-01	ARM, FINGER BAR IDLER, STD
			Subs With 41-10403-01
	6	41-10403-02	ROTOR, IDLER END SUBASSY MI
	6	01-10308-02	ARM, FINGER BAR IDLER (MI)
			Replaced With 41-10403-02
14	48	31-50131-09	BOLT, 5/16 X 1 UNC, HEX, G
15	48	31-50331-23	SPRING LOCK WSHR,8mmSTYLE A
16	48	31-50338-07	3/8 X 1 1/2 X10 GA WSHR, PLATED
17	6	01-11001-10	FINGER BAR BELT (4" X 10')
	6	01-11001-12	FINGER BAR BELT (4"X12')
	6	01-11001-14	FINGER BAR BELT (4" X 14')
	6	01-11001-16	FINGER BAR BELT (4" X 16')
	6	01-11003-10	FINGER BAR BELT (6" X 10')
	6	01-11003-12	FINGER BAR BELT (6" X 12')
18	see #19	31-50501-01	#14 3/4 HEX SHEET METAL SCREW
	not shown	31-50501-02	5/16 X 3/4 SHEET METAL SCREW (Use When #14 Screw Strips Out)

ITEM No.	QTY	PMF PART No.	DESCRIPTION
19	see below	31-50325-02	1/4 X 1 1/4 FENDER WASHER PLATED
	102		10' MODEL, 17/BAR
	126		12' MODEL, 21/BAR
	150		14' MODEL, 25/BAR
	174		16' MODEL, 29/BAR
20	see #9	31-50125-03	1/4 X 3/4 UNC STD. ELEV BOLT
21	2	31-10205-01	6007 DDU BEARING
22	6	01-10903-10	FINGER BAR, 10 FT, CUT, COPED
	6	01-10903-12	FINGER BAR, 12 FT, CUT, COPED
	6	01-10903-14	FINGER BAR, 14 FT, CUT, COPED
	6	01-10903-16	FINGER BAR, 16 FT, CUT, COPED
23	see #9	31-10912-02	RAKE-UP STEEL TOOTH RETAINER
24	see #9	31-10912-01	RAKE-UP STEEL FINGER
25	3	31-50125-05	1/4 X 1/2 UNC BOLT
26	1	40-10132-01	IDLER ROTOR SEAL, BIG RD PLATE
27	1	01-10931-01	HSG, IDLER ROTOR BRG
28	4	31-50138-03	3/8 X 1 1/4 UNC BOLT
29	4	31-50338-21	SPRNG LOCK WSHR, 10mm STYLE
30	4	31-50238-01	3/8 UNC HEX NUT PLATED
31	3	31-50225-03	1/4 SERRATED FLANGE NUT
32	6	41-10603-01	IDLER ARM ASSEMBLY
	6	41-10603-02	IDLER ARM ASSEMBLY MI

Complete Idler End Rotor Assembly (Includes: idler rotor, elbows, idler finger bar arms, and bearings)

Standard - 41-10403-01

Mirror - 41-10403-02

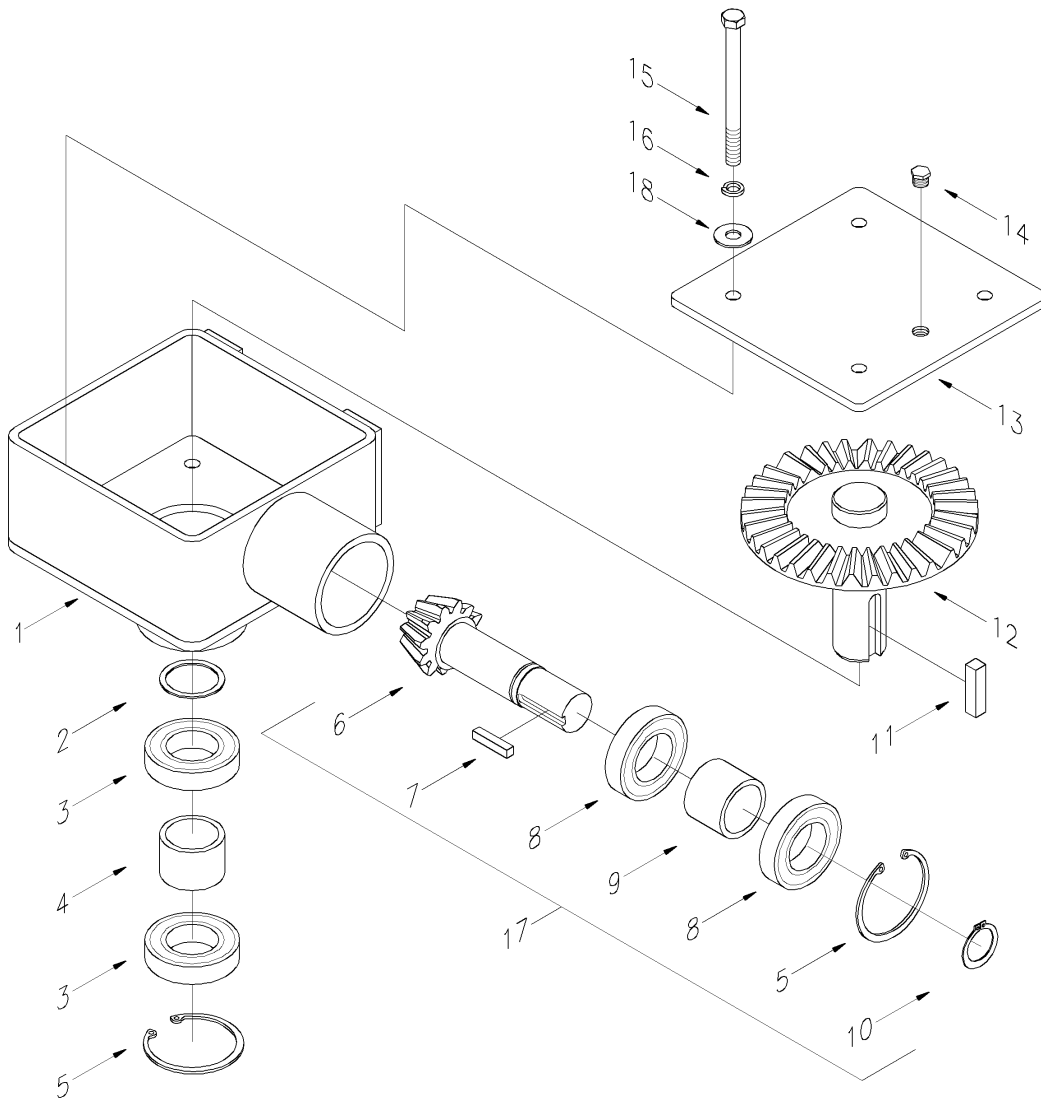
Complete Finger Bar Assembly (Includes: finger bar, finger bar belt, sheet metal screws, fender washers, elevator bolts, sabre teeth, flange nuts)

41-10906-10 - 10 FT

41-10906-12 - 12 FT

41-10906-14 - 14 FT

41-10906-16 - 16 FT



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MAIN GEAR BOX

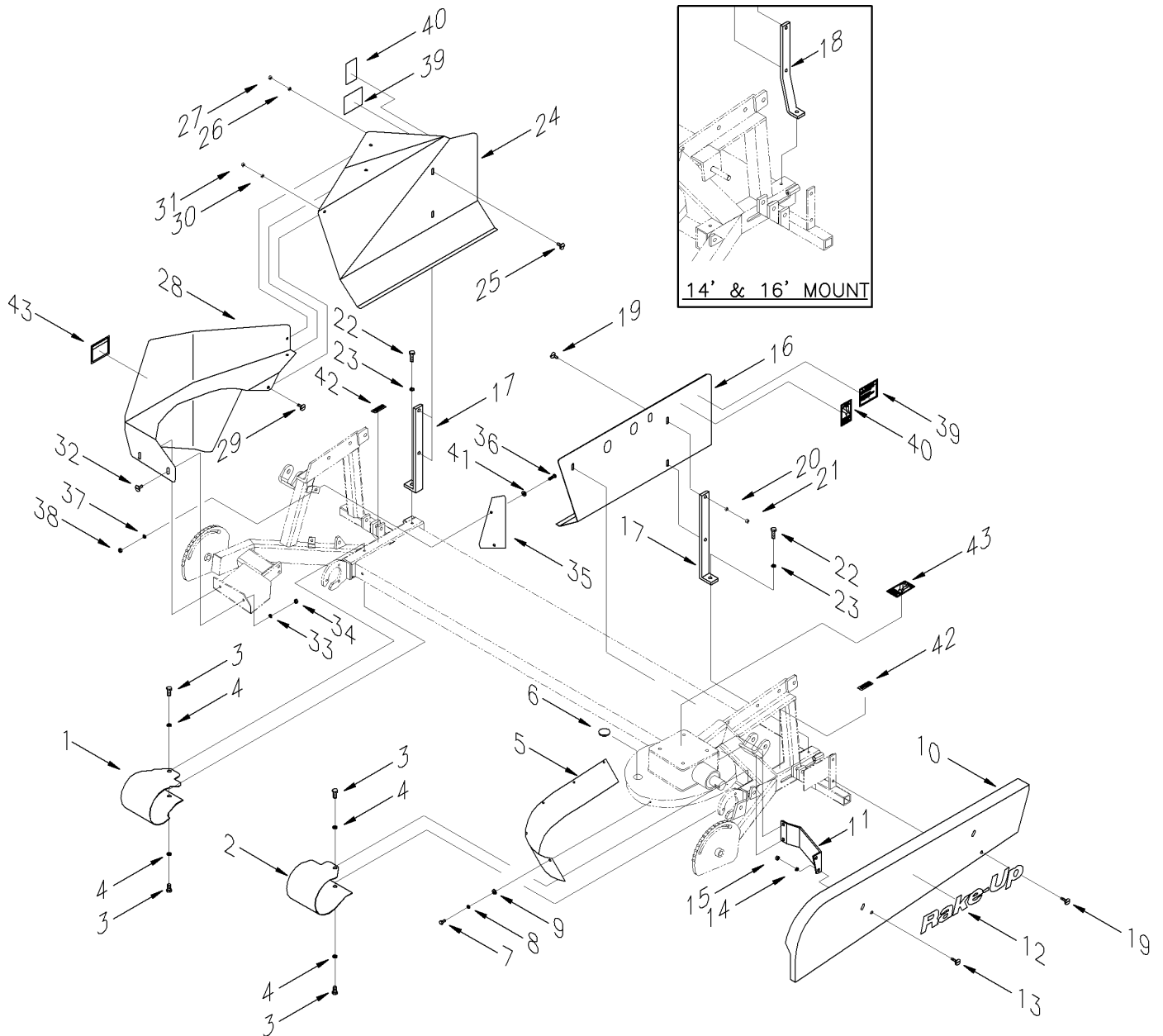
MAIN GEAR BOX

ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	1	01-10402-01	GR BOX HSG (STD)
	1	01-10402-02	GR BOX HSG (MI)
2	1	31-50908-04	#16, 1 3/8 HOLE-18 GA BSHG
3	2	31-10205-01	6007 DDU BEARING
4	1	01-10406-01	SPACER, OUTPUT
5	2	31-50906-01	244 INTERNAL SNAP RING
6	1	01-10404-01	GR, 11 TOOTH PINION
7	1	01-10910-01	1/4 X 1/4 X 1 1/4 KEY
8	2	31-10206-01	6206 DDU BEARING
9	1	01-10407-01	SPACER, LONG INPUT
10	1	31-50907-01	118 EXTERNAL SNAP RING
11	1	01-10911-01	3/8 X 3/8 X 1 1/2 KEY
12	1	01-10403-01	GR, 36 TOOTH CROWN
13	1	01-12014-00	LID, GEAR BOX W/DECAL
14	1	31-50905-01	1/8 NF HEX HEAD BRASS PLUG
15	4	31-50138-07	3/8 X 4 1/2 UNC BOLT
16	4	31-50338-21	SPRNG LOCK WSHR, 10mm STYLE
17	1	01-13304-01	PINION ASSEMBLY (Includes: Bearings, Spacer, and Snap Rings)
18	4	31-50338-05	3/8 USS FLAT WASHER, PLATED

Gear Box Core Assembly (Includes: gears, bearings, spacers, and snap rings, housing) (Lid and hardware excluded)

Standard - 01-10401-01

Mirror - 01-10401-02



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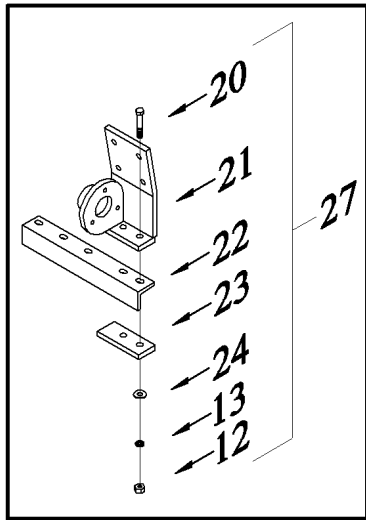
SHIELD ASSEMBLY

SHIELD ASSEMBLY

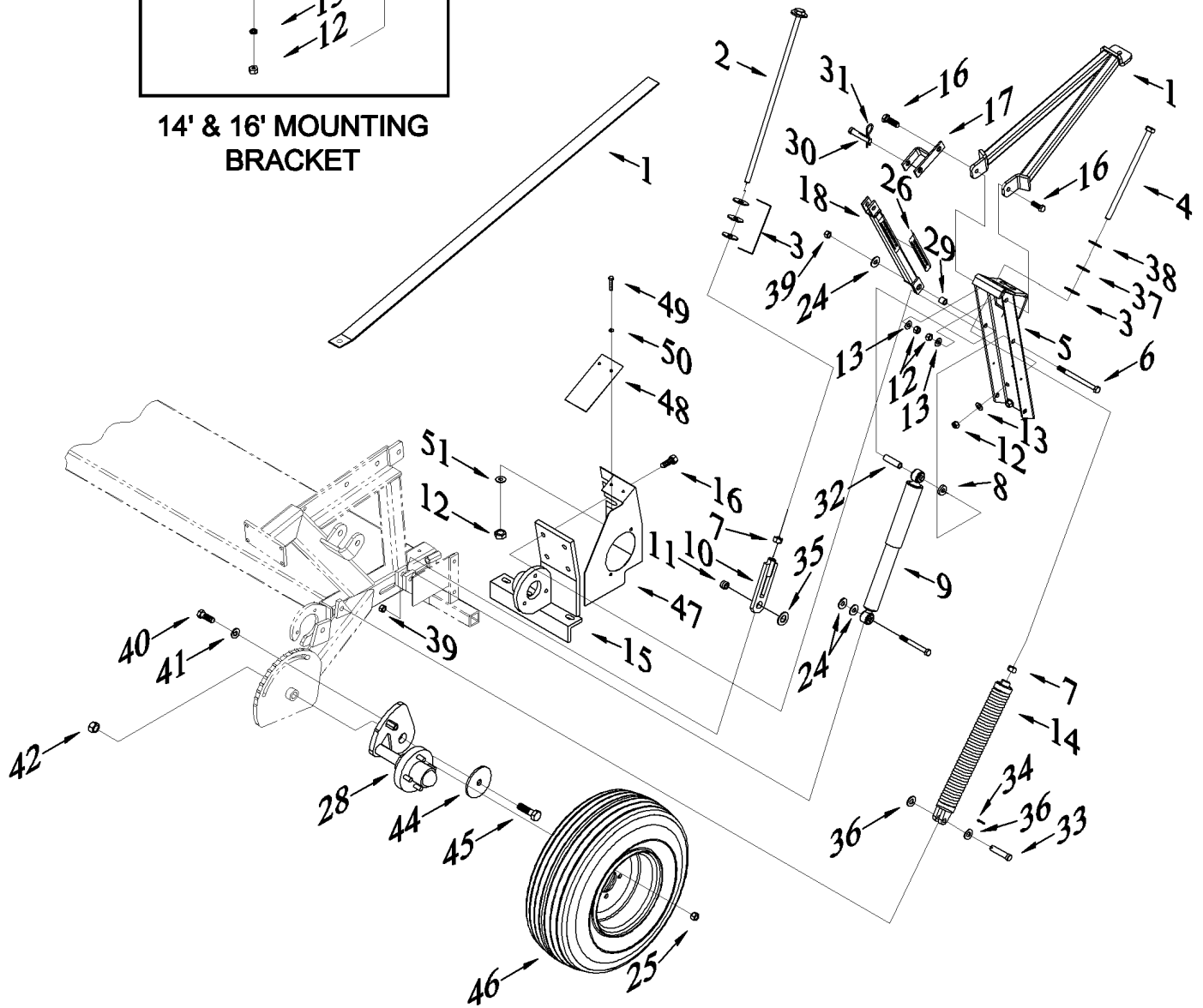
ITEM No.	QTY	PMF PART No.	DESCRIPTION	ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	1	01-10805-01	GUARD FT ROLLER IDLER END	26	2	31-50331-23	SPRNG LOCK WSHR,8mmSTYLE A
	1	01-10805-02	FT ROLLER IDLER (MI) GUARD	27	2	31-50231-01	5/16 UNC HEX NUT PLTD
2	1	01-10806-01	GUARD, FT ROLLER DRIVE END	28	1	01-12007-00	SHIELD, IDLER ROTOR, STD W/DECAL
	1	01-10806-02	FT ROLLER DRIVE (MI)		1	01-12008-00	SHIELD, IDLER ROTOR, MI W/DECAL
3	4	31-50138-01	3/8 X 3/4 UNC BOLT	29	3	31-50131-04	5/16 X 3/4 UNC TRUSS BOLT
4	4	31-50338-21	SPRNG LOCK WSHR,10mmSTYLE	30	3	31-50331-23	SPRNG LOCK WSHR,8mmSTYLE A
5	1	01-10807-02	GUARD, SCROLL PL	31	3	31-50231-01	5/16 UNC HEX NUT PLTD
6	1	01-10935-01	1 1/4 SCROLL PLATE PLUG	32	2	31-50131-04	5/16 X 3/4 UNC TRUSS BOLT
7	5	31-50125-05	1/4 X 1/2 UNC BOLT	33	2	31-50331-23	SPRNG LOCK WSHR,8mmSTYLE A
8	5	31-50325-24	SPRNG LOCK WSHR,6mmSTYLE A	34	2	31-50231-01	5/16 UNC HEX NUT PLTD
9	5	31-50325-03	1/4 FLAT WASHER 17/64ID 3/4	35	1	01-10821-01	SHIELD, IDLER ROTOR
10	1	01-10804-11	BELT GUARD, C/W RU LOGO DECAL	36	2	31-50131-02	5/16 X 1 UNC BOLT
	1	01-10804-12	BELT GRD MI, C/W RU LOGO DECAL	37	2	31-50331-23	SPRNG LOCK WSHR,8mmSTYLE A
11	1	01-10512-01	BRKT, FRONT BELT GUARD	38	2	31-50231-01	5/16 UNC HEX NUT PLTD
	1	01-10512-02	BRKT, FRONT BELT GUARD (MI)	39	2	31-11171-02	DECAL, WARNING, READ MANUAL
12	1	31-10915-01	RAKE-UP DECAL	40	2	31-11132-01	DECAL AGCO WARNING PINCH PT
13	3	31-50131-04	5/16 X 3/4 UNC TRUSS BOLT	41	2	31-50331-02	5/16 USS FLAT WASHER, PLATE
14	4	31-50331-23	SPRNG LOCK WSHR,8mmSTYLE A	42	2	31-11100-03	DECAL, DRAPER BELT TENSION
15	4	31-50231-01	5/16 UNC HEX NUT PLTD	43	2	31-11171-04	DECAL, WARNING MOVING PARTS
16	1	01-10803-07	WIND GRD, DRV END C/W DECAL				
	1	01-10803-08	WIND GRD, DRV END MI W/DECAL				
17*	2	01-10503-02	BRKT, WIND GUARD/90				
18**	2	01-10503-03	WINDGUARD BRKT				
19	4	31-50131-03	5/16 X 1 UNC TRUSS BOLT				
20	3	31-50331-23	SPRNG LOCK WSHR,8mmSTYLE A				
21	3	31-50231-01	5/16 UNC HEX NUT PLTD				
22	2	31-50138-02	3/8 X 1 UNC BOLT				
23	2	31-50338-21	SPRNG LOCK WSHR,10mmSTYLE				
24	1	01-12005-00	WINDGRD, IDLER, STD W/DECAL				
	1	01-12006-00	WINDGRD, IDLER, MI W/DECAL				
25	2	31-50131-03	5/16 X 1 UNC TRUSS BOLT				

* 10' & 12' models only

** 14' & 16' model only



14' & 16' MOUNTING
BRACKET



MAIN FRAME MOUNTING ASSEMBLY

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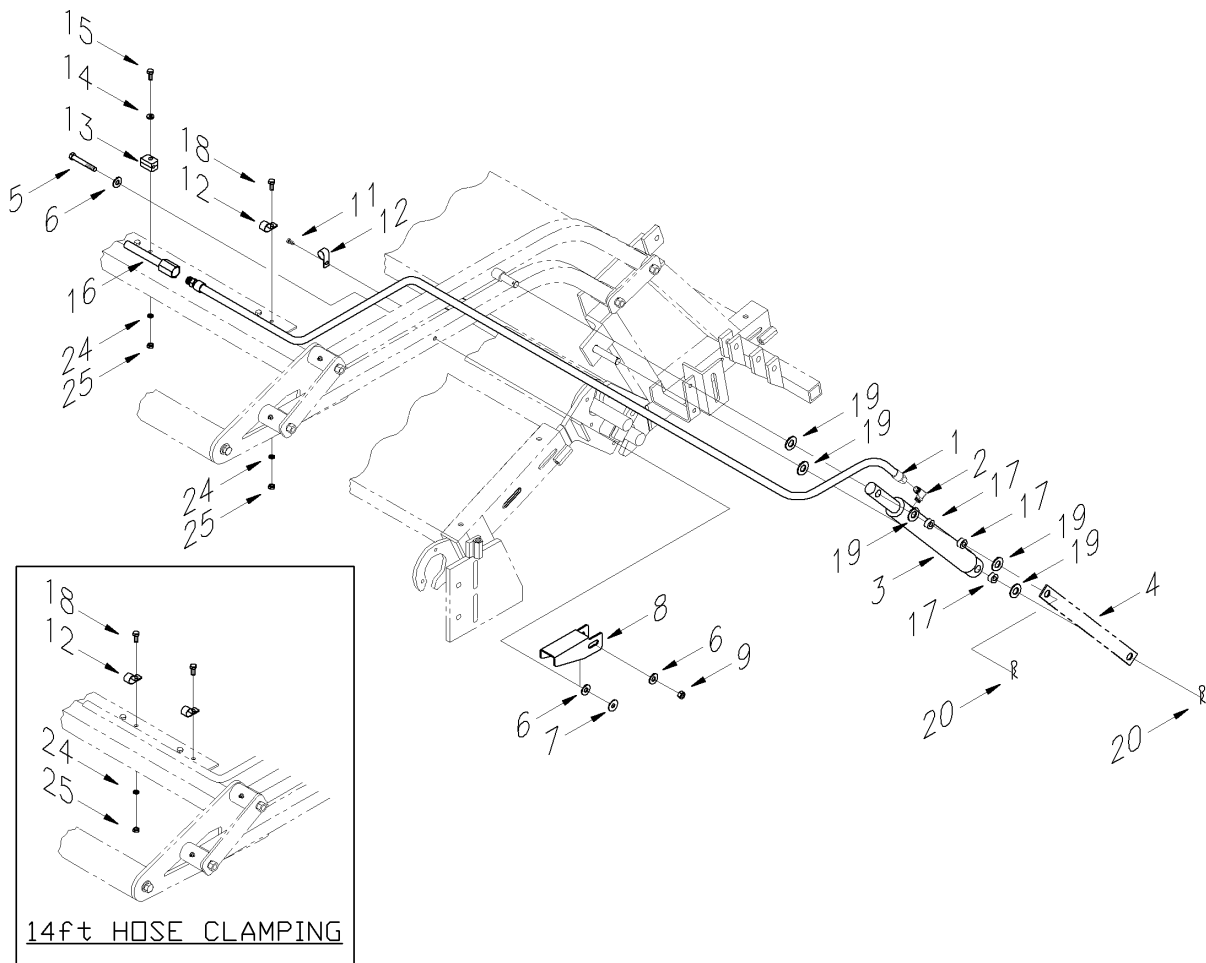
MAIN FRAME MOUNTING ASSEMBLY

ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	1	07-10090-00	HEADER BRACE 12"RH,14"LH,16
	1	07-10091-00	HEADER BRACE 12"LH,14"RH,16
	1	07-10241-00	HEADER BRACE, 10ft
	4	01-10909-02	BRACE, 48" - SER.II & III
2	2	01-13104-01	BOLT, LIFTER ADJ
3	8	01-10924-01	STOPPER, RUBBER-SER.II
4	2	01-13107-01*	BOLT, 5/8"-11X12", GR5, PLT
5	2	01-10513-06*	CHAN. UPRIGHT, 3/4" BOLT HO
6	2	31-50150-29	1/2X6 1/2" UNC BOLT GR.5
7	4	31-50263-01	5/8 UNC HEX NUT PLATED
8	4	01-13202-01	WSHR 1 1/4 X 17/32 X 1/4
9	2	31-10905-01	SHOCK ABSORBER
10	2	01-10517-01	LIFTER BRACKET
11	2	01-10927-01	BSHG, LIFTER BRKT
12	14	31-50250-01	1/2 UNC HEX NUT PLATED
13	18	31-50350-28	SPRING LOCK WSHR,12mmSTYLE
14	2	01-10923-03	SPRING, EXTENSION, C/W PLUG
15	1	01-10501-03	MTNG BRKT, LH, (On Cutter Bar)
	1	01-10501-04	MTNG BRKT, RH, (On Cutter Bar)
16	12	31-50150-03	1/2 X 1 1/2 UNC BOLT
17	2	01-10604-01	STIFF ARM CLEVIS-PMF HDR MN
18	1	01-12001-00	STORAGE BRACE, LH W/DEC RU
	1	01-12002-00	STORAGE BRACE, RH W/DEC RU
19	2	31-50150-28	1/2X4 1/4" UNC BOLT GR.5
20	4	31-50150-07	1/2 X 2 1/2 UNC BOLT
21	1	01-10505-07	MTNG BRKT,LH (Below Cutt Bar)
	1	01-10505-08	MTNG BRKT,RH (Below Cutt Bar)
22	1	01-10505-03	ANGLE, LH (Below Cutter Bar)
	1	01-10505-04	ANGLE, RH (Below Cutter Bar)
23	4	01-10505-09	SHIM, MNTG BRKT Below Cutt
24	6	31-50350-02	1/2 USS FLAT WASHER, PLATED
25	8	31-50250-04	WHEEL NUT 1/2 UNF
26	2	31-11147-00	DECAL, ATTN, UNLCK BEFORE USE
27	1	01-10501-07	KIT,MNT BRKT,LH,Below Cutter Bar
	1	01-10501-08	KIT,MNT BRKT,RH,Below Cutter Bar
28			SEE PAGE C-1/C-2
		01-10913-02	HUB & SPDL ASSY /W NUTS RH
29	2	01-11178-03	STIFF ARM BUSHING
30	2	31-10605-05	PIN 1/2"X2.5" UNIVERSAL CLEVIS
31	2	31-10601-07	PIN, GRIP CLIP 1/8 X 2 9/16
32	2	01-13203-01	SPACER, SHOCK MOUNT
33	2	31-10605-01	PIN, 1/2 X 2 1/4" CLEVIS, PLTD
34	2	31-50910-01	5/32 X 1 COTTER PIN, PLATED
35	2	31-50350-07	7/8" SAE FLAT WASHER, PLATED
36	4	31-50350-04	1/2 SAE FLAT WASHER, PLATED
37	2	31-50350-05	WASHER, 1/2 HRD, 1-1/16 OD,
38	2	31-50363-03	WASHER 5/8" HRD PL
39	2	31-50250-05	1/2NC GRB UNITORQUE NUT PLT
40	2	31-50150-02	1/2 X 1 1/4 UNC BOLT GR.5 PLT
41	2	31-50350-29	SPRING LOCK WSHR,12mmSTYLE



MAIN FRAME ASSEMBLY

ITEM No.	QTY	PMF PART No.	DESCRIPTION
42	2	31-50275-07	3/4" GR. 8 UNITORQUE NUT PLTD
44	2	01-10915-01	RETAINER, WHEEL PLATE
45	2	31-50175-15	3/4 X 2 1/2 UNC BOLT
46			SEE PAGE C-1/C-2
47	1	01-10804-07	BELT GUARD, REAR, STANDARD
	1	01-10804-08	BELT GUARD, REAR, MIRROR
48	1	01-10804-09	FLAP, REAR BELT GUARD
49	2	31-50125-01	1/4 X 1 NC BOLT
50	2	31-50325-03	1/4 FLAT WASHER 17/64ID 3/4
51	2	31-50325-24	SPRNG LOCK WSHR,6mmSTYLE A



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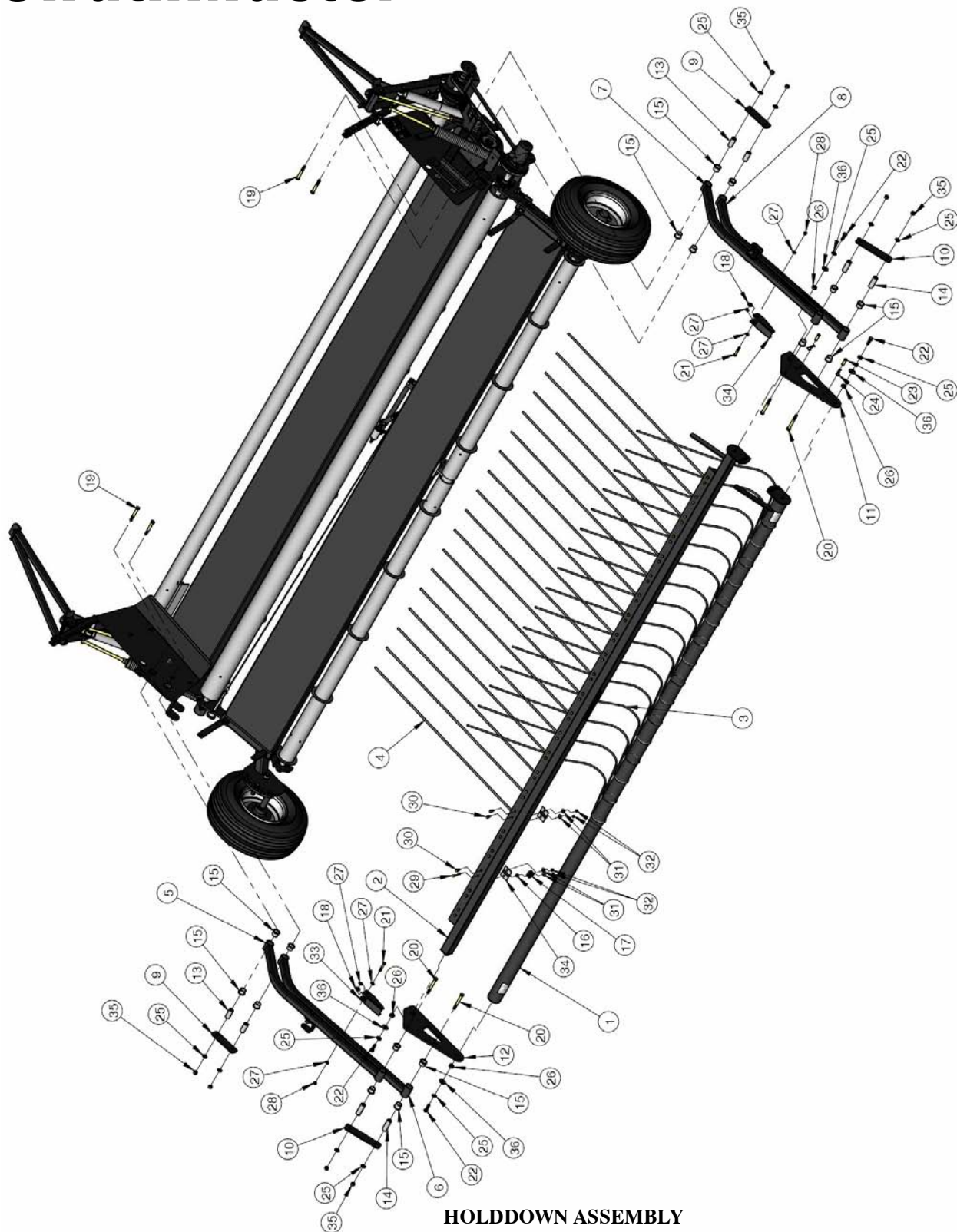
HYDRAULICS
(Diagram May Differ)

HYDRAULICS

ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	2	01-11203-01	HOSE, HYD LIFT, FLEX PT. LG
2	2	31-10503-14	#6 MORB X #6 MJIC, ELBOW
3	1	31-10519-01	MSTR CYL, 3000 PSI, 1.5 X 10
	1	31-10519-02	SLV CYL, 3000 PSI, 1.25 X 10
4*	2	01-11178-04	CYLINDER BRACE
5	2	31-50138-14	3/8 x 2 3/4 UNC BOLT
6	6	31-50338-05	3/8 USS FLAT WASHER, PLATED
7	2	31-50338-06	WSHR NEOPRENE, 3/8 X 1.1 X .062
8	2	30-90377-10	SAFETY LOCK, HYD. HOLD DOWN
9	2	31-50238-03	NUT, 3/8 UNITORQUE PLATED
11	3	31-50501-01	#14 3/4 HEX SHEET METAL SCREW
12	5	31-10531-03	HOSE CLAMP, VIN. CVD, 9/16 CLMP
	6	31-10531-03	HOSE CLAMP, VIN. CVD, 9/16 CLMP
13	5	01-11180-01	3/8 PIPE CLAMP PAIR, DRILLED
	6	01-11180-01	3/8 PIPE CLAMP PAIR, DRILLED
14	See #13	31-50331-02	5/16 USS FLAT WASHER, PLATED
15	See #13	31-50131-20	5/16 X 2 UNC BOLT
16	1	01-11202-02	STEEL LINE, HYD HOLD, 12' PU
	1	01-11202-03	STEEL LINE, HYD HOLD, 14' PU
	1	01-11202-05	STEEL LINE, HYD HOLD, 16' PU
17	8	31-50363-05	WSHR .625" X .781" X .188" THK
18	See #12	31-50131-01	5/16 X 3/4 UNC BOLT
19	11	31-50363-02	5/8 SAE FLAT WASHER PLATED
20	4	31-10601-01	PIN, 1/8 X 2 9/16 HITCH
21	2	01-13502-01	MECH HOLD DOWN JACK C/W DECAL
24	See #12	31-50231-01	5/16 UNC HEX NUT PLTD
25	See #12	31-50331-01	5/16 LOCK WASHER, PLATED
26	2	31-10950-06	GRIP, HOLD DOWN JACK
	2	31-10950-07	PUSH NUT, HOLD DOWN JACK

* For Shipping Only

SwathMaster™

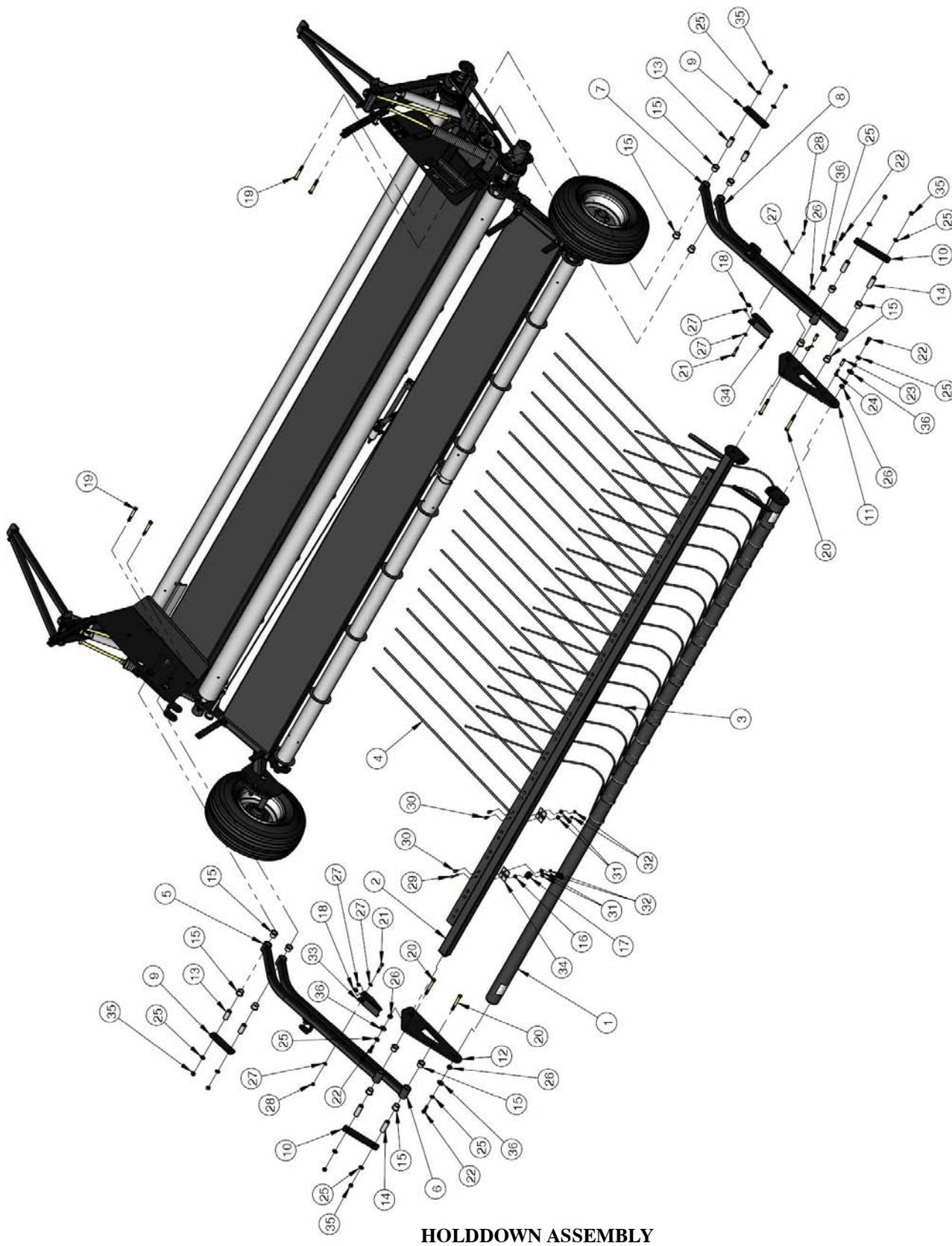


SECTION B – SWATHMASTER

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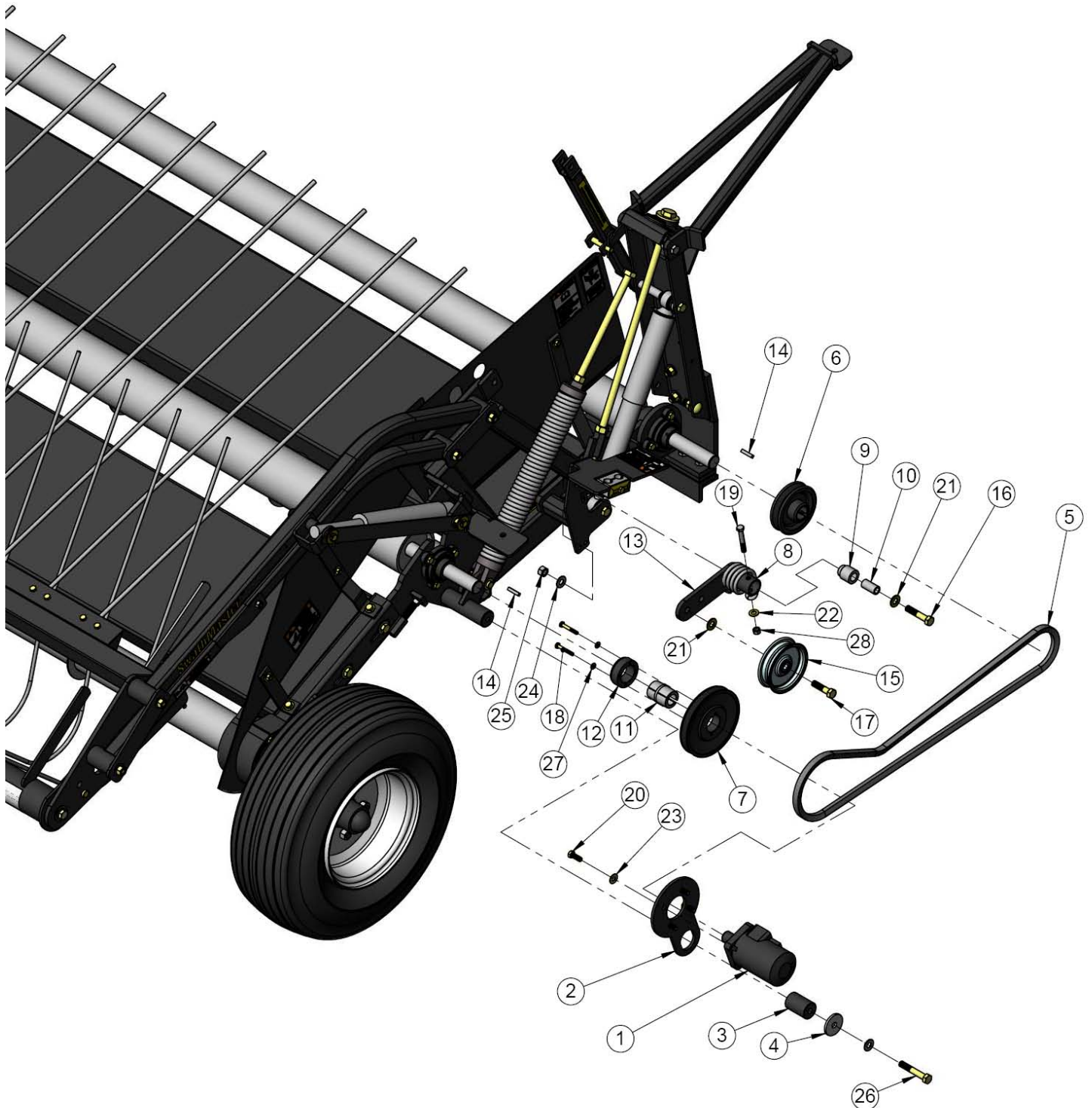
HOLDDOWN ASSEMBLY

ITEM No.	QTY	PART NUMBER	DESCRIPTION	
1	1	03-11103-12	SW TB, 12' SM SIV, C/W DECAL	
	1	03-11103-14	SW TB, 14' SM SIV, C/W DECAL	
	1	03-11103-16	SW TB, 16' SM SIV, C/W DECAL	
2	1	03-11114-01	FIBR ROD TBG SM 12' W/WHT DEC	
	1	03-11114-02	FIBR ROD TBG SM 14' W/WHT DEC	
	1	03-11114-03	FIBR ROD TBG SM 16' W/WHT DEC	
	1	03-11114-04	FIBR ROD TBG SM 12' W/YL DEC	
	1	03-11114-05	FIBR ROD TBG SM 14' W/YL DEC	
	1	03-11114-06	FIBR ROD TBG SM 16' W/YL DEC	
	1	03-11114-07	FIBR ROD TBG SM12' W/SLVR DEC	
	1	03-11114-08	FIBR ROD TBG SM14' W/SLVR DEC	
	1	03-11114-09	FIBR ROD TBG SM16' W/SLVR DEC	
3	11	01-11112-01	HOLD DOWN WIRE	12' PICKUP
	12	01-11112-01	HOLD DOWN WIRE	14' PICKUP
	14	01-11112-01	HOLD DOWN WIRE	16' PICKUP
4	21	31-10906-02	FIBERGLASS ROD 3/8"X48" BLACK	12' PICKUP
	23	31-10906-02	FIBERGLASS ROD 3/8"X48" BLACK	14' PICKUP
	27	31-10906-02	FIBERGLASS ROD 3/8"X48" BLACK	16' PICKUP
5	1	01-11182-04	UPPER ARM, SM RH, W/WHT SM DEC	
	1	01-11182-05	UPPER ARM, SM RH, W/YL SM DECA	
	1	01-11182-06	UPPER ARM, SM RH W/SLVR SM DEC	
6	1	01-11177-14	LOWER ARM, RH W/ DECAL	
7	1	01-11181-01	UPPER ARM, SM LH, W/WHT SM DEC	
	1	01-11181-02	UPPER ARM, SM LH, W/YL SM DECA	
	1	01-11181-03	UPPER ARM, SM LH W/SLVR SM DEC	
8	1	01-11177-13	LOWER ARM, LH W/ DECAL	
9	2	01-11155-01	REAR PLATE, HOLD DOWN	
10	2	01-11155-02	FRONT PLATE HOLD DOWN	
11	1	01-11179-03	SIDE PLATE, ADJUSTING SIDE	
12	1	01-11179-02	SIDE PLATE	
13	4	01-11178-11	BUSHING SHORT, HOLD DOWN	
14	4	01-11178-12	BUSHING LONG, HOLD DOWN	
15	16	01-11178-13	BUSHING FLANGE, HOLD DOWN	
16	5	03-12070-00	SPACER, STEEL LINE	
17	5	01-11180-01	3/8 PIPE CLAMP PAIR, DRILLED	
18	2	31-50338-06	WSHR NEOPRENE, 3/8 X 1.1 X .062	
19	4	31-50150-08	1/2 X 3 1/2 UNC BOLT	
20	4	31-50150-19	1/2 X 4 UNC BOLT	
21	2	31-50138-08	3/8 X 2 1/2 UNC BOLT	
22	4	31-50150-03	1/2 X 1 1/2 UNC BOLT	
23	2	31-10605-02	PIN, 1/2 X 1 1/2 CLEVIS, PLTD	
24	2	31-10601-01	PIN, 1/8 X 2 9/16 HITCH	
25	12	31-50350-28	SPRING LOCK WSHR, 12mm STYLE A	
26	4	01-10928-01	BSHG, HOLDDOWN SER.II	
27	6	31-50338-05	3/8 USS FLAT WASHER, PLATED	
28	2	31-50238-03	NUT, 3/8 UNITORQUE PLATED	
29	5	31-50131-20	5/16 X 2 UNC BOLT	
30	37	31-50131-01	5/16 X 3/4 UNC BOLT	12' PICKUP
	41	31-50131-01	5/16 X 3/4 UNC BOLT	14' PICKUP
	49	31-50131-01	5/16 X 3/4 UNC BOLT	16' PICKUP



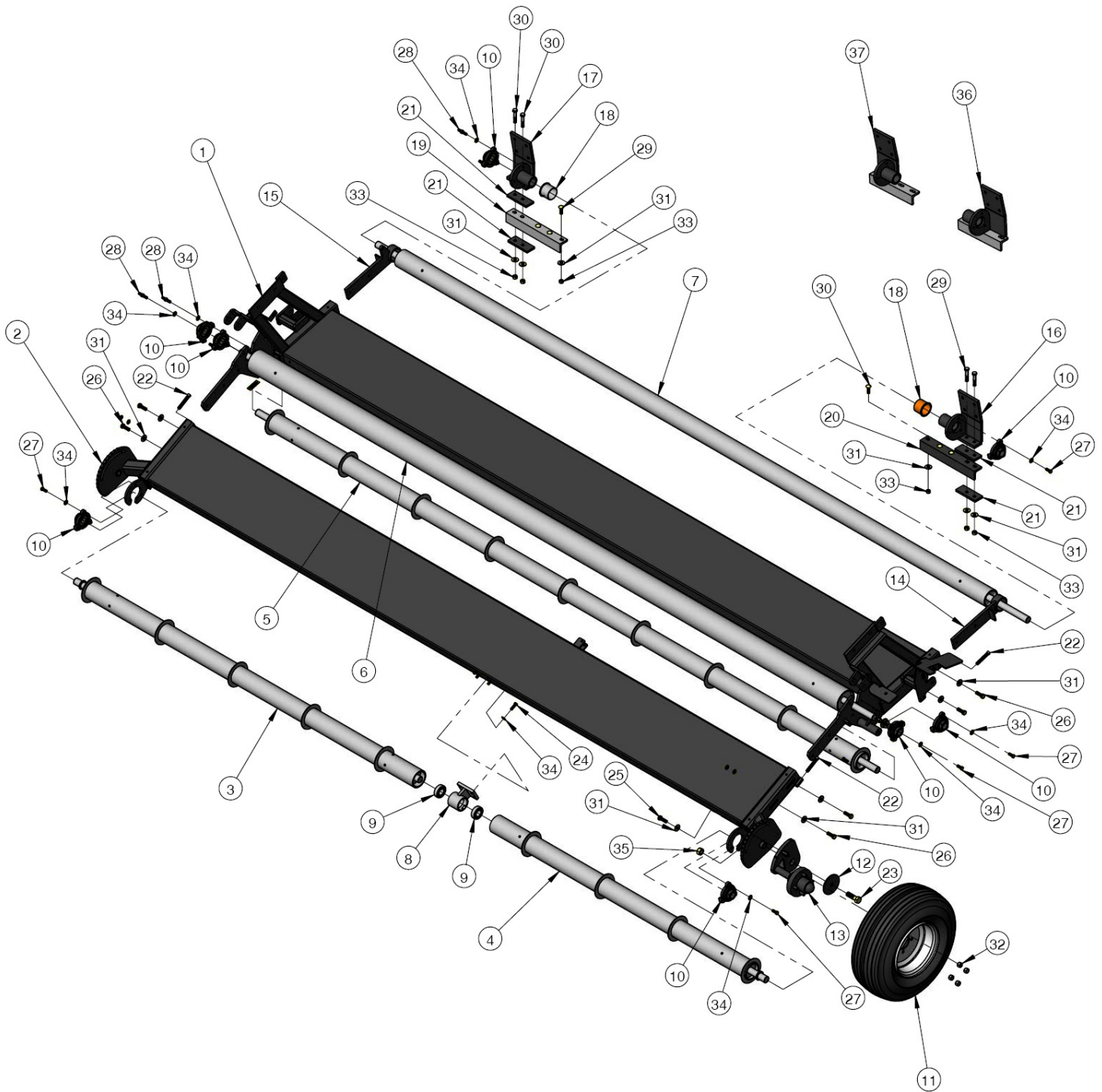
HOLDDOWN ASSEMBLY

ITEM No.	QTY	PART NUMBER	DESCRIPTION	
31	42	31-50331-01	5/16 LOCK WASHER, PLATED	12' PICKUP
	46	31-50331-01	5/16 LOCK WASHER, PLATED	14' PICKUP
	54	31-50331-01	5/16 LOCK WASHER, PLATED	16' PICKUP
32	42	31-50231-01	5/16 UNC HEX NUT PLTD	12' PICKUP
	46	31-50231-02	NUT, 5/16 UNC UNITORQUE PLATED	14' PICKUP
	54	31-50231-03	5/16" UNC WELD NUT	16' PICKUP
33	2	30-90377-10	SAFETY LOCK, HYD. HOLD DOWN	
34	21	01-11128-01	RETAINER, FIBREGLASS ROD	12' PICKUP
	23	01-11128-01	RETAINER, FIBREGLASS ROD	14' PICKUP
	27	01-11128-01	RETAINER, FIBREGLASS ROD	16' PICKUP
35	8	31-50250-01	1/2 UNC HEX NUT PLATED	
36	4	31-50350-02	1/2 USS FLAT WASHER, PLATED	

**DRIVE ASSEMBLY**

DRIVE ASSEMBLY

ITEM No.	QTY	PART NUMBER	DESCRIPTION
1	1	31-10500-01	ORBIT MOTOR (101-1009-009)
		31-10500-02	ORBIT MOTOR (101-1010-009)
		31-10500-03	ORBIT MOTOR (101-1011-009)
		31-10500-04	ORBIT MOTOR (101-1012-009)
	1	31-10504-01	ORBIT MOTOR SEAL KIT (Includes: All Seals in Orbit Motor)
2	1	03-12062-00	TORQUE ARM, SM STD
	1	03-12058-00	TORQUE ARM, SM SS
3	1	03-12063-00	ARM EXTENSION
4	1	01-13217-01	2 X 17/32 X 3/16 WASHER, PLATED
5	1	31-10105-02	V-BELT, SUPER BLUE RIBBON BP66
	1	31-10105-03	V-BELT, SWATHMASTER SS DRIVE
6	1	03-12006-00	4-1/2 A/B GROOVE PULLEY
7	1	03-12049-01	SHEAVE, BK65H, BLACK
8	1	31-10301-01	SPRING TIGHTENER, STD(PEPLH)
9	1	03-12066-00	BUSHING, IDLER ARM
10	1	07-10311-00	LOCKING BUSHING, PLATED
11	1	03-12050-01	COUPLER SHEAVE
12	1	03-12073-00	SLEEVE, DUAL CPLR
13	1	03-12055-00	TENSIONER ARM - SM
14	2	01-10910-01	1/4 X 1/4 X 1 1/4 KEY
15	1	30-90201-01	TIGHTENER PULLEY - PLATED
16	1	31-50150-07	1/2 X 2 1/2 UNC BOLT
17	1	31-50150-17	1/2 X 2 UNC BOLT
18	2	31-50125-24	BOLT 1/4"UNCX1 3/4" GR5 TAP PL
19	1	31-50138-08	3/8 X 2 1/2 UNC BOLT
20	4	31-50138-01	3/8 X 3/4 UNC BOLT
21	1	31-50350-04	1/2 SAE FLAT WASHER, PLATED
22	1	31-50338-05	3/8 USS FLAT WASHER, PLATED
23	4	31-50338-21	SPRING LOCK WSHR,10mmSTYLE A
24	2	31-50350-28	SPRING LOCK WSHR,12mmSTYLE A
25	1	31-50250-01	1/2 UNC HEX NUT PLATED
26	1	31-50150-06	1/2 X 3 UNC BOLT

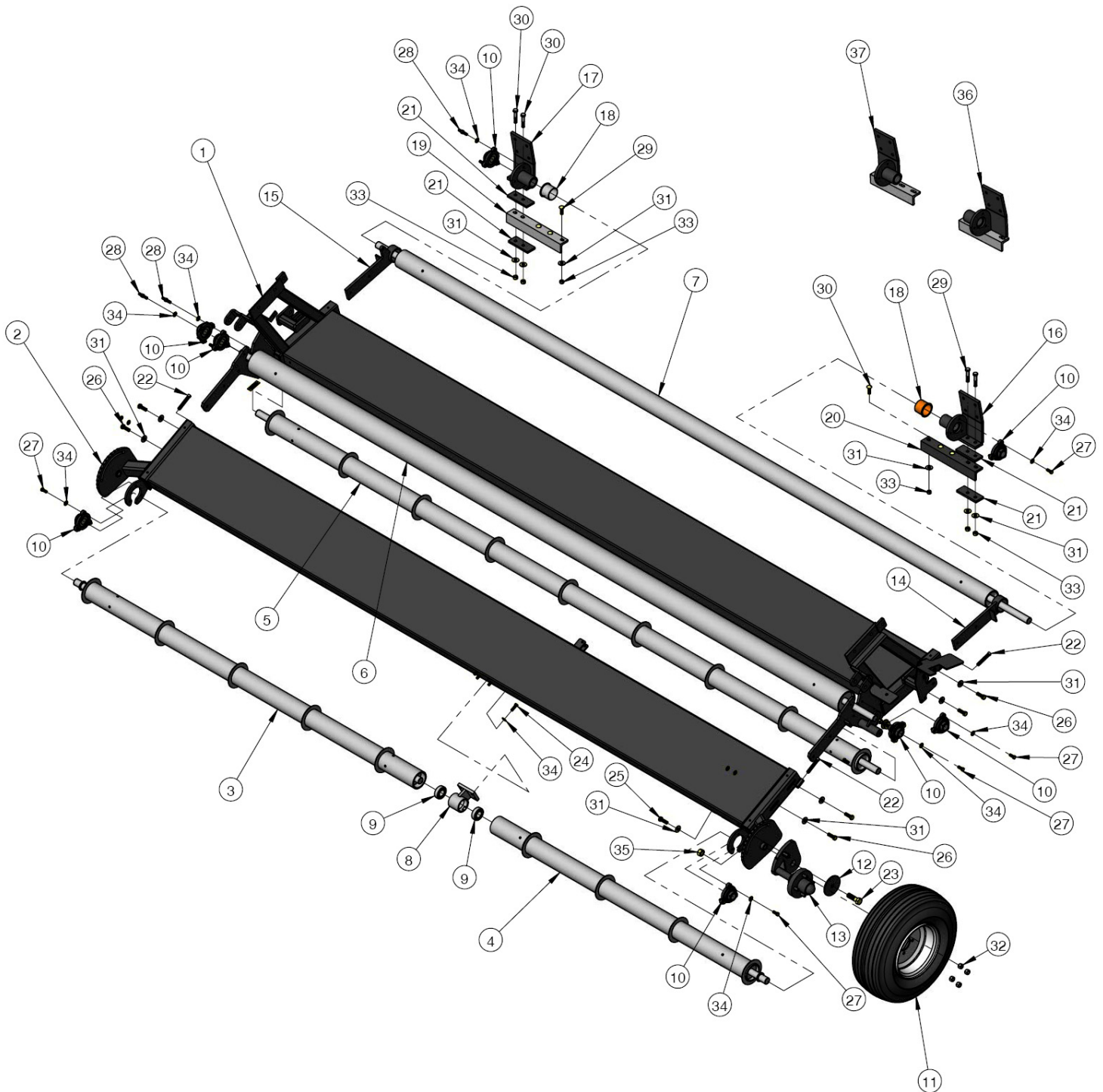
**ROLLER, TIRE FRAME ASSEMBLY**

SECTION B – SWATHMASTER

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ROLLER, TIRE FRAME ASSEMBLY

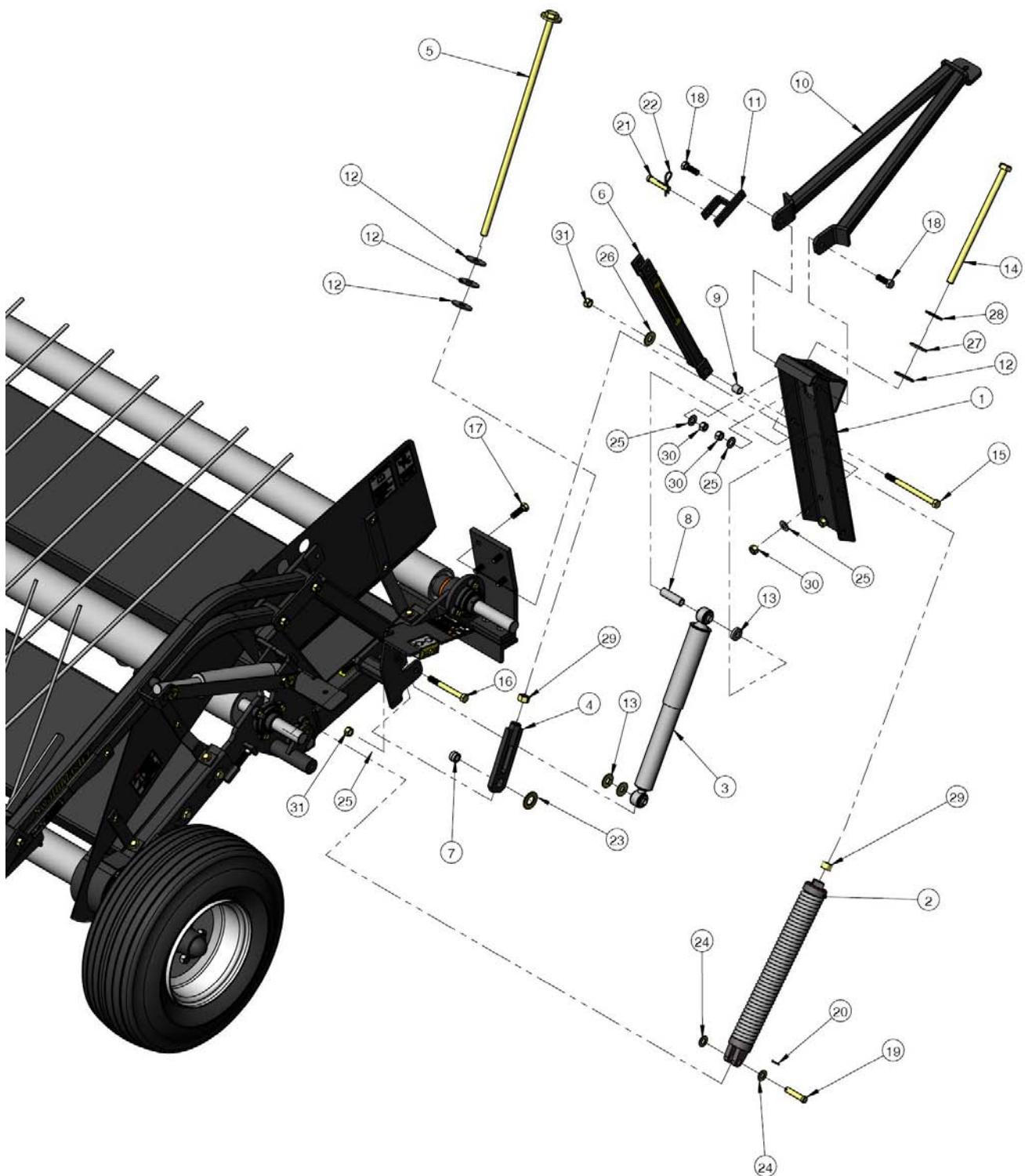
ITEM No.	QTY	PART NUMBER	DESCRIPTION	
1	1	03-12052-12	REAR FRAME, SM 12' STD W/DECAL	
	1	03-12052-14	REAR FRAME, SM 14' STD W/DECAL	
	1	03-12052-16	REAR FRAME, SM 16' STD W/DECAL	
		03-12057-12	REAR FRAME, SMSS W/DECALS	12' SM SMALL SEED
2	1	03-10110-12	FRAME, FRONT 12' SM SERIES IV	
	1	03-10110-14	FRAME, FRONT 14' SM SERIES IV	
	1	03-10110-16	FRAME, FRONT 16' SM SERIES IV	
3	1	03-12074-12	ROLLER, FRFF, SM STD, SHORT	12' PICKUP
	1	03-12074-14	ROLLER, FRFF, SM STD, LONG	14' PICKUP
	1	03-12074-16	ROLLER, FRFF, SM STD, LONG	16' PICKUP
	1	03-12002-00	FRONT FRAME, FRONT ROLLER	SM SMALL SEED
4	1	03-12074-12	ROLLER, FRFF, SM STD, SHORT	12' PICKUP
	1	03-12074-12	ROLLER, FRFF, SM STD, SHORT	14' PICKUP
	1	03-12074-14	ROLLER, FRFF, SM STD, LONG	16' PICKUP
	1	03-12002-00	FRONT FRAME, FRONT ROLLER	SM SMALL SEED
5	1	03-12076-12	ROLLER FRFF, 12' PICKUP	
	1	03-12076-14	ROLLER FRFF, 14' PICKUP	
	1	03-12076-16	ROLLER FRFF, 16' PICKUP	
		03-12003-00	REAR FRAME, FRONT ROLLER	12' SM SMALL SEED
6	1	03-12075-12	ROLLER RRRF, 16' PICKUP	
	1	03-12075-14	ROLLER RRRF, 16' PICKUP	
	1	03-12075-16	ROLLER RRRF, 16' PICKUP	
7	1	03-12077-12	ROLLER RRRF, 12' PICKUP	
	1	03-12077-14	ROLLER RRRF, 14' PICKUP	
	1	03-12077-16	ROLLER RRRF, 16' PICKUP	
8	1	03-10102-01	HSG, FRT. ROLLER BRG	
9	2	31-10201-01	206-20S DDR BEARING	
10	8	01-13303-01	ROLLER HSG ASSEMBLY, LC	
	8	31-10201-01	206-20S DDR BEARING	
11			SEE PAGE C-1 / C-2	
12	2	01-10915-01	RETAINER, WHEEL PLATE	
13			SEE PAGE C-1 / C-2	
14	1	01-10500-07	BRKT, CARRIER/ADJ TAB	JD
	1	01-10500-09	CARRIER BRACKET, LH	CNH
15	1	01-10500-07	BRKT, CARRIER/ADJ TAB	
16	1	01-10501-11	MNTG BRKT, LH, (On Cutter Bar)	14' PICKUPS
	1	01-10505-10	MNTG MRKT, LH (Below Cutt Bar)	12' PICKUPS
17	1	01-10501-12	MNTG BRKT, RH, (On Cutter Bar)	14' PICKUPS
	1	01-10505-11	MNTG MRKT, RH (Below Cutt Bar)	12' PICKUPS
18	2	31-10224-00	BUSHING, FLANGED, CAR. BRACKET	
19	1	01-10505-04	ANGLE, RH (Below Cutter Bar)	
20	1	01-10505-03	ANGLE, LH (Below Cutter Bar)	
21	4	01-10505-09	SHIM, MNTG BRKT Below Cutt Bar	
22	4	31-50916-01	1/2 X 3 SQ HEAD SET SCREWS	
23	2	31-50175-15	3/4 X 2 1/2 UNC BOLT	
24	4	31-50138-03	3/8 X 1 1/4 UNC BOLT	
25	2	31-50150-02	1/2 X 1 1/4 UNC BOLT GR.5 PLTD	
26	8	31-50150-03	1/2 X 1 1/2 UNC BOLT	
27	15	31-50138-02	3/8 X 1 UNC BOLT	
28	9	31-50138-15	STUD, HEX, 3/8 X 1 X 3/4, UNC	
29	6	31-50143-02	7/16 X 1 1/2 CARR. BOLT	
30	4	31-50150-07	1/2 X 2 1/2 UNC BOLT	



ROLLER, TIRE FRAME ASSEMBLY

ROLLER, TIRE FRAME ASSEMBLY

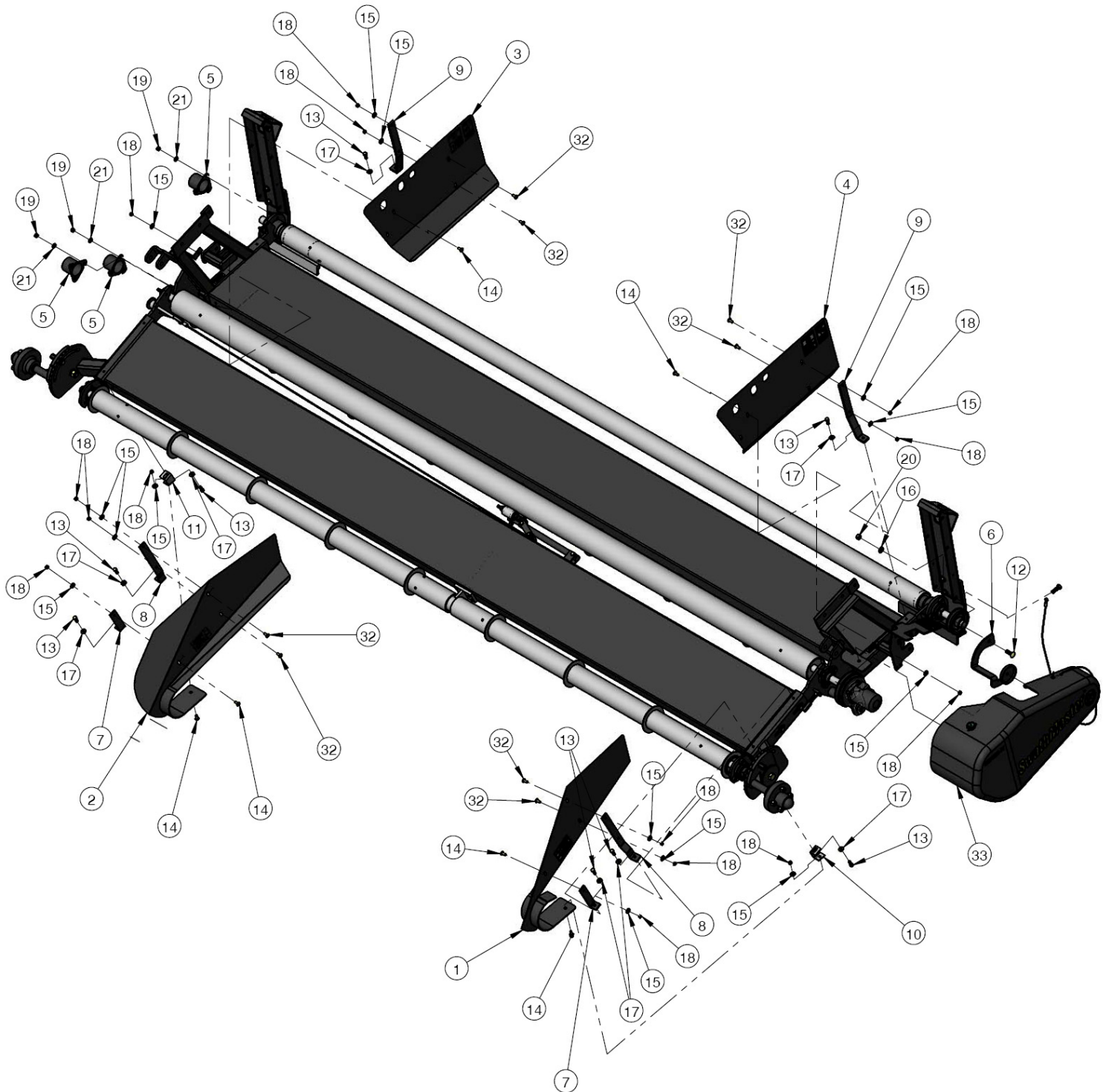
ITEM No.	QTY	PART NUMBER	DESCRIPTION	
30	4	31-50150-07	1/2 X 2 1/2 UNC BOLT	
31	20	31-50350-29	SPRING LOCK WSHR,12mmSTYLE B	
32	8	31-50250-04	WHEEL NUT 1/2 UNF	
33	10	31-50250-01	1/2 UNC HEX NUT PLATED	
34	28	31-50338-21	SPRING LOCK WSHR,10mmSTYLE A	
35	2	31-50275-07	3/4" GR. 8 UNITORQUE NUT PLTD	
36	1	01-10501-11	MNTG BRKT, LH, (On Cutter Bar)	12' PICKUP
37	1	01-10501-12	MNTG BRKT, RH, (On Cutter Bar)	12' PICKUP



SUSPENSION ASSEMBLY

SUSPENSION ASSEMBLY

ITEM No.	QTY	PART NUMBER	DESCRIPTION
1	2	01-10513-06	CHAN. UPRIGHT, 3/4" BOLT HOLES
2	2	01-10923-03	SPRING, EXTENSION, C/W PLUGS
3	2	31-10905-01	SHOCK ABSORBER
4	2	01-10517-01	LIFTER BRACKET
5	2	01-13104-01	BOLT, LIFTER ADJ
6	1	03-12078-00	STORAGE BRACE LH, W/DEC
	1	03-12079-00	STORAGE BRACE RH, W/DEC
7	2	01-10927-01	BSHG, LIFTER BRKT
8	2	01-13203-01	SPACER, SHOCK MOUNT
9	2	01-11178-03	STIFF ARMBUSHING
10	1	07-10091-00	HEADER BRACE 12'LH,14'RH,16'RH
	1	07-10090-00	HEADER BRACE 12'RH,14'LH,16'LH
	2	07-10241-00	HEADER BRACE, 10ft
11	2	01-10604-01	STIFF ARMCLEVIS-PMF HDR MNT
12	8	01-10924-01	STOPPER, RUBBER-SER.II
13	2	31-50350-02	1/2 USS FLAT WASHER, PLATED
14	2	01-13107-01	BOLT, 5/8"-11X12", GR5, PLTD
15	2	31-50150-29	1/2X6 1/2" UNC BOLT GR.5
16	2	31-50150-28	1/2X4 1/4" UNC BOLT GR.5
17	8	31-50150-03	1/2 X 1 1/2 UNC BOLT
18	4	31-50150-03	1/2 X 1 1/2 UNC BOLT
19	2	31-10605-01	PIN, 1/2 X 2 1/4" CLEVIS, PLTD
20	2	31-50910-01	5/32 X 1 COTTER PIN, PLATED
21	2	31-10605-05	PIN 1/2"X2.5" UNIVERSAL CLEVIS
22	2	31-10601-07	PIN, GRIP CLIP 1/8 X 2 9/16
23	2	31-50350-07	7/8" SAE FLAT WASHER, PLATED
24	4	31-50350-04	1/2 SAE FLAT WASHER, PLATED
25	12	31-50350-28	SPRING LOCK WSHR,12mmSTYLE A
26	6	31-50350-02	1/2 USS FLAT WASHER, PLATED
27	2	31-50350-05	WASHER, 1/2 HRD, 1-1/16 OD, PL
28	2	31-50363-03	WASHER 5/8" HRD PL
29	4	31-50263-01	5/8 UNC HEX NUT PLATED
30	10	31-50250-01	1/2 UNC HEX NUT PLATED
31	4	31-50250-05	1/2NC GRB UNITORQUE NUT PLTD



SHIELDS

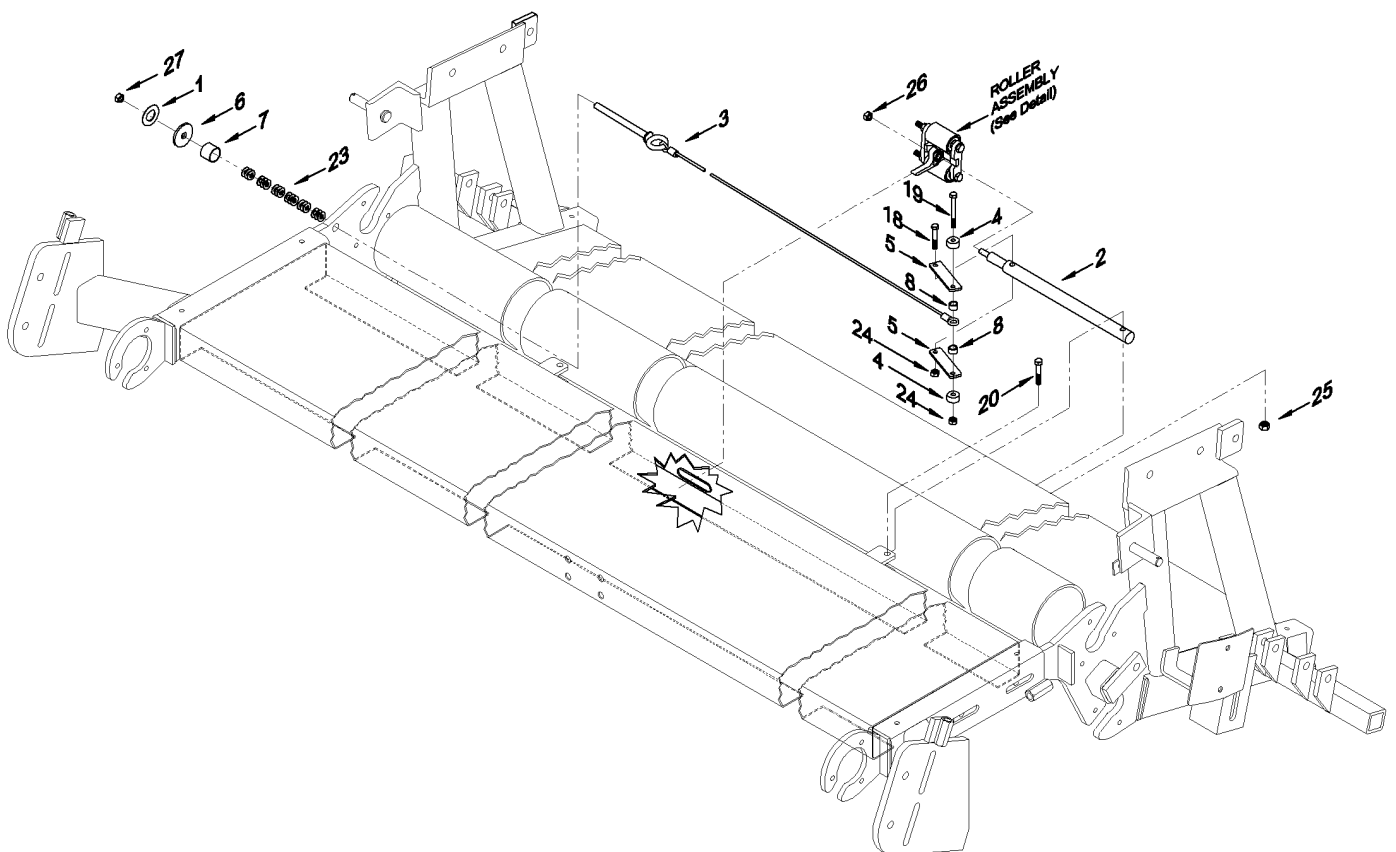
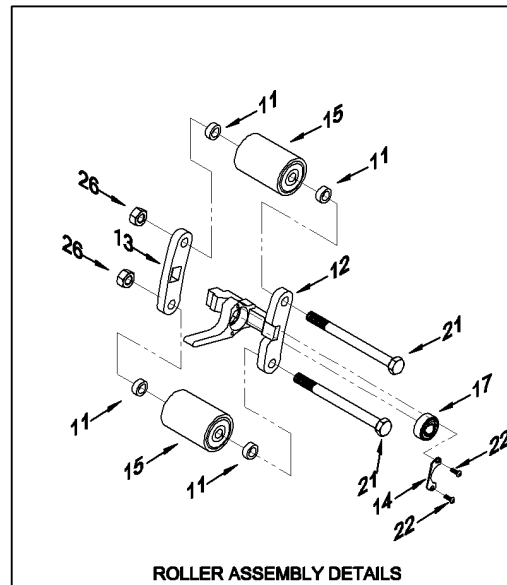
SHIELDS

ITEM No.	QTY	PART NUMBER	DESCRIPTION
1	1	03-12068-00	WINDGUARD, SM FRNT LH W/DECALS
2	1	03-12069-00	WINDGUARD, SM FRNT RH W/DECALS
3	1	03-10800-08	WIND GRD, REAR RH SM STD W/DEC
4	1	03-10800-07	WIND GRD, REAR LH SM STD W/DEC
5	3	01-10822-01	COVER, BEARING
6	1	03-12060-00	BRACKET WELDMENT, REAR SHIELD
7	2	03-12028-01	BRKT, FRONT WINDGUARD, SM
8	2	03-12025-01	BRACKET, WINDGUARD
9	2	01-10503-03	WINDGUARD BRKT
10	1	03-12026-01	BRACKET, LOWER, SM, LH
11	1	03-12030-01	BRACKET, LOWER, SM, RH
12	1	31-50150-10	1/2X1 CARR. BOLT PLTD
13	8	31-50138-01	3/8 X 3/4 UNC BOLT
14	6	31-50131-11	5/16X3/4 UNC TRUSS BOLT
15	14	31-50331-23	SPRNG LOCK WSHR,8mmSTYLE A
16	1	31-50350-28	SPRING LOCK WSHR,12mmSTYLE A
17	8	31-50338-21	SPRNG LOCK WSHR,10mmSTYLE A
18	14	31-50231-01	5/16 UNC HEX NUT PLTD
19	9	31-50231-02	NUT, 5/16 UNC UNITORQUE PLATED
20	1	31-50250-01	1/2 UNC HEX NUT PLATED
21	9	31-50338-05	3/8 USS FLAT WASHER, PLATED
22	1	03-10805-01	SHIELD, GREY, W/WHT DECALS
23	1	03-10806-01	SHIELD, GREY, W/ YELLOW DECALS
24	1	03-10807-01	SHIELD, GREY, W/SILVER DECALS
25	2	31-10407-00	KNOB ASSEMBLY
26	1	03-12061-00	BUSHING- REAR SHIELD PIVOT
27	2	31-51910-00	RETAINING WASHER, 1/4" NYLON
28	2	31-50331-06	5/16 SAE FLAT WASHER, PLATED
29	2	31-50666-06	RIVET 1/4" X 0.75", ADS88
30	1	07-10396-00	CABLE, SHIELD ANCHOR
31	1	31-51306-03	M6 FLAT WASHER LARGE O.D. PLAT
32	8	31-50131-12	5/16X1 UNC TRUSS BOLT
33	1	03-10809-00	SHIELD, W/ SILVER DECALS & HAR
	1	03-10810-00	SHIELD, W/ YELLOW DECALS & HAR
	1	03-10811-00	SHIELD, W/WHT DECALS & HARDWAR
Includes:		03-12061-00	BUSHING- REAR SHIELD PIVOT
		07-10396-00	CABLE, SHIELD ANCHOR
		31-10407-00	KNOB ASSEMBLY



HYDRAULICS

ITEM No.	QTY	PART NUMBER	DESCRIPTION	
1	1	31-10519-01	MSTR CYL, 3000 PSI, 1.5 X 10	
		31-10519-02	SLV CYL, 3000 PSI, 1.25 X 10	
2	2	01-11178-04	CYLINDER BRACE	
3	1	30-90550-03	HYCON PLASTIC INSERT PAIR	
4	1	30-90550-07	HYCON TOP PLATE	
5	1	01-11202-02	STEEL LINE, HYD HOLD, 12' PU	
	1	01-11202-03	STEEL LINE, HYD HOLD, 14' PU	
	1	01-11202-04	STEEL LINE, HYD HOLD, 10' PU	
6	2	31-10608-09	PIN, CLEVIS 5/8" X 5"	
7	2	31-10608-08	PIN, CLEVIS 5/8" X 4"	
8	1	31-50131-08	5/16 X 1 3/4 UNC BOLT	
9	4	31-50363-02	5/8 SAE FLAT WASHER, PLTD	
10	4	31-10601-01	PIN, 1/8 X 2 9/16 HITCH	
11	5	31-10531-03	HOSE CLAMP, VIN. CVD, 9/16 CLMP	10', 12' & 16' PICKUP
	6	31-10531-03	HOSE CLAMP, VIN. CVD, 9/16 CLMP	14' PICKUP
12	5	31-50501-01	#14 3/4 HEX SHEET METAL SCREW	10', 12' & 16' PICKUP
	6	31-50501-01	#14 3/4 HEX SHEET METAL SCREW	14' PICKUP
13	2	31-10503-14	#6 MORB X #6 MJIC, ELBOW	
14	2	01-11203-01	HOSE, HYD LIFT, FLEX PT. LG	



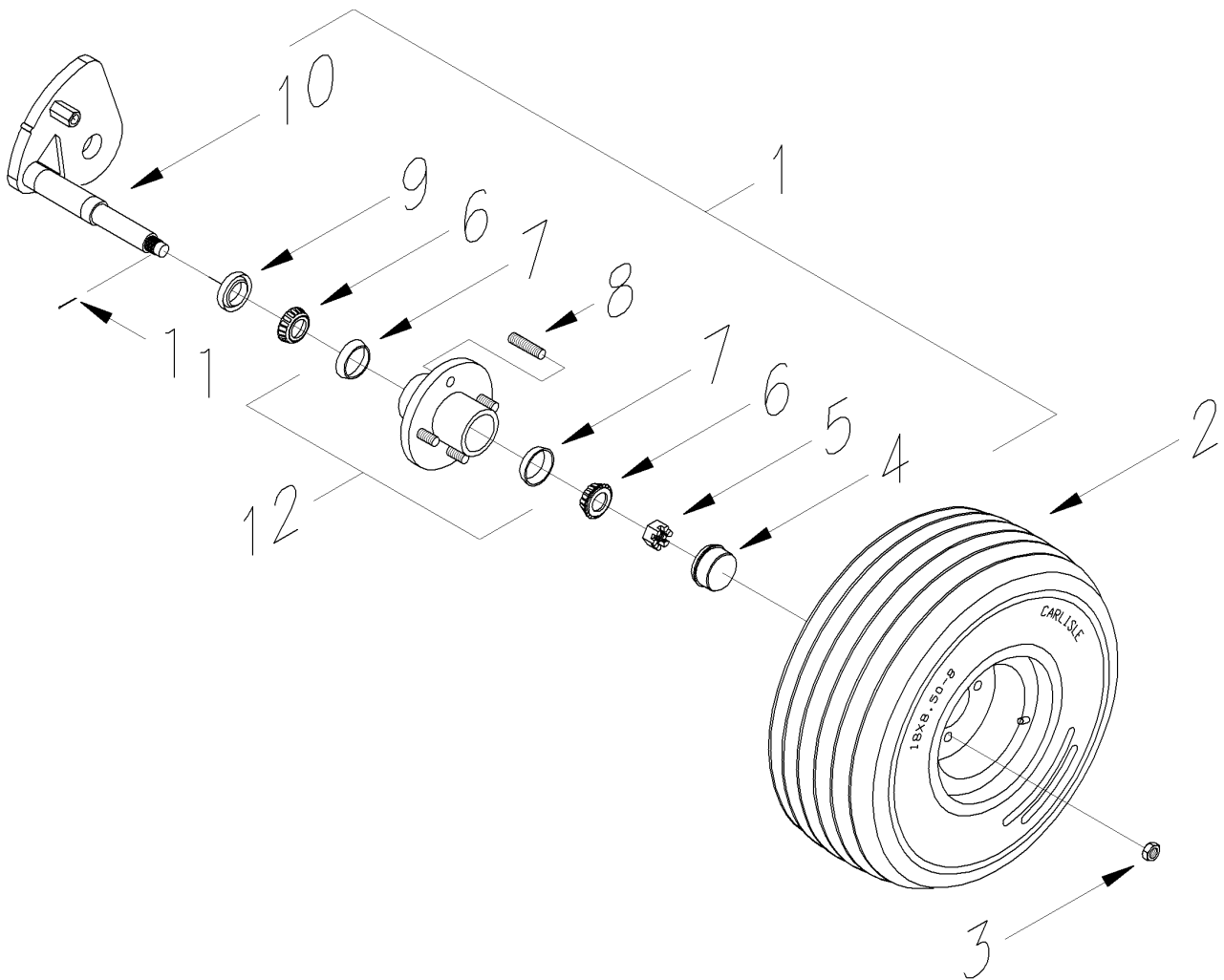
D00539A

14 & 16 FT ROLLER SUPPORT

14 & 16 FT ROLLER SUPPORT

ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	1	03-11509-01	KIT - ROLLER SUPPORT
2	1	03-10215-00	SUPPORT BAR
3	1	03-10220-00	CABLE, ROLLER SUPPORT
4	2	03-10917-01	WASHER, ROLLER SUPPORT ADJUST
5	2	03-10915-01	LINK ROLLER SUPPORT ADJUSTER
6	1	03-10222-00	ADJUSTMENT WASHER - SM
7	1	03-10221-00	ADJUSTMENT TUBE
8	2	03-10219-00	SPACER, CABLE
11	4	03-10213-00	SPACER - ROLLER
12	1	03-10224-00	BRACKET ASSY W/BEARING & COVER
13	1	03-10216-00	OUTTER SUPPORT
14	1	03-10218-00	COVER
15		03-10203-00	ROLLER HOUSING ASSY W/BEARINGS
17	1	31-10218-00	BEARING - GEBK10S
18	1	31-50131-20	5/16 X 2 UNC BOLT
19	1	31-50131-22	5/16 X 3 UNC BOLT
20	1	31-50138-05	3/8 X 2 UNC BOLT
21	2	31-51110-12	M10X1.5X120 HX HD CL8.8 PL
22	2	31-50508-01	BUT HD HX SOC #8-32 x .500"
23	18	31-50350-08	WASHER, 1/2" DISK (517LBS)
24	2	31-50231-02	NUT, 5/16 UNC UNITORQUE PLATED
25	1	31-50238-03	NUT, 3/8 UNITORQUE PLATED
26	3	31-51210-02	M10 X 1.5 NYLOCK NUT CL6 PL
27	1	31-50250-05	1/2NC GRB UNITORQUE NUT PLTD
28	1	31-11133-01	DECAL ADJUSTMENT NOTIFICATION

Rake-Up / SwathMaster™

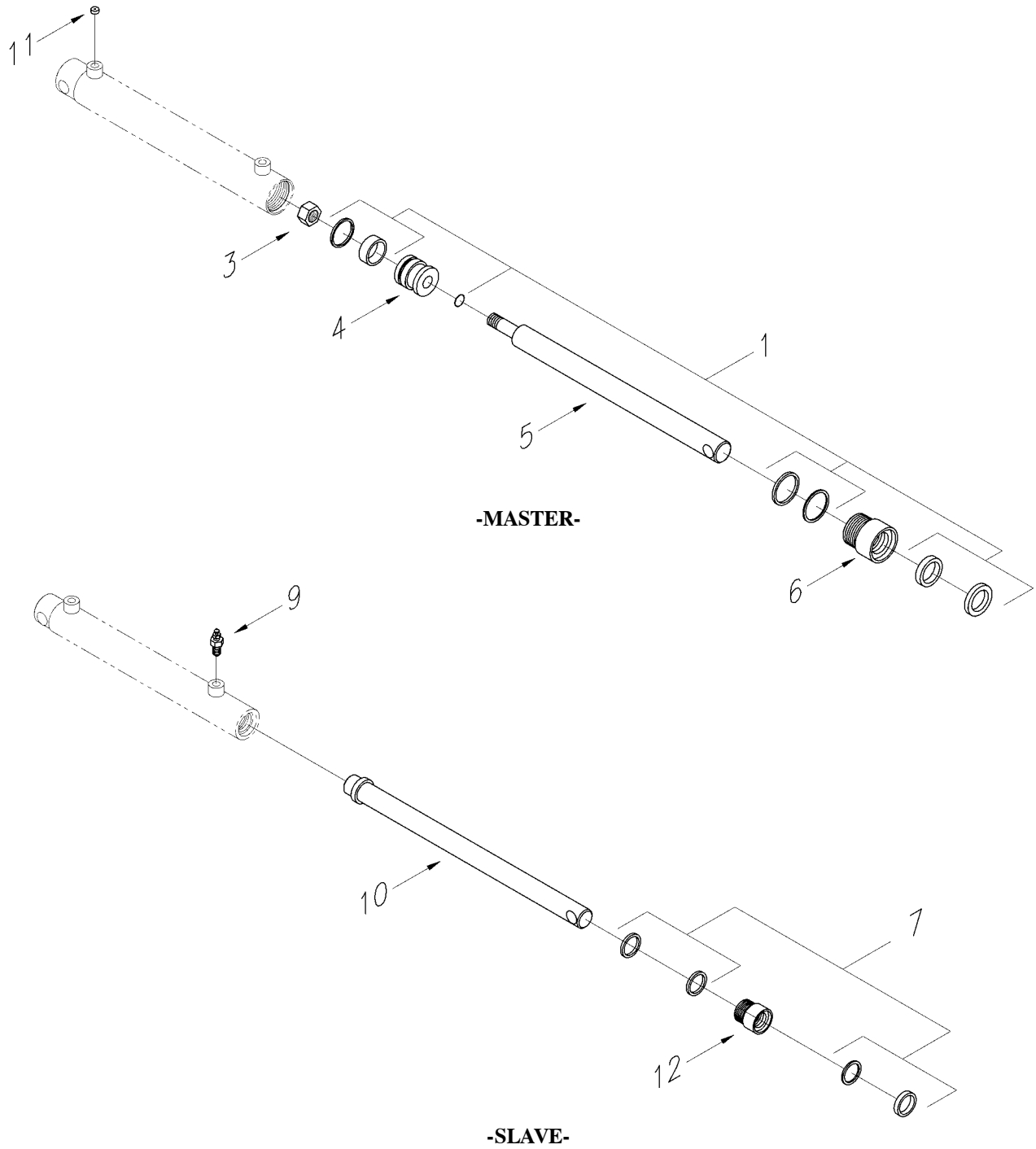


D00623

TIRE/WHEEL ASSEMBLY

TIRE/WHEEL ASSEMBLYRAKE UP AND SWATHMASTER

ITEM No.	QTY/SIDE	PMF PART No.	DESCRIPTION
1	1	01-10913-01	HUB & SPDL ASSY /W NUTS LH
	1	01-10913-02	HUB & SPDL ASSY /W NUTS RH
2	1	31-10907-34	TIRE, WHT RIM & TUBE 20X10-
		31-10907-35	TIRE, WHT RIM & TUBE 20.5X8
	1	31-10907-36	TIRE, SLVR RIM & TUBE 20X10
		31-10907-37	TIRE,SLVR RIM & TUBE 20.5X8
	1	31-10907-38	TIRE, YL RIM & TUBE 20X10-1
		31-10907-39	TIRE, YL RIM & TUBE 20.5X8-
	1	31-10907-40	RIM, STD 10X6 WHIT
	1	31-10907-41	RIM, STD 10X6 SILVER
	1	31-10907-42	RIM, STD 10X6 YELLOW
	1	31-10907-43	TIRE, STD 20X10-10 4-PLY
	1	31-10907-44	TIRE, HD 20.5X8-10 6-PLY
3	4	31-50250-04	WHEEL NUT 1/2 UNF
4	1	31-10902-03	DUST CAP, CONESTOGA
5	1	31-50299-01	1" NF CASTELATED HEX NUT BA
6	2	31-10207-03	L44649 BRG CONE
7	2	31-10207-01	L44610 BRG CUP
8	4	31-10901-01	STUD, 1/2 NF CONESTOGA
9	1	31-50909-04	SEAL, CONESTOGA SEAL
10	1	01-10914-01	SPDL & PLATE LH RAKE-UP
	1	01-10914-02	SPDL & PLATE RH RAKE-UP
11	1	31-50910-01	5/32 X 1 COTTER PIN, PLATED
12	1	31-10900-03	CONESTOGA W/CUP, STUDS



D00028C

HYDRAULIC CYLINDER

HYDRAULIC CYLINDER

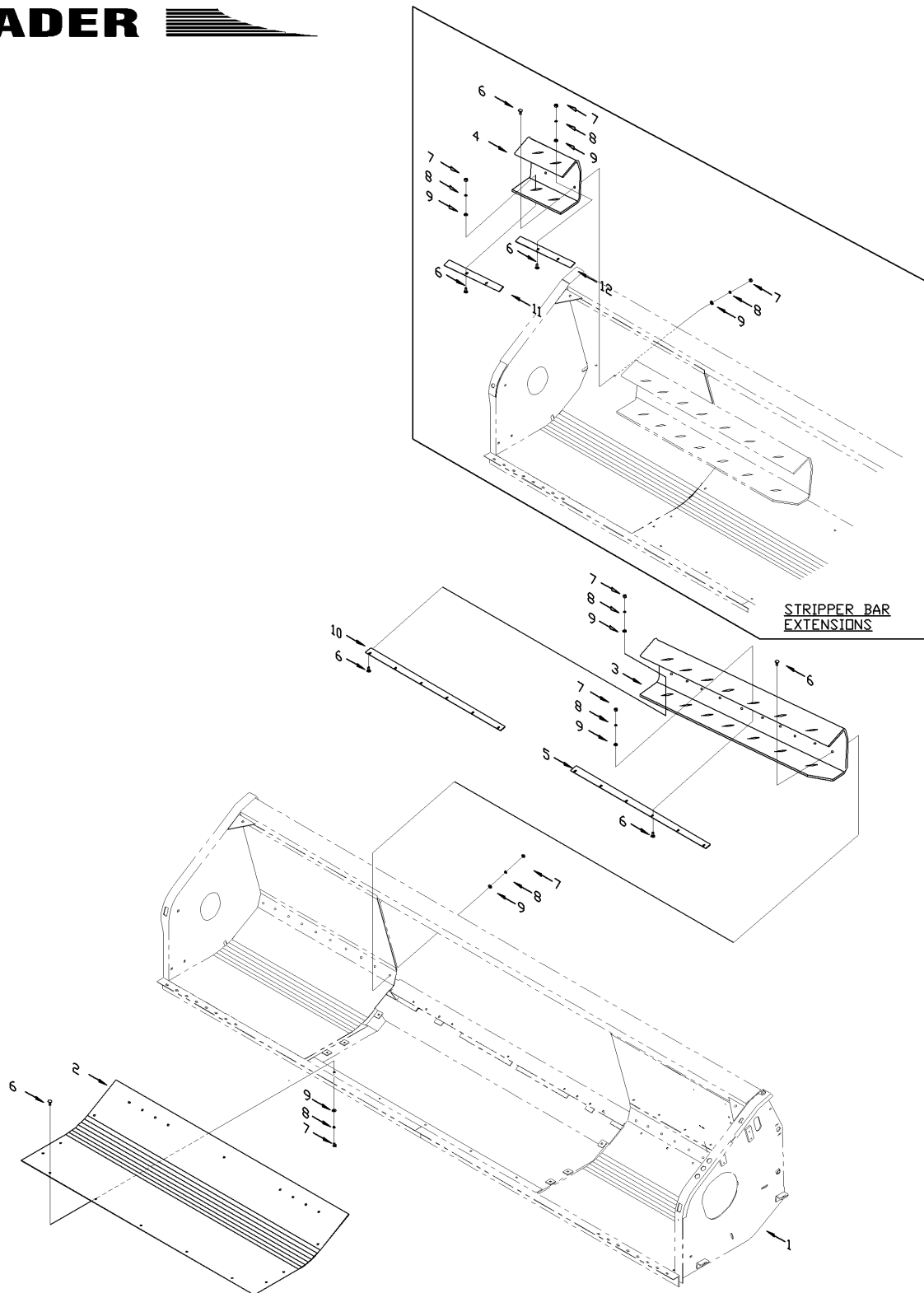
ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	1	31-10519-07	SEAL KIT, 3000 PSI MASTER
2	1	n/a	BARREL WELDMENT
3	1	31-10516-13	5/8 UNF LOCK NUT GR 8
4	1	31-10519-04	PISTON, 3000 PSI MASTER
5	1	31-10519-05	SHAFT, 3000 PSI MASTER
6	1	31-10519-06	GLAND, 3000 PSI MASTER
7	1	31-10519-11	SEAL KIT, 3000 PSI SLAVE
8	1	n/a	BARREL WELDMENT
9	1	31-10519-12	BLEED SCREW, 3000 PSI, #4 ORB
10	1	31-10519-09	SHAFT, 3000 PSI SLAVE
11	1	01-10922-02	ORIFICE, #6 ORB X 0.03125"
12	1	31-10519-10	GLAND, 3000 PSI SLAVE

LUBRICANTS, SERVICE TOOLS, AND REPLACEMENT PARTS**RAKE-UP PICKUPS**

	PMF PART No.	DESCRIPTION
Lubricants	01-10921-01	GEAR LUBE, RAKE-UP - 1 LITRE
Service Tools	01-12900-01	PULLER, SM GR BOX
Miscellaneous Assemblies		
	01-13301-01	SHLDR BOLT C/W BRGS, WSHERS, NUT (Includes: Shoulder Bolt, Bearings, Washers, & Nuts)
	01-13302-01	IDLER ROTOR ASSEMBLY (Includes: Idler Rotor & Bearings)
	01-13304-01	PINION ASSEMBLY (Includes: Bearings, Spacers, & Snap Rings)
	01-13305-01	DRIVE ROTOR ASSEMBLY (Includes: Drive Rotor & Bearings)
	41-10403-01	ROTOR, IDLER END SUBASSY, STD (Includes: Idler Rotor, Elbows, Idler Finger Bar Arms, & Bearings)
	41-10403-02	ROTOR, IDLER END SUBASSY MI (Includes: Idler Rotor, Elbows, Idler Finger Bar Arms, & Bearings)
	41-10405-01	GR BOX C/W DRIVE ROTOR, STD (Includes: Scroll Plate, Drive Rotor, Main Gearbox, Small Gearboxes, Drive Finger Bar Arms, Follower Arms, Bearings, etc)
	41-10405-02	GR BOX C/W DRIVE ROTOR, ASSY MI (Includes: Scroll Plate, Drive Rotor, Main Gearbox, Small Gearboxes, Drive Finger Bar Arms, Follower Arms, Bearings, etc)
	41-10603-01	IDLER ARM ASSEMBLY
	41-10603-02	IDLER ARM ASSEMBLY MI

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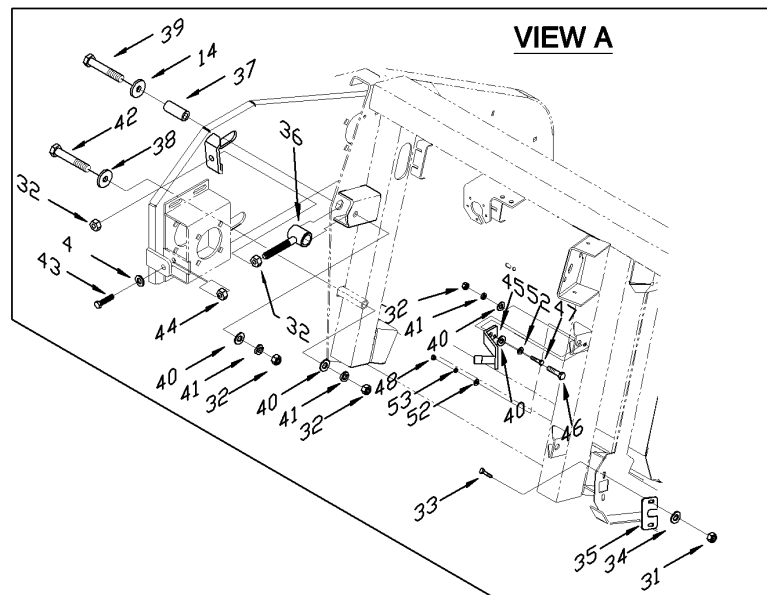
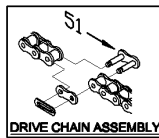
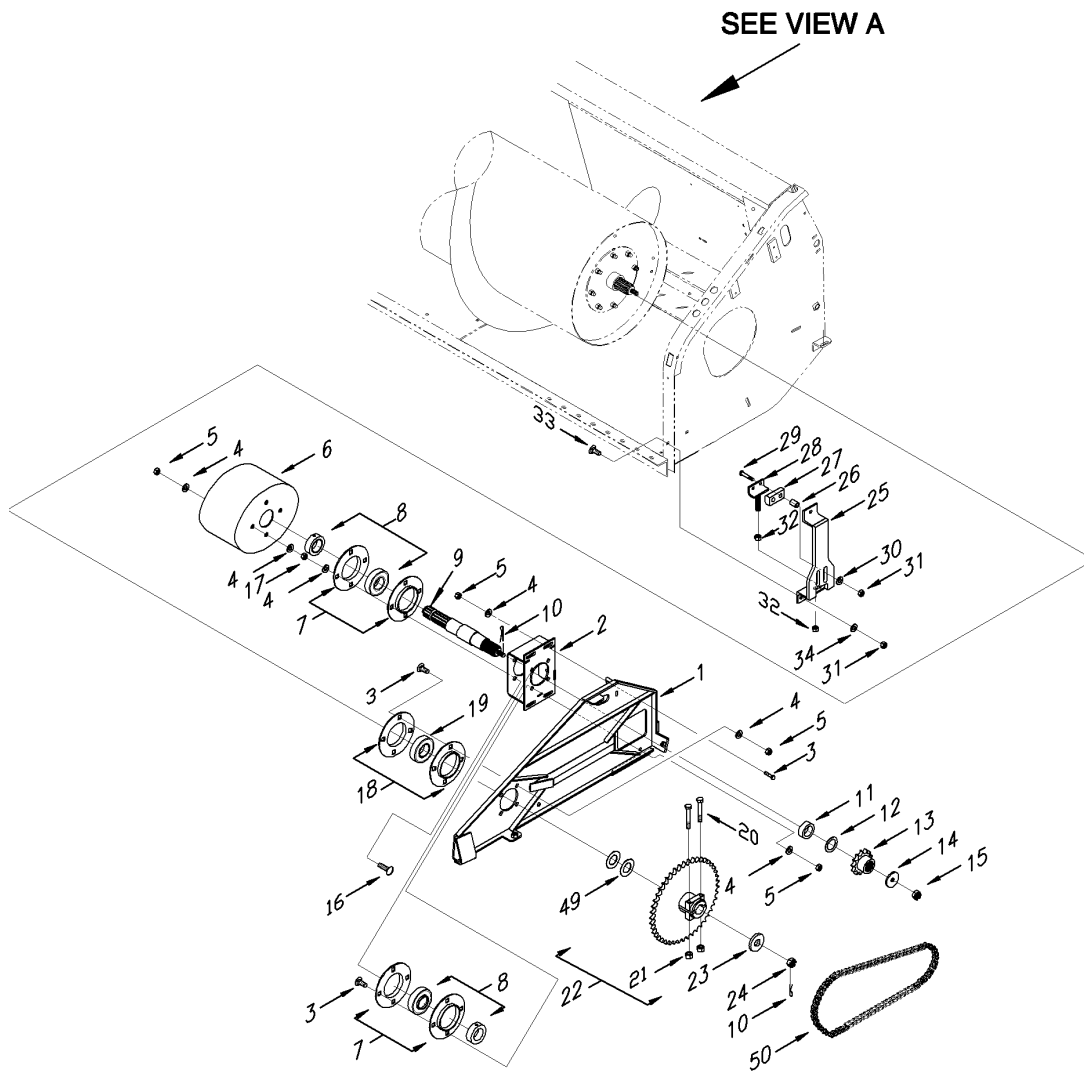


D00511

HEADER TABLE

HEADER TABLE

ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	1	07-10591-00	FRAME, HDR, JD J-SERIES, 1500
	1	07-10645-00	FRAME, HDR, JD J-SERIES, 1300
2	1	07-10620-00	PANEL, FLOOR CENTER
3	1	07-10593-00	BRACKET, STRIPPER BAR R.H. 1500
	1	07-10646-00	BRACKET, STRIPPER BAR, R.H. 1300
	1	07-10592-00	BRACKET, STRIPPER BAR L.H. 1500 (NOT SHOWN)
	1	07-10647-00	BRACKET, STRIPPER BAR, L.H. 1300 (NOT SHOWN)
4	1	07-10622-00	BRACKET, STRIPPER EXT RH
	1	07-10621-00	BRACKET, STRIPPER EXT LH (NOT SHOWN)
5	2	07-10596-00	BAR, UPPER STRIPPER 1500
	2	07-10648-00	BAR, UPPER STRIPPER 1300
6	see below	31-51108-05	BOLT M8X1.25X25 CARRIAGE PLTD 1500
	72		1500 MODEL
	64		1300 MODEL
7	see below	31-51208-01	M8 X 1.25 HEX NUT, CL 8 PLATED
	72		1500 MODEL
	64		1300 MODEL
8	72	31-51308-01	M8 LOCK WASHER PLATED
	72		1500 MODEL
	64		1300 MODEL
9	72	31-51308-02	M8 FLAT WASHER PLATED
	72		1500 MODEL
	64		1300 MODEL
10	2	07-10624-00	BAR, STRIPPER LOWER ADJUST 1500
	2	07-10653-00	BAR, STRIPPER LOWER ADJUST 1300
11	2	07-10625-00	BAR, LOWER STRIPPER ADJUST EXT
12	2	07-10623-00	BAR, UPPER STRIPPER EXT

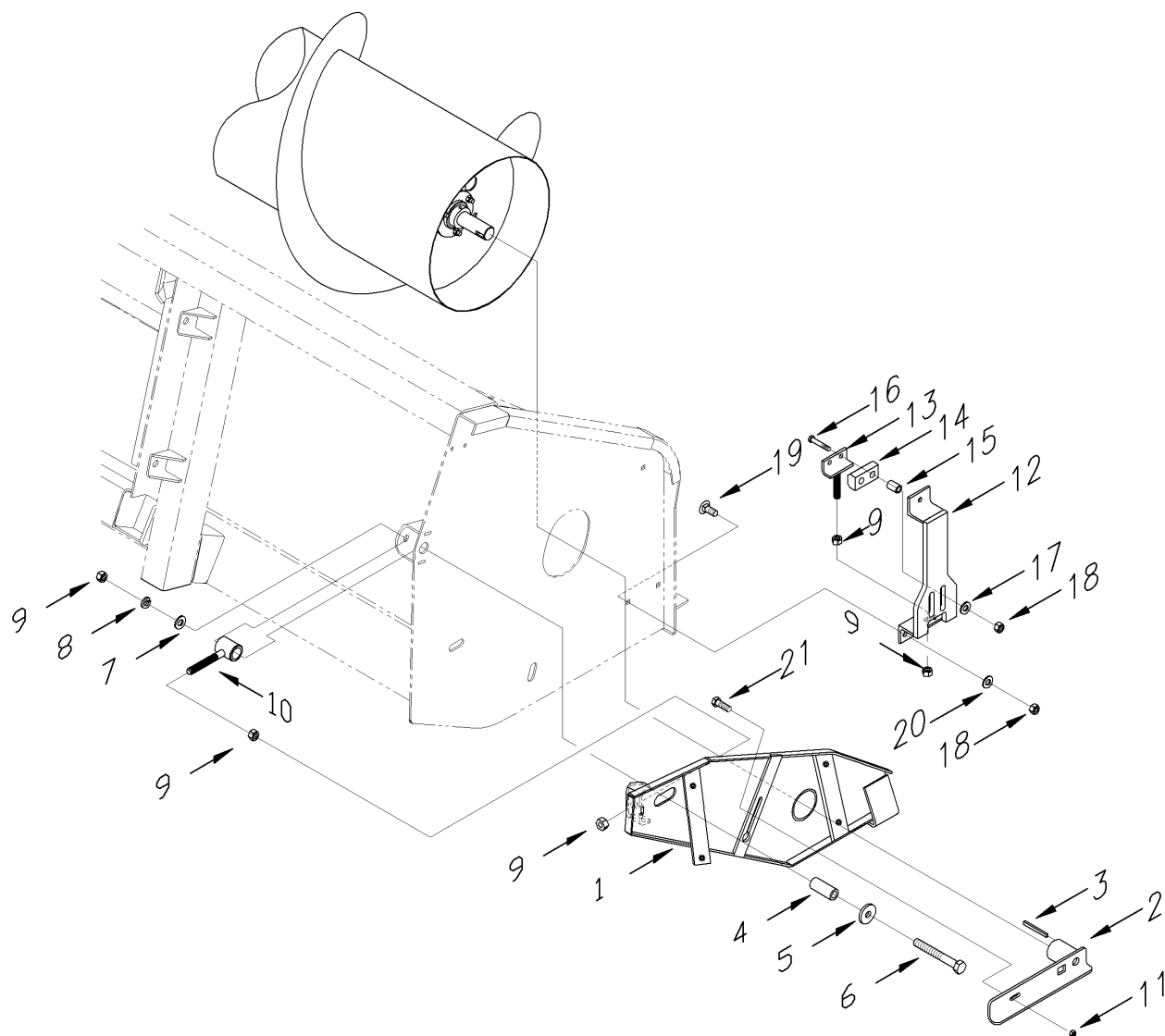


AUGER DRIVE & SUPPORT (LH)

D00520

AUGER DRIVE & SUPPORT (LH)

ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	1	07-10595-00	ARM, AUGER SUPPORT, C/W DECAL
2	1	07-10306-00	DRIVE SHAFT SUPPORT
3	12	31-51112-02	M12X1.75X30 CARRIAGE BOLT PLTD
4	24	31-51312-02	M12 FLAT WASHER PLATED
5	16	31-51212-02	M12 X 1.75 NYLOCK NUT CL 6 PL
6	1	07-10410-00	CLUTCH SHIELD DRILLED
7	2	31-10213-04	PF208-MA 4 BOLT FLANGE PAIR
8	2	31-10213-02	AEL208D1 BEARING (40MM BORE)
9	1	07-10392-00	HEADER JACK SHAFT
10	2	31-50911-01	1/8 X 1 3/4 COTTER PIN, PLATED
11	1	07-10393-00	DRIVE SHAFT SPACER, PLATED
12	7	07-10394-00	SHIM, SPROCKET ASSY, PLATED
13	1	07-10080-00	17 TOOTH SPROCKET
	1	07-10082-00	SPROCKET, #60, 20 TOOTH (OPTIONAL)
		07-10077-00	14 TOOTH SPROCKET (OPTIONAL)
14	2	07-10312-00	WASHER AUGER PIVOT, PLATED
15	1	31-51216-02	NUT M16x2 SLOTTED, CL 8 BLACK
16	4	31-51112-04	M12X1.75X45 CARRIAGE BOLT PLTD
17	4	31-51212-01	M12 X 1.75 HEX NUT CL8 PLATED
18	1	31-10213-07	PF209-MA 4 BOLT FLANGE PAIR
19	1	31-10213-06	BEARING, CS209LLU 45mm BORE
20	2	31-51112-12	BOLT M12 X 1.75 X 90 HX CL10.9
21	2	31-51212-06	NUT, M12 FLANGE UNITORQE, 10
22	1	07-10443-00	SPROCKET KIT W/ HARDWARE
23	1	07-10409-00	WASHER, THRUST, PLATED
24	1	31-50299-11	NUT 1 1/8" -12 UNF SLOTTED, PL
25	1	07-10315-00	ARM GUIDE
26	2	07-10341-00	SPACER BSHG, PLATED
27	1	07-10072-00	RUBBER STOPPER
28	1	07-10004-00	LOWER LIMIT ADJUSTER, PLATED
29	2	31-51110-10	BOLT HEX HD. M10x1.5x60 CL 8.8
30	2	31-51310-03	WASHER FLAT 10mm ID LARGE O.D.
31	2	31-51210-02	M10 X 1.5 NYLOCK NUT CL6 PL
32	2	31-51216-01	M16 X 2 HEX NUT, CL 8 PLATED
33	3	31-51110-07	M10X1.5X30 CARRIAGE BOLT PLTD
34	3	31-51310-02	M10 FLAT WASHER PLATED
35	2	07-10632-00	TAB, LOCKING
36	1	07-10307-00	EYE BOLT, PLATED
37	1	07-10310-00	SPACER, AUGER PIVOT, PLATED
38	1	07-10314-00	WASHER, THRUST, PLATED
39	1	31-51116-06	M16X2X110 HX HD BOLT PLT G10.9
40	4	31-51316-02	M16 FLAT WASHER PLATED
41	3	31-51316-01	M16 LOCK WASHER PLATED
42	1	31-51116-04	M16X2X120 HX HD BOLT PLTD G8.8
43	1	31-51112-13	BOLT M12x1.75x80 Cl 8.8,
44	1	31-51212-03	NUT M12x1.75 JAM CL04 PL
45	1	07-10461-00	BRACKET, DRIVE SHAFT STORAGE 1500
45	1	07-10383-00	BRACKET, DRIVE SHAFT STORAGE 1300 (S/N:13J2-05001 to present)
	1	07-10462-00	BRACKET, DRIVE SHAFT STORAGE 1300 (Pre 2005)
46	1	31-51116-08	M16X2X50 HX HD BOLT Cl 8.8 PL
47	1	31-51108-13	BOLT, M8x1.25x35 HX HD CL 8.8
48	1	31-51208-01	M8 X 1.25 HEX NUT, CL 8 PLATED
49	2	07-10524-00	SHIM, PLATED
50	1	07-10554-00	CHAIN #60 103 LINKS
51	1	31-10406-05	#60 CHAIN CONNECTOR LINK
52	2	31-51308-02	M8 FLAT WASHER PLATED

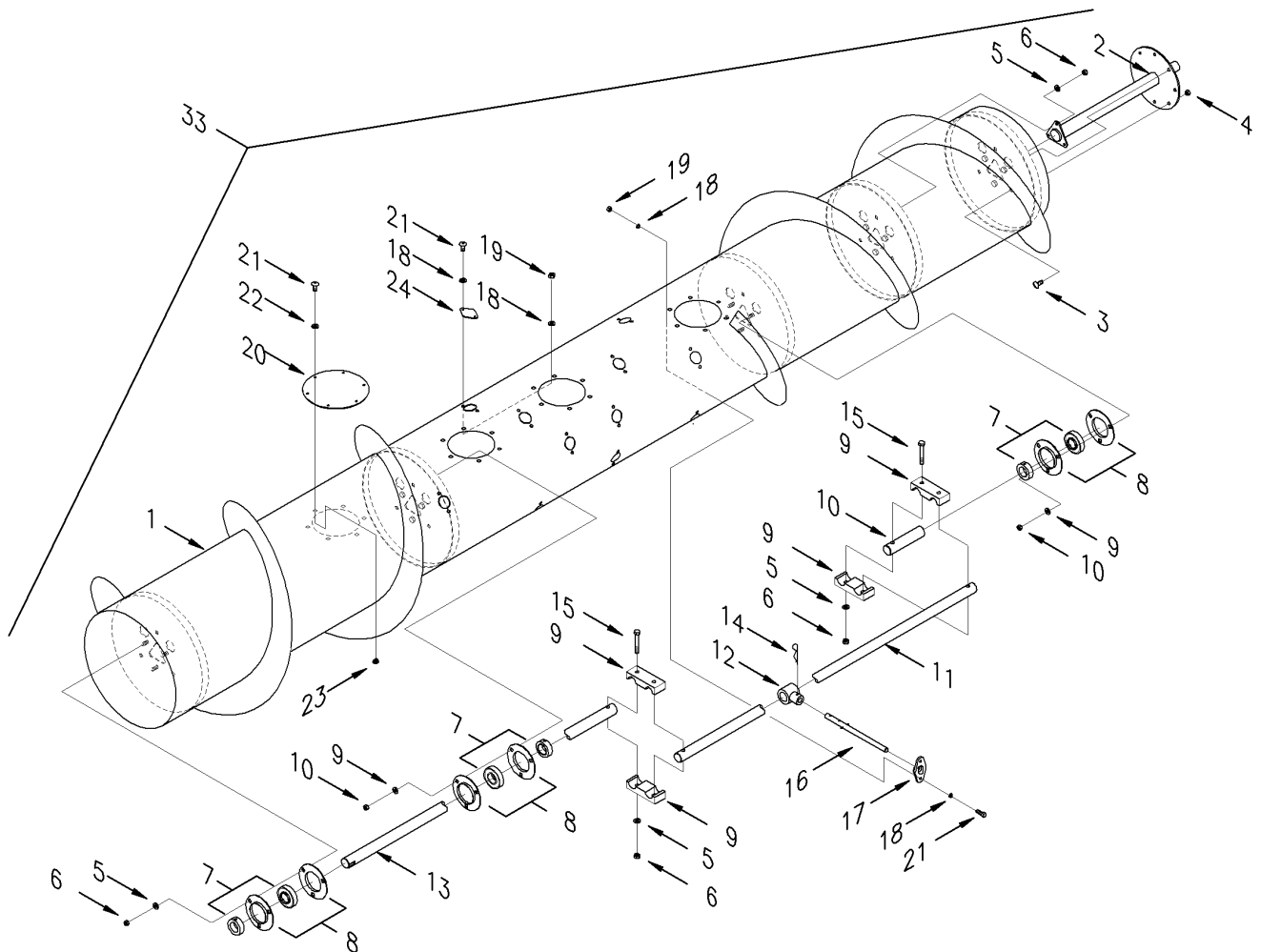
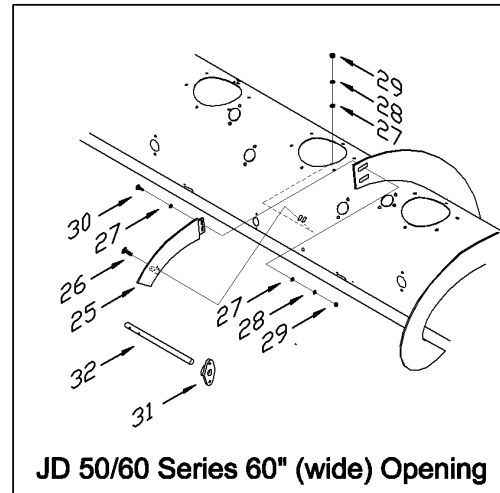
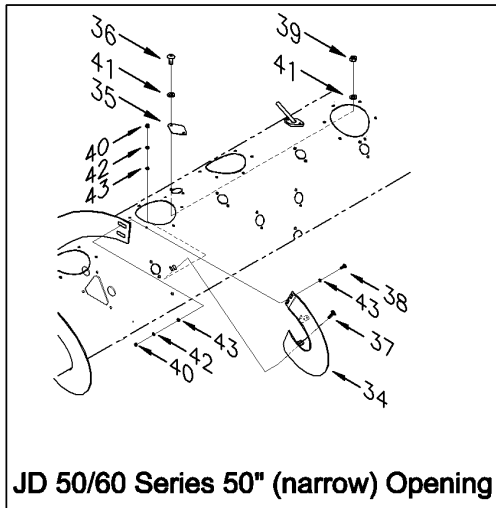


D00513

AUGER SUPPORT (RH)

AUGER SUPPORT (RH)

ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	1	07-10630-00	AUGER SUPPORT ARM R.H.
2	1	07-10317-00	FINGER CRANK LEVER
3	1	07-10095-00	KEY, 10mm x 8mm x60mm
4	1	07-10310-00	SPACER, AUGER PIVOT, PLATED
5	1	07-10312-00	WASHER AUGER PIVOT, PLATED
6	1	31-51116-06	M16X2X110 HX HD BOLT PLT G10.9
7	1	31-51316-02	M16 FLAT WASHER PLATED
8	1	31-51316-01	M16 LOCK WASHER PLATED
9	5	31-51216-01	M16 X 2 HEX NUT, CL 8 PLATED
10	1	07-10307-00	EYE BOLT, PLATED
11	1	31-51210-04	NUT M10x1.5 FLG TOPLOCK CL10 P
12	1	07-10315-51	ARM GUIDE
13	1	07-10004-00	LOWER LIMIT ADJUSTER, PLATED
14	1	07-10072-00	RUBBER STOPPER
15	2	07-10341-00	SPACER BSHG, PLATED
16	2	31-51110-10	BOLT HEX HD. M10x1.5x60 CL 8.8
17	2	31-51310-03	WASHER FLAT 10mm ID LARGE O.D.
18	5	31-51210-02	M10 X 1.5 NYLOCK NUT CL6 PL
19	3	31-51110-07	M10X1.5X30 CARRIAGE BOLT PLTD
20	3	31-51310-02	M10 FLAT WASHER PLATED
21	1	31-51110-11	BOLT M10X1.5X30 FLHX HD CL10.9



D00514A

AUGER ASSEMBLY

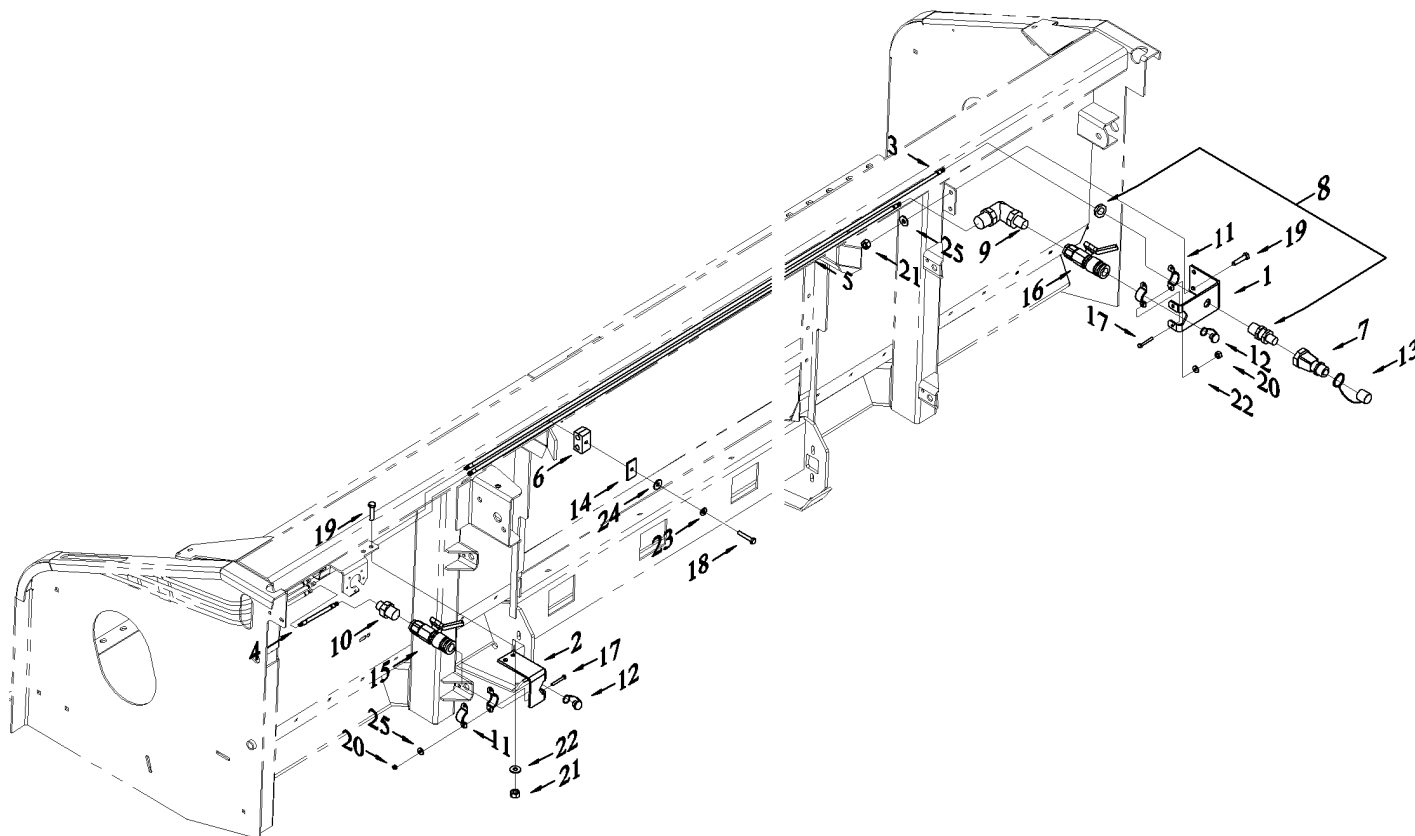
ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	1	07-10668-54	AUGER WELDMENT 1500
		07-10608-00	AUGER WELDMENT 1500 (Replaced with 07-10668-00)
	1	07-10652-54	AUGER WELDMENT 1300
2	1	07-10404-00	SHAFT ASSY, AUGER DRIVE
3	8	31-51112-09	BOLT M12X1.75X30 HX HD CL10.9
4	8	31-51212-06	NUT, M12 FLANGE UNITORQUE, 10
5	16	31-51310-02	M10 FLAT WASHER PLATED
6	16	31-51210-02	M10 X 1.5 NYLOCK NUT CL6 PL
7	3	31-10213-03	AEL207-106D1 BRG (1 3/8" BORE)
8	3	31-10213-05	PF207-MA 3 BOLT FLANGE PAIR
9	4	07-10454-00	CLAMP, FINGER SUPPORT, 1-3/8
10	1	07-10075-00	AUGER STUB SHAFT
11	1	07-10453-00	SHAFT, FINGER SUPPORT
12	22	07-10583-00	FINGER HOLDER 1-3/8" BORE
13	1	07-10609-00	AUGER CRANK SHAFT 1500
	1	07-10349-00	AUGER CRANK SHAFT 1300
14	22	31-10601-03	PIN HITCH 3/16 W., .87-1.25 SHFT
15	4	31-51110-04	BOLT M10X1.5X75 HX HD CL8.8 PL
16	22	07-10015-00	AUGER FINGER C/W SPRING PIN
17	22	31-10955-01	AUGER FINGER GUIDE
18	88	31-51306-03	M6 FLAT WASHER LARGE O.D. PLTD
19	44	31-51206-03	M6 X 1 NYLOCK NUT, CL8, PLATED
20	5	07-10062-54	HAND HOLE COVER
21	74	31-51106-08	BOLT M6x1x20 HEX HD CL 8.8 PL
22	30	31-51306-01	M6 LOCK WASHER PLATED
23	30	31-51206-02	M6 X 1 ANCHOR NUT, CL 6 PLTD
24	4	07-10350-00	FINGER HOLE COVER

Items 25 to 32 - For machines factory equipped for use with 60" (wide) opening combines.

25	1	07-10276-00	FLIGHT EXT. SHORT L.S. (NOT SHOWN)
	1	07-10277-00	AUGER FLIGHT EXT. R. S. SHORT
26	4	31-51108-05	BOLT M8X1.25X25 CARRIAGE PLTD
27	12	31-51308-02	M8 FLAT WASHER PLATED
28	8	31-51308-01	M8 LOCK WASHER PLATED
29	8	31-51208-01	M8 X 1.25 HEX NUT, CL 8 PLATED
30	4	31-51108-06	SCRW M8X25 BTN HD SCT CL10.9
	1	07-10769-54	AUGER ASSEMBLY, 1300 JD
31	4	31-10955-01	AUGER FINGER GUIDE
32	4	07-10015-00	AUGER FINGER C/W SPRING PIN
33	1	07-10633-54	AUGER ASSY, J-SER 15' J.D.
	1	07-10770-54	AUGER ASSEMBLY, 1300 JD

Items 34 to 43 - For machines factory equipped for use with 50" (narrow) opening combines.

34	1	07-10278-54	FLIGHT EXTENSION, RH, MED. (NOT SHOWN)
	1	07-10279-54	FLIGHT EXTENSION, LH, MED.
35	4	07-10350-00	FINGER HOLE COVER
36	8	31-51106-08	BOLT M6x1x20 HEX HD CL 8.8 PL
37	8	31-51108-05	BOLT M8X1.25X25 CARRIAGE PLTD
38	4	31-51108-06	SCRW M8X25 BTN HD SCT CL10.9
39	8	31-51206-03	M6 X 1 NYLOCK NUT, CL8, PLATED
40	12	31-51208-01	M8 X 1.25 HEX NUT, CL 8 PLATED
41	8	31-51306-03	M6 FLAT WASHER LARGE O.D. PLTD
42	12	31-51308-01	M8 LOCK WASHER PLATED
43	16	31-51308-02	M8 FLAT WASHER PLATED

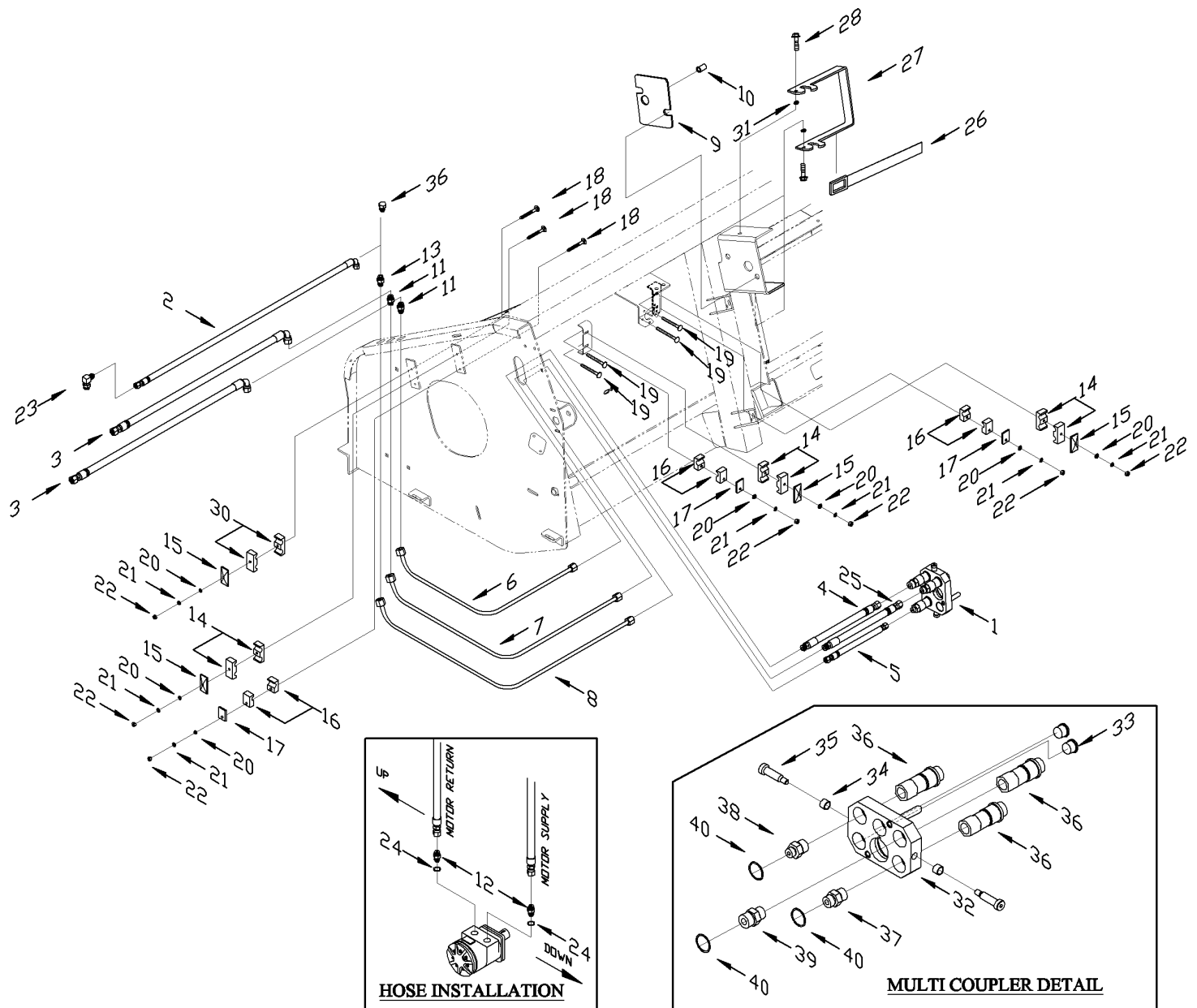


D00594

**HEADER HYDRAULICS
50 SERIES COMBINES**

HEADER HYDRAULICS (50 SERIES)

ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	1	07-10655-00	BRACKET, HYD CPLR MOUNT, R/H
2	1	07-10656-00	BRACKET, HYD/ELEC MOUNT, L/H
3	1	07-10657-00	HOSE, MTR SPLY, OVER FEEDER
4	1	07-10658-00	HOSE, HOLD DOWN CPLR
5	1	07-10662-00	HOSE, MTR RETURN, OVER FEEDER
6	4	30-90550-08	CLAMP, HOSE HYCON HRZ2KP17.1PP
7	1	31-10530-07	COUPLER, 1/2 M PION. X #10 ORB
8	1	31-10530-16	FLARE BULKHEAD #10MORBx#10JIC
9	1	31-10530-17	ADAPTER ELB 90-#10MORBx#8MJIC
10	1	31-10530-18	ADAPTER #10MORBx#6MJIC
11	4	31-10530-19	YOKE, PARKER 9200 CPLR CLAMP
12	1	31-10530-24	DUST PLUG, 9200 SER PARKER CPL
13	1	31-10530-25	DUST CAP, 1/2 MAIL COUPLER"
14	4	31-10531-10	CLAMP COVER PLATE STAUFF GD-2D
15	1	31-10560-02	COUPLER, LEVER 9200 SER. R.H.
16	1	31-10560-03	COUPLER, LEVER 9200 SER. L.H.
17	4	31-51106-08	BOLT M6x1x20 HEX HD CL 8.8 PL
18	4	31-51108-14	BOLT M8X1.25X55 HEX HD CL 8.8
19	4	31-51110-06	M10X1.5X30 HX HD BOLT PLT G8.8
20	4	31-51206-03	M6 X 1 NYLOCK NUT, CL8, PLATED
21	4	31-51210-02	M10 X 1.5 NYLOCK NUT CL6 PL
22	4	31-51306-02	M6 FLAT WASHER PLATED
23	4	31-51308-01	M8 LOCK WASHER PLATED
24	4	31-51308-02	M8 FLAT WASHER PLATED
25	8	31-51310-02	M10 FLAT WASHER PLATED

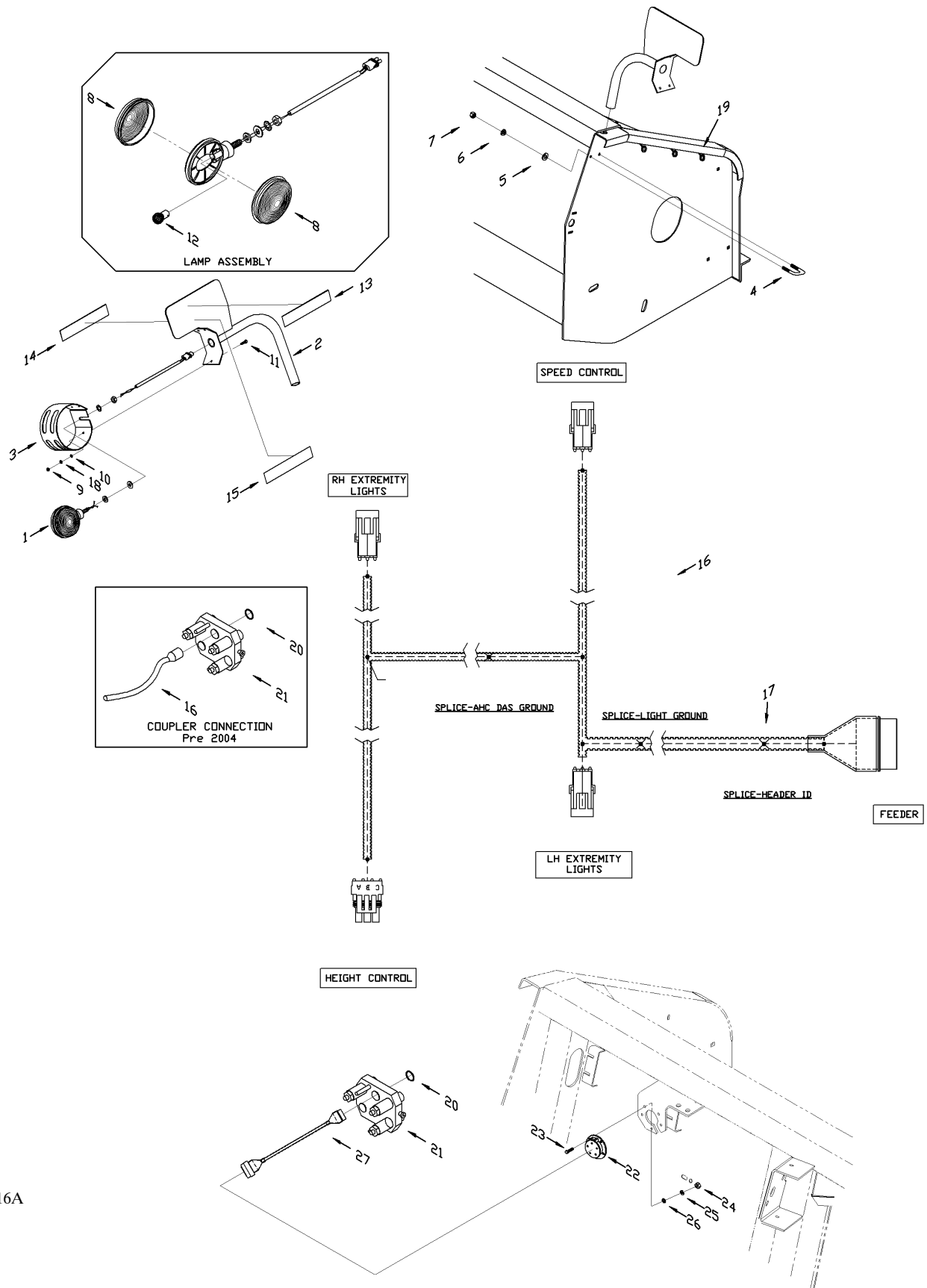


D00515C

HEADER HYDRAULICS 60 SERIES COMBINES

HEADER HYDRAULICS (60 SERIES)

ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	1	07-10641-00	COUPLER, HYD QUICK CONNECT JD
2	1	07-10335-00	HOSE, HYD. HOLDDOWN
3	2	07-10336-00	HOSE, HEADER-PICKUP
4	1	07-10669-00	HOSE, HYDR MTR RETURN (S/N: 13J2-04001 to present, 15J2-04001 to present)
	1	07-10457-00	HOSE, HYD MOTOR RETURN (Pre 2004)
5	1	07-10670-00	HOSE, HYD HOLDDOWN (S/N: 13J2-04001 to present, 15J2-04001 to present)
	1	07-10455-00	HOSE, HYD HOLDDOWN (Pre 2004)
6	1	07-10753-00	TUBING, MOTOR, UPPER 1500 (S/N: 15J2-05001 to Present)
	1	07-10665-00	TUBING, MOTOR SUPPLY 1500 (S/N:15J2-04001 to 15J2-04025)
	1	07-10458-00	TUBING, MOTOR SUPPLY 1500 (Pre 2004)
6	1	07-10750-00	TUBING, MOTOR, UPPER 1300 (S/N: 13J2-05001 to Present)
	1	07-10659-00	TUBING, MOTOR SUPPLY 1300 (Pre 2005)
7	1	07-10754-00	TUBING, MOTOR, LOWER 1500 (S/N: 15J2-05001 to Present)
	1	07-10667-00	TUBING, MOTOR RETURN 1500 (S/N:15J2-04001 to 15J2-04025)
	1	07-10459-00	TUBING, MOTOR RETURN 1500 (Pre 2004)
7	1	07-10751-00	TUBING, MOTOR, LOWER 1300 (S/N: 13J2-05001 to Present)
	1	07-10660-00	TUBING, MOTOR RETURN 1300 (Pre 2005)
8	1	07-10755-00	TUBING, HOLDDOWN 1500 (S/N: 15J2-05001 to Present)
	1	07-10666-00	TUBING, HOLD DOWN 1500 (S/N:15J2-04001 to15J2-04025)
	1	07-10460-00	TUBING, HOLDDOWN 1500 (Pre 2004)
8	1	07-10752-00	TUBING, HOLDDOWN 1300 (S/N: 13J2-05001 to Present)
	1	07-10661-00	TUBING, HOLD DOWN 1300 (Pre 2005)
9	1	31-11352-00	PAD
10	1	31-11353-00	PLUG
11	2	31-10503-28	UNION, #8 JIC, 8-8S
12	2	31-10503-27	ADPTR, ORB TO JIC, 10-8S
13	1	31-10503-30	UNION, SAE070101, 6-6S
14	3	31-10531-09	TUBE CLAMP STAUFF 2127/127D PP
15	see below	31-10531-10	CLAMP COVER PLATE STAUFF GD-2D
	4		1500 MODEL
	3		1300 MODEL
16	see below	31-10531-11	TUBE CLAMP, STAUFF 1095 PP
	3		1500 MODEL
	2		1300 MODEL
17	see below	31-10531-12	CLAMP COVER PLATE STAUFF DP1
	3		1500 MODEL
	2		1300 MODEL
18	3	31-51106-06	BOLT, CARRIAGE M6 X 1 X 60
19	see below	31-51106-04	M6 X 1 X 50mm, CARRIAGE BOLT
	4		1500 MODEL
	2		1300 MODEL
20	7	31-51306-02	M6 FLAT WASHER PLATED
21	7	31-51306-01	M6 LOCK WASHER PLATED
22	7	31-51206-01	M6 X 1 HEX NUT, CL 8 PLATED
23	1	31-10503-14	#6 MORB X #6 MJIC, ELBOW
24	2	31-10503-34	O-RING, SAE BOSS, DASH 10
25	1	07-10663-00	HOSE, HYD. MOTOR SUPPLY (S/N: 13J2-04001 to present, 15J2-04001 to present)
	1	07-10456-00	HOSE, HYD MOTOR SUPPLY (Pre 2004)
26	1	31-11355-00	STRAP W/HANDLE (Pre 2004)
27	1	07-10664-00	HANDLE CPLR STORAGE LOCK (S/N: 13J2-04001 to present, 15J2-04001 to present)
	1	07-10600-00	HANDLE, COUPLER LOCK (Pre 2004)
28	2	31-51108-12	SCREW M8X1.25 DEEP SHOULDER
30	1	31-10531-16	CLAMP TUBE, STAFF 2127/095 DPP
31	2	31-50333-01	WASHER 21/64" IDX3/4"X.036"
32	1	07-10639-00	PLATE ASSY, J.D. MULTICOUPLER
33	2	31-11356-00	PLUG, RUBBER, J.D. MULTICPLR
34	2	07-10638-00	BUSHING, MULTICOUPLER J.D
35	2	31-50138-16	BOLT 3/8-16X2.125, SHOULDER
36	3	31-11351-01	COUPLER 1/2" FF, MULTICOUPLER
37	1	31-11351-05	ADTR, HYD 08MORS/10MORB
38	1	31-11351-04	ADTR, HYD 06MORS/10MORB
39	1	31-11351-03	ADTR, HYD 10MORS/10MORB
40	3	31-50399-05	RING, RETAINER, 1 3/16" ID

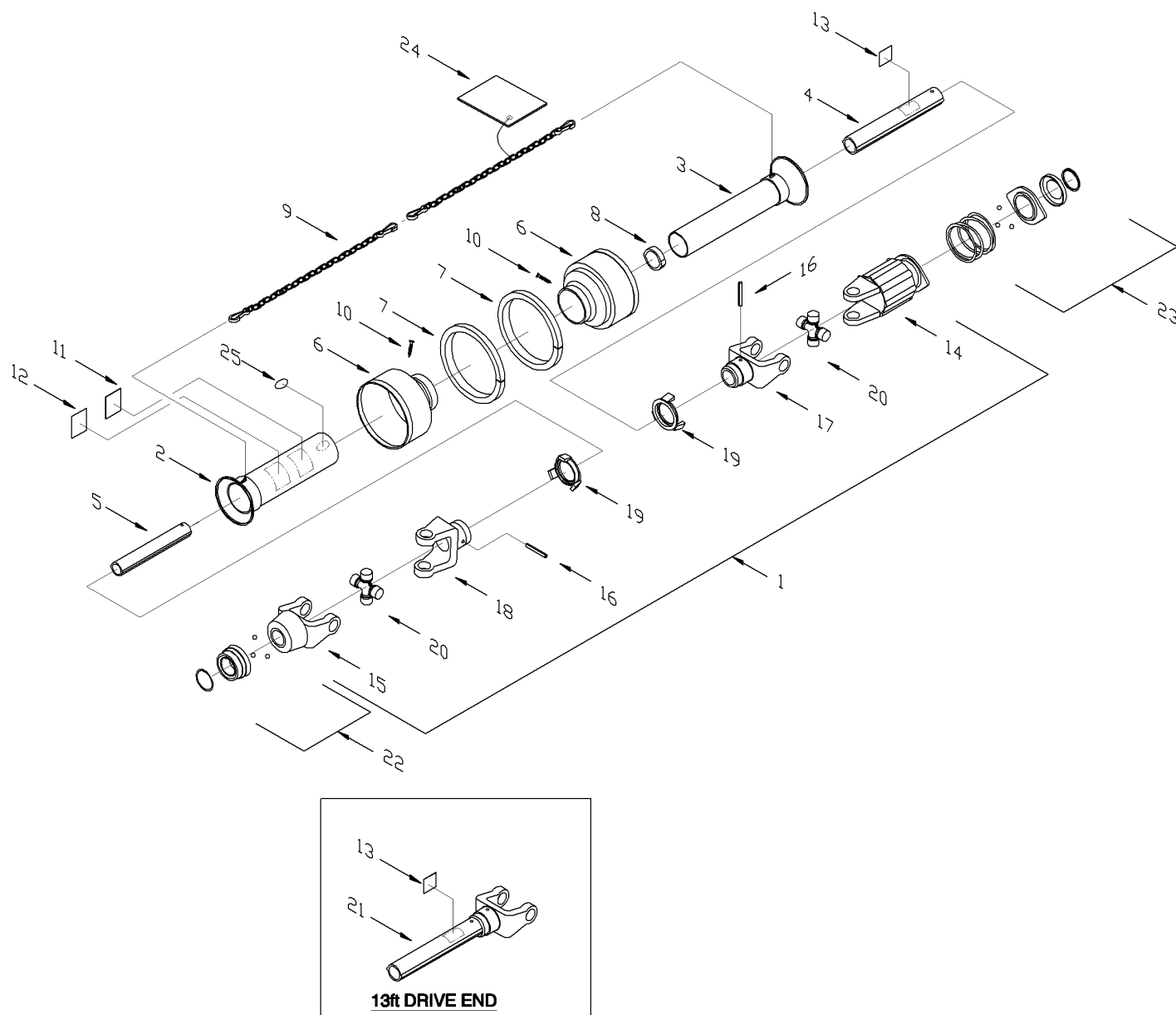


D00516A

ELECTRICAL / LIGHTING

ELECTRICAL / LIGHTING

ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	2	07-10331-00	LAMP ASSEMBLY
2	1	07-10316-54	LIGHT BRKT, LH W/ DECALS
	1	07-10329-54	LIGHT BRKT, RH W/ DECALS
3	2	07-10068-00	EXTREMITY LIGHT SHIELD
4	2	31-10945-04	U-BOLT,M8X1.25 W=37MM LL=55MM
5	4	31-51308-02	M8 FLAT WASHER PLATED
6	4	31-51308-01	M8 LOCK WASHER PLATED
7	4	31-51208-01	M8 X 1.25 HEX NUT, CL 8 PLATED
8	4	31-11317-00	AMBER WARNING LIGHT LENS ONLY
9	6	31-51206-01	M6 X 1 HEX NUT, CL 8 PLATED
10	6	31-51306-02	M6 FLAT WASHER PLATED
11	6	31-51106-02	BOLTM6x1x16 HEX HD Cl 8.8 PL
12	2	31-11328-00	BULB, 12V-21W SINGLE FILAMENT
13	2	31-11111-01	DECAL, RED REFLECTIVE
14	2	31-11110-01	DECAL, YELLOW REFLECTIVE
15	2	31-11129-01	DECAL ORANGE VISIBILITY
16	1	07-10649-00	WIRE HARNESS JD 1500 (S/N: 15J2-04001 to present)
	1	07-10597-00	WIRE HARNESS, J.D. HDR 1500 (Pre 2004)
	1	07-10643-00	WIRE HARNESS, J.D. J-SER, 1300
17	3	31-10531-07	CLAMP, 1/2" LOOM
18	6	31-51306-01	M6 LOCK WASHER PLATED
19	6	31-10531-15	CLAMP, 3/8" LOOM (USED IN ALL LOCATIONS EXCEPT WHERE NOTED IN MAIN BRANCH)
20	1	31-11354-00	SNAP RING
21			COUPLER, HYD QUICK CONNECT (SEE PAGE F-11)
22	1	31-11335-02	DUST CAP, HD BOX SERIES
23	5	31-51105-02	BOLT M5 X 0.8x20 GR. 8.8 PL.
24	5	31-51205-01	NUT M5x0.8, Gr A, PLATED
25	5	31-51305-03	WASHER LOCK DIA 5mm REGULAR PL
26	5	31-51305-01	WASHER, 5mm STD FLAT Gr A PL
27	1	07-10650-00	WIRING HARNESS ADAPTER (60 SERIES ONLY; S/N: 13J2-04001-present, 15J2-04001 to present)



D00020B

DRIVE SHAFT

DRIVE SHAFT - 31-11416-01 1500 Narrow opening - 50"

ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	1	31-11416-01	DRIVESHAFT GKN392758, 1500 HEADER
2	1	31-11507-06	TELESCOPING SHIELD , 30" W
3	1	31-11507-11	TELESCOPING SHIELD, INNER 30"
4	1	31-11508-06	TELESCOPING TUBE OUTER 30" W
5	1	31-11508-10	TELESCOPING TUBE, INNER, 30"
6	2	31-11507-15	SHIELD CONE, 5 RIB
7	2	31-11509-05	REINFORCING COLLAR
8	1	31-11509-04	SUPPORT BEARING
9	2	31-11502-01	CHAIN, DRIVE SHAFT SHIELD
10	2	31-51104-01	SCREW SHIELD CONE
11	1	31-11130-11	DECAL, ROTATING DRIVELINE
12	1	31-11130-12	DECAL, EUROPEAN
13	1	31-11130-13	DECAL, MISSING GUARD
14	1	31-11501-03	CLUTCH ASSY, 750 Nm
	24	31-11505-05	CLUTCH PIN
	24	31-11505-06	OUTER SPRING
	11	31-11505-07	INNER SPRING
	1	31-11505-08	BI-DIRECTIONAL SEAL
15	1	31-11510-07	YOKE, 1 3/8-Z21, QD, W
16	2	31-10602-12	SPRING PIN, 10mm x65mm
17	1	31-11506-03	YOKE, SHAFT MNT, CLUTCH END, W
18	1	31-11506-04	YOKE, SHFT MOUNT, DRIVE END W
19	2	31-11509-03	SHIELD BEARING
20	2	31-11503-02	U-JOINT CROSS REPAIR KIT
22	1	31-11505-04	REPAIR KIT, DISCONNECT SLIDE
23	1	31-11505-03	REPAIR KIT, QUICK DISCONNECT
24	1	31-11507-22	EC CERTIFICATE
25	1	31-11507-20	CE MARK DECAL

DRIVE SHAFT - 31-11416-02 1500 Wide Opening - 60"

ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	1	31-11416-02	DRIVESHAFT GKN 393089, 1500 HEADER
2	1	31-11507-27	TEL SHLD,OUT,JD 50/CAT, 15ft
3	1	31-11507-28	TEL SHLD,INNER,JD 50/CAT-15ft
4	1	31-11508-23	TEL TUBE,OUT,JD 50 SER,15ft
5	1	31-11508-24	TEL TUBE,INNER,JD 50 SER,15ft
6	2	31-11507-15	SHIELD CONE, 5 RIB
7	2	31-11509-05	REINFORCING COLLAR
8	1	31-11509-04	SUPPORT BEARING
9	2	31-11502-01	CHAIN, DRIVE SHAFT SHIELD
10	2	31-51104-01	SCREW SHIELD CONE
11	1	31-11130-11	DECAL, ROTATING DRIVELINE
12	1	31-11130-12	DECAL, EUROPEAN
13	1	31-11130-13	DECAL, MISSING GUARD
14	1	31-11501-03	CLUTCH ASSY, 750 Nm
	24	31-11505-05	CLUTCH PIN
	24	31-11505-06	OUTER SPRING
	11	31-11505-07	INNER SPRING
	1	31-11505-08	BI-DIRECTIONAL SEAL
	1	31-11505-03	REPAIR KIT, QUICK DISCONNECT
15	1	31-11510-07	YOKE, 1 3/8-Z21, QD, W
16	2	31-10602-12	SPRING PIN, 10mm x65mm
17	1	31-11506-03	YOKE, SHAFT MNT, CLUTCH END, W
18	1	31-11506-04	YOKE, SHFT MOUNT, DRIVE END W
19	2	31-11509-03	SHIELD BEARING
20	2	31-11503-01	REPAIR KIT, U-JOINT 74.5x27
23	1	31-11505-03	REPAIR KIT, QUICK DISCONNECT
24	1	31-11507-22	EC CERTIFICATE
25	1	31-11507-20	CE MARK DECAL

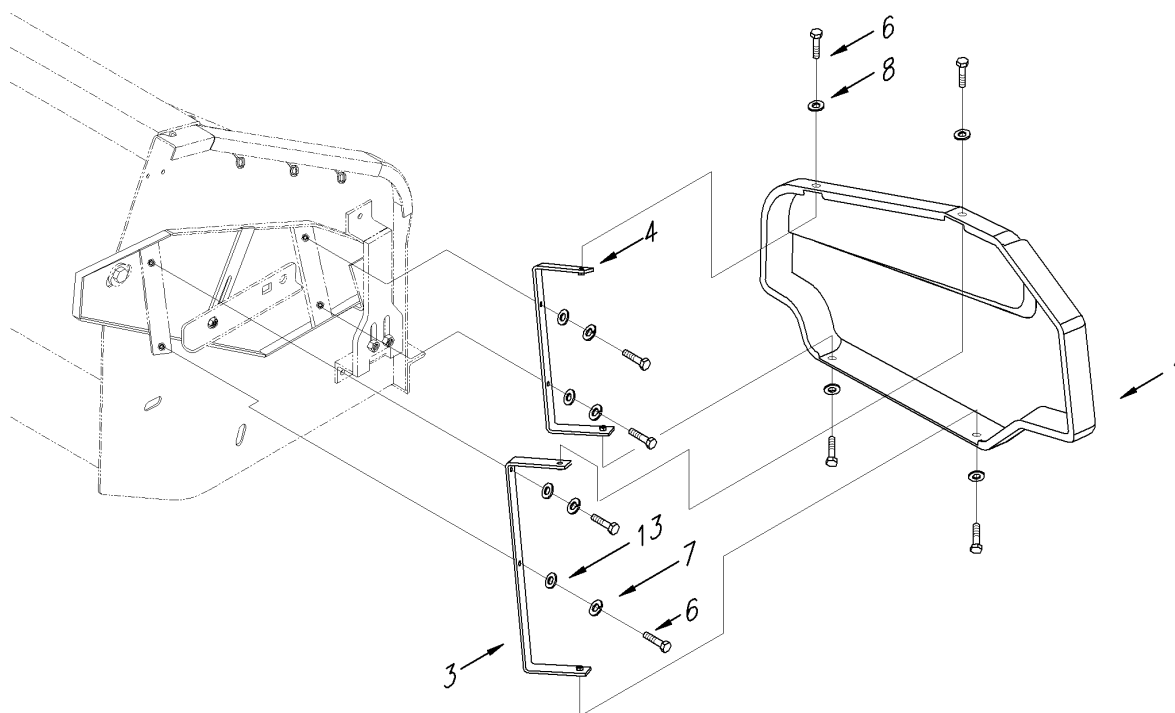
DRIVE SHAFT - 31-11413-03 1300 Narrow opening - 50"

ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	1	31-11413-03	DRIVESHAFT GKN 393260, 1300 HEADER
2	1	31-11507-34	TEL SHLD, OUTER JD50 NRW
3	1	31-11507-35	TEL SHLD, INNER JD50 NRW
4	1	31-11508-28	TEL TUBE, OUT, JD50 NRW
5	1	31-11508-29	TEL TUBE, INNER, JD50 NRW
6	2	31-11507-15	SHIELD CONE, 5 RIB
7	2	31-11509-05	REINFORCING COLLAR
8	1	31-11509-04	SUPPORT BEARING
9	2	31-11502-01	CHAIN, DRIVE SHAFT SHIELD
10	2	31-51104-01	SCREW SHIELD CONE
11	1	31-11130-11	DECAL, ROTATING DRIVELINE
12	1	31-11130-12	DECAL, EUROPEAN
13	1	31-11130-13	DECAL, MISSING GUARD
14	1	31-11501-03	CLUTCH ASSY, 750 Nm
	24	31-11505-05	CLUTCH PIN
	24	31-11505-06	OUTER SPRING
	11	31-11505-07	INNER SPRING
	1	31-11505-08	BI-DIRECTIONAL SEAL
	1	31-11505-03	REPAIR KIT, QUICK DISCONNECT
15	1	31-11510-07	YOKE, 1 3/8-Z21, QD, W
16	2	31-10602-12	SPRING PIN, 10mm x65mm
17	1	31-11506-03	YOKE, SHAFT MNT, CLUTCH END, W
18	1	31-11506-04	YOKE, SHFT MOUNT, DRIVE END W
19	2	31-11509-03	SHIELD BEARING
20	2	31-11503-01	REPAIR KIT, U-JOINT 74.5x27
21	1	31-11510-12	TUBE AND YOKE ASSY,
22	1	31-11505-04	REPAIR KIT, DISCONNECT SLIDE
23	1	31-11505-03	REPAIR KIT, QUICK DISCONNECT
24	1	31-11507-22	EC CERTIFICATE

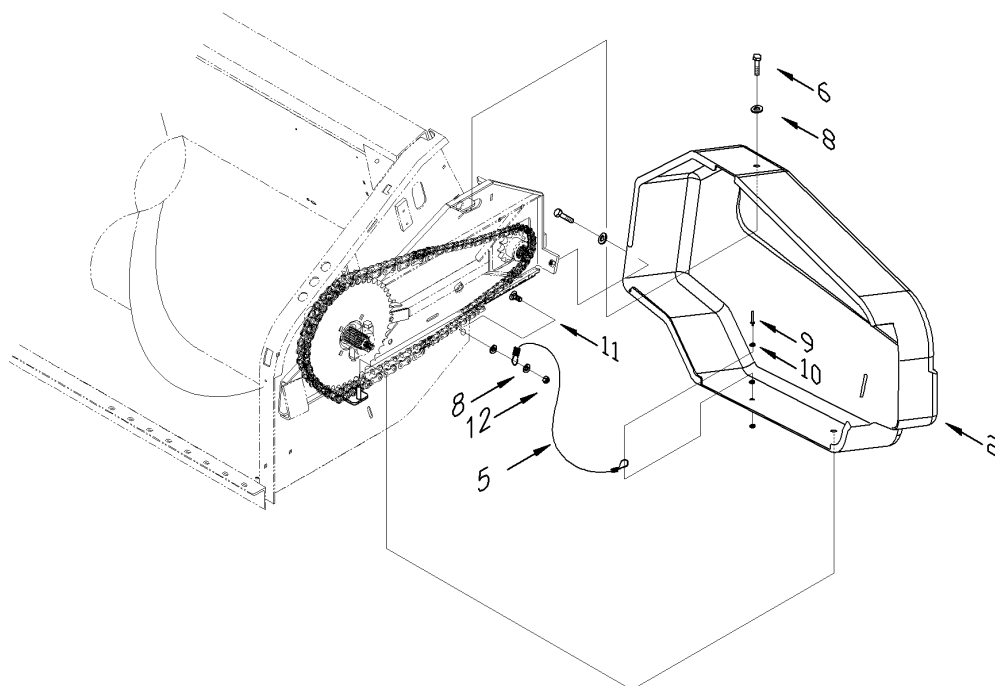
DRIVE SHAFT - 31-11413-01 1300 Wide opening - 60"

ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	1	31-11413-01	DRIVESHAFT GKN 392964, 1300
2	1	31-11507-05	TEL SHLD, OUTER JD50 NRW
3	1	31-11507-10	TEL SHLD, INNER JD50 NRW
4	1	31-11510-12	TEL TUBE, OUT, JD50 NRW
5	1	31-11508-09	TEL TUBE, INNER, JD50 NRW
6	2	31-11507-15	SHIELD CONE, 5 RIB
7	2	31-11509-05	REINFORCING COLLAR
8	1	31-11509-04	SUPPORT BEARING
9	2	31-11502-01	CHAIN, DRIVE SHAFT SHIELD
10	2	31-51104-01	SCREW SHIELD CONE
11	1	31-11130-20	DECAL, ROTATING DRIVELINE
12	1	31-11130-12	DECAL, EUROPEAN
13	1	31-11130-13	DECAL, MISSING GUARD
14	1	31-11501-03	CLUTCH ASSY, 750 Nm
	24	31-11505-05	CLUTCH PIN
	24	31-11505-06	OUTER SPRING
	11	31-11505-07	INNER SPRING
	1	31-11505-08	BI-DIRECTIONAL SEAL
	1	31-11505-03	REPAIR KIT, QUICK DISCONNECT
15	1	31-11510-07	YOKE, 1 3/8-Z21, QD, W
16	2	31-10602-12	SPRING PIN, 10mm x65mm
17	1	31-11506-04	YOKE, SHAFT MNT, CLUTCH END, W
18	1	31-11506-04	YOKE, SHFT MOUNT, DRIVE END W
19	2	31-11509-03	SHIELD BEARING
20	2	31-11503-01	REPAIR KIT, U-JOINT 74.5x27
21	1	31-11510-12	TUBE AND YOKE ASSY,
22	1	31-11505-04	REPAIR KIT, DISCONNECT SLIDE
23	1	31-11505-03	REPAIR KIT, QUICK DISCONNECT
24	1	31-11507-22	EC CERTIFICATE
25	1	31-11507-20	CE MARK DECAL

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RIGHT SIDE



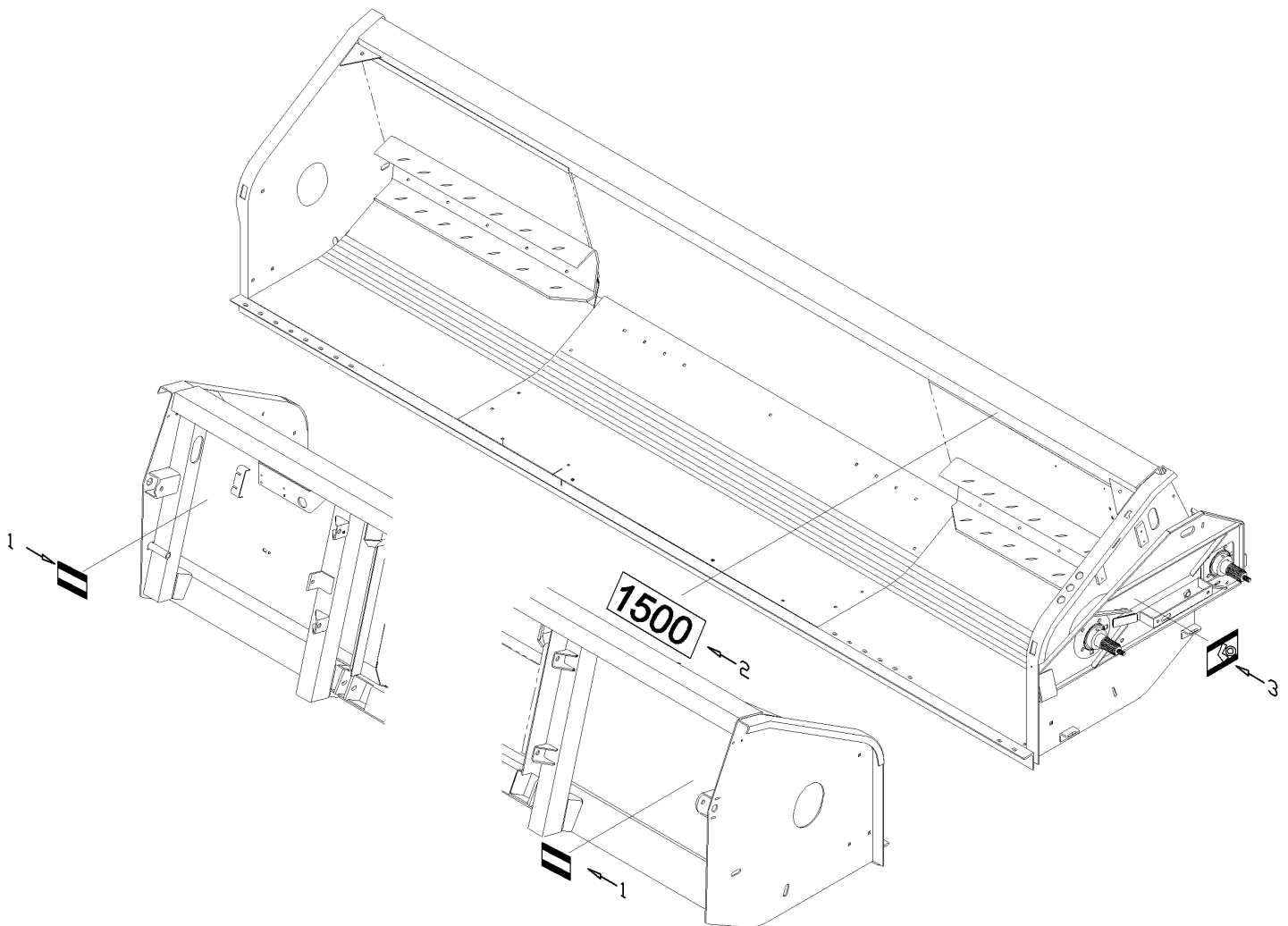
LEFT SIDE

SHIELD ASSEMBLY

D00521

SHIELD ASSEMBLY

ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	1	07-10599-00	PANEL, RIGHT SIDE J-SER J.D.
2	1	07-10673-00	SHIELD ASSY, JD J-SERIES, LH
		07-10598-00	PANEL, LEFT SIDE J-SER J.D. (Replaced with 07-10673-00)
3	1	90-10494-00	BRACKET REAR, SHIELD RH. ASSY
4	1	90-10493-00	BRACKET FRONT, SHIELD RH. ASSY
5	1	07-10396-00	CABLE, SHIELD ANCHOR
6	10	31-51108-13	BOLT,M8x1.25x35 HX HD CL 8.8
7	4	31-51308-01	M8 LOCK WASHER PLATED
8	8	31-51308-02	M8 FLAT WASHER PLATED
9	1	31-50666-06	RIVET 1/4" X 0.75", ADS88
10	3	31-51306-03	M6 FLAT WASHER LARGE O.D. PLTD
11	1	31-51108-05	BOLT M8X1.25X25 CARRIAGE PLTD
12	1	31-51208-02	M8 X 1.25 NYLOCK NUT, CL6 PL
13	9	31-51308-03	M8 FLAT WASHER LARGE O.D. PLTD

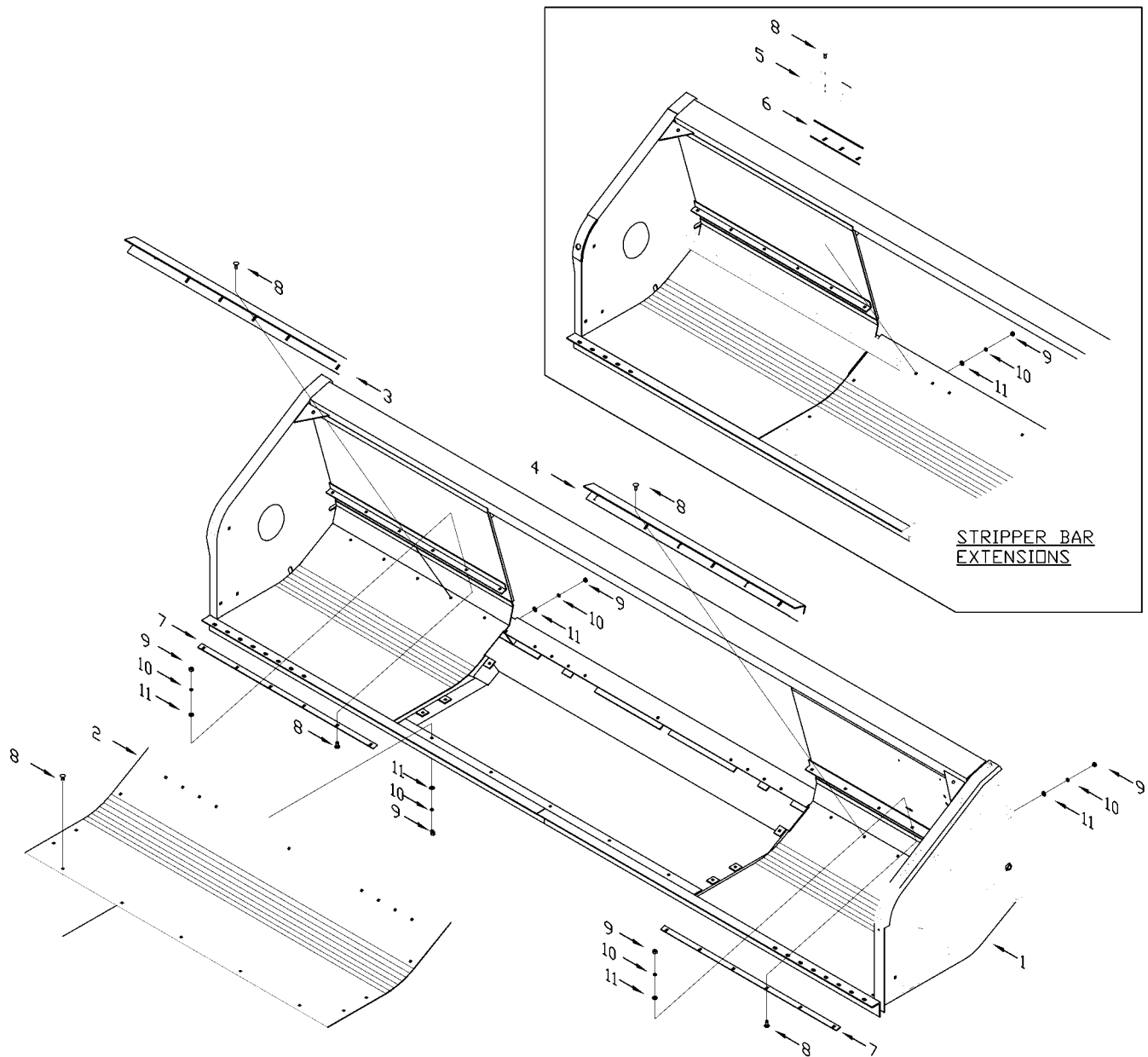


D00519

DECAL LOCATIONS

DECAL LOCATIONS

ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	2	31-11132-02	DECAL DANGER HDR FALLING
2	1	31-11170-01	DECAL, 1500, YELLOW
	1	31-11175-01	DECAL, 1300, YELLOW (NOT SHOWN)
3	1	31-11132-03	DECAL DANGER BELT/CHAIN

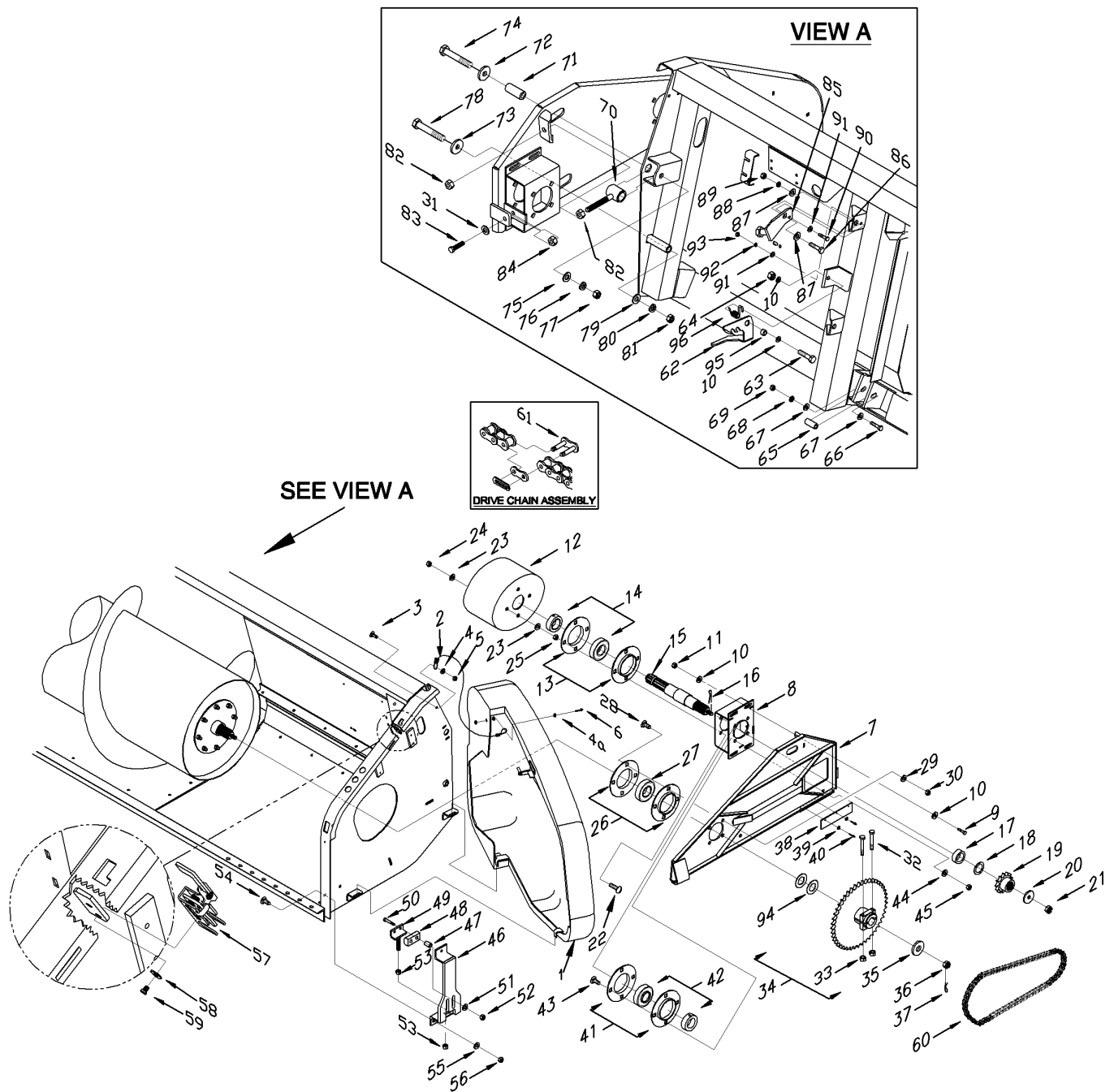


D00251B

HEADER TABLE

HEADER TABLE

ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	1	07-10301-53	HEADER FRAME, 1300 WITH DECAL CR/CX
	1	07-10301-51	HEADER FRAME, 1300 WITH DECAL AFX
2	1	07-10318-53	BOTTOM SHEET, CENTER CR/CX
	1	07-10318-51	BOTTOM SHEET, CENTER AFX
3	1	07-10319-00	LOWER STRIPPER BAR R.H.
4	1	07-10320-00	LOWER STRIPPER BAR L.H.
5	1	07-10324-00	STRIPPER BAR EXT R.H. CR7/CX5
	1	07-10325-00	STRIPPER BAR EXT. L.H CR7/CX5
6	1	07-10326-00	STRIPPER BAR EXT R.H. CR6/CR5
	1	07-10327-00	STRIPPER BAR EXT. L.H. CR6/CR5
7	2	07-10340-00	UPPER STRIPPER BAR
8	42	31-51108-05	M8X1.25X25 CARRIAGE BOLT PLTD
9	42	31-51208-01	M8 X 1.25 HEX NUT, CL 8 PLATED
10	42	31-51308-01	M8 LOCK WASHER PLATED
11	42	31-51308-02	M8 FLAT WASHER PLATED

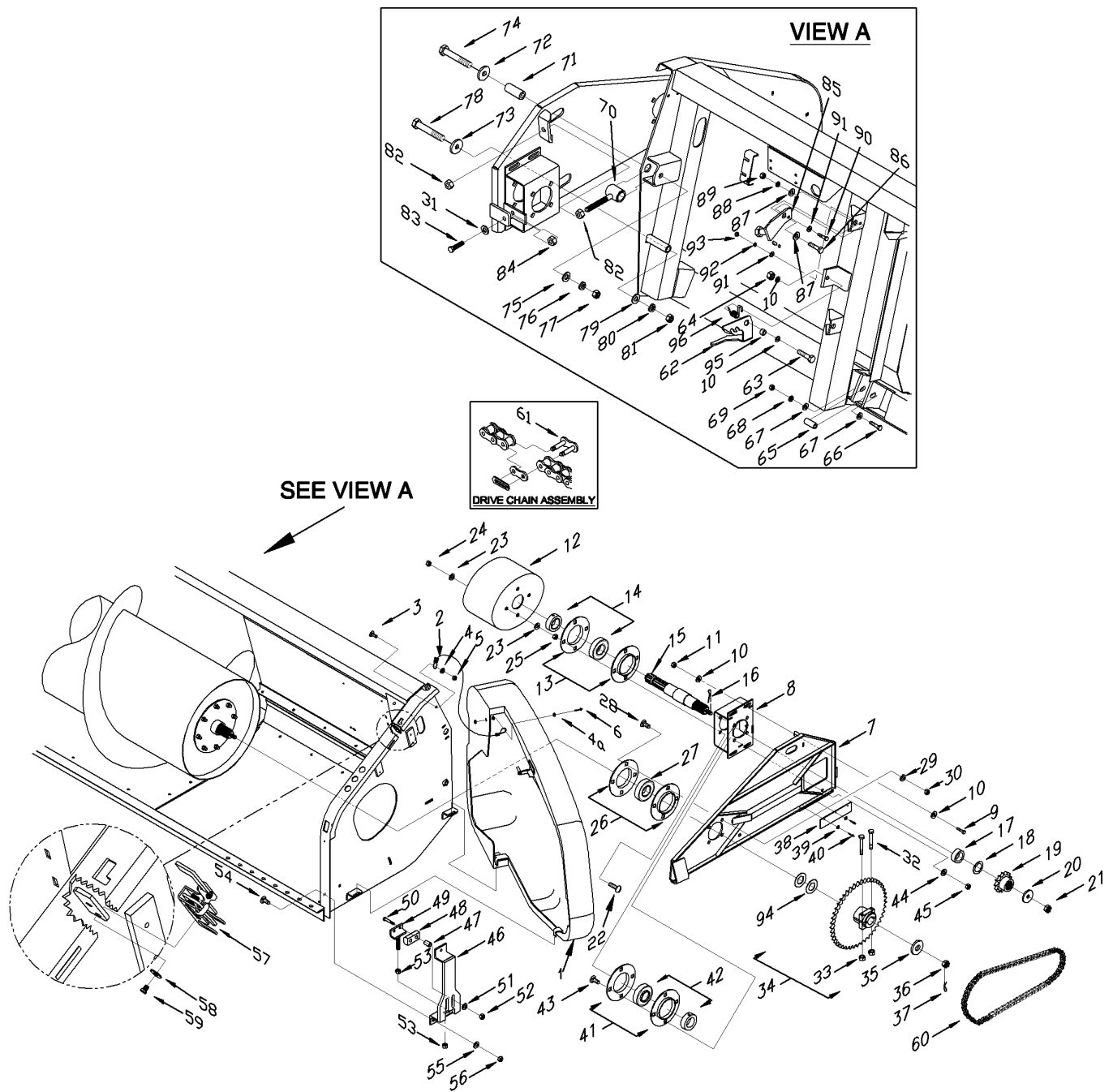


D00252D

L.H. ASSEMBLY

L.H. ASSEMBLY

ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	1	07-10542-00	SHIELD WITH GRAPHICS CR/CX
		07-10543-00	SHIELDWITH GRAPHICS AFX
2	1	07-10396-00	CABLE, SHIELD ANCHOR
3	1	31-51108-05	BOLT M8X1.25X25 CARRIAGE PLTD
4	1	31-51308-03	M8 FLAT WASHER LARGE O.D. PLTD
4a	3	31-51306-03	M6 FLAT WASHER LARGE O.D. PLTD
5	1	31-51208-02	M8 X 1.25 NYLOCK NUT, CL6 PL
6	1	31-50666-06	RIVET 1/4" X 0.75", ADS88
7	1	07-10400-53	AUGER SUPPORT ARM, LH, WITH DECAL CR/CX
		07-10400-51	AUGER SUPPORT ARM, LH, WITH DECAL AFX
8	1	07-10306-00	DRIVE SHAFT SUPPORT
9	4	31-51112-02	M12X1.75X30 CARRIAGE BOLT PLTD
10	10	31-51312-02	M12 FLAT WASHER PLATED
11	4	31-51212-02	M12 X 1.75 NYLOCK NUT CL 6 PL
12	1	07-10410-00	CLUTCH SHIELD DRILLED
13	1	31-10213-04	PF208-MA 4 BOLT FLANGE PAIR
14	1	31-10213-02	AEL208D1 BEARING (40MM BORE)
15	1	07-10392-00	HEADER JACK SHAFT
16	1	31-50911-01	1/8 X 1 3/4 COTTER PIN, PLATED
17	1	07-10393-00	DRIVE SHAFT SPACER, PLATED
18	7	07-10394-00	SHIM, SPROCKET ASSY, PLATED
19	1	07-10082-00	SPROCKET, #60, 20 TOOTH
20	1	07-10312-00	WASHER AUGER PIVOT, PLATED
21	1	31-51216-02	NUT M16x2 SLOTTED, CL 8 BLACK
22	4	31-51112-04	M12X1.75X45 CARRIAGE BOLT PLTD
23	8	31-51312-02	M12 FLAT WASHER PLATED
24	4	31-51212-02	M12 X 1.75 NYLOCK NUT CL 6 PL
25	4	31-51212-01	M12 X 1.75 HEX NUT CL8 PLATED
26	1	31-10213-07	PF209-MA 4 BOLT FLANGE PAIR
27	1	31-10213-06	BEARING, CS209LLU 45mm BORE
28	4	31-51112-02	M12X1.75X30 CARRIAGE BOLT PLTD
29	4	31-51312-02	M12 FLAT WASHER PLATED
30	4	31-51212-02	M12 X 1.75 NYLOCK NUT CL 6 PL
31	1	31-51312-02	M12 FLAT WASHER PLATED
32	2	31-51112-12	BOLT M12 X 1.75 X 90 HX CL10.9
33	2	31-51212-06	NUT, M12 FLANGE UNITORQE, 10
34	1	07-10443-00	SPROCKET KIT W/ HARDWARE
35	1	07-10409-00	WASHER, THRUST, PLATED
36	1	31-50299-11	NUT 1 1/8" -12 UNF SLOTTED, PL
37	1	31-50911-01	1/8 X 1 3/4 COTTER PIN, PLATED
38	1	07-10402-00	FLIPPER
39	3	31-51305-02	WASHER DIA 5mm LARGE O.D.
40	3	31-50666-07	RIVET 3/16" x 0.575 , ADS 66L
41	1	31-10213-04	PF208-MA 4 BOLT FLANGE PAIR
42	1	31-10213-02	AEL208D1 BEARING (40MM BORE)
43	4	31-51112-02	M12X1.75X30 CARRIAGE BOLT PLTD
44	4	31-51312-02	M12 FLAT WASHER PLATED
45	4	31-51212-02	M12 X 1.75 NYLOCK NUT CL 6 PL
46	1	07-10315-53	ARM GUIDE
47	2	07-10341-00	SPACER BSHG, PLATED
48	1	07-10072-00	RUBBER STOPPER
49	1	07-10004-00	LOWER LIMIT ADJUSTER, PLATED
50	2	31-51110-10	BOLT HEX HD. M10x1.5x60 CL 8.8

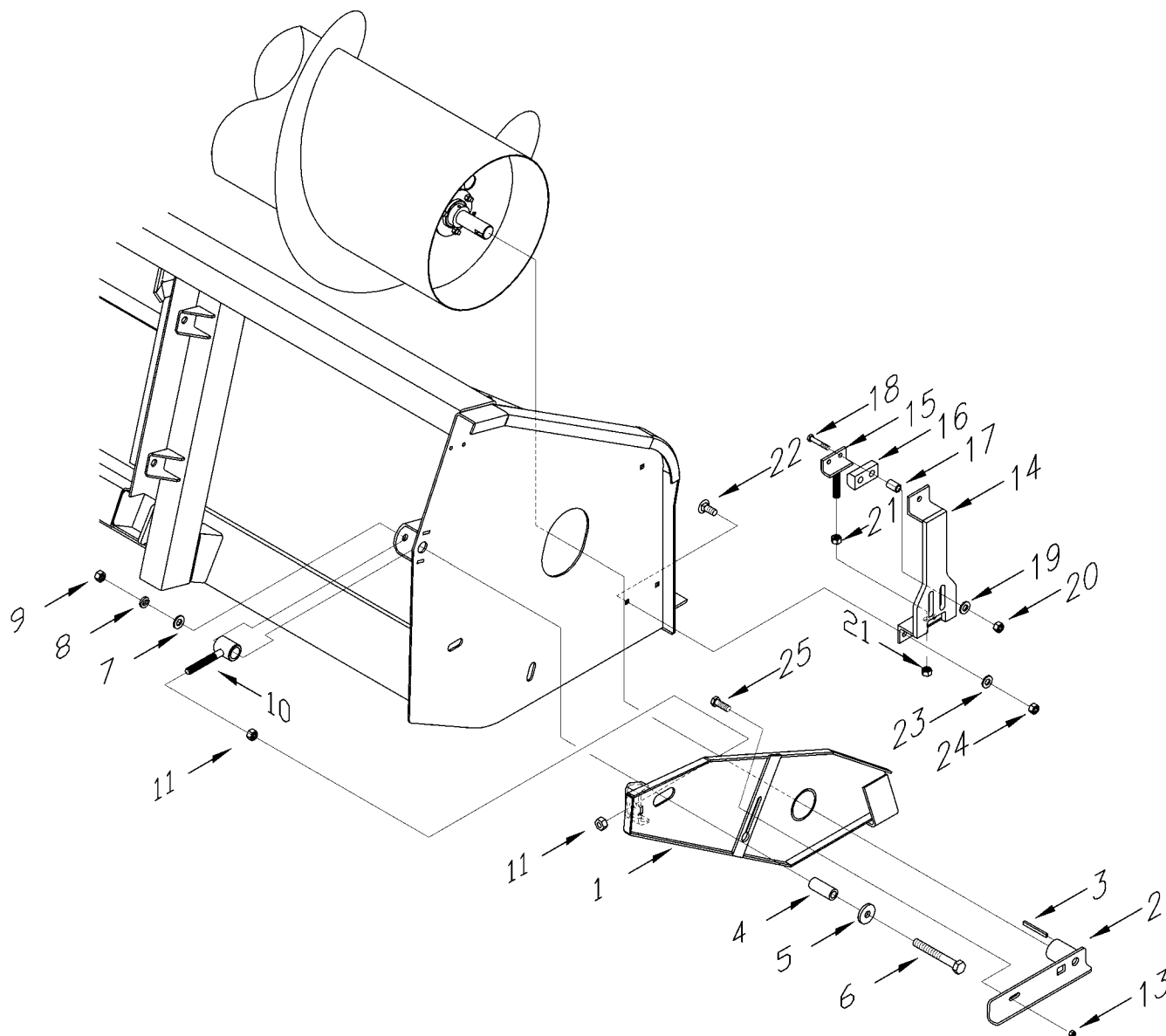


D00252D

L.H. ASSEMBLY

L.H. ASSEMBLY

ITEM No.	QTY	PMF PART No.	DESCRIPTION
51	2	31-51310-03	WASHER FLAT 10mm ID LARGE O.D.
52	2	31-51210-02	M10 X 1.5 NYLOCK NUT CL6 PL
53	2	31-51216-01	M16 X 2 HEX NUT, CL 8 PLATED
54	3	31-51110-07	M10X1.5X30 CARRIAGE BOLT PLTD
55	3	31-51310-02	M10 FLAT WASHER PLATED
56	3	31-51210-02	M10 X 1.5 NYLOCK NUT CL6 PL
57	1	07-10416-00	ROTARY LOCK, LEVER OPERATED
58	1	31-50325-01	1/4 LOCKWASHER, PLATED
59	2	31-50125-01	1/4 X 1 NC BOLT
60	1	07-10554-00	CHAIN #60 103 LINKS
61	1	31-10406-05	#60 CHAIN CONNECTOR LINK
62		07-10588-00	LATCH, J SERIES CNH HEADER
62	1	07-10328-00	LOCKING LEVER HOOK
63	1	31-51112-14	BOLT M12x1.75x70 HEX HD CL8.8
64	1	31-51212-02	M12 X 1.75 NYLOCK NUT CL 6 PL
65	2	07-10525-00	LOCKING BUSHING, PLATED
66	2	31-51112-10	BOLT, M12X1.75X100, CI 10.9
67	4	31-51312-02	M12 FLAT WASHER PLATED
68	2	31-51312-01	M12 LOCK WASHER PLATED
69	2	31-51212-01	M12 X 1.75 HEX NUT CL8 PLATED
70	1	07-10307-00	EYE BOLT, PLATED
71	1	07-10310-00	SPACER, AUGER PIVOT, PLATED
72	1	07-10312-00	WASHER AUGER PIVOT, PLATED
73	1	07-10314-00	WASHER, THRUST, PLATED
74	1	31-51116-06	M16X2X110 HX HD BOLT PLT G10.9
75	1	31-51316-02	M16 FLAT WASHER PLATED
76	1	31-51316-01	M16 LOCK WASHER PLATED
77	1	31-51216-01	M16 X 2 HEX NUT, CL 8 PLATED
78	1	31-51116-03	M16X2X140 HX HD BOLT PLTD G8.8
79	1	31-51316-02	M16 FLAT WASHER PLATED
80	1	31-51316-01	M16 LOCK WASHER PLATED
81	1	31-51216-01	M16 X 2 HEX NUT, CL 8 PLATED
82	2	31-51216-01	M16 X 2 HEX NUT, CL 8 PLATED
83	1	31-51112-13	BOLT M12x1.75x80 CI 8.8,
84	1	31-51212-03	NUT M12x1.75 JAM CL04 PL
85	1	07-10442-00	BRACKET, DRIVE SHAFT
86	1	31-51116-08	M16X2X50 HX HD BOLT CI 8.8 PL
87	2	31-51316-02	M16 FLAT WASHER PLATED
88	1	31-51316-01	M16 LOCK WASHER PLATED
89	1	31-51216-01	M16 X 2 HEX NUT, CL 8 PLATED
90	1	31-51108-07	BOLT M8x1.25x40 CLASS 8.8
91	2	31-51308-02	M8 FLAT WASHER PLATED
92	1	31-51308-01	M8 LOCK WASHER PLATED
93	1	31-51208-01	M8 X 1.25 HEX NUT, CL 8 PLATED
94	2	07-10524-00	SHIM, PLATED
95	1	07-10589-00	BUSHING, LATCH J SER CNH HDR
96	1	07-10587-00	SPRING, SECONDARY LATCH CNH

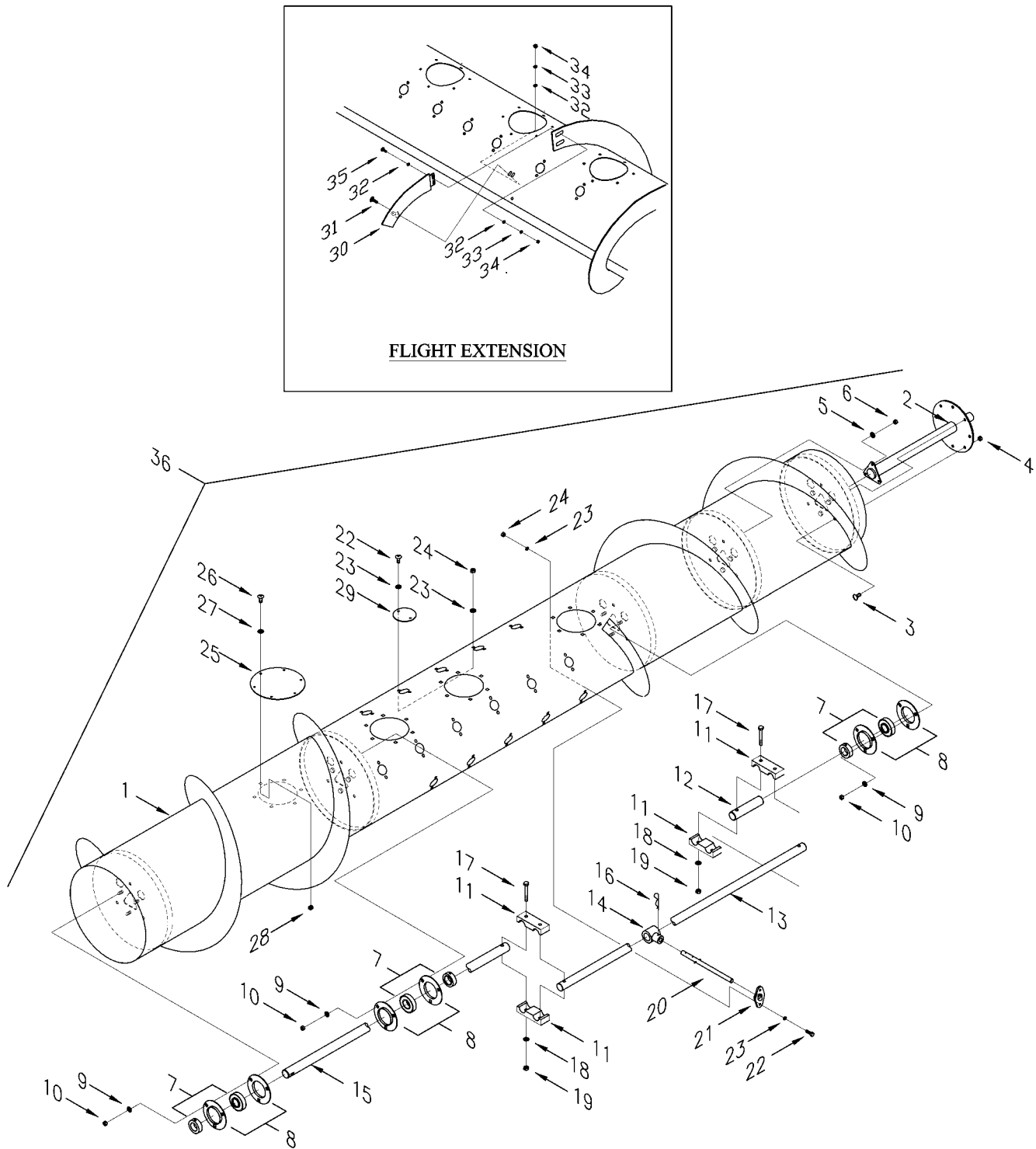


D00253B

R.H. ASSEMBLY

R.H. ASSEMBLY

ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	1	07-10305-53	AUGER SUPPORT ARM, RH
2	1	07-10317-00	FINGER CRANK LEVER
3	1	07-10095-00	KEY, 10mm x 8mm x60mm
4	1	07-10310-00	SPACER, AUGER PIVOT, PLATED
5	1	07-10312-00	WASHER AUGER PIVOT, PLATED
6	1	31-51116-06	M16X2X110 HX HD BOLT PLT G10.9
7	1	31-51316-02	M16 FLAT WASHER PLATED
8	1	31-51316-01	M16 LOCK WASHER PLATED
9	1	31-51216-01	M16 X 2 HEX NUT, CL 8 PLATED
10	1	07-10307-00	EYE BOLT, PLATED
11	2	31-51216-01	M16 X 2 HEX NUT, CL 8 PLATED
13	1	31-51210-04	NUT M10x1.5 FLG TOPLOCK CL10 P
14	1	07-10315-53	ARM GUIDE
15	1	07-10004-00	LOWER LIMIT ADJUSTER, PLATED
16	1	07-10072-00	RUBBER STOPPER
17	2	07-10341-00	SPACER BSHG, PLATED
18	2	31-51110-10	BOLT HEX HD, M10x1.5x60 CL 8.8
19	2	31-51310-03	WASHER FLAT 10mm ID LARGE O.D.
20	2	31-51210-02	M10 X 1.5 NYLOCK NUT CL6 PL
21	2	31-51216-01	M16 X 2 HEX NUT, CL 8 PLATED
22	3	31-51110-07	M10X1.5X30 CARRIAGE BOLT PLTD
23	3	31-51310-02	M10 FLAT WASHER PLATED
24	3	31-51210-02	M10 X 1.5 NYLOCK NUT CL6 PL
25	1	31-51110-11	BOLT M10x1.5x30 FLG HEX HD

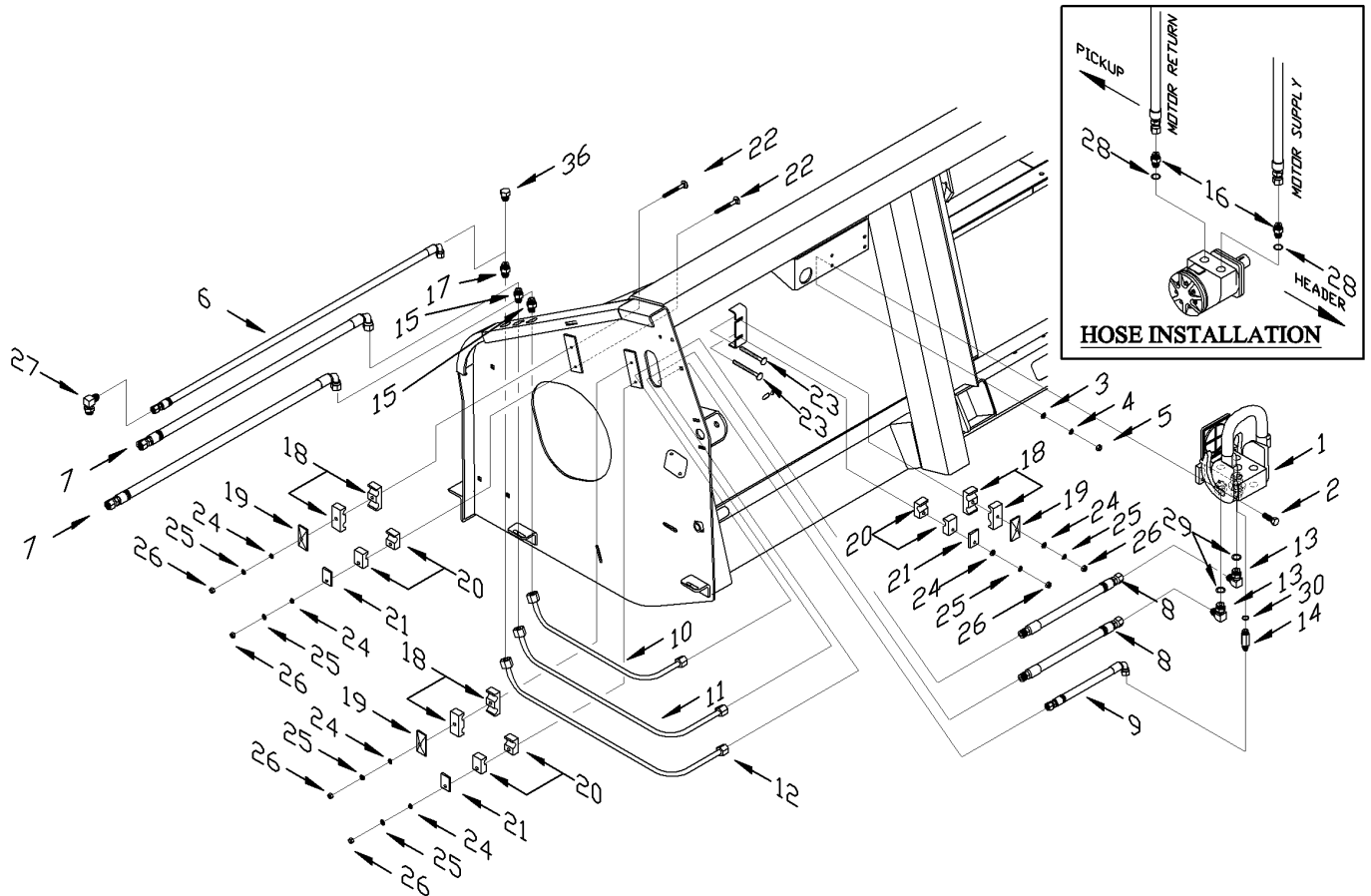


D00254A

AUGER ASSEMBLY

AUGER ASSEMBLY

ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	1	07-10303-53	AUGER WELDMENT, 1300 CR/CX
	1	07-10303-51	AUGER WELDMENT, 1300 AFX
2	1	07-10404-00	SHAFT ASSY, AUGER DRIVE
3	8	31-51112-09	M12x1.75x30mm HX HD BLT GR10.9
4	8	31-51212-06	NUT, M12 FLANGE UNITORQE, 10.9
5	3	31-51310-02	M10 FLAT WASHER PLATED
6	3	31-51210-02	M10 X 1.5 NYLOCK NUT CL6 PL
7	3	31-10213-03	AEL207-106D1 BRG (1 3/8" BORE)
8	3	31-10213-05	PF207-MA 3 BOLT FLANGE PAIR
9	9	31-51310-02	M10 FLAT WASHER PLATED
10	9	31-51210-02	M10 X 1.5 NYLOCK NUT CL6 PL
11	4	07-10011-00	CLAMP, FINGER SUPPORT, EA
12	1	07-10075-00	AUGER STUB SHAFT
13	1	07-10060-00	SHAFT, FINGER SUPPORT
14	22	07-10197-00	AUGER FINGER HOLDER BORED
15	1	07-10349-00	AUGER CRANK SHAFT
16	22	31-10601-03	PIN HITCH 3/16 W,.87-1.25 SHFT (CX840,860,880)
	18	31-10601-03	PIN HITCH 3/16 W,.87-1.25 SHFT (CR920,940,960)
17	4	31-51110-04	M10X1.5X75 HEX HD BLT PLT G8.8
18	4	31-51310-02	M10 FLAT WASHER PLATED
19	4	31-51210-02	M10 X 1.5 NYLOCK NUT CL6 PL
20	22	07-10015-00	AUGER FINGER C/W SPRING PIN (CX840,860,880)
	18	07-10015-00	AUGER FINGER C/W SPRING PIN (CR920,940,960)
21	18	31-10955-01	AUGER FINGER GUIDE (CX840,860,880)
	18	31-10955-01	AUGER FINGER GUIDE (CR920,940,960)
22	44	31-51106-08	M6X1X20 BTN HD SOC CAP SCREW
23	88	31-51306-03	M6 FLAT WASHER LARGE O.D. PLTD
24	44	31-51206-03	M6 X 1 NYLOCK NUT, CL8, PLATED
25	5	07-10062-53	HAND HOLE COVER CR/CX
	5	07-10062-51	HAND HOLE COVER AFX
26	30	31-51106-08	BOLT M6x1x20 HEX HD CL 8.8 PL
27	30	31-51306-01	M6 LOCK WASHER PLATED
28	30	31-51206-02	M6 X 1 ANCHOR NUT, CL 6 PLTD
29	4	07-10350-00	FINGER HOLE COVER (CR920,940,960)
30	1	07-10277-53	FLIGHT EXTENSION, SHORT, RH (CX840,860,880)
	1	07-10276-53	FLIGHT EXT. LH SHORT (CX840,860,880)
		07-10426-53	AUGER FLIGHT EXT, LH NH YELLOW (CR920,940,960)
		07-10431-53	AUGER FLIGHT EXT, RH NH YELLOW (CR920,940,960)
31	4	31-51108-05	M8X1.25X25 CARRIAGE BOLT PLTD (CX840,860,880)
	12	31-51108-05	M8X1.25X25 CARRIAGE BOLT PLTD (CR920,940,960)
32	12	31-51308-02	M8 FLAT WASHER PLATED (CX840,860,880)
	24	31-51308-02	M8 FLAT WASHER PLATED (CR920,940,960)
33	8	31-51308-01	M8 LOCK WASHER PLATED (CX840,860,880)
	16	31-51308-01	M8 LOCK WASHER PLATED (CR920,940,960)
34	8	31-51208-01	M8 X 1.25 HEX NUT, CL 8 PLATED (CX840,860,880)
	16	31-51208-01	M8 X 1.25 HEX NUT, CL 8 PLATED (CR920,940,960)
35	4	31-51108-06	M8X25 BTN HD SCTCAP SCRW G10.9
36	1	07-10302-53	AUGER ASSY, 1300 CX
	1	07-10411-53	AUGER ASSY, 1300 CR
	1	07-10302-51	AUGER ASSY, AFX

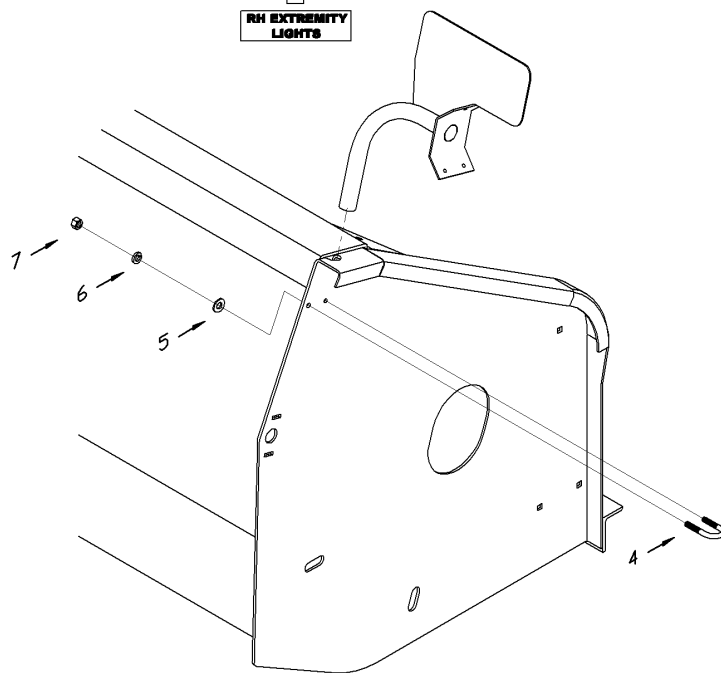
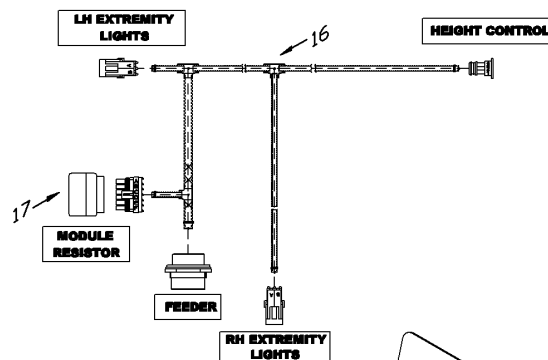
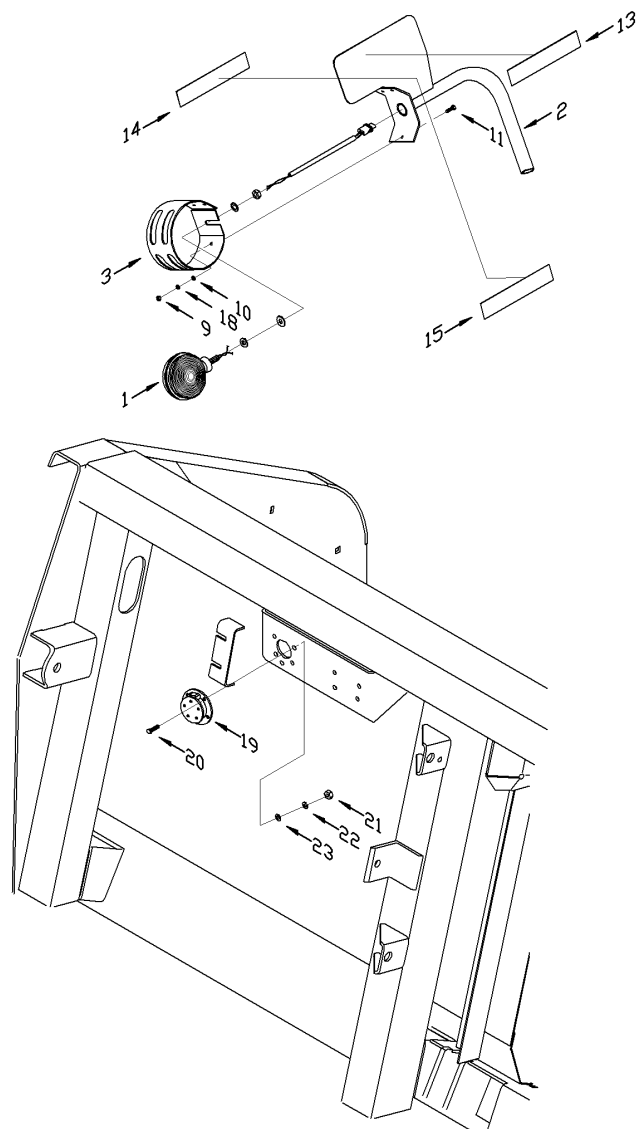
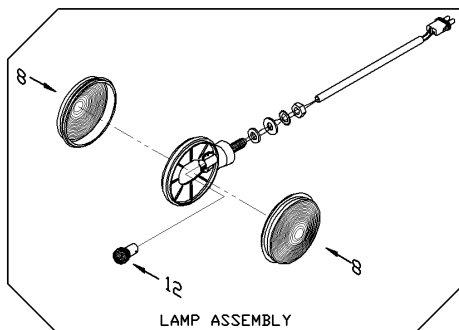


D00256B

HEADER HYDRAULICS

HEADER HYDRAULICS

ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	1	31-11347-01	QUICK RELEASE COUPLING CNH
2	4	31-51108-09	SCREW, M8x1.25x20, SOCKET CAP
3	4	31-51308-02	M8 FLAT WASHER PLATED
4	4	31-51308-01	M8 LOCK WASHER PLATED
5	4	31-51208-01	M8 X 1.25 HEX NUT, CL 8 PLATED
6	1	07-10335-00	HOSE, HYD. HOLDDOWN
7	2	07-10336-00	HOSE, HEADER-PICKUP
8	2	07-10337-00	HOSE, INTERMEDIATE
9	1	07-10338-00	HOSE, HOLDDOWN INTERMEDIATE
10	1	07-10332-00	TUBING, MOTOR SUPPLY
11	1	07-10333-00	TUBING, MOTOR RETURN
12	1	07-10334-00	TUBING, HOLDDOWN
13	2	31-10503-25	ADPTR,ELB #8ORB M x #8 JIC M
14	1	31-10503-26	ADPTR, #6 ORB M x #6 JIC M
15	2	31-10503-28	UNION, #8 JIC, 8-8S
16	2	31-10503-27	ADPTR, ORB TO JIC, 10-8S
17	1	31-10503-30	UNION, SAE070101, 6-6S
18	3	31-10531-09	TUBE CLAMP STAUFF 2127/127D PP
19	3	31-10531-10	CLAMP COVER PLATE STAUFF GD-2D
20	3	31-10531-11	TUBE CLAMP, STAUFF 1095 PP
21	3	31-10531-12	CLAMP COVER PLATE STAUFF DP1
22	4	31-51106-06	BOLT, CARRIAGE M6 X 1 X 60
23	2	31-51106-04	M6 X 1 X 50mm, CARRIAGE BOLT
24	6	31-51306-03	M6 FLAT WASHER LARGE O.D. PLTD
25	6	31-51306-01	M6 LOCK WASHER PLATED
26	6	31-51206-01	M6 X 1 HEX NUT, CL 8 PLATED
27	1	31-10503-14	#6 MORB X #6 MJIC, ELBOW
28	2	31-10503-34	O-RING, SAE BOSS, DASH 10
29	2	31-10503-33	O-RING, SAE O RING #8
30	1	31-10503-35	O-RING, SAE BOSS, DASH 6
31	1	31-10553-01	PROTECTION CAP
32	1	31-10554-01	HANDLE KIT, CNH QUICK CPL.
33	1	31-10555-01	LATCH KIT, CNH QUICK QPLR
34	1	31-10556-01	QUICK CLG KIT 3/8"-3/4"-16 UNF
35	1	31-10557-00	QUICK CLG KIT 1/4"-9/16-18 UNF
36	1	31-10531-14	#6MJIC PLUG, (SAE 070109, -6S)

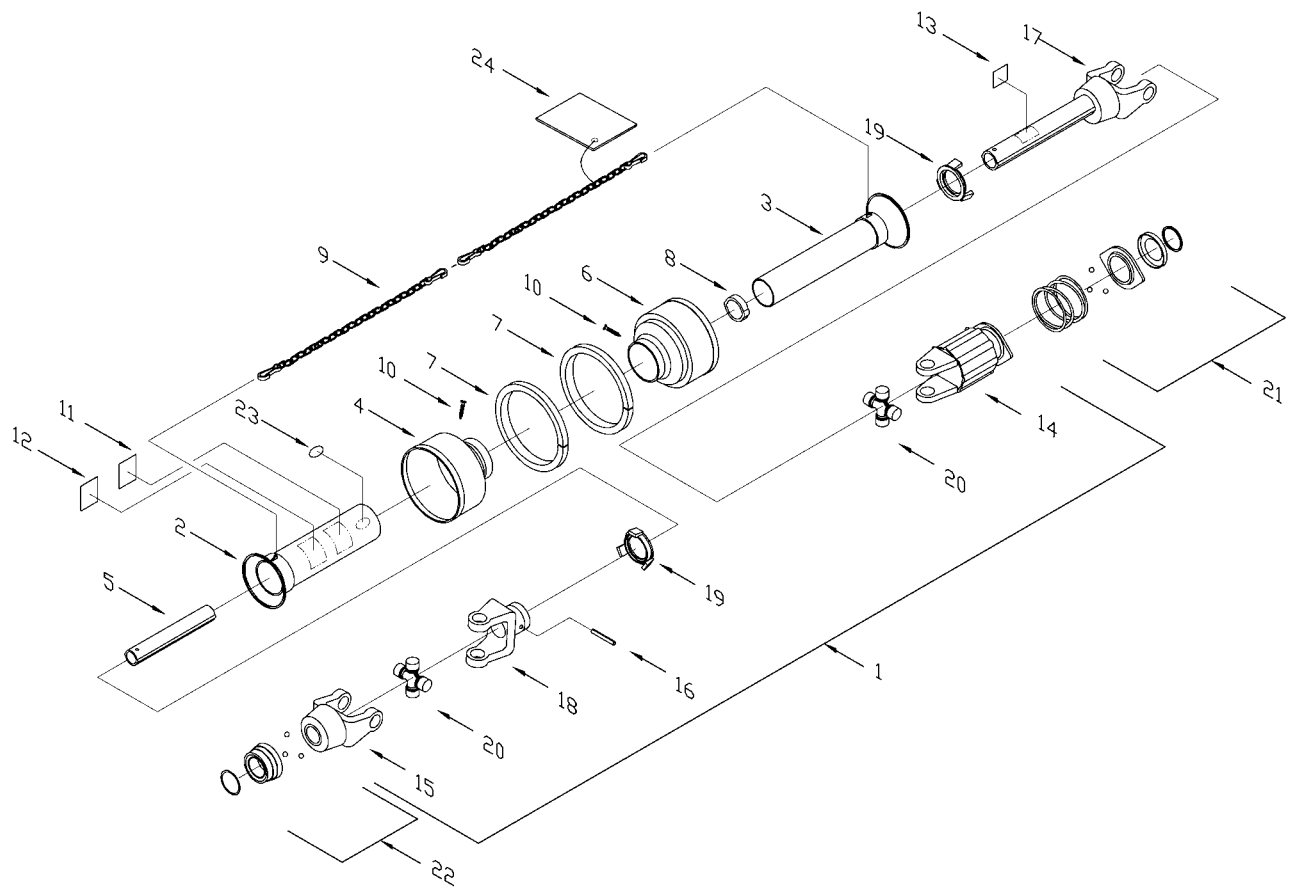


D00255B

ELECTRICAL / LIGHTING

ELECTRICAL/LIGHTING

ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	2	07-10331-00	LAMP ASSEMBLY
2	1	07-10316-53	LIGHT BRKT, LH, w/DECALS YELLOW
	1	07-10329-53	LIGHT BRKT, RH, w/DECALS YELLOW
	1	07-10329-51	LIGHT BRKT, RH, w/DECALS RED
	1	07-10316-51	LIGHT BRKT, LH, w/DECALS RED
3	2	07-10068-53	SHIELD, EXTREMITY LIGHT YELLOW
	2	07-10068-51	SHIELD, EXTREMITY LIGHT RED
4	2	31-10945-04	U-BOLT, M8X1.25 W=37MM LL=55MM
5	4	31-51308-02	M8 FLAT WASHER PLATED
6	4	31-51308-01	M8 LOCK WASHER PLATED
7	4	31-51208-01	M8 X 1.25 HEX NUT, CL 8 PLATED
8	4	31-11317-00	AMBER WARNING LIGHT LENS ONLY
9	6	31-51206-01	M6 X 1 HEX NUT, CL 8 PLATED
10	6	31-51306-02	M6 FLAT WASHER PLATED
11	6	31-51106-02	BOLTM6x1x16 HEX HD Cl 8.8 PL
12	2	31-11328-00	BULB, 12V-21W SINGLE FILAMENT
13	1	31-11111-01	DECAL, RED REFLECTIVE
14	1	31-11110-01	DECAL, YELLOW REFLECTIVE
15	1	31-11129-01	DECAL ORANGE VISIBILITY
16	1	07-10351-00	WIRING HARNESS CR/CX
	1	07-10521-00	WIRING HARNESS AFX
		07-10330-00	WIRING HARNESS, CNH (Pre S/N: 13J-02004)
17	1	07-10412-00	HEADER RECOGNITION MODULE
18	6	31-51306-01	M6 LOCK WASHER PLATED
19	1	31-11335-02	DUST CAP, HD BOX SERIES
20	5	31-51105-02	BOLT M5 X 0.8x20 GR. 8.8 PL.
21	5	31-51205-01	NUT M5x0.8, Gr A, PLATED
22	5	31-51305-03	WASHER LOCK DIA 5mm REGULAR PL
23	5	31-51305-01	WASHER, 5mm STD FLAT Gr A PL

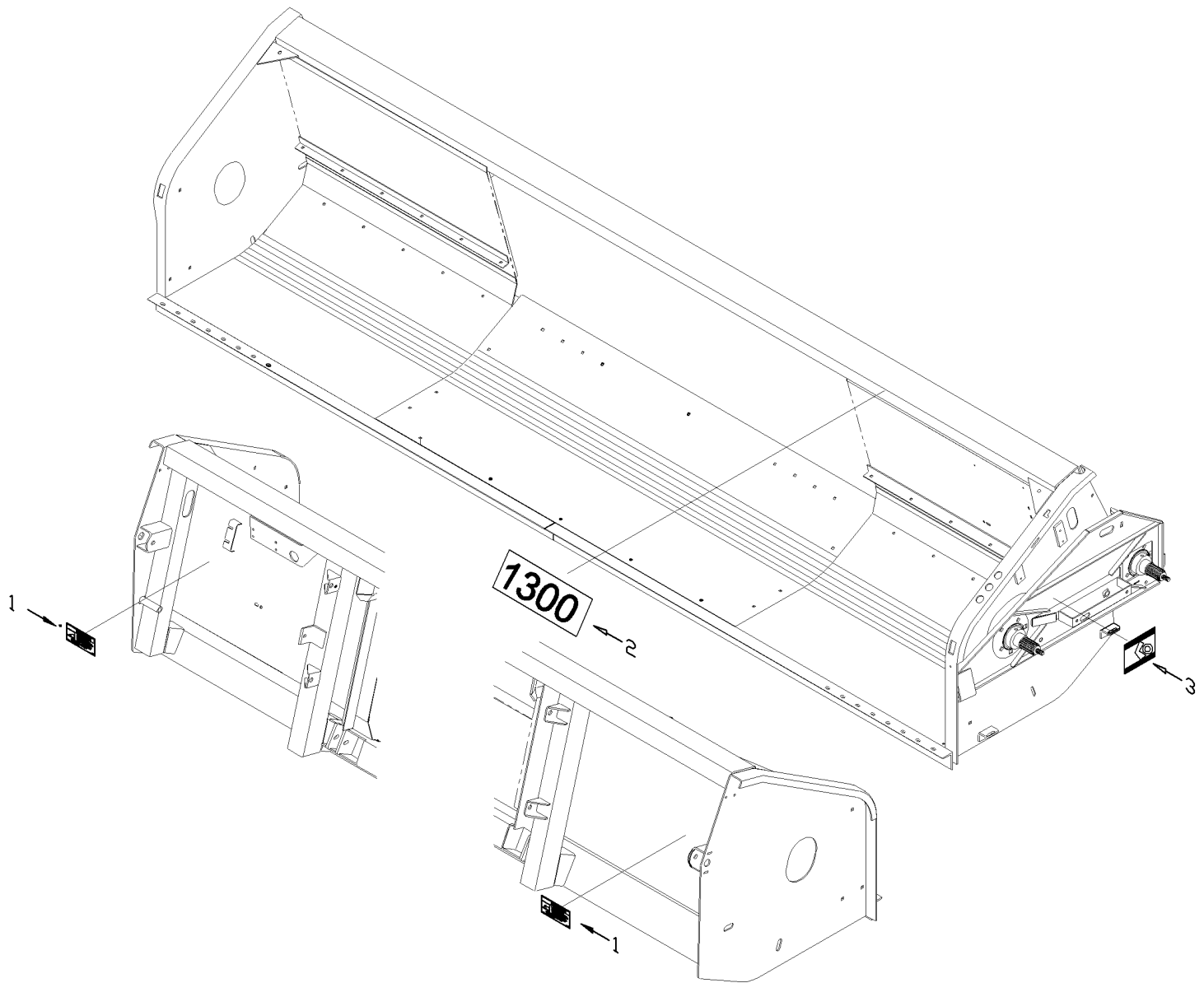


D00474

DRIVE SHAFT

DRIVE SHAFT

ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	1	31-11411-03	DRIVE SHAFT CNH
2	1	31-11507-32	TEL SHLD, OUTER, CNH 1300
3	1	31-11507-33	TEL SHLD, INNER, CNH 1300
4	1	31-11507-31	SHIELD CONE, 7 RIB, 1300 CNH
5	1	31-11508-27	TEL TUBE INNER, CNH 1300
6	2	31-11507-19	SHIELD CONE 5 RIB BLACK
7	2	31-11509-05	REINFORCING COLLAR
8	1	31-11509-04	SUPPORT BEARING
9	2	31-11502-01	CHAIN, DRIVE SHAFT SHIELD
10	2	31-51104-01	SCREW SHIELD CONE
11	1	31-11130-11	DECAL, ROTATING DRIVELINE
12	1	31-11130-12	DECAL, EUROPEAN
13	1	31-11130-13	DECAL, MISSING GUARD
14	1	31-11501-03	CLUTCH ASSY, 750 Nm
	24	31-11505-05	CLUTCH PIN
	24	31-11505-06	OUTER SPRING
	11	31-11505-07	INNER SPRING
	1	31-11505-08	BI-DIRECTIONAL SEAL
15	1	31-11510-06	YOKE, 1 3/8-Z6, QD, W
16	1	31-10602-12	SPRING PIN, 10mm x65mm
17	1	31-11506-06	YOKE CLUTCH END, W SHAFT
18	1	31-11506-04	YOKE, SHFT MOUNT, DRIVE END W
19	2	31-11509-03	SHIELD BEARING
20	2	31-11503-02	U-JOINT CROSS REPAIR KIT
21	1	31-11505-03	REPAIR KIT, QUICK DISCONNECT
22	1	31-11505-04	REPAIR KIT, DISCONNECT SLIDE
23	1	31-11507-20	CE MARK DECAL
24	1	31-11507-22	EC CERTIFICATE

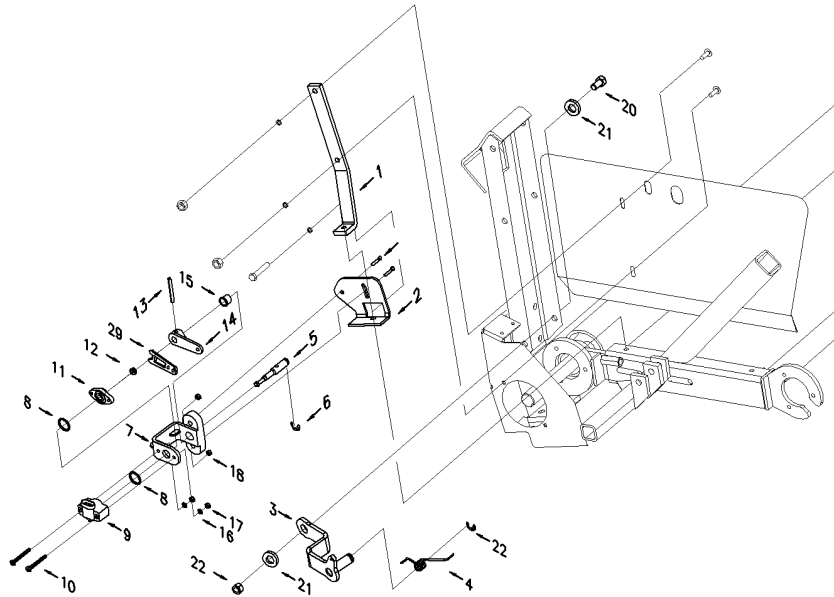
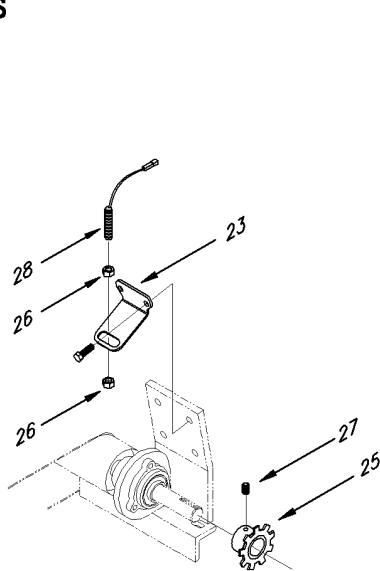
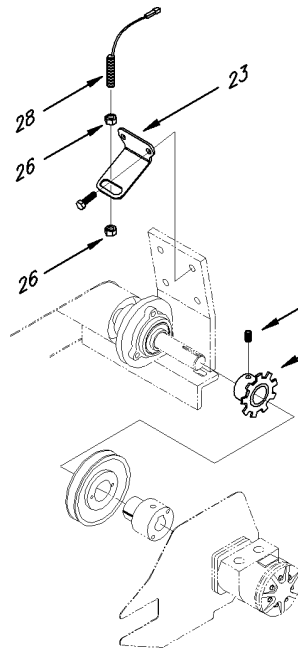
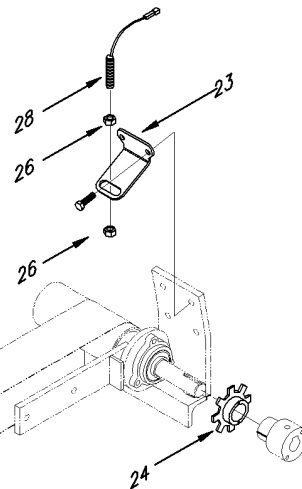


D00578

DECAL LOCATIONS

DECAL LOCATIONS

ITEM No.	QTY	PMF PART No.	DESCRIPTION
1	2	31-11132-02	DECAL DANGER HDR FALLING
2	1	31-11177-01	DECAL, 1300 BLACK
	1	31-11176-01	DECAL, 1500 BLACK (NOT SHOWN)
3	1	31-11132-03	DECAL DANGER BELT/CHAIN

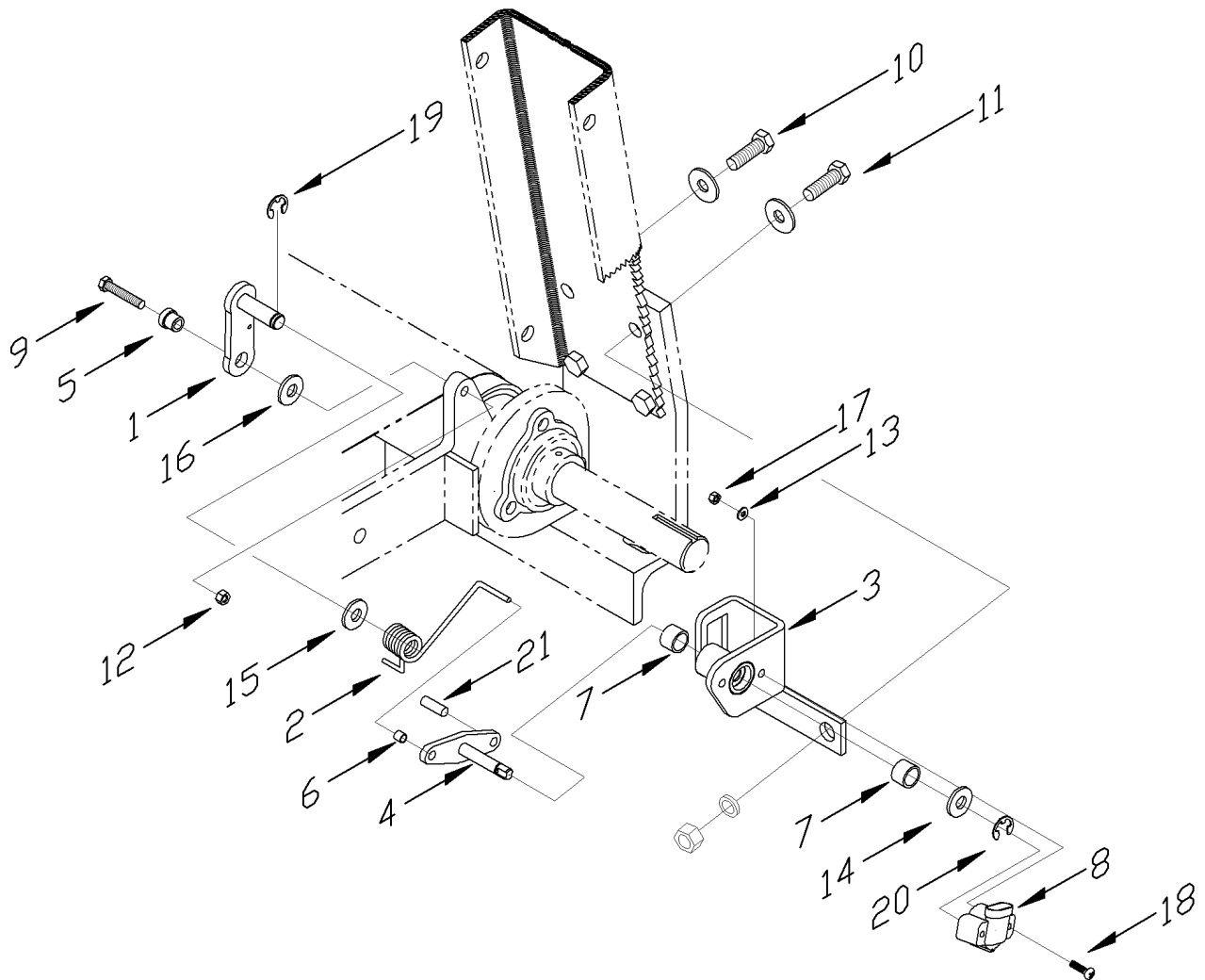
AHC**DAS****SWATHMASTER****RAKE-UP STANDARD MODEL****RAKE-UP MIRROR IMAGE MODEL**

D00624

**AUTOMATIC HEIGHT CONTROL / DIAL-A-SPEED
JOHN DEERE MODELS**

AUTOMATIC HEIGHT CONTROL / DIAL-A-SPEED

ITEM No.	QTY	PMF PART No.	DESCRIPTION
	1	01-12304-00	DAS/AHC JD 50/60 SER IV / 1300/1500 KIT
	1	01-12303-00	DAS JD 50/60 SER IV / 1300/1500 KIT
1	1	01-10503-03	WINDGUARD BRKT
2	1	01-12300-50	BRACKET, JD AHC
3	1	01-12300-62	SPRING ARM ASSY, AHHC, J.D.
4	1	01-12501-01	TORSION SPRING, HEIGHT CONT
5	1	31-11326-11	SHAFT-AHC POTENTIOMETER
6	1	31-11326-05	SNAP RING 1/2" INTERNAL DIA
7	1	31-11326-12	BRACKET-AHC POTENTIOMETER
8	2	31-11326-03	O-RING
9	1	31-11326-10	AHC POTENTIOMETER-SENSOR
10	2	31-51505-01	M5 X 45 PHIL BUTTON HD SCREW
11	1	31-11326-06	SEAL HOUSING-AHC POTENTIOME
12	1	31-11326-02	SEAL AHC POTENTIOMETER
13	1	31-11326-01	SPRING PIN, 7/32"x2"
14	1	31-11326-00	ARM, JD HEIGHT SENSOR
15	1	31-11326-04	GROMMET-AHC POTENTIOMETER
16	2	31-51305-01	WASHER, 5mm STD FLAT Gr A
17	2	31-51205-01	NUT M5x0.8, Gr A, PLATED
18	2	31-50231-02	NUT, 5/16 UNC UNITORQUE PLA
19	2	31-50131-06	5/16 X 1 1/4 UNC BOLT
20	1	31-50150-03	1/2 X 1 1/2 UNC BOLT
21	2	31-50350-04	1/2 SAE FLAT WASHER, PLATED
22	1	31-50250-05	1/2NC GRB UNITORQUE NUT PLT
23	1	01-12300-53	SENSOR MOUNT-R/U
24	1	01-12300-60	TARGET, RU, MI, 21 LOBE
25	1	01-10906-03	SPRKT, #35 X 24 T, 1 1/4 HU
26	2	31-50275-08	NUT JAM 3/4 UNF BARE
27	1	01-10910-01	1/4 X 1/4 X 1 1/4 KEY
28	1	31-11303-01	SENSOR, SPEED AH116104
29	1	01-12300-63	ARM, EXTENSION, J.D. AHHC
30	1	31-10921-01	CLAMP CABLE, UMPCO S325 DG1
31	4	31-50501-03	#14-1/2 SHEET METAL SCREW

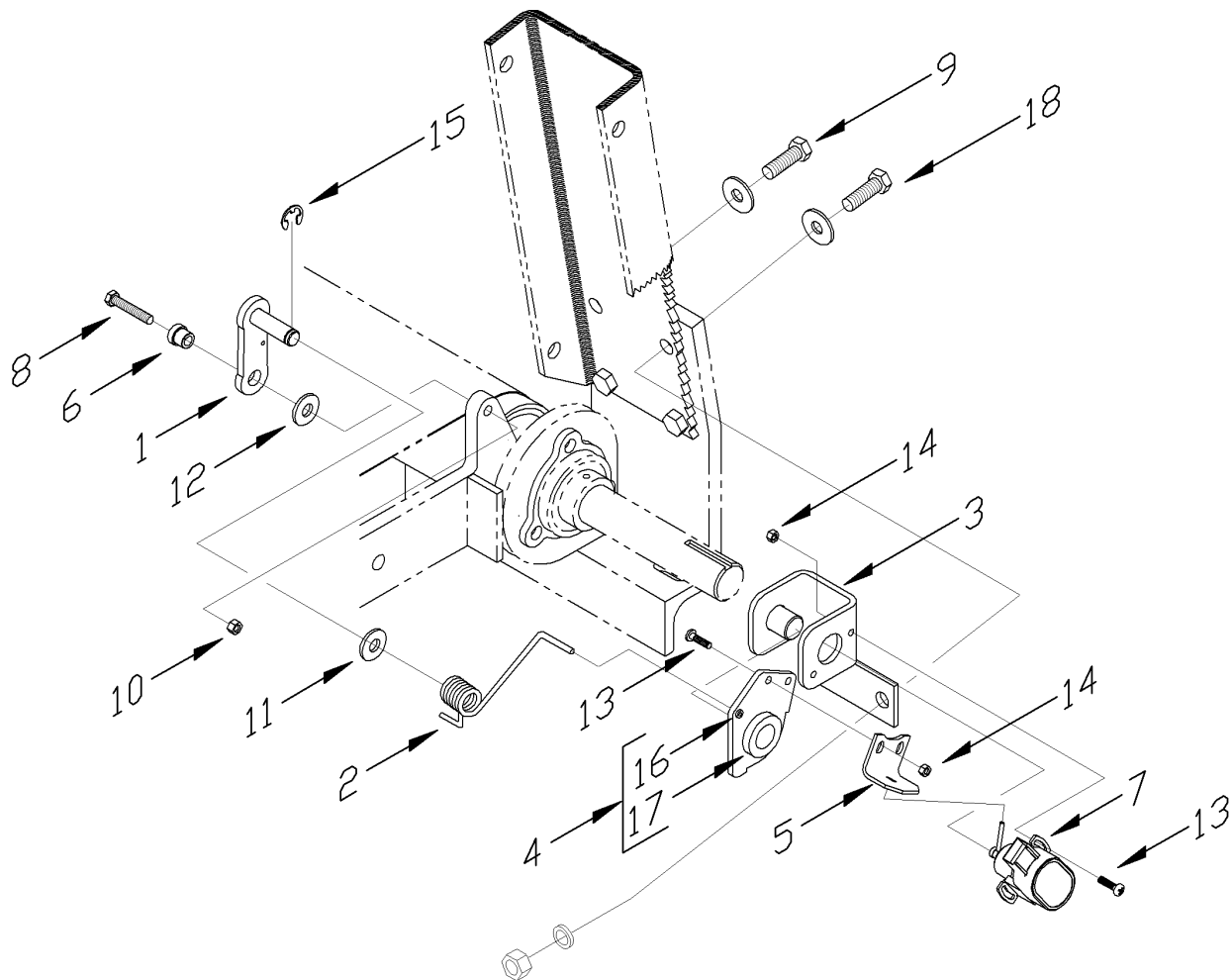


D00483

CASE AFX
ACTIVE HEADER HEIGHT CONTROL

ACTIVE HEADER HEIGHT CONTROL - CASE AFX

ITEM No.	QTY	PMF PART No.	DESCRIPTION
	1	01-12513-01	CNH AHHC KIT, 2016, FIELD INST
1	1	01-12500-01	SPRING MOUNT LEVER, PLATED
2	1	01-12501-01	TORSION SPRING, HEIGHT CONTROL
3	1	01-12507-01	MOUNT ASSEMBLY, CASE HT SENSOR
4	1	01-12508-01	ARM ASSEMBLY, CASE HT SENSOR
5	1	31-10215-01	BSHG, 5/16 ID X 1/2 OD X 3/8 L
6	1	31-10216-01	BSHG, 1/8 ID X 1/4 OD X 1/4 L
7	2	31-10217-01	BUSHING, 5/16" ID x 3/8 LG
8	1	31-11349-01	HEET HEIGHT CONTROL SENSOR, 2016
9	1	31-50131-06	5/16 X 1 1/4 UNC BOLT
10	1	31-50150-05	1/2 X 2 UNC BOLT
11	1	31-50150-07	1/2 X 2 1/2 UNC BOLT
12	1	31-50231-02	NUT, 5/16 UNC UNITORQUE PLATED
13	2	31-50319-01	FLAT WASH, #10 SAE
14	1	31-50331-04	FLAT WASH 5/16, PLTD (SPECIAL)
15	1	31-50350-04	1/2 SAE FLAT WASHER, PLATED
16	1	31-50350-06	WASH 7/8 OD X 17/32 ID X 18 GA
17	2	31-50510-04	NUT, NYLOCK, #10 UNC
18	2	31-50510-05	MACH SCREW, #10 UNC X 1-1/2 LG
19	1	31-50907-04	SNAP RING, EXT, RADIAL, 1/2"
20	1	31-50907-05	SNAP RING, E TYPE, R1200-31ZP
21	1	31-10602-14	ROLL PIN, 1/4 X 3/4, PLTD



D00376B

**NEW HOLLAND CR/CX
ACTIVE HEADER HEIGHT CONTROL**

ACTIVE HEADER HEIGHT CONTROL - NEWHOLLAND CR/CX

ITEM No.	QTY	PMF PART No.	DESCRIPTION
		01-12512-01	KIT, AHHC, CR/CX
1	1	01-12500-01	SPRING MOUNT LEVER
2	1	01-12501-01	TORSION SPRING, HEIGHT CONTROL
3	1	01-12502-01	SENSOR MOUNT ASSEMBLY
4	1	01-12503-01	SENSOR ARM
5	1	07-10321-00	BRKT- CNH HGHT CONTROL PAINTED
6	1	31-10215-01	BSHG, 5/16 ID X 1/2 OD X 3/8 L
7	1	31-11348-01	HEIGHT CONTROL SENSOR 76C
8	1	31-50131-06	5/16 X 1 1/4 UNC BOLT
9	1	31-50150-05	1/2 X 2 UNC BOLT
10	1	31-50231-02	NUT, 5/16 UNC UNITORQUE PLATED
11	1	31-50350-04	1/2 SAE FLAT WASHER, PLATED
12	1	31-50350-06	WASH 7/8 OD X 17/32 ID X 18 GA
13	4	31-50510-03	MACH SCREW, #10 UNC X 5/8, HEX
14	4	31-50510-04	NUT, NYLOCK, #10 UNC
15	1	31-50907-04	SNAP RING, EXT, RADIAL, 1/2"
16	1	31-10216-01	BSHG, 1/8 ID X 1/4 OD X 1/4 L
17	1	31-10214-01	BUSHING, SPLIT PLASTIC
18	1	31-50150-07	1/2 X 2 1/2 UNC BOLT

NOTES

NOTES