

Model 972 HARVEST HEADER

PARTS CATALOG

Model 972 Harvest Header PARTS CATALOG

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ABBREVIATIONS

L/H - left hand (Determined from Operator's position, facing forward.)

R/H - right hand

I.D. - inside diameter

O.D. - outside diameter

A/R - as required (quantity varies with header size)

REF - reference, part number called up elsewhere in catalog

SUB - Substitute (Revised design may be used to repair previous design when stock is depleted.)

NC - national coarse thread

NF - national fine thread

NOTE: Common hardware is not illustrated. Alphabetic references are used to designate position and description of these items. When ordering, be sure the complete and proper serial number is given.

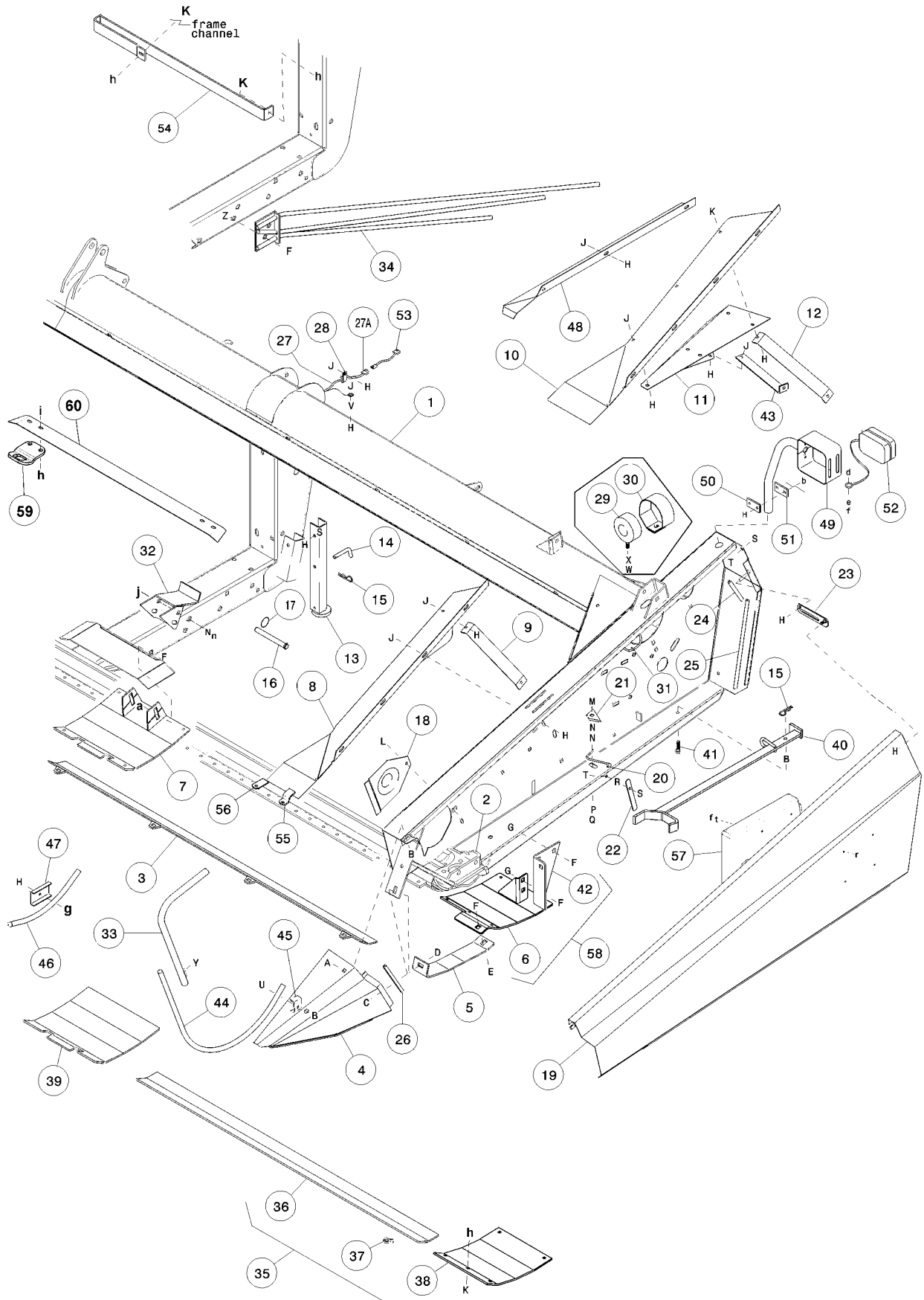
SERIAL NUMBER BREAKS

The side of the serial number on which the dash (-) appears determines whether the part is used "up to" or "after" the serial number given.

Example: -74924 Used on machines up to and including serial number 74924.
 74925- Used on machines including and after serial number 74925.

BOLDED PART NUMBERS INDICATE REVISIONS OR ADDITIONS SINCE LAST PRODUCTION YEAR.

MAIN FRAME, LIGHTS & ATTACHMENTS

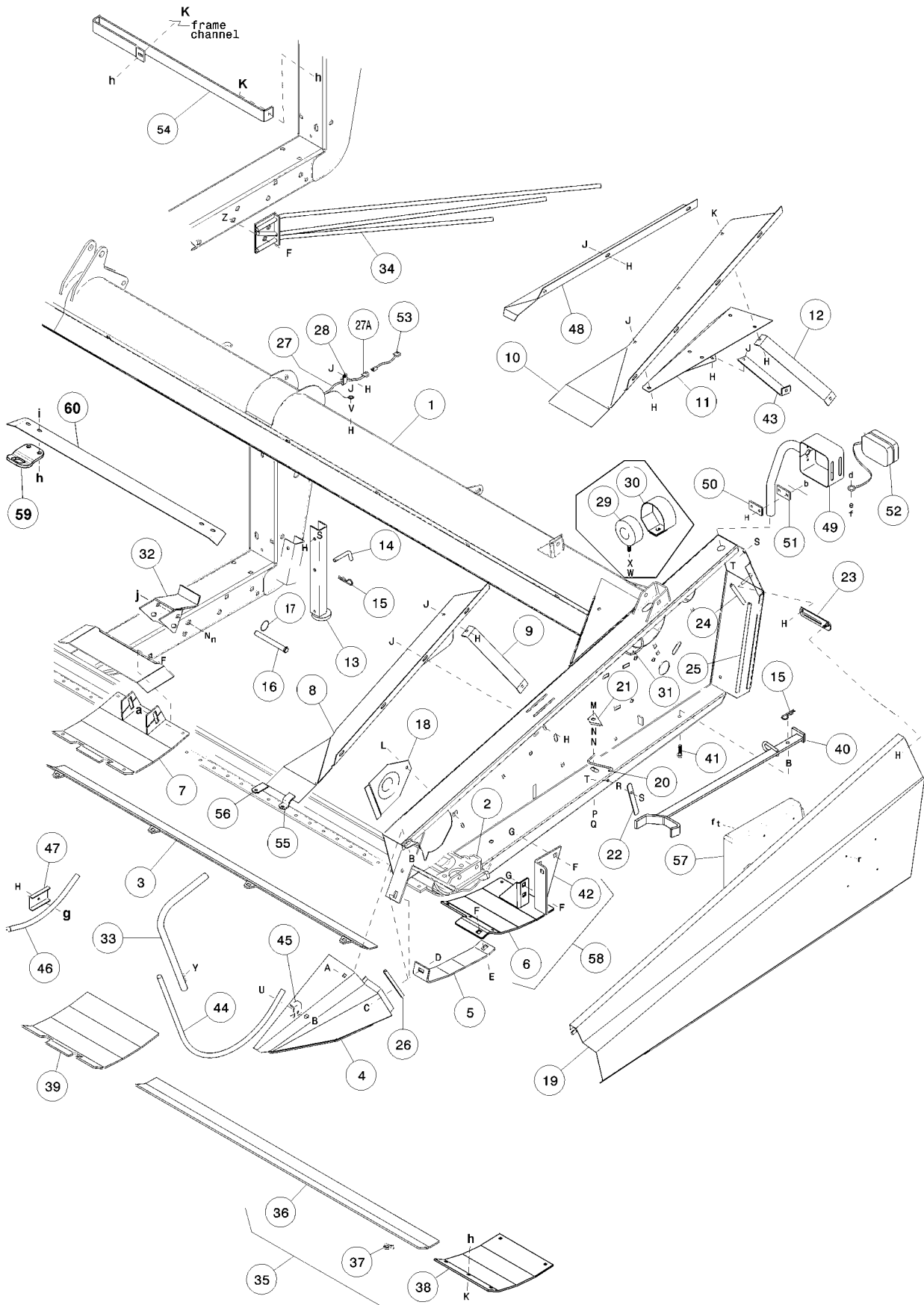


MAIN FRAME, LIGHTS & ATTACHMENTS

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	REF	FRAME - main, not serviced	1	
	113227	CUTTERBAR – repair piece, 1300 mm long (4.3 ft.) – all headers except as in Note 5	1	
2	113299	SUPPORT - drive box (welded), single sickle, see Note 3	1	
	113300	SUPPORT - left drive box (welded), double sickle, see Note 3	1	
	113301	SUPPORT - right drive box (welded), double sickle, see Note 3	1	
3	102413	PLATE - wear, 12' header left end	1	
		18' header: left and right ends	2	
		30' header: two at left and right ends (Optional)	4	
	117070	PLATE – wear, 12' header right end	1	
	102412	PLATE - wear, 15' to 36' windrower hdrs: center section (Optional for 30 & 36')	1	
		21' & 25' combine headers: center section	1	
		25' header: two inboard sections	2	
		36' header: two inboard sections at r/h end (Optional)	2	
	102411	PLATE - wear, 15' header: left and right ends	2	
		PLATE – wear, 36' header: right end (Optional)	1	
	102414	PLATE - wear, 21' header: left and right ends	2	
	113844	PLATE – wear, 36' header: two at left end (Optional)	2	
	102410	PLATE - wear, 25' header: left and right ends	2	
4	113094	DIVIDER – left (was 102581, see Note 1)	1	
	113395	DIVIDER - right, single sickle, with reflector (was 113078, see Note 1)	1	
	113402	DIVIDER - right, double sickle, with reflector (was 102583, see Note 1)	1	
5	102013	SHOE - skid	2	
6	102336	SHOE - skid, adjustable, left	1	
	102337	SHOE - skid, adjustable, right	1	
7	101920	SHOE - skid, header leg	2	
8	118144	DEFLECTOR - left, Combine Apps, approx. 7" wide @ cutterbar (see Note 2)	1	
	118156	DEFLECTOR - right, Combine Apps, approx. 7" wide @ cutterbar (see Note 2)	1	
9	102184	BRACE – for combine applications deflector, item 8	2	
10	118139	DEFLECTOR - left, Windrower Apps, approx. 9-1/2" wide @ cutterbar (see Note 2)	1	
	118155	DEFLECTOR - right, Windrower Apps, approx. 9-1/2" wide @ cutterbar (see Note 2)	1	
11	102181	EXTENSION – windrower applications deflector, left	1	-115999
	103381	EXTENSION - windrower applications deflector, left	1	116000-
	102182	EXTENSION - windrower applications deflector, right	1	-115999
	103382	EXTENSION - windrower applications deflector, right	1	116000-
12	102183	BRACE - for windrower applications deflector, item 10	1	
13	43648	STAND - header support	1	
14	13747	PIN - "L"	1	
15	13125	PIN - hair	2	
16	100765	PIN - clevis, 3/4 x 6-1/4 inch effective length	2	
17	118137	RING - split	2	
18	102509	SHIELD - wobble box, quantity 2 for double sickle	1	
19	102951	SHIELD - left end (see Note 4)	1	-115999
	158763	SHIELD - left end (was 103384, see Note 4)	1	116000-
	102332	SHIELD - right end, double sickle header (see Note 4)	1	-115999
	113066	SHIELD - right end, double sickle header, with reflector (see Note 4)	1	116000-
20	102173	SPRING - shield latch, quantity 2 for double sickle	1	
21	102180	SUPPORT - latch spring, quantity 2 for double sickle	1	
22	102489	HANDLE - shield latch, quantity 2 for double sickle	1	
23	47876	BAR - adjusting, left hand shield	1	
	47877	BAR - adjusting, right hand shield, double sickle header	1	
24	100586	EDGE TRIM - upper rear flange, quantity 2 for double sickle	1	
25	100588	EDGE TRIM - lower rear flange, left	1	
	102348	EDGE TRIM - lower rear flange, right, double sickle header	1	
26	101137	EDGE TRIM - left divider, quantity 2 for double sickle	1	

- NOTES:**
1. If replacing one piece divider/rod weldment, also order items 44 & 45.
 2. If replacing deflector with guard bolt mounting holes at front, also order item 55 or 56 (depending on hold-down type).
 3. Also required – 32926 Welding Jig – TO BE RETURNED TO MacDon.
 4. Left and right end shields (item 19) do not include rainbow or product I.D. decals.
 5. Cutterbar repair piece for 30' & 36' Combine Headers with Serial Number 153178 and up is 158278.

MAIN FRAME, LIGHTS & ATTACHMENTS

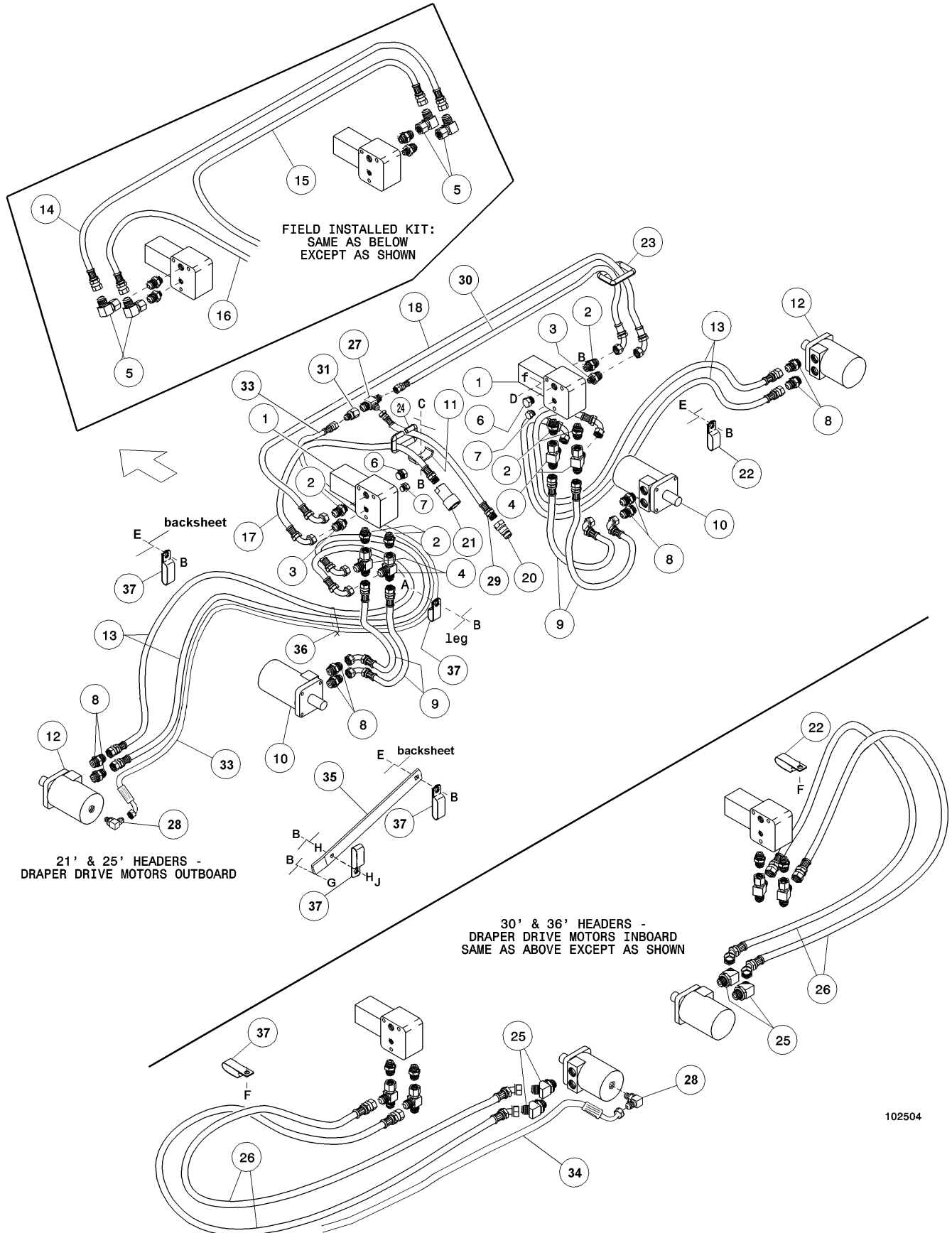


MAIN FRAME, LIGHTS & ATTACHMENTS

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER	
27	101064	HARNESS - wiring, 12', 15' & 18' header	1		
	101066	HARNESS - wiring, 21' & 25' header with manual deck shift	1		
	102260	HARNESS - wiring, 30' & 36' header with manual deck shift	1		
	101062	HARNESS - wiring, 21' & 25' header with hydraulic deck shift	1		
	102262	HARNESS - wiring, 30' & 36' header with hydraulic deck shift	1		
	101069	HARNESS - wiring, adapter for hydraulic deck shift field kit.....	1		
27A	31062	CONNECTOR KIT – 3 way, includes male and female plugs			
	112443	CONNECTOR KIT – 2 way, includes male and female plugs			
28	43848	HOLDER - harness, at left leg - windrower headers.....	1		
29	16539	LIGHT - amber.....	2	-124499	
30	43711	GUARD - light.....	2	-124499	
31	30542	CLIP - harness.....	2		
32	117036	ADAPTER - pocket for tractor leg, windrower applications (was 102428).....	2		
33	101301	EXTENSION - divider, tall crop (attachment)	2		
34	102848	ROD - forming, right (shown) – std. for 12' & 15' stub guard headers.....	1		
	102847	ROD - forming, left – std. for 12' & 15' stub guard headers.....	1		
35	B 2688	KIT - plastic wear strips & shoes (attach.), c/w hardware: 25' & smaller	1	see Note 1	
	B 2866	KIT - plastic wear strips (& shoes) (attach.), c/w hardware: 30' & 36'	1	see Note 1	
36	102964	WEAR STRIP - plastic.....	5		
37	102968	LUG - mounting, plastic wear strip.....	36		
38	102965	SHOE - plastic, outer	2		
39	102967	SHOE - plastic, header leg (attachment).....	2		
40	125042	TOOL – wrench / guard straightener (was 47879)	1		
41	103332	BOLT – special	1		
42	103400	SUPPORT – skid shoe, left	1		
	103401	SUPPORT – skid shoe, right	1		
43	103490	SUPPORT – windrower applications deflector	2		
44	113030	DIVIDER ROD – long	2		
45	113032	CLAMP – divider rod	2		
46	113090	DIVIDER ROD – short	2		
47	113320	CLAMP – divider rod storage (at R/H end sheet)	1		
48	113302	DEFLECTOR – L/H, 12' & 15' stub guard headers, approx. 3" wide @ cutterbar.....	1		
	113303	DEFLECTOR – R/H, 12' & 15' stub guard headers, approx. 3" wide @ cutterbar	1		
49	113471	SUPPORT – amber light, left.....	1		
	113473	SUPPORT – amber light, right.....	1		
50	113474	PLATE – steel, light support	2		
51	113475	PLATE – plastic, light support.....	2		
52	113511	LIGHT – amber, rectangular – includes M5 hardware.....	2		
		BULB – replacement #1156			
53	REF	HARNESS – wiring, extension piece, see combine adapter catalog.....	1		
54	113673	RACK – crop lifter storage, European headers only.....	1		
55	118142	RETAINER – deflector, with standard hold-down.....	2		
56	118141	RETAINER – deflector, with stub guard hold-down (not required with item 48)	2		
57	118234	CASE – manual storage, combine headers only	1		
58	B 2767	KIT – outer adjustable skid shoes, includes items 6, 42 and hardware.....	OPT	see Note 1	
59	153039	RETAINER – combine adapter feed pan, welded to header cutterbar	2	144177-	
60	158710	DEFLECTOR – feed pan retainer.....	1	144177-	
A	21868	BOLT - rnd hd, sht sq nk, 1/2 NC x 1"	V	30598	WASHER – lock, internal tooth, 3/8"
B	21383	NUT - serrated flange lock, 1/2 NC	W	6771	NUT - hex, 1/2 NF
C	21469	BOLT - rnd hd, sq nk, 1/2 NC x 1-1/2"	X	18638	WASHER - lock, 1/2 inch
D	50186	NUT - lock, smth flg, 1/2 NC dist thd	Y	21248	SETSCREW - sq hd, cup pt, 3/8 NC x 3/4"
E	18524	BOLT - rnd hd, sq nk, 5/8 NC x 2 inch	Z	18523	BOLT - rnd hd, sq nk, 5/8 NC x 1-1/2 inch
F	50225	NUT - lock, smth flg, 5/8 NC dist thd	a	117015	BOLT – rnd. hd. short sq. nk. 5/8 NC x 1"
G	103562	BOLT - rnd hd, sq nk, 5/8 NC x 1-1/4"	b	21478	BOLT - rnd hd, square neck, 3/8 x 2-1/2"
H	30228	NUT - lock, smth flg, 3/8 NC dist thd	d	21572	BOLT – hex head, 1/4 NC x 5/8 inch
J	21863	BOLT - rnd hd, sht sq nk, 3/8 NC x ¾"	e	113757	WASHER – lock, external tooth, 1/4 inch
K	19965	BOLT - rnd hd, sq nk, 3/8 NC x 1 inch	f	18724	NUT – lock, 1/4 NC distorted thread
L	30693	BOLT - flange head, 3/8 NC x 1/2 inch	g	50197	BOLT - carr, 3/8 NC x 1-3/4" w/ item 8 or 10
M	21594	BOLT - hex head, 5/8 NC x 1-1/2 inch		21484	BOLT - carr, 3/8 NC x 1-1/2" w/ item 48
N	18639	WASHER - lock, 5/8 inch	h	21452	NUT – serrated flange lock, 3/8 NC
P	18600	WASHER - flat, 21/32 inch I.D.	i	105137	SCREW – truss hd, Torx Sckt, 3/8 NC x 1/2"
Q	18666	NUT - lock, 5/8 NC distorted thread	j	117028	BOLT – rnd hd, sq nk, 5/8 NC x 6-1/2 inch
R	18637	WASHER - lock, 3/8 inch	n	18592	NUT – hex, 5/8 NC
S	21567	BOLT - hex head, 3/8 NC x 3/4 inch	r	30242	BOLT – rnd hd, sq nk, 1/4 NC x 5/8 inch
T	18669	NUT - lock, 3/8 NC distorted thread	t	18596	WASHER – flat, 9/32 inch I.D.
U	30515	BOLT – rnd hd, sq nk, 1/2 NC x 1-3/4"			

NOTE 1: For 973 style cutterbar poly and outer skid shoes, see pages 92, 93.

DRAPER DRIVE: HYDRAULIC DECK SHIFT

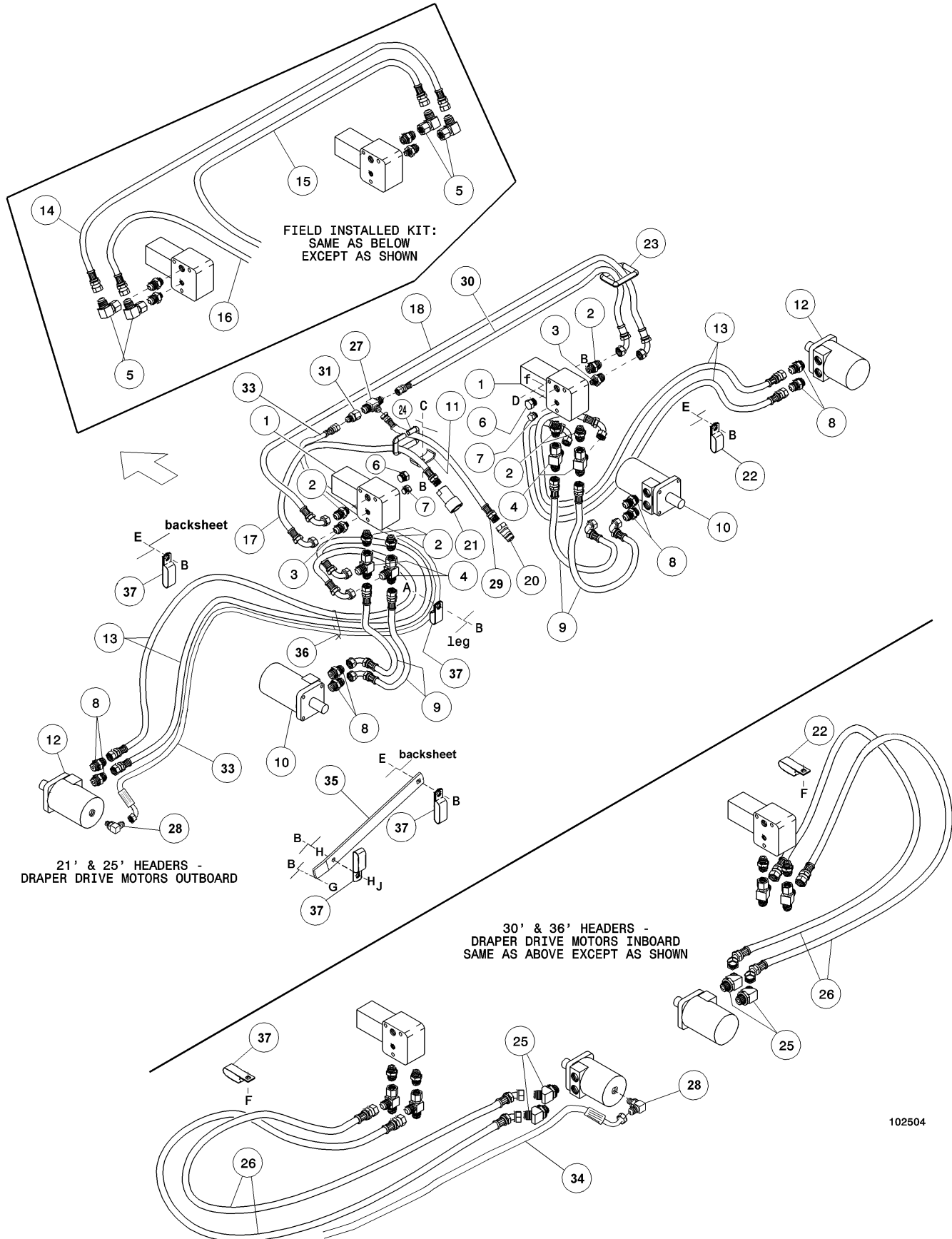


DRAPER DRIVE: HYDRAULIC DECK SHIFT

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
	B 2591	HYDRAULIC DECK SHIFT PACKAGE - field installed kit		
1	43155	VALVE - four-way.....	2	
	43156	COIL - for valve 43155.....	qty. per valve 1	
	43157	O-RING - for valve 43155.....	qty. per valve 2	
2	21747	FITTING - adapter, 5/8 tube x 3/4 O-ring.....	6	
	44209	O-RING - 3/4 inch		
3	30995	FITTING - adapter, 5/8 tube x 9/16 O-ring.....	2	
	50219	O-RING - 9/16 inch		
4	50102	FITTING - run tee, 5/8 tube male (2) x 5/8 tube swivel female.....	4	
5	30556	FITTING - 90° elbow, 5/8 tube male x 5/8 tube swivel female (field kit only).....	4	
6	30977	FITTING - plug, 3/4 O-ring.....	2	
	44209	O-RING - 3/4 inch		
7	30994	FITTING - plug, 9/16 O-ring.....	2	
	50219	O-RING - 9/16 inch		
8	30695	FITTING - adapter, 5/8 tube x 7/8 O-ring.....	see note (1)	
	44210	O-RING - 7/8 inch		
9	101028	HOSE - deck shift motor.....	4	
10	43907	MOTOR - deck shift, with key.....	2	
	2149	KEY - Woodruff, 1/4 x 1 inch - for hydraulic motor		
	123314	SEAL KIT - for hydraulic motor (was 101670)		
11	32225	HOLDER - hose (qty. 5 for Serial Number 115999 and below).....	1	
12	49526	MOTOR - draper drive, with key.....	2	-124499
	114319	MOTOR - draper drive, with key (was 101669).....	2	124500-
	2149	KEY - Woodruff, 1/4 x 1 inch - for hydraulic motor		
	123314	SEAL KIT - for hydraulic motor (was 101670)		
13	102442	HOSE - draper motor, 21' header.....	4	-115999
	103616	HOSE - draper motor, 21' header.....	4	116000-
	102441	HOSE - draper motor, 25' header.....	4	-115999
	103677	HOSE - draper motor, 25' header.....	4	116000-
14	REF	HOSE - see "Draper Drive: Manual Deck Shift", page 12 Ref. 8.....	1	
15	REF	HOSE - see "Draper Drive: Manual Deck Shift", page 12 Ref. 9.....	1	
16	REF	HOSE - see "Draper Drive: Manual Deck Shift", page 12 Ref. 7.....	1	
17	100988	HOSE - pressure to L/H 4-way valve.....	1	
18	102443	HOSE - L/H 4-way valve to R/H 4-way valve.....	1	
20	21855	COUPLER - male, 1/2 NPT.....	1	
21	21857	COUPLER - female, 1/2 NPT.....	1	
	50082	O-RING - for coupler 21857		
22	103738	CLIP - insulated, 2-hose: right hand side.....	see note (2)	116000-
23	113766	SEAL - edge trim.....	2	116000-
24	113767	SEAL - edge trim.....	1	116000-
25	50103	FITTING - 45° elbow, 5/8 tube x 7/8 O-ring, 30' & 36' headers.....	4	
	44210	O-RING - 7/8 inch		
26	103334	HOSE - draper motor, 30' & 36' headers.....	4	
27	30551	FITTING - union tee, 5/8 tube.....	1	138025-
28	50104	FITTING - male 90° elbow, 3/8 tube x 7/16 O-ring.....	1	138025-
	50223	O-RING - for 7/16 fitting		
29	49225	HOSE - hydraulic, return to male coupler.....	1	138025-
29/30	102444	HOSE - hydraulic, return from R/H 4 way valve to male coupler.....	1	-138024
30	118112	HOSE - hydraulic, return from R/H 4 way valve.....	1	138025-
31	118084	FITTING - reducing adapter, 5/8 tube x 3/8 tube.....	1	138025-
33	118087	HOSE - case drain, motors outboard, 21' header.....	1	138025-
	118089	HOSE - case drain, motors outboard, 25' header.....	1	138025-
34	118090	HOSE - case drain, motors inboard, 30' & 36' headers.....	1	138025-

NOTES: 1. Quantities for item 8: 21' & 25' = 8, 30' & 36' = 4
 2. Quantities for item 22: 21' = 3, 25' = 4, 30' = 4, 36' = 4

DRAPER DRIVE: HYDRAULIC DECK SHIFT



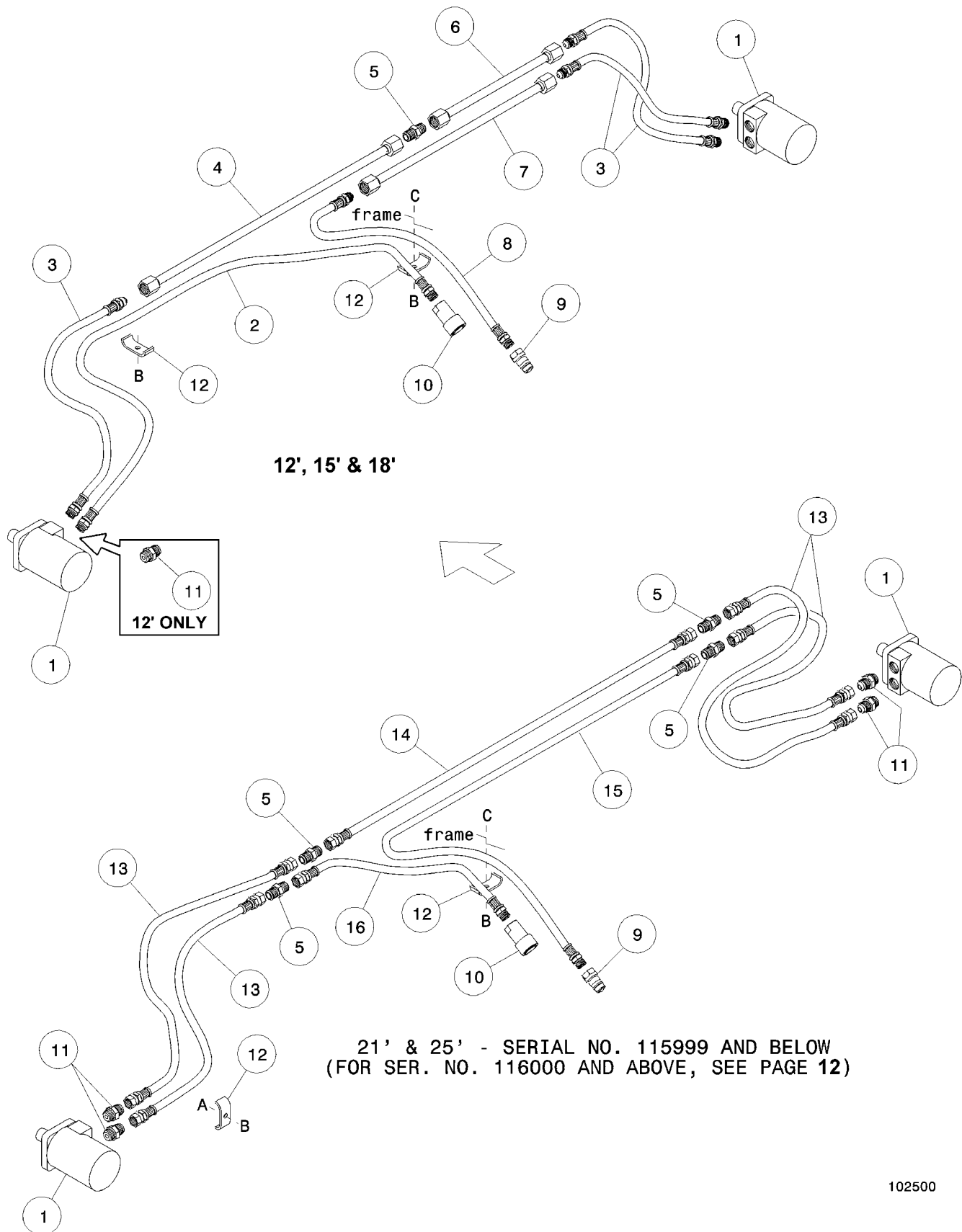
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DRAPER DRIVE: HYDRAULIC DECK SHIFT

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
35	118246	BAR – hose support, 21', 25' & 30' headers.....	1	138025-
36	21763	TIE – cable, 21' & 25' headers	1	138025-
37	50022	CLIP – insulated, three-hose: left hand side.....	see note (3)	138025-
A	21975	BOLT - flange head, 3/8 NC x 1 inch		
B	30228	NUT - lock, smooth flange, 3/8 NC distorted thread		
C	30853	BOLT - round head, square neck, 3/8 NC x 1-3/4 inch thread full length		
D	30307	BOLT - round head, square neck, 3/8 NC x 3 inch		
E	21863	BOLT - round head, short square neck, 3/8 NC x 3/4 inch		
F	101898	BOLT – hex head, 3/8 x 5/8 inch, thread forming		
G	21571	BOLT – hex head, 3/8 NC x 1/2 inch		
H	18598	WASHER – flat, 13/32 inch I.D.		
J	20077	BOLT – hex head, 3/8 NC x 1 inch		

NOTES: 3. Quantities for item 37: 21' = 4, 25' & 30' = 5, 36' = 4

DRAPER DRIVE: MANUAL DECK SHIFT



102500

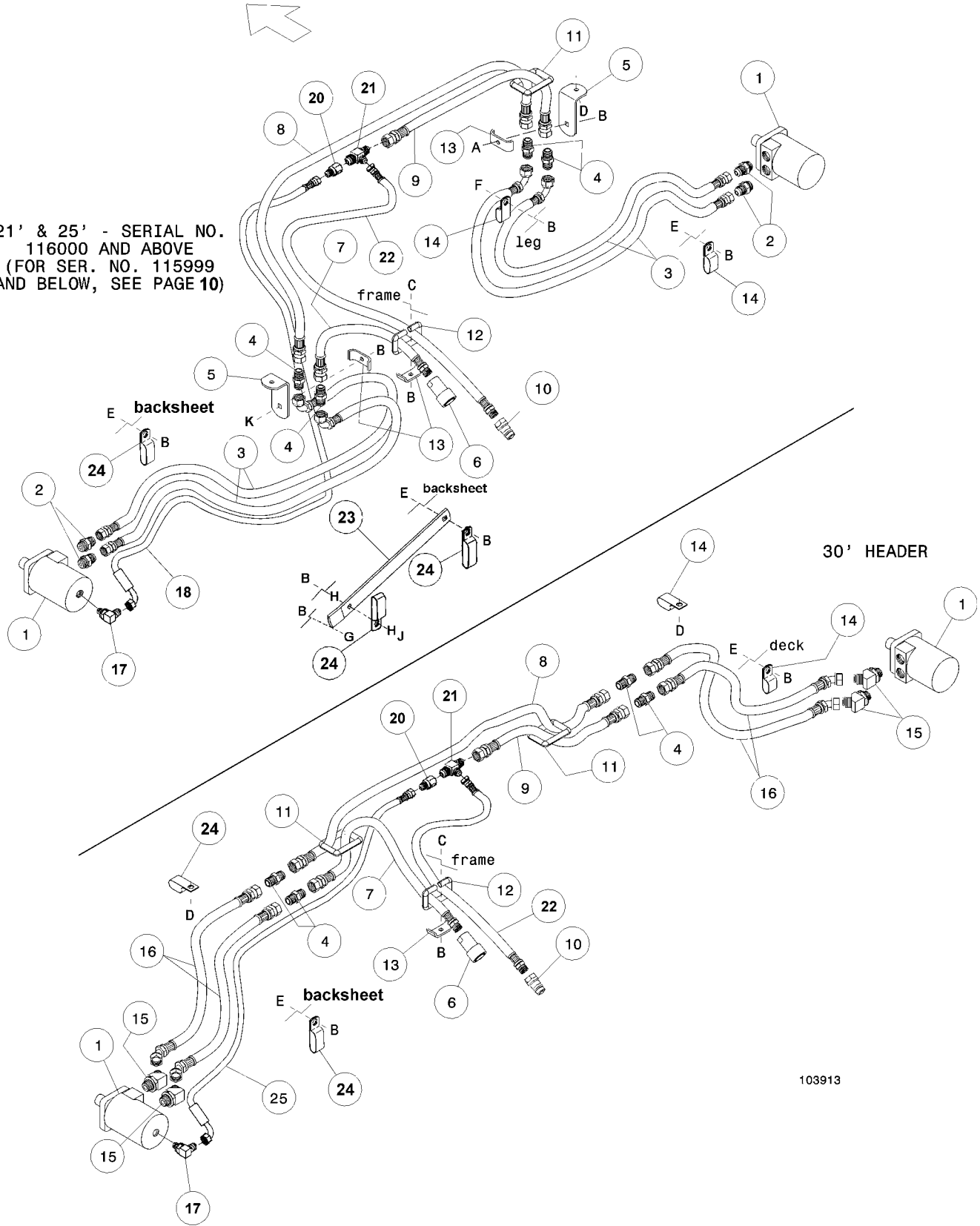
DRAPER DRIVE: MANUAL DECK SHIFT

REF	PART NUMBER	DESCRIPTION	QTY 12'/15'/18'/21'/25'	SERIAL NUMBER
1	49526	MOTOR - draper drive, with key	2	-124499
	114319	MOTOR - draper drive, with key (was 101669)	2	124500-
	2149	KEY - Woodruff, 1/4 x 1 inch - for hydraulic motor		
	123314	SEAL KIT - for hydraulic motor (was 101670)		
2	49225	HOSE - pressure to left motor, 12' header	1	
	43622	HOSE - pressure to left motor, 15' header	1	
	113769	HOSE - pressure to left motor, 18' header	1	
3	102257	HOSE - draper motor, 12', 15' & 18' header	3	
4	118274	LINE - from left motor, 12' header	1	
	101119	LINE - from left motor, 15' header	1	
	101036	LINE - from left motor, 18' header	1	
5	30558	FITTING - union, 5/8 tube.....	0 / 0 / 1 / 4 / 4	
6	101120	LINE - extension, 18' header	1	
7	43671	LINE - from right motor, 12' header	1	
	101122	LINE - from right motor, 15' header	1	
	101036	LINE - from right motor, 18' header	1	
8	44191	HOSE - return, 12', 15' & 18' header	1	
9	21855	COUPLER - male, 1/2 NPT	1	
10	21857	COUPLER - female, 1/2 NPT	1	
	50082	O-RING - for coupler 21857		
11	30695	FITTING - adapter, 5/8 tube x 7/8 O-ring.....	1 / 0 / 0 / 4 / 4	
	44210	O-RING - for fitting 30695		
12	32225	HOLDER - hose.....	5 / 5 / 7 / 7 / 7	
13	102442	HOSE - draper motor, 21' header.....	4	-115999
	102441	HOSE - draper motor, 25' header.....	4	-115999
14	102437	HOSE - from left motor, 21' & 25' header	1	
15	102439	HOSE - return from right motor, 21' & 25' header.....	1	
16	102455	HOSE - pressure to left motor, 21' & 25' header	1	
A	19966	BOLT - round head, square neck, 3/8 NC x 1-1/4 inch		
B	30228	NUT - lock, smooth flange, 3/8 NC distorted thread		
C	30853	BOLT - round head, square neck, 3/8 NC x 1-3/4 inch thread full length		

NOTE: For 21' & 25' Headers with Serial Number 116000 and up, see page 12 and 13.

DRAPER DRIVE: MANUAL DECK SHIFT

21' & 25' - SERIAL NO.
116000 AND ABOVE
(FOR SER. NO. 115999
AND BELOW, SEE PAGE 10)



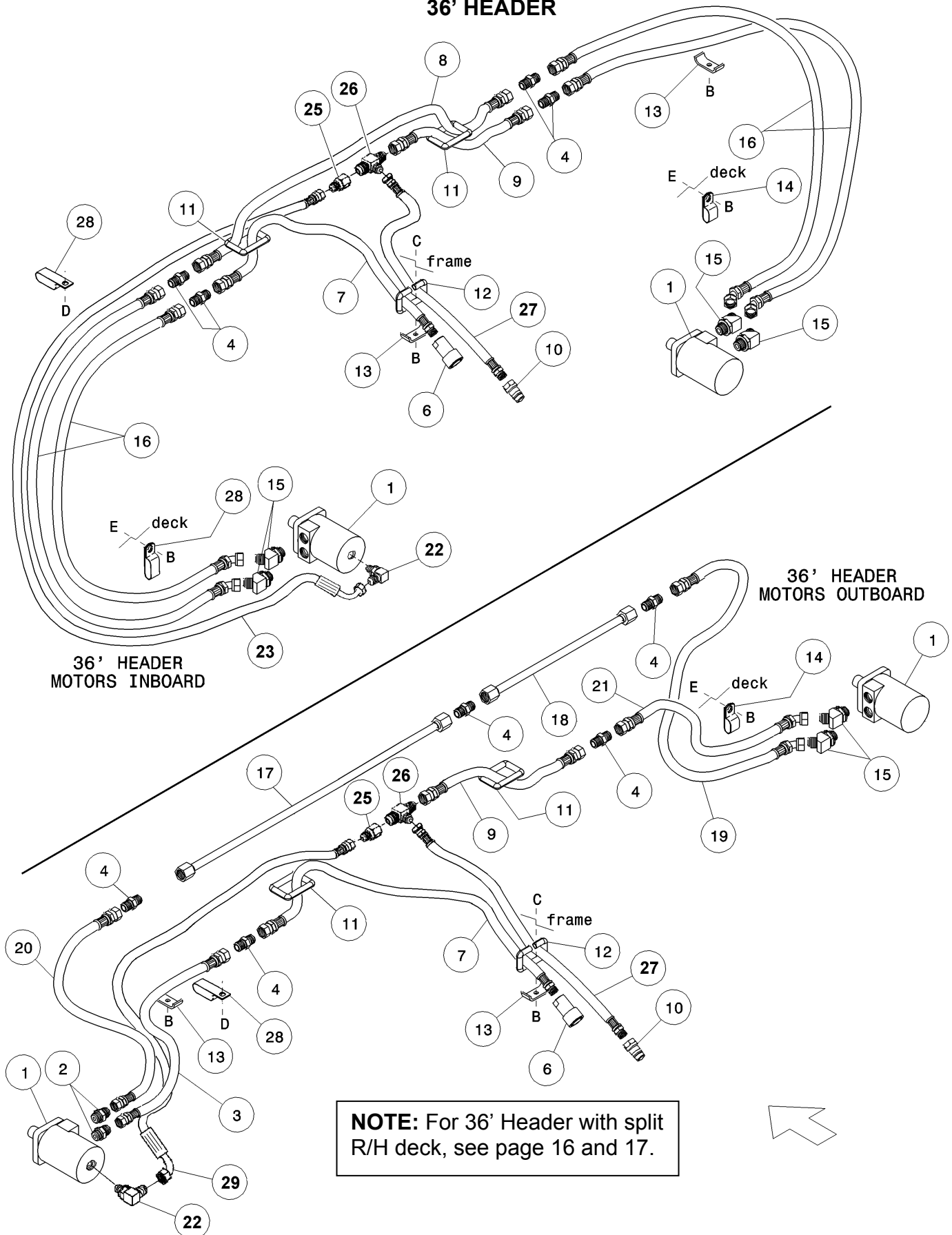
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DRAPER DRIVE: MANUAL DECK SHIFT
21', 25' & 30' - Serial No. 116000 and above

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	49526	MOTOR - draper drive, with key	2	-124499
	114319	MOTOR - draper drive, with key (was 101669)	2	124500-
	2149	KEY - Woodruff, 1/4 x 1 inch - for hydraulic motor		
	123314	SEAL KIT - for hydraulic motor (was 101670)		
2	30695	FITTING - adapter, 5/8 tube x 7/8 O-ring, 21' & 25' header.....	4	
	44210	O-RING - for 7/8 O-ring fitting		
3	103616	HOSE - draper motor, 21' header.....	4	
	103677	HOSE - draper motor, 25' header.....	4	
4	30558	FITTING - union, 5/8 tube.....	4	
5	103654	ANGLE - support	2	
6	21857	COUPLER - female, 1/2 NPT	1	
	50082	O-RING - for coupler 21857		
7	102455	HOSE - pressure to left motor	1	
8	102437	HOSE - from left motor	1	
9	102439	HOSE - return from right motor to male coupler	1	-138024
	118086	HOSE - return from right motor.....	1	138025-
10	21855	COUPLER - male, 1/2 NPT	1	
11	113766	SEAL - edge trim	2	
12	113767	SEAL - edge trim	1	
13	32225	HOLDER - hose (qty. 1 for 30').....	3	
14	103738	CLIP - insulated, two-hose: right hand side	see note (1)	
15	50103	FITTING - 45° elbow, 5/8 tube x 7/8 O-ring, 30' header	4	
	44210	O-RING - for 7/8 O-ring fitting		
16	103334	HOSE - draper motor, 30' header	4	
17	50104	FITTING - male 90° elbow, 3/8 tube x 7/16 O-ring	1	138025-
	50223	O-RING - for 7/16 fitting		
18	118087	HOSE - case drain, 21' header	1	138025-
	118089	HOSE - case drain, 25' header	1	138025-
20	118084	FITTING - reducing adapter, 5/8 tube x 3/8 tube.....	1	138025-
21	30551	FITTING - union tee, 5/8 tube	1	138025-
22	49225	HOSE - return, to male coupler (for Ser. No. -138024, see item 9)	1	138025-
23	118246	BAR - hose support, 21' & 25' headers	1	138025-
24	50022	CLIP - insulated, three-hose: left hand side.....	see note (2)	138025-
25	118090	HOSE - case drain, 30' header	1	138025-
A	50197	BOLT - round head, square neck, 3/8 NC x 1-3/4 inch		
B	30228	NUT - lock, smooth flange, 3/8 NC distorted thread		
C	30853	BOLT - round head, square neck, 3/8 NC x 1-3/4 inch thread full length		
D	101898	BOLT - hex head, 3/8 x 5/8 thread forming		
E	21863	BOLT - round head, short square neck, 3/8 NC x 3/4 inch		
F	21975	BOLT - flange head, 3/8 NC x 1 inch		
G	21571	BOLT - hex head, 3/8 NC x 1/2 inch		
H	18598	WASHER - flat, sae 13/32 inch I.D.		
J	20077	BOLT - hex head, 3/8 NC x 1 inch		
K	21470	BOLT - round head, square neck, 3/8 NC x 2 inch		

NOTES: 1. Quantities for item 14: 21' = 3, 25' = 4, 30' motors out = 3, 30' motors in = 4
2. Quantities for item 24: 21' = 4, 25' = 5, 30' motors out = 4, 30' motors in = 5

DRAPER DRIVE: MANUAL DECK SHIFT 36' HEADER

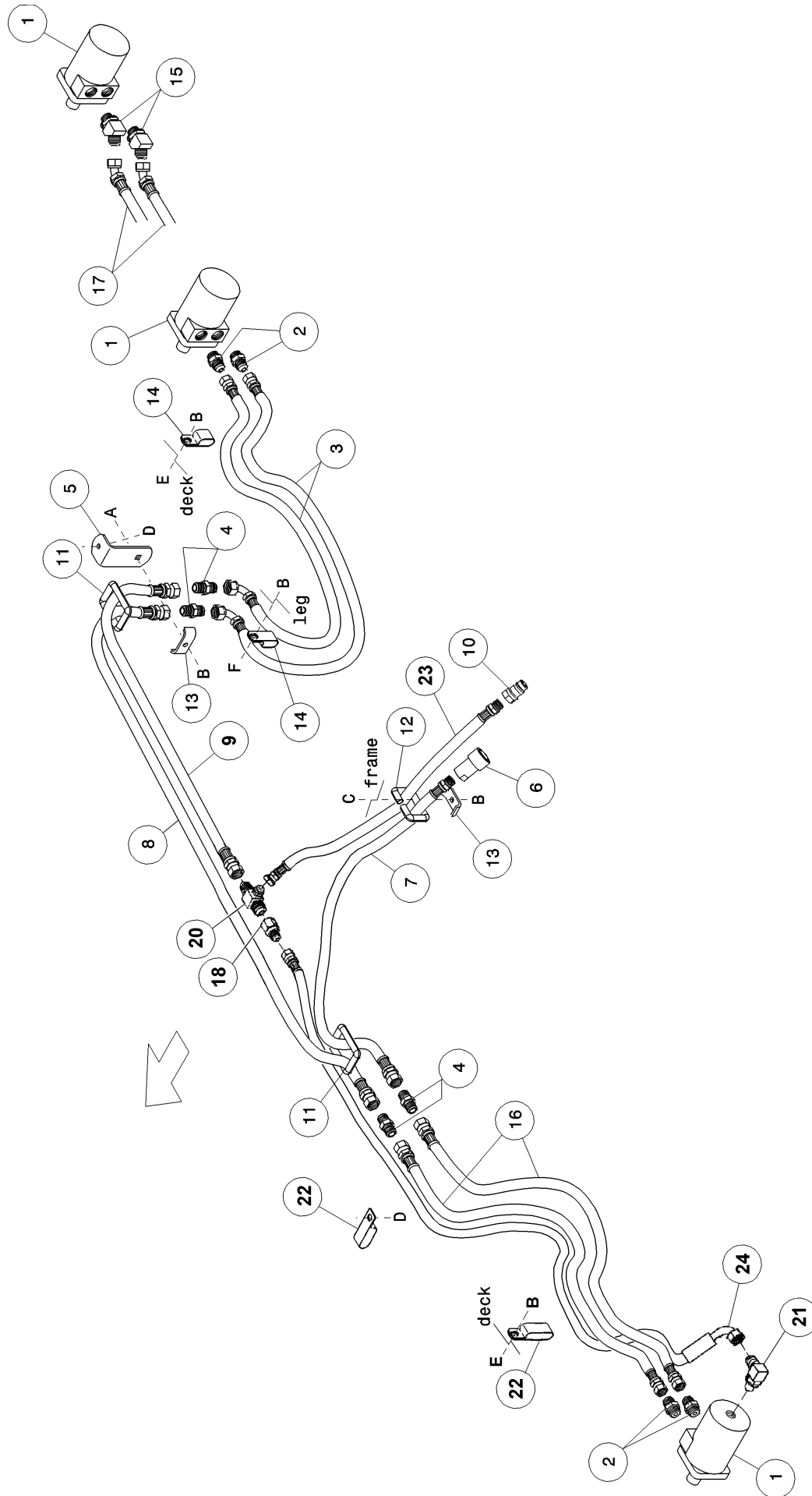


DRAPER DRIVE: MANUAL DECK SHIFT 36' HEADER

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	114319	MOTOR - draper drive, with key (was 101669)	2	
	2149	KEY - woodruff, 1/4 x 1 inch - for hydraulic motor		
	123314	SEAL KIT - for hydraulic motor (was 101670)		
2	30695	FITTING - adapter, 5/8 tube x 7/8 O-ring, L/H outboard motor.....	2	
	44210	O-RING - for 7/8 O-ring fitting		
3	102599	HOSE - pressure to left outboard draper motor	1	
4	30558	FITTING - union, 5/8 tube (qty. 4 with motors inboard)	5	
6	21857	COUPLER - female, 1/2 NPT	1	
	50082	O-RING - for coupler 21857		
7	102455	HOSE - pressure to left motor	1	
8	102437	HOSE - from left inboard motor	1	
9	102439	HOSE - return from right motor to male coupler	1	-138024
	118086	HOSE - return from right motor	1	138025-
10	21855	COUPLER - male, 1/2 NPT	1	
11	113766	SEAL - edge trim	2	
12	113767	SEAL - edge trim	1	
13	32225	HOLDER - hose (qty. 2 with motors inboard)	6	
14	103738	CLIP - insulated, two-hose: right hand side	3	
15	50103	FITTING - 45° elbow, 5/8 tube x 7/8 O-ring (qty. 4 with motors inboard)	2	
	44210	O-RING - for 7/8 O-ring fitting		
16	103334	HOSE - inboard draper motors	4	
17	43667	LINE - hydraulic, left side	1	
18	101119	LINE - hydraulic, right side	1	
19	113594	HOSE - pressure to right outboard motor	1	
20	102594	HOSE - from left outboard motor	1	
21	113592	HOSE - return from right outboard motor	1	
22	50104	FITTING - male 90° elbow, 3/8 tube x 7/16 O-ring	1	138025-
	50223	O-RING - for 7/16 fitting		
23	118090	HOSE - case drain, 36' header, motors inboard	1	138025-
25	118084	FITTING - reducing adapter, 5/8 tube x 3/8 tube	1	138025-
26	30551	FITTING - union tee, 5/8 tube	1	138025-
27	49225	HOSE - return to male coupler (for Ser. No. -138024, see item 9)	1	138025-
28	50022	CLIP - insulated, three-hose: left hand side	see note (1)	138025-
29	118091	HOSE - case drain, 36' header, motors outboard	1	138025-
B	30228	NUT - lock, smooth flange, 3/8 NC distorted thread		
C	30853	BOLT - round head, square neck, 3/8 NC x 1-3/4 inch thread full length		
D	101898	BOLT - hex head, 3/8 x 5/8 thread forming		
E	21863	BOLT - round head, square neck, 3/8 NC x 3/4 inch		

NOTES: 1. Quantities for item 28: 36' motors in = 4, 36' motors out = 2.

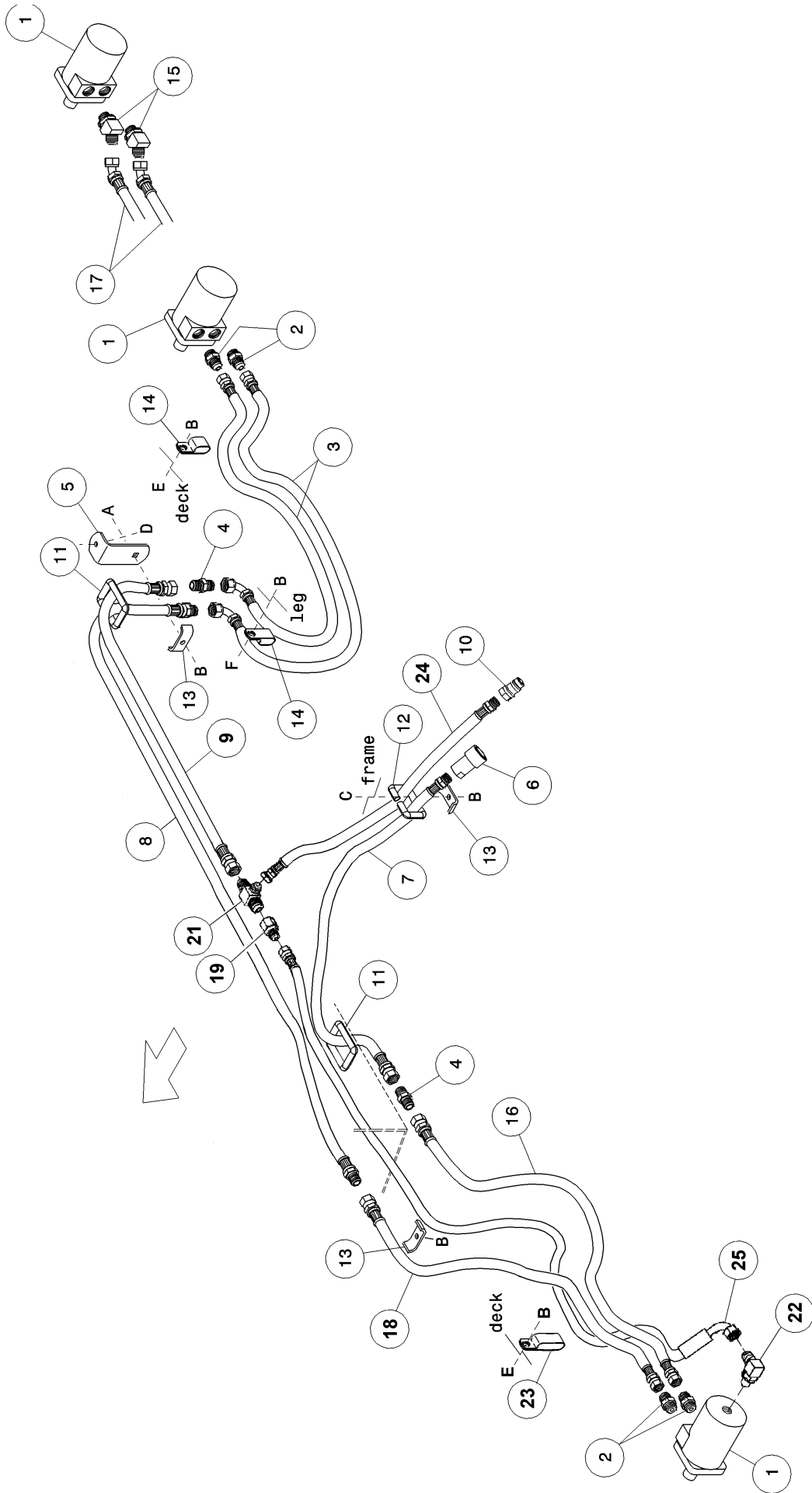
**DRAPER DRIVE: MANUAL DECK SHIFT
36' SPLIT R/H DECK HEADER
FACTORY CONFIGURED**



DRAPER DRIVE: MANUAL DECK SHIFT
36' SPLIT R/H DECK HEADER – FACTORY CONFIGURED

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	114319	MOTOR - draper drive, with key (was 101669)	3	
	2149	KEY - Woodruff, 1/4 x 1 inch - for hydraulic motor		
	123314	SEAL KIT - for hydraulic motor (was 101670)		
2	30695	FITTING - adapter, 5/8 tube x 7/8 O-ring.....	4	
	44210	O-RING - for 7/8 O-ring fitting		
3	103677	HOSE – right inboard draper motor	2	
4	30558	FITTING - union, 5/8 tube.....	4	
5	103654	ANGLE - support	1	
6	21857	COUPLER - female, 1/2 NPT	1	
	50082	O-RING - for coupler 21857		
7	102455	HOSE - pressure to left motor	1	
8	102437	HOSE - from left motor	1	
9	102439	HOSE - return from right inboard motor to male coupler	1	-138024
	118086	HOSE – return from right inboard motor.....	1	138025-
10	21855	COUPLER - male, 1/2 NPT	1	
11	113766	SEAL – edge trim	2	
12	113767	SEAL – edge trim	1	
13	32225	HOLDER – hose.....	2	
14	103738	CLIP – insulated, two-hose: right hand side	3	
15	50103	FITTING - 45° elbow, 5/8 tube x 7/8 O-ring.....	2	
	44210	O-RING - for 7/8 O-ring fitting		
16	102599	HOSE – left draper motor	2	
17	101917	HOSE – right outboard draper motor.....	2	
		See Reel Drive Hydraulics: 36' 3-Deck Header for continuation of hydraulic routing for R/H outboard draper motor.		
18	118084	FITTING – reducing adapter, 5/8 tube x 3/8 tube	1	138025-
20	30551	FITTING – union tee, 5/8 tube	1	138025-
21	50104	FITTING – male 90° elbow, 3/8 tube x 7/16 O-ring	1	138025-
	50223	O-RING – for 7/16 fitting		
22	50022	CLIP – insulated, three-hose: left hand side.....	3	138025-
23	49225	HOSE – return to male coupler (for Ser. No. –138024, see item 9)	1	138025-
24	118091	HOSE – case drain	1	138025-
A	50197	BOLT - round head, square neck, 3/8 NC x 1-3/4 inch		
B	30228	NUT - lock, smooth flange, 3/8 NC distorted thread		
C	30853	BOLT - round head, square neck, 3/8 NC x 1-3/4 inch thread full length		
D	101898	BOLT - hex head, 3/8 x 5/8 thread forming		
E	21863	BOLT - round head, short square neck, 3/8 NC x 3/4 inch		
F	21975	BOLT – flange head, 3/8 NC x 1 inch		

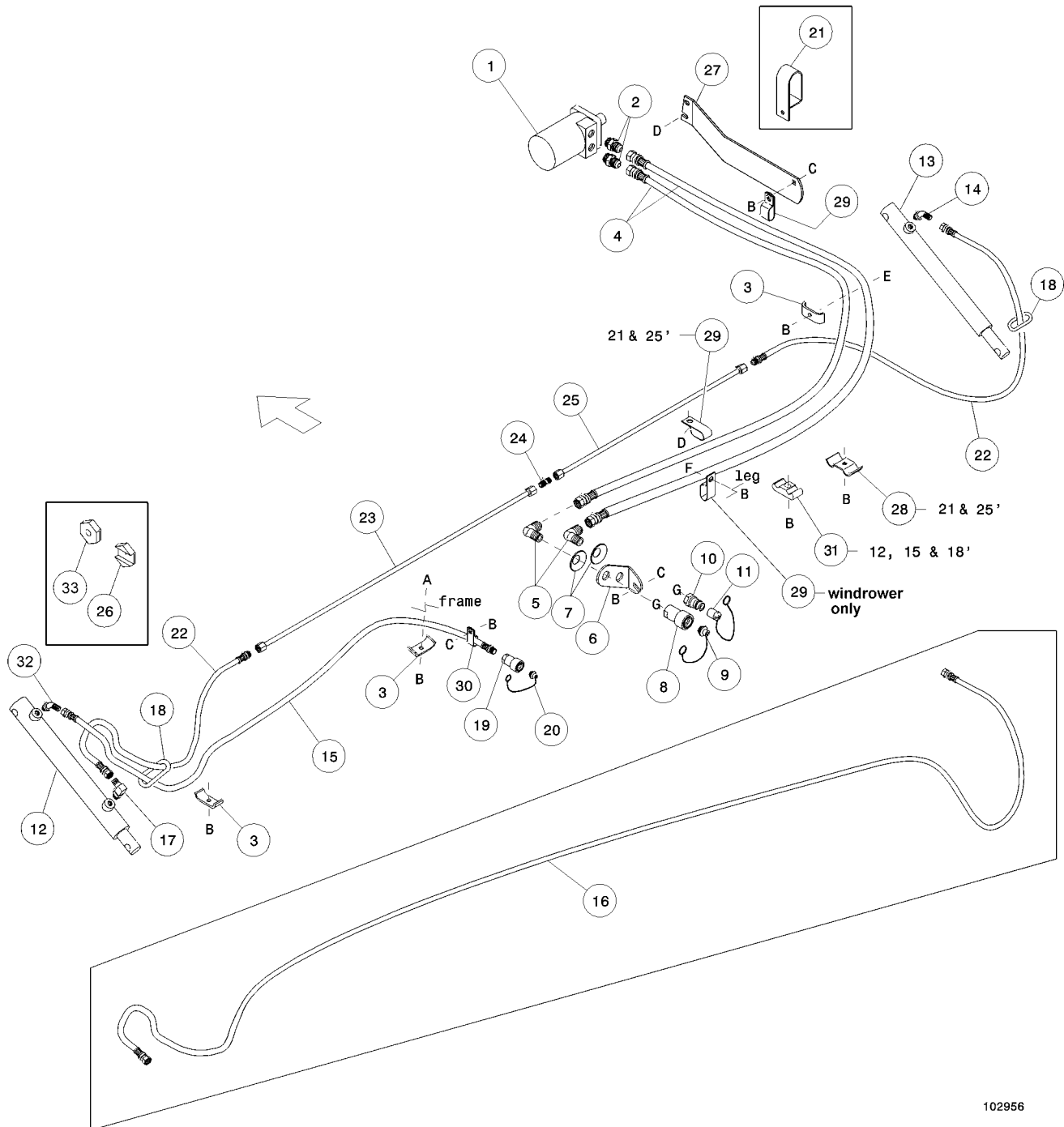
**DRAPER DRIVE: MANUAL DECK SHIFT
36' SPLIT R/H DECK HEADER
FIELD INSTALLED KIT**



DRAPER DRIVE: MANUAL DECK SHIFT
36' SPLIT R/H DECK HEADER – FIELD INSTALLED KIT

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	114319	MOTOR - draper drive, with key (was 101669)	3	
	2149	KEY - Woodruff, 1/4 x 1 inch - for hydraulic motor		
	123314	SEAL KIT - for hydraulic motor (was 101670)		
2	30695	FITTING - adapter, 5/8 tube x 7/8 O-ring.....	4	
	44210	O-RING - for 7/8 O-ring fitting		
3	103677	HOSE – right inboard draper motor	2	
4	30558	FITTING - union, 5/8 tube.....	2	
5	103654	ANGLE - support	1	
6	21857	COUPLER - female, 1/2 NPT	1	
	50082	O-RING - for coupler 21857		
7	102455	HOSE - pressure to left motor	1	
8	37786	HOSE - from left motor	1	
9	102439	HOSE - return from right inboard motor to male coupler	1	-138024
	118086	HOSE – return from right inboard motor.....	1	138025-
10	21855	COUPLER - male, 1/2 NPT	1	
11	113766	SEAL – edge trim	2	
12	113767	SEAL – edge trim	1	
13	32225	HOLDER – hose.....	4	
14	103738	CLIP – insulated, two-hose: right hand side	3	
15	50103	FITTING - 45° elbow, 5/8 tube x 7/8 O-ring.....	2	
	44210	O-RING - for 7/8 O-ring fitting		
16	102599	HOSE – pressure to left draper motor	1	
17	REF	See Reel Drive Hydraulics: 36' 3-Deck Header for continuation of hydraulic routing for R/H outboard draper motor.		
18	102594	HOSE – from left draper motor	1	
19	118084	FITTING – reducing adapter, 5/8 tube x 3/8 tube.....	1	138025-
21	30551	FITTING – union tee, 5/8 tube	1	138025-
22	50104	FITTING – male 90° elbow, 3/8 tube x 7/16 O-ring	1	138025-
	50223	O-RING – for 7/16 fitting		
23	50022	CLIP – insulated, three-hose: left hand side.....	3	138025-
24	49225	HOSE – return to male coupler (for Ser. No. –138024, see item 9)	1	138025-
25	118091	HOSE – case drain	1	138025-
A	50197	BOLT - round head, square neck, 3/8 NC x 1-3/4 inch		
B	30228	NUT - lock, smooth flange, 3/8 NC distorted thread		
C	30853	BOLT - round head, square neck, 3/8 NC x 1-3/4 inch thread full length		
D	101898	BOLT - hex head, 3/8 x 5/8 thread forming		
E	21863	BOLT - round head, short square neck, 3/8 NC x 3/4 inch		
F	21975	BOLT – flange head, 3/8 NC x 1 inch		

2-ARM REEL LIFT & REEL DRIVE HYDRAULICS



102956

2-ARM REEL LIFT & REEL DRIVE HYDRAULICS

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	43011	MOTOR - reel drive, with key	1	
	2149	KEY - Woodruff, 1/4 x 1 inch, for hydraulic motor		
	123314	SEAL KIT - for hydraulic motor (was 101670)		
2	30695	FITTING - adapter, 7/8 O-ring x 5/8 tube	2	
	44210	O-RING - for 7/8 fitting		
3	32225	HOLDER - hose 12' = 3 / 15', 18', 21' & 25' = 4		
4	37133	HOSE - reel drive, 12' (was 102594).....	2	
	113414	HOSE - reel drive, 15' (was 102437).....	2	
	113415	HOSE - reel drive, 18' (was 102598).....	2	
	113416	HOSE - reel drive, 21' (was 102599).....	2	
	113417	HOSE - reel drive, 25' (was 102600).....	2	
5	30553	FITTING - elbow, 90° - 5/8 tube x 1/2 NPT	2	
6	113333	SUPPORT - reel drive couplers (windrower orientation shown)	1	
7	45153	WASHER - formed	2	
8	21857	COUPLER - female, 1/2 NPT	1	
	50082	O-RING - for coupler 21857		
9	21858	PLUG - dust, for female coupler.....	1	
10	21855	COUPLER - male, 1/2 NPT	1	
11	21856	CAP - dust, for male coupler	1	
12	129525	CYLINDER - double acting, reel lift, see note 4	1	
	21494	SEAL KIT - for older cylinder, see note 3.....	1	
	118157	SEAL KIT - for newer cylinder, see note 3	1	
	43802	PISTON - for master cylinder (also order proper Seal Kit).....	1	
13	29168	CYLINDER - single acting, reel lift	1	
	21495	SEAL KIT - for cylinder 29168		
14	30284	FITTING - elbow, 45° - 3/8 tube x 9/16 O-ring (SN 166695 and below, qty = 2)	1	
	50219	O-RING - for 9/16 fitting		
15	103003	HOSE - pressure to double acting cylinder (barrel end port), 12'.....	1	
	103004	HOSE - pressure to double acting cylinder (barrel end port), 15'.....	1	
	100994	HOSE - pressure to double acting cylinder (barrel end port), 18'.....	1	
	100996	HOSE - pressure to double acting cylinder (barrel end port), 21'.....	1	
	100997	HOSE - pressure to double acting cylinder (barrel end port), 25'.....	1	
16	100990	HOSE - double acting to single acting, 12' (see note 1).....	1	-115999
	100991	HOSE - double acting to single acting, 15' (see note 1).....	1	-115999
	100992	HOSE - double acting to single acting, 18' (see note 1).....	1	-115999
	43894	HOSE - double acting to single acting, 21' (see note 1).....	1	-115999
	102656	HOSE - double acting to single acting, 25' (see note 1).....	1	-115999
17	30282	FITTING - elbow, 90° - 3/8 tube x 9/16 O-ring.....	1	-166695
	50219	O-RING - for 9/16 fitting		
	30283	FITTING - elbow, 90° - 3/8 tube x 3/4 O-ring	1	166696-
	44209	O-RING - for 3/4 fitting		
18	42634	CONDUIT - hose protector.....	2	
19	30442	COUPLER - female, 1/4 NPT - 12', 15' & 18' (others see note 2)	1	
	50083	O-RING - for coupler 30442		
20	21876	PLUG - dust, for 1/4 NPT coupler - 12', 15' & 18' (others see note 2)	1	
21	102650	GUIDE - reel drive hoses	1	-115999

NOTES:

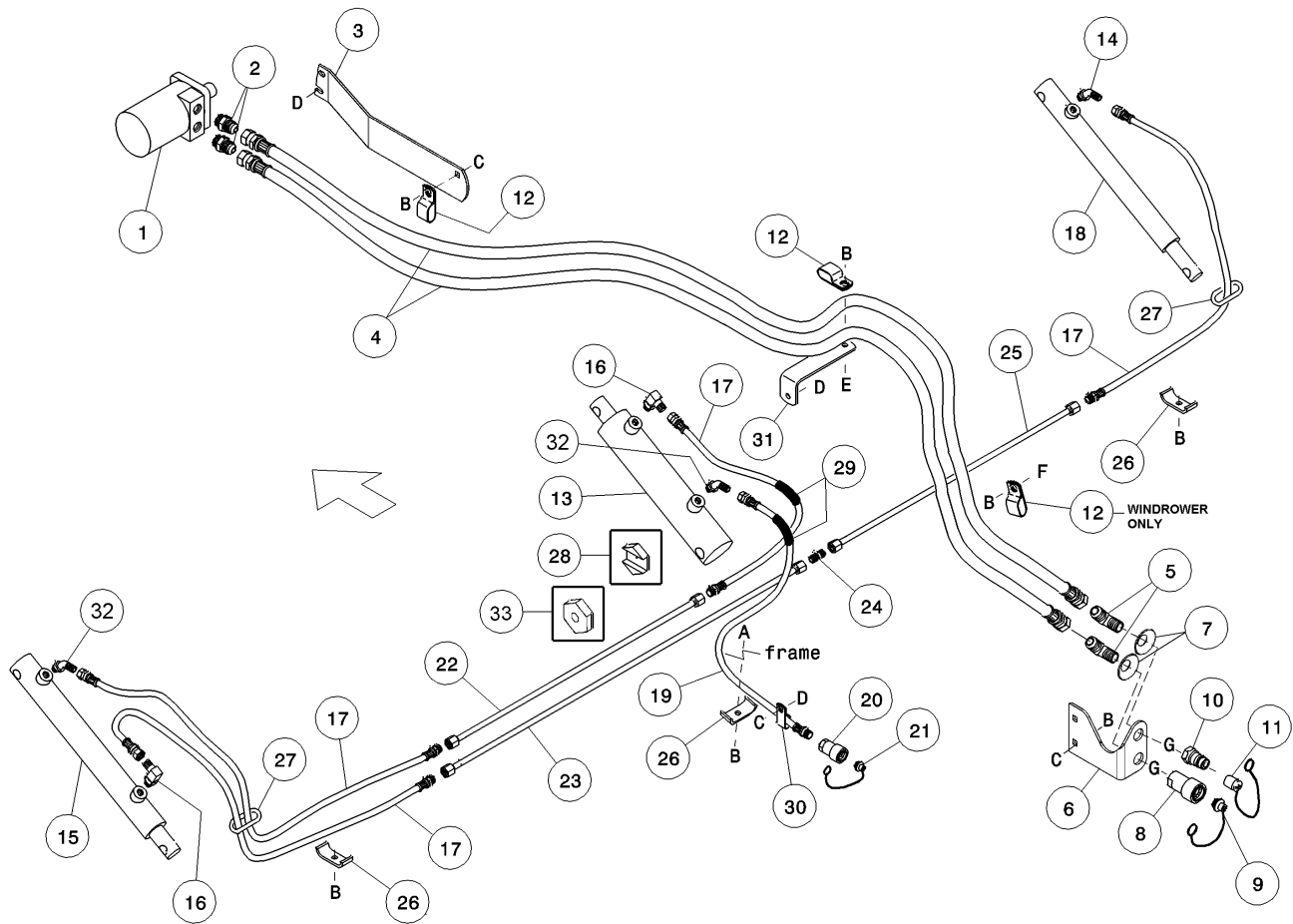
- To replace item 16 (long hose between reel lift cylinders) with short hoses and steel lines, order items 22 to 25. Be sure to order to suit header size.
- Reel lift couplers will vary according to application. In windrower applications couplers are as shown. See 871 Combine Adapter Parts Catalog for different combine completion packages.
- When ordering seal kit for double-acting cylinder (item 12), determine which kit you need as follows: Newer cylinders are identified by an ID sticker marked with the part no. If your cylinder has this ID sticker, order seal kit 118157. If there is no ID sticker, order seal kit 21494.
- For units with serial # 166695 and below, when replacing master reel lift cylinder (item 12), also order 3/4 O-ring fittings kit 129530.

2-ARM REEL LIFT & REEL DRIVE HYDRAULICS

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
22	103392	HOSE - from double acting & to single acting	2	116000-
23	41906	LINE - hydraulic, 12' (single line)	1	116000-
	103391	LINE - hydraulic, 15' (single line), 25' left side	1	116000-
	43665	LINE - hydraulic, 18' (single line)	1	116000-
	103583	LINE - hydraulic, 21' (single line)	1	116000-
24	30375	FITTING - union, 3/8 tube, 25'	1	116000-
25	41906	LINE - hydraulic, 25' right side	1	116000-
26	16568	RESTRICTOR – flow (to slow reel lift & drop rate, install in top port of item 12) ...	1	-166695
27	103398	BAR – hose support	1	116000-
28	103685	HOLDER – hose	21' = 2, 25' = 3	116000-
29	103738	CLIP – insulated	see note (1)	116000-
30	43848	HOLDER – hose/harness, windrower headers	1	
31	37167	HOLDER – plastic, 12', 15' & 18' headers	2	
32	135354	FITTING – elbow, 45° - 3/8 tube x 3/4 O-ring	1	166696-
	44209	O-RING – for 3/4 fitting		
33	117361	RESTRICTOR – lift/drop rate 2.5 mm orifice (as supplied)	1	166696-
	117362	RESTRICTOR – lift/drop rate 1.5 mm orifice (slow lift/drop rate in windrower app.)	1	166696-
A	19966	BOLT - round head, square neck, 3/8 NC x 1-1/4 inch		
B	30228	NUT - lock, smooth flange, 3/8 NC distorted thread		
C	21863	BOLT - round head, short square neck, 3/8 NC x 3/4 inch		
D	101898	BOLT - hex head, 3/8 x 5/8 thread rolling		
E	21484	BOLT – round head, square neck, 3/8 x 1-1/2 inch		
F	21975	BOLT – hex head, 3/8 NC x 1 inch		
G	18602	WASHER – flat, 15/16 I.D. (as required)		

NOTES: 1. Quantities for item 29: 12', 15' & 18' = 2
21' & 25' = 2 for combine, 3 for windrower

3-ARM REEL LIFT & REEL DRIVE HYDRAULICS

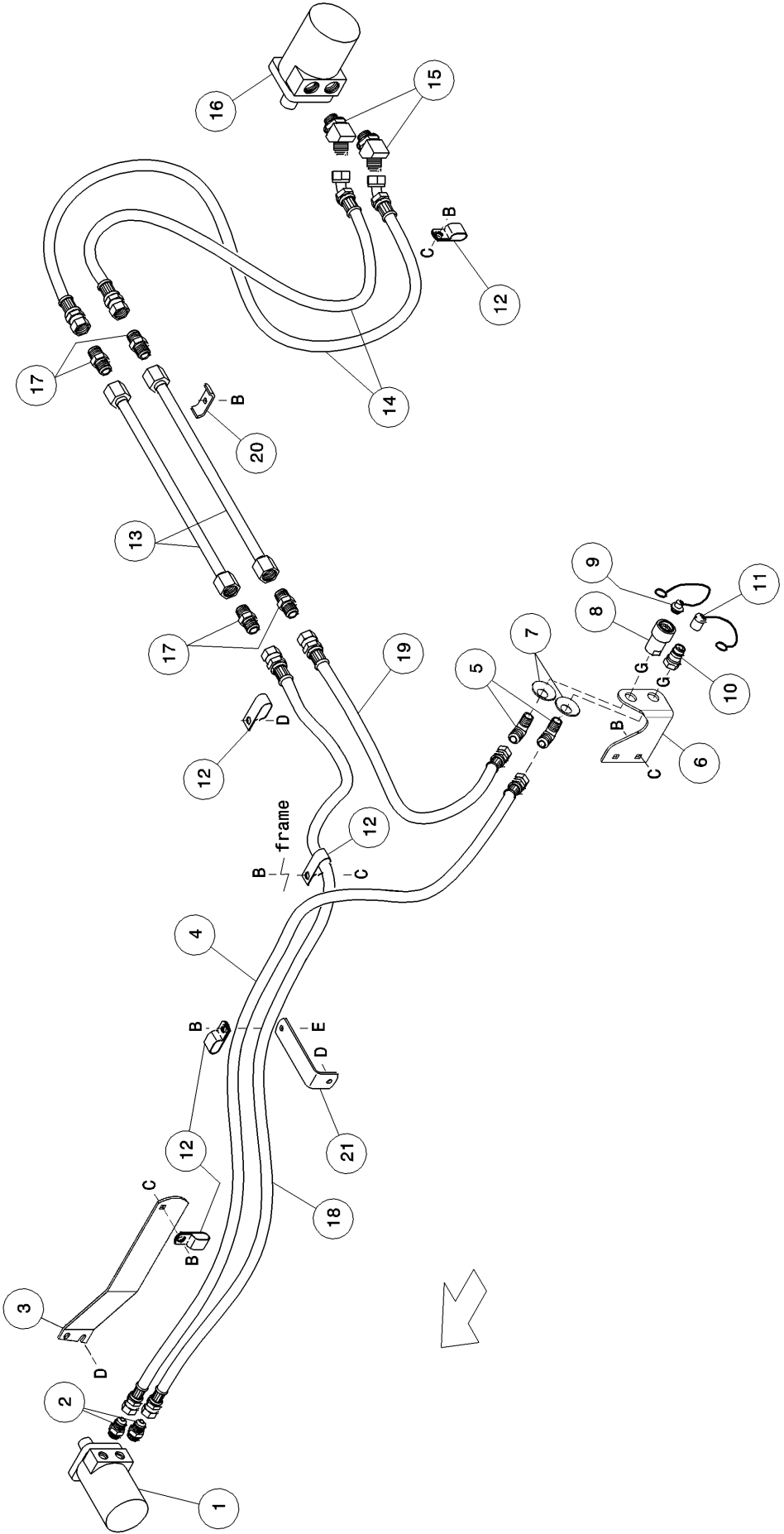


3-ARM REEL LIFT & REEL DRIVE HYDRAULICS

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	43011	MOTOR - reel drive, with key	1	
	2149	KEY - Woodruff, 1/4 x 1 inch, for hydraulic motor		
	123314	SEAL KIT - for hydraulic motor (was 101670)		
2	30695	FITTING - adapter, 7/8 O-ring x 5/8 tube	2	
	44210	O-RING - for 7/8 fitting		
3	103398	BAR - hose support	1	
4	102437	HOSE - reel drive (was 37133)	2	
5	30553	FITTING - elbow, 90° - 5/8 tube x 1/2 NPT	2	
6	102707	SUPPORT - reel drive couplers (combine orientation shown)	1	
7	45153	WASHER - formed	2	
8	21857	COUPLER - female, 1/2 NPT	1	
	50082	O-RING - for coupler 21857		
9	21858	PLUG - dust, for female coupler	1	
10	21855	COUPLER - male, 1/2 NPT	1	
11	21856	CAP - dust, for male coupler	1	
12	103738	CLIP - insulated (qty. 3 for windrower header)	2	
13	32415	CYLINDER - double acting, center reel lift	1	-124499
	129524	CYLINDER - double acting, center reel lift, see Note 3	1	
	32416	SEAL KIT - for older cylinder, see Note 2		
	113835	SEAL KIT - for newer cylinder, see Note 2		
	118474	PISTON - for newer cylinder (also order proper Seal Kit)		
14	30284	FITTING - elbow, 45° - 3/8 tube x 9/16 O-ring (SN 166695 and below, qty = 3)	1	
	50219	O-RING - for 9/16 fitting		
15	129525	CYLINDER - double acting, L/H reel lift, see Note 3	1	
	21494	SEAL KIT - for older cylinder, see Note 2		
	118157	SEAL KIT - for newer cylinder, see Note 2		
	43802	PISTON - for cylinder 29169, 113798 or 118337 (also order proper Seal Kit)		
16	30282	FITTING - elbow, 90° - 3/8 tube x 9/16 O-ring	2	-166695
	50219	O-RING - for 9/16 fitting		
	30283	FITTING - elbow, 90° - 3/8 tube x 3/4 O-ring	2	166696-
	44209	O-RING - for 3/4 fitting		
17	103392	HOSE - from double acting & to single acting	4	
18	29168	CYLINDER - single acting, R/H reel lift	1	
	21495	SEAL KIT - for cylinder 29168		
19	47133	HOSE - pressure to center cylinder (bottom port)	1	
20	30442	COUPLER - female, 1/4 NPT - windrower (combine see note 1)	1	
	50083	O-RING - for coupler 30442		
21	21876	PLUG - dust, for 1/4 NPT coupler - windrower (combine see note 1)	1	
22	103391	LINE - hydraulic, center cylinder to left cylinder - 30'	1	
	113071	LINE - hydraulic, center cylinder to left cylinder - 36'	1	
23	43665	LINE - hydraulic, 30' left side	1	
	103583	LINE - hydraulic, 36' left side	1	
24	30375	FITTING - union, 3/8 tube	1	
25	103391	LINE - hydraulic, 30' right side	1	
	43665	LINE - hydraulic, 36' right side	1	
26	32225	HOLDER - hose	3	
27	42634	CONDUIT - hose protector	2	
28	16568	RESTRICTOR - flow (to slow reel lift & drop rate, install in bottom port of item 13)	1	-166695
29	37881	CONDUIT - hose protector	2	
30	43848	HOLDER - hose/harness, windrower headers	1	
31	113846	GUIDE - hose (was 113599)	1	
32	135354	FITTING - elbow, 45° - 3/8 tube x 3/4 O-ring	2	166696-
	44209	O-RING - for 3/4 fitting		
33	117361	RESTRICTOR - lift/drop rate 2.5 mm orifice (as supplied)	1	166696-
	117362	RESTRICTOR - lift/drop rate 1.5 mm orifice (to slow lift/drop rate in windrower app.)	1	166696-
A	19966	BOLT - rnd hd, sq nk, 3/8 NC x 1-1/4 inch	E 21821	BOLT - flange head, 3/8 x 3/4 inch
B	30228	NUT - lock, smth flng, 3/8 NC dist thd	F 21975	BOLT - hex head, 3/8 NC x 1 inch
C	21863	BOLT - rnd hd, sht sq nk, 3/8 NC x 3/4 inch	G 18602	WASHER - flat, 15/16" ID (as required)
D	101898	BOLT - hex head, 3/8 x 5/8 thread rolling		

- NOTES:
1. Reel lift couplers will vary according to application. In windrower applications couplers are as shown. See Combine Adapter Parts Catalog for different combine completion packages. For 873 Combine Adapter order 135195 fitting.
 2. When ordering seal kits, determine which kit you need as follows: Newer cylinders, item 13 and item 15 are identified by an ID sticker marked with their part no. If your cylinder has this ID sticker, order seal kit 113835 (item 13) or 118157 (item 15). If there is no ID sticker, order seal kit 32416 (item 13) or 21494 (item 15).
 3. For units with serial # 166695 and below, when replacing reel lift cylinders item 13 or 15, also order 3/4 O-ring fittings kit 129530.

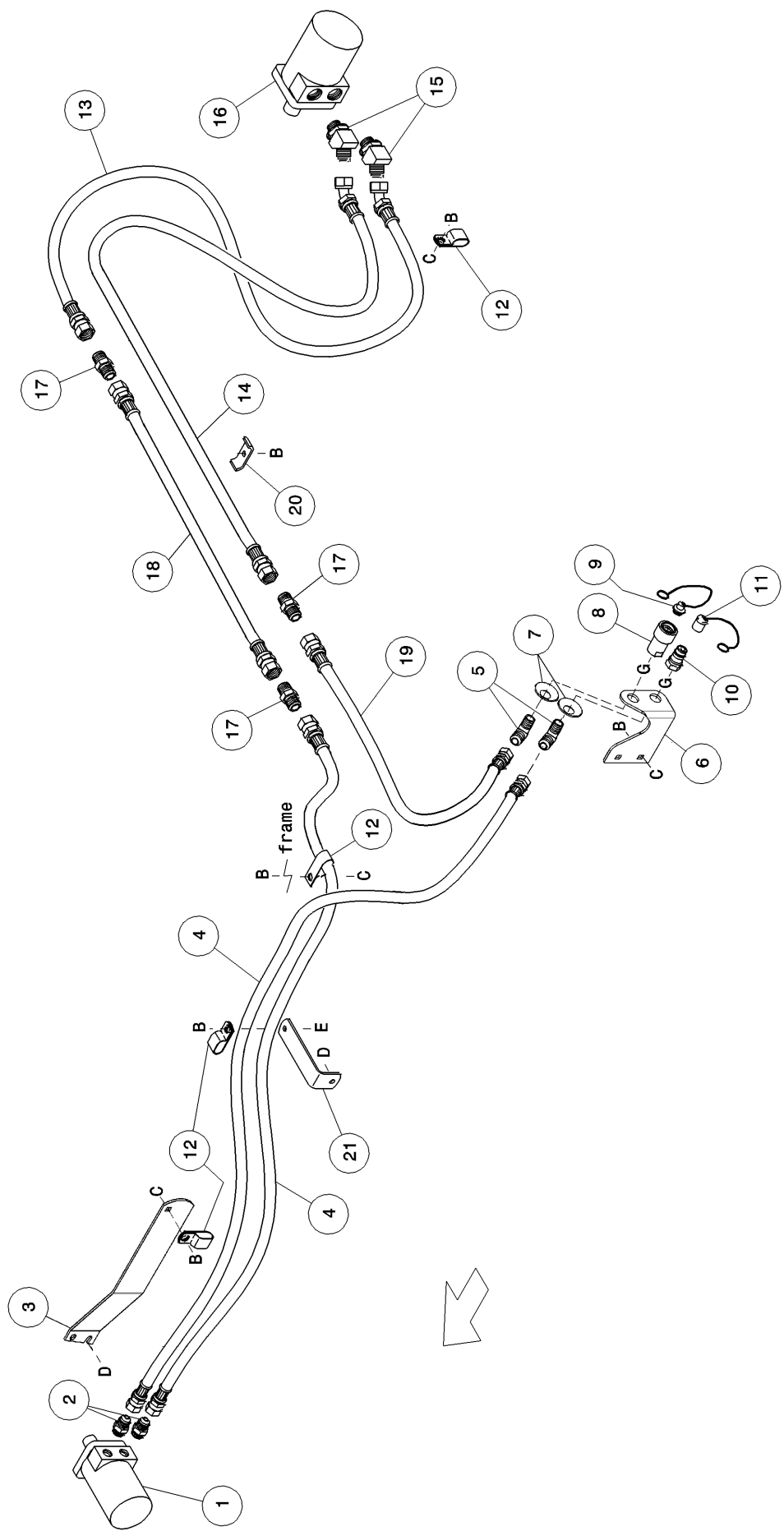
REEL DRIVE HYDRAULICS
36' 3-DECK HEADER



REEL DRIVE HYDRAULICS
36' 3-DECK HEADER: FACTORY CONFIGURED

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	43011	MOTOR - reel drive, with key	1	
	2149	KEY - Woodruff, 1/4 x 1 inch, for hydraulic motor		
	123314	SEAL KIT - for hydraulic motor (was 101670)		
2	30695	FITTING - adapter, 7/8 O-ring x 5/8 tube.....	2	
	44210	O-RING - for 7/8 fitting		
3	103398	BAR - hose support	1	
4	102437	HOSE - reel drive	1	
5	30553	FITTING - elbow, 90° - 5/8 tube x 1/2 NPT	2	
6	102707	SUPPORT - reel drive couplers.....	1	
7	45153	WASHER - formed	2	
8	21857	COUPLER - female, 1/2 NPT	1	
	50082	O-RING - for coupler 21857		
9	21858	PLUG - dust, for female coupler	1	
10	21855	COUPLER - male, 1/2 NPT	1	
11	21856	CAP - dust, for male coupler	1	
12	103738	CLIP - insulated	5	
13	101122	LINE - hydraulic	2	
14	101917	HOSE - right outboard draper motor.....	2	
15	50103	FITTING - 45° elbow, 5/8 tube x 7/8 O-ring.....	2	
	44210	O-RING - for 7/8 O-ring fitting		
16	101669	MOTOR - draper drive, with key	3	
	2149	KEY - Woodruff, 1/4 x 1 inch - for hydraulic motor		
	123314	SEAL KIT - for hydraulic motor (was 101670)		
17	30558	FITTING - union, 5/8 tube.....	4	
18	113416	HOSE - reel motor to right outboard draper motor.....	1	
19	113210	HOSE - return from right outboard draper motor	1	
20	32225	HOLDER - hose.....	4	
21	113846	GUIDE - hose	1	
B	30228	NUT - lock, smooth flange, 3/8 NC distorted thread		
C	21863	BOLT - round head, short square neck, 3/8 NC x 3/4 inch		
D	101898	BOLT - hex head, 3/8 x 5/8 thread rolling		
E	21821	BOLT - flange head, 3/8 x 3/4 inch		
G	18602	WASHER - flat, 15/16" ID (as required)		

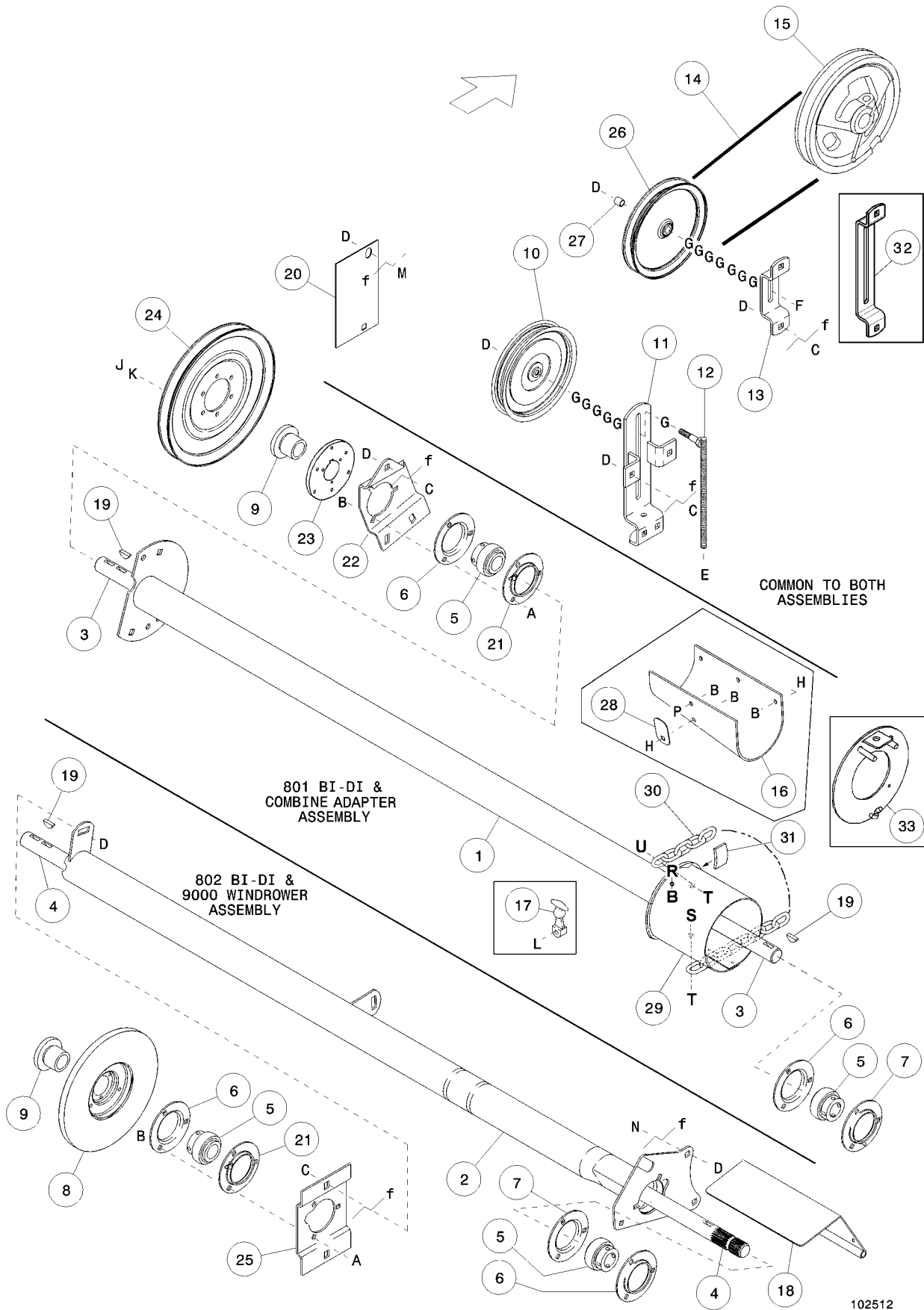
REEL DRIVE HYDRAULICS
36' 3-DECK HEADER



REEL DRIVE HYDRAULICS
36' 3-DECK HEADER: FIELD INSTALLED KIT

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	43011	MOTOR - reel drive, with key	1	
	2149	KEY - Woodruff, 1/4 x 1 inch, for hydraulic motor		
	123314	SEAL KIT - for hydraulic motor (was 101670)		
2	30695	FITTING - adapter, 7/8 O-ring x 5/8 tube.....	2	
	44210	O-RING - for 7/8 fitting		
3	103398	BAR - hose support	1	
4	102437	HOSE - reel drive	2	
5	30553	FITTING - elbow, 90° - 5/8 tube x 1/2 NPT	2	
6	102707	SUPPORT - reel drive couplers.....	1	
7	45153	WASHER - formed	2	
8	21857	COUPLER - female, 1/2 NPT	1	
	50082	O-RING - for coupler 21857		
9	21858	PLUG - dust, for female coupler	1	
10	21855	COUPLER - male, 1/2 NPT	1	
11	21856	CAP - dust, for male coupler	1	
12	103738	CLIP - insulated	A/R	
13	113594	HOSE - pressure to right outboard draper motor.....	1	
14	113592	HOSE - return from right outboard draper motor	1	
15	50103	FITTING - 45° elbow, 5/8 tube x 7/8 O-ring.....	2	
	44210	O-RING - for 7/8 O-ring fitting		
16	101669	MOTOR - draper drive, with key	3	
	2149	KEY - Woodruff, 1/4 x 1 inch - for hydraulic motor		
	123314	SEAL KIT - for hydraulic motor (was 101670)		
17	30558	FITTING - union, 5/8 tube.....	3	
18	102441	HOSE - connector, reel motor to right outboard draper motor.....	1	
19	117004	HOSE - return from right outboard draper motor	1	
20	32225	HOLDER - hose.....	A/R	
21	113846	GUIDE - hose	1	
B	30228	NUT - lock, smooth flange, 3/8 NC distorted thread		
C	21863	BOLT - round head, short square neck, 3/8 NC x 3/4 inch		
D	101898	BOLT - hex head, 3/8 x 5/8 thread rolling		
E	21821	BOLT - flange head, 3/8 x 3/4 inch		
G	18602	WASHER - flat, 15/16" ID (as required)		

SINGLE SICKLE DRIVE SHAFT



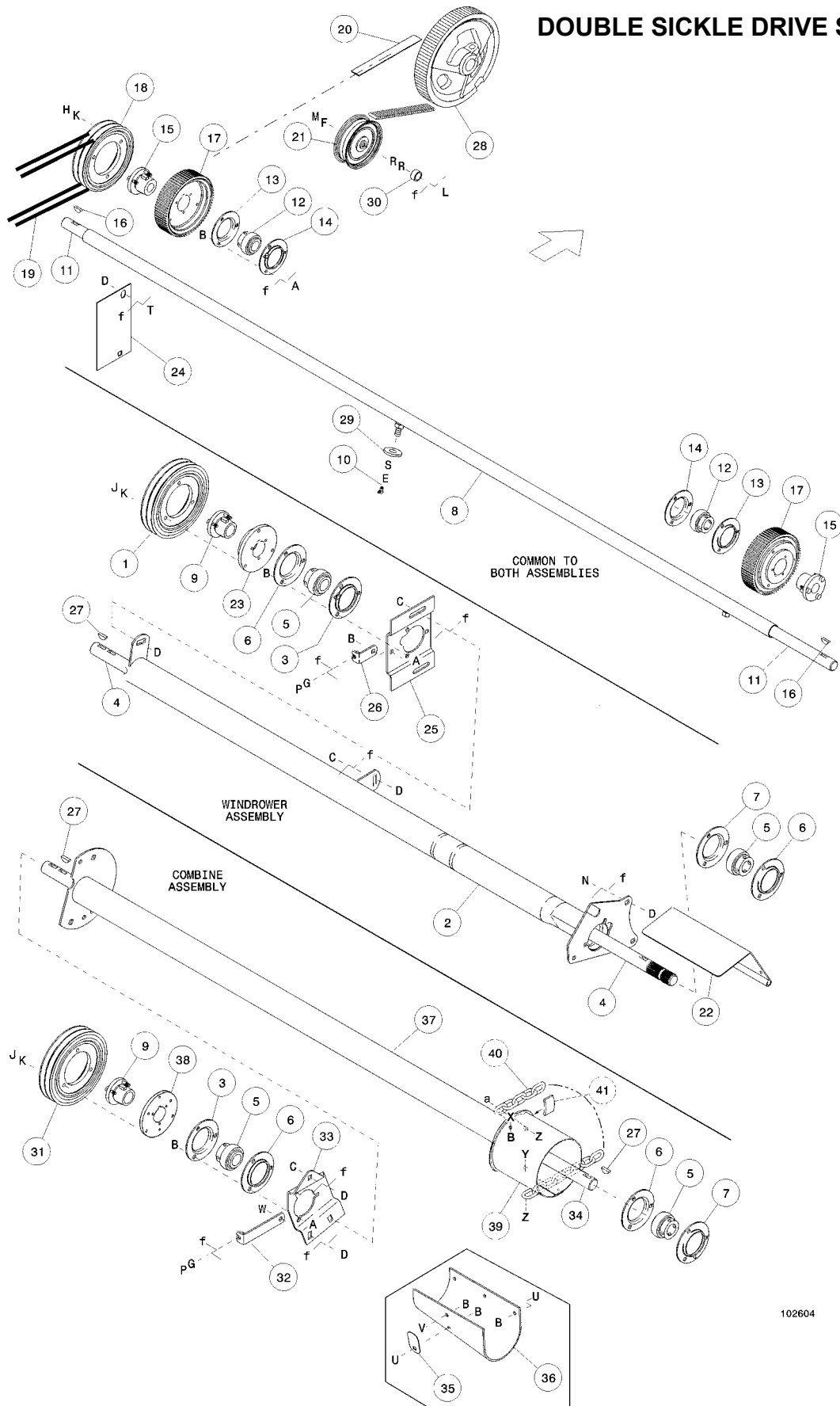
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SINGLE SICKLE DRIVE SHAFT

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER	
1	102359	SUPPORT - drive shaft, 21' header, 801/combine adapter assembly	1	-115999	
	103311	SUPPORT - drive shaft, 21' header, 801/combine adapter assembly	1	116000-138024	
	113871	SUPPORT - drive shaft, 21' header, 801/combine adapter assembly	1	138025-	
	102360	SUPPORT - drive shaft, 25' header, 801/combine adapter assembly	1	-115999	
	103312	SUPPORT - drive shaft, 25' header, 801/combine adapter assembly	1	116000-138024	
	113872	SUPPORT - drive shaft, 25' header, 801/combine adapter assembly	1	138025-	
	103313	SUPPORT - drive shaft, 30' header, 801/combine adapter assembly	1	-138024	
	113873	SUPPORT - drive shaft, 30' header, 801/combine adapter assembly	1	138025-	
	103314	SUPPORT - drive shaft, 36' header, 801/combine adapter assembly	1	-138024	
	113874	SUPPORT - drive shaft, 36' header, 801/combine adapter assembly	1	138025-	
2	102285	SUPPORT - drive shaft, 21' header, 802/9000 windrower assembly	1		
	102286	SUPPORT - drive shaft, 25' header, 802/9000 windrower assembly	1		
	102287	SUPPORT - drive shaft, 30' header, 802/9000 windrower assembly	1		
	102288	SUPPORT - drive shaft, 36' header, 802/9000 windrower assembly	1		
3	100051	SHAFT - drive, 21' header, 801/combine adapter assembly	1		
	101047	SHAFT - drive, 25' header, 801/combine adapter assembly	1		
	102351	SHAFT - drive, 30' header, 801/combine adapter assembly	1		
	102352	SHAFT - drive, 36' header, 801/combine adapter assembly	1		
4	102298	SHAFT - drive, 21' header, 802/9000 windrower assembly	1		
	102299	SHAFT - drive, 25' header, 802/9000 windrower assembly	1		
	102300	SHAFT - drive, 30' header, 802/9000 windrower assembly	1		
	102301	SHAFT - drive, 36' header, 802/9000 windrower assembly	1		
5	21936	BEARING - ball, with lock collar (qty. 2 for 21' to 30' 801/combine assembly)	3	qty. 4 for 36'	
6	30602	FLANGE - bearing	2		
7	30603	FLANGE - bearing, with straight lube fitting	1		
8	100039	PULLEY - sickle drive, 802/9000 windrower assembly	1		
9	115074	BUSHING - split taper	1		
10	21862	PULLEY - back-side idler, 1/2" bore	1		
11	100730	BRACKET - rear idler	1		
12	100737	ROD - threaded, with welded bolt	1		
13	100905	BRACKET - front idler	1		
14	114006	BELT - sickle drive (was 100232)	1		
15	REF	PULLEY - driven, see "Sickle and Drive", page 37	1		
16	101794	SHIELD - rubber, 801/combine adapter assembly	1	-115999	
	103554	SHIELD - rubber, 801/combine adapter assembly	1	116000-138024	
17	38894	LATCH - rubber, 801/combine adapter assembly	1	-115999	
18	100897	SHIELD - drive shaft, 802/9000 windrower assembly (was 101256)	1		
19	11142	KEY - Woodruff, 5/16 x 1-1/8 inch (qty. 1 for 802/9000 assembly)	2		
20	102283	PLATE - cover	1		
21	21938	FLANGE - bearing, with 45° lube fitting	1		
22	102052	SUPPORT - shaft, outboard, 801/combine adapter assembly	1		
23	102350	HUB - pulley, 801/combine adapter assembly	1		
24	100050	PULLEY - sheet metal, 13" O.D. - John Deere Combines	1		
	100042	PULLEY - sheet metal, 11-1/2" O.D. - Gleaner, Case & New Holland Combines	1		
	102836	PULLEY - sheet metal, 9-1/2" O.D. - Lexion Combine	1		
25	103403	SUPPORT - shaft, outboard, 802/9000 windrower assembly	1		
26	21794	PULLEY - "V" idler, 5/8" bore (If replacing flat idler pulley with 1/2" bore,	1		
		also order item 27.)			
27	103348	BUSHING - idler pulley	1		
28	103552	PLATE - shield opener, Export headers only	1	-138024	
29	113797	SHIELD - plastic	1	138025-	
30	113804	CHAIN - shield	1	138025-	
31	25059	SEAL - sponge	2	138025-	
32	117014	BRACKET - front idler, windrower/combine drive conversion	1		
33	117355	PLATE - driveline mount (modified), see Note 1	1		
A	19965	BOLT - rnd hd, sq neck, 3/8 NC x 1"	L	21561	BOLT - hex head, 3/8 NC x 1-1/2 inch
B	30228	NUT - lock, smth flg, 3/8 NC dist. thd.	M	105069	BOLT - rnd hd, sht sq neck, 1/2 NC x 3/4"
C	21868	BOLT - rnd hd, sq neck, 1/2 NC x 1"	N	18723	BOLT - hex head, 1/2 NC x 1-1/2 inch
D	50186	NUT - lock, smth flg, 1/2 NC dist. thd.	P	21821	BOLT - flange head, 3/8 NC x 3/4 inch
E	18591	NUT - hex, 1/2 NC	R	30693	BOLT - flange head, 3/8 NC x 5/8 inch
F	30027	BOLT - rnd hd, sq nk, 1/2 NC x 2-1/4"	S	21572	BOLT - hex head, 1/4 NC x 5/8 inch
G	18599	WASHER - flat, 17/32 inch I.D.	T	18724	NUT - lock, 1/4 NC, distorted thread
H	21863	BOLT - rnd hd, sht sq nk, 3/8 NC x 3/4"	U	21566	BOLT - hex head, 1/4 NC x 3/4 inch
J	20077	BOLT - hex head, 3/8 NC x 1 inch			
K	18637	WASHER - lock, 3/8 inch	~ f	REF	Indicates hardware passes through frame.

NOTE: 1. To modify driveshaft support to accept 873 combine adapter driveline.

DOUBLE SICKLE DRIVE SHAFT



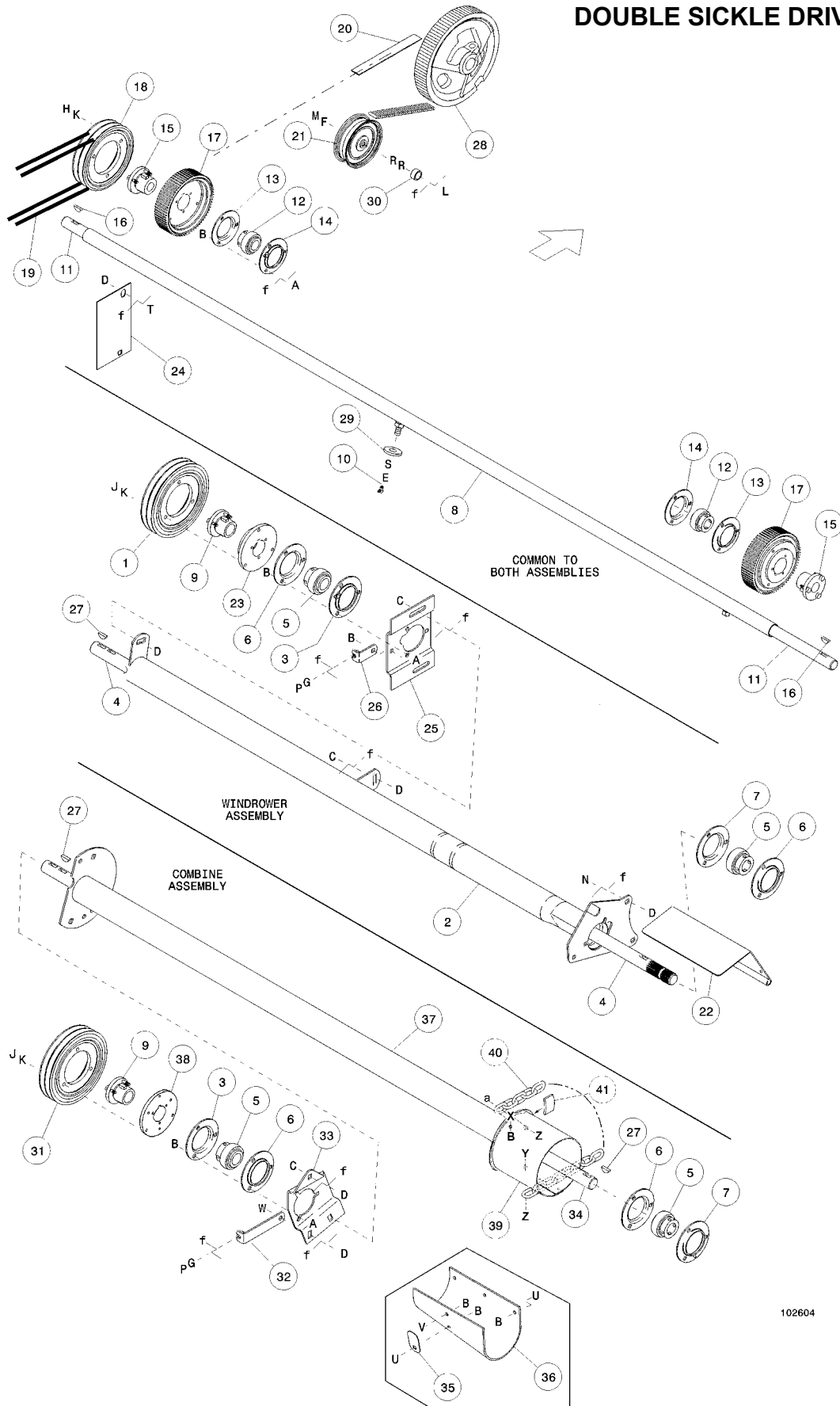
102604

DOUBLE SICKLE DRIVE SHAFT

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	38551	PULLEY - driver, main shaft: 12' to 25' windrower header.....	1	
	38550	PULLEY - driver main shaft: 30' & 36' windrower header.....	1	
2	102285	SUPPORT - drive shaft, 21' windrower header.....	1	
	102286	SUPPORT - drive shaft, 25' windrower header.....	1	
	102287	SUPPORT - drive shaft, 30' windrower header.....	1	
	102288	SUPPORT - drive shaft, 36' windrower header.....	1	
3	21938	FLANGE- bearing, with 45° lube fitting.....	1	
4	47670	SHAFT - drive, 12' header.....	1	
	47662	SHAFT - drive, 15' header.....	1	
	47663	SHAFT - drive, 18' header.....	1	
	102298	SHAFT - drive, 21' windrower header.....	1	
	102299	SHAFT - drive, 25' windrower header.....	1	
	102300	SHAFT - drive, 30' windrower header.....	1	
	102301	SHAFT - drive, 36' windrower header.....	1	
5	21936	BEARING - ball, with lock collar.....	see note (1)	
6	30602	FLANGE - bearing.....	2	
7	30603	FLANGE - bearing, with straight lube fitting.....	1	
8	113156	TUBE - cross-shaft support, 12' header (was 102028).....	1	
	113157	TUBE - cross-shaft support, 15' header (was 102029).....	1	
	113158	TUBE - cross-shaft support, 18' header (was 102030).....	1	
	113159	TUBE - cross-shaft support, 21' header (was 102031).....	1	
	113160	TUBE - cross-shaft support, 25' header (was 102032).....	1	
	113161	TUBE - cross-shaft support, 30' header (was 102033).....	1	
	113162	TUBE - cross-shaft support, 36' header (was 102034).....	1	
9	115074	BUSHING - split taper.....	1	
10	21010	FITTING - lube, 90°.....	2	
11	47773	SHAFT - cross, 12' header.....	1	
	47774	SHAFT - cross, 15' header.....	1	
	47775	SHAFT - cross, 18' header.....	1	
	102389	SHAFT - cross, 21' header.....	1	
	102390	SHAFT - cross, 25' header.....	1	
	102391	SHAFT - cross, 30' header.....	1	
	102392	SHAFT - cross, 36' header.....	1	
12	21859	BEARING - ball, with lock collar.....	2	
13	49306	FLANGE - bearing.....	2	
14	30661	FLANGE - bearing, with 45° lube fitting.....	2	
15	30034	BUSHING - split taper.....	2	
16	13298	KEY - Woodruff, 1/4 x 1-1/8 inch.....	2	
17	101925	SPROCKET - 80 toothed, timing belt - 12', 15' & 18' headers.....	2	
	101479	SPROCKET - 72 toothed, timing belt - 21', 25', 30' & 36' headers.....	2	
18	38550	PULLEY - driven, cross-shaft: 12' to 25' windrower header.....	1	
	38551	PULLEY - driven, cross-shaft: 30' & 36' windrower & Lexion combine header ...	1	
	101510	PULLEY - driven, cross-shaft: all combine headers except Lexion.....	1	
19	38735	BELTS - cross-shaft drive, consists of matched pair.....	1	
20	30548	BELT - timing, sickle drive.....	2	
21	30514	PULLEY - idler, flat.....	2	
22	100897	SHIELD - drive shaft (was 101256).....	1	
23	47682	HUB - pulley, windrower header.....	1	
24	102283	PLATE - cover.....	1	
25	102175	SUPPORT - shaft, outboard, windrower header.....	1	
26	102595	ANGLE - adjuster, windrower header.....	1	
27	11142	KEY - Woodruff, 5/16 x 1 1/8 inch, qty. 2 for combine header.....	1	

NOTES: (1) - Quantities for item 5, 21936: 12', 15' & 18' = 2 / 21', 25' & 30' = 3 / 36' = 4

DOUBLE SICKLE DRIVE SHAFT

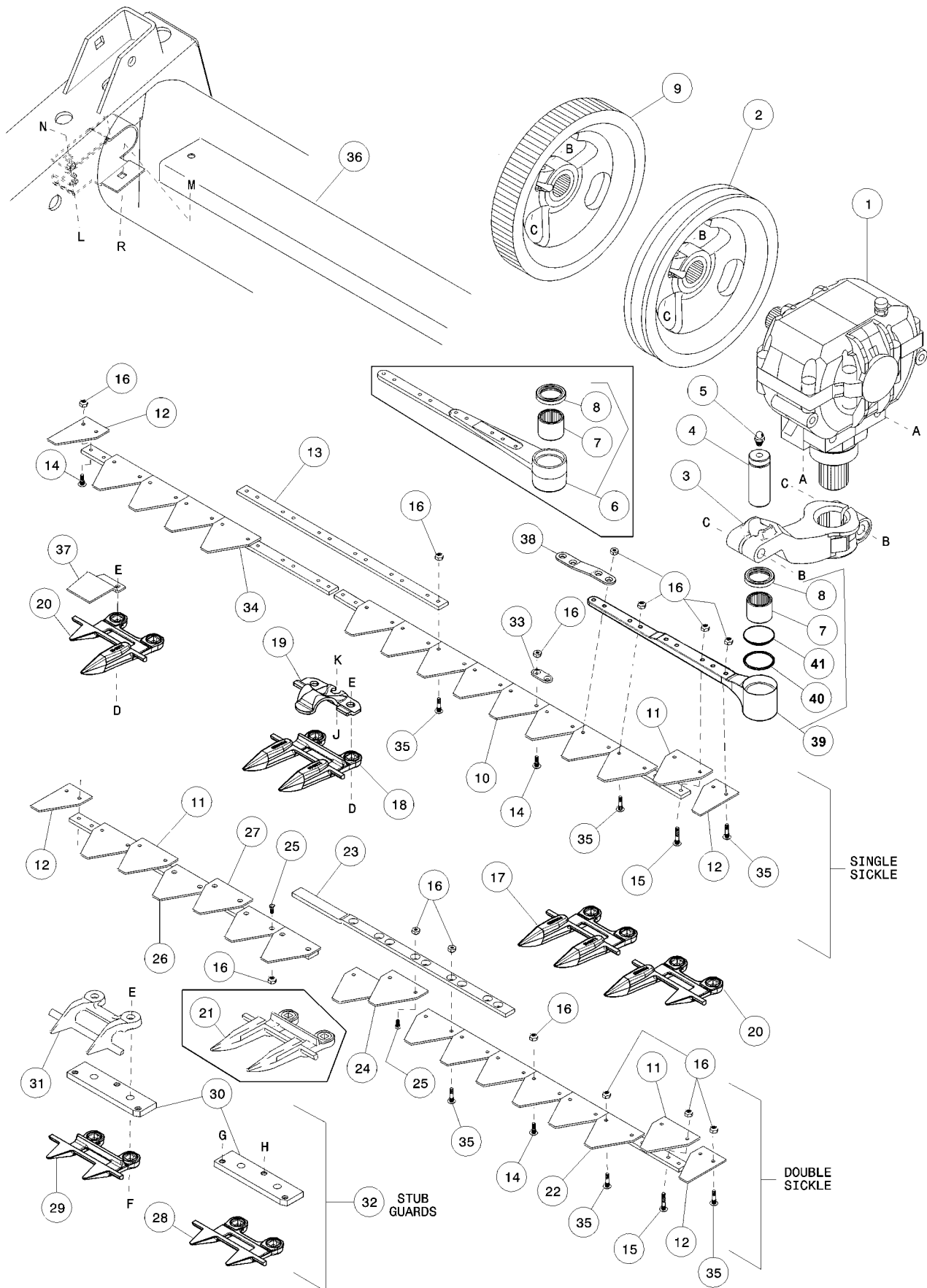


102604

DOUBLE SICKLE DRIVE SHAFT

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
28	REF	PULLEY, driven, see Sickle and Drive, page 37	1	
29	6647	WASHER – flat	2	
30	113763	SPACER – tube	2	
31	101853	PULLEY – driver, main shaft: Case & John Deere combine headers	1	
	38551	PULLEY – driver, main shaft: Gleaner & New Holland combine headers	1	
	38550	PULLEY – driver, main shaft: Lexion combine header	1	
32	113411	ANGLE – adjuster, combine header	1	
33	102052	SUPPORT – shaft, outboard, combine header	1	
34	100051	SHAFT - drive, 21' combine header	1	
	101047	SHAFT - drive, 25' combine header	1	
	102351	SHAFT - drive, 30' combine header	1	
	102352	SHAFT - drive, 36' combine header	1	
35	103552	PLATE – shield opener, Export combine headers only	1	
36	103554	SHIELD – rubber, combine header	1	
37	103311	SUPPORT – drive shaft, 21' combine header	1	-138024
	113871	SUPPORT – drive shaft, 21' combine header	1	138025-
	103312	SUPPORT - drive shaft, 25' combine header	1	-138024
	113872	SUPPORT – drive shaft, 25' combine header	1	138025-
	103313	SUPPORT - drive shaft, 30' combine header	1	-138024
	113873	SUPPORT – drive shaft, 30' combine header	1	138025-
	103314	SUPPORT - drive shaft, 36' combine header	1	-138024
	113874	SUPPORT – drive shaft, 36' combine header	1	138025-
38	102350	HUB – pulley, combine header	1	
39	113797	SHIELD – plastic	1	138025-
40	113804	CHAIN – shield	1	138025-
41	25059	SEAL – sponge	2	138025-
A	19965	BOLT - round head, square neck, 3/8 NC x 1 inch		
B	30228	NUT - lock, smooth flange, 3/8 NC distorted thread		
C	21868	BOLT - round head, square neck, 1/2 NC x 1 inch		
D	50186	NUT - lock, smooth flange, 1/2 NC distorted thread		
E	18689	NUT - lock, 3/4 NC distorted thread		
F	18639	WASHER - lock, 5/8 inch		
G	18599	WASHER - flat, 17/32 inch I.D.		
H	21264	BOLT - hex head, 3/8 NC x 1-1/4 inch – windrower header and Lexion combine header. NOTE: For combine headers except Lexion, use the following hardware to secure pulley item 18: 21268 BOLT – hex head, 5/16 NC x 1-1/2 inch (qty. 3) 21087 BOLT – hex head, 5/16 NC x 1 inch (qty. 2) 18636 LOCKWASHER – 5/16 inch (qty. 5)		
J	20077	BOLT - hex head, 3/8 NC x 1 inch		
K	18637	WASHER - lock, 3/8 inch		
L	18525	BOLT - round head, square neck, 5/8 NC x 2-1/2 inch		
M	18592	NUT - hex, 5/8 NC		
N	18723	BOLT - hex head, 1/2 NC x 1-1/2 inch		
P	30299	BOLT - hex head, 1/2 NC x 4 inch, thread full length		
R	18600	WASHER - flat, 21/32 inch I.D.		
S	18640	WASHER – lock, 3/4 inch		
T	105069	BOLT – round head, short square neck, 1/2 NC x 3/4 inch		
U	21863	BOLT – round head, short square neck, 3/8 NC x 3/4 inch		
V	21821	BOLT – flange head, 3/8 NC x 3/4 inch		
W	21491	BOLT – hex head, 1/2 NC x 1-1/4 inch		
X	30693	BOLT – flange head, 3/8 NC x 5/8 inch		
Y	21572	BOLT – hex head, 1/4 NC x 5/8 inch		
Z	18724	NUT – lock, 1/4 NC, distorted thread		
a	21566	BOLT – hex head, 1/4 NC x 3/4 inch		
~ f	REF	Indicates where hardware passes through frame member.		

SICKLE AND DRIVE



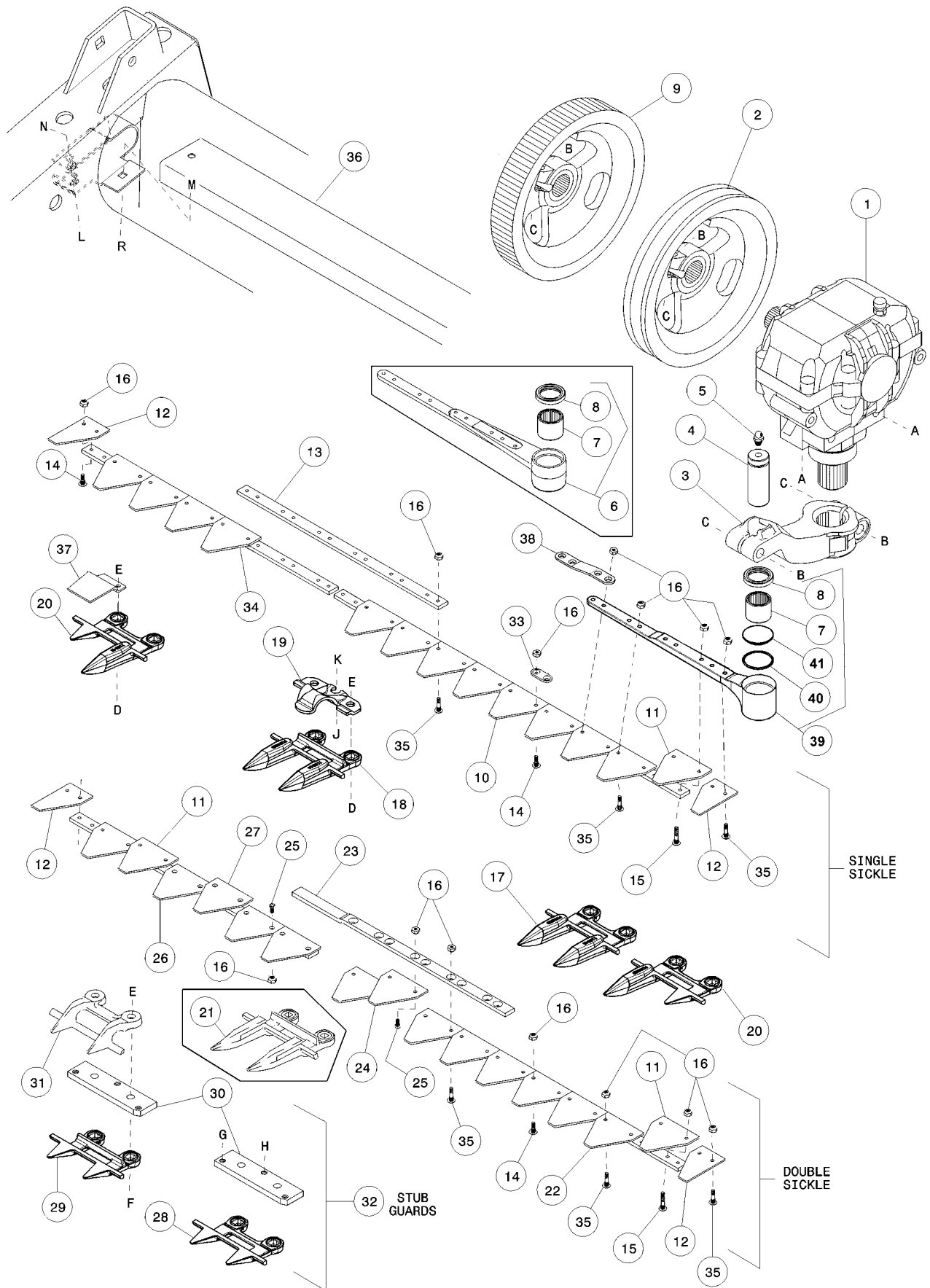
SICKLE AND DRIVE

REF	PART NUMBER	DESCRIPTION	QTY Sngl./Dbl.	SERIAL NUMBER
1	100532	DRIVE - sickle, see page 46 for components	1 / 2	
2	47832	PULLEY - driven, single sickle drive	1 / 0	
3	113698	ARM - output (was 100421)	1 / 2	
4	100502	PIN - sickle head.....	1 / 2	-124499
	113229	PIN - sickle head.....	1 / 2	124500-
5	21194	FITTING - lubrication, 90°	1 / 2	
6	100501	HEAD ASSEMBLY - sickle, includes items 7 and 8	1 / 2	-115999
	103705	HEAD ASSEMBLY - sickle, includes items 7 and 8 (see Note 1)	1 / 2	116000-124499
	113232	HEAD ASSEMBLY - sickle, includes items 7 and 8	1 / 2	124500-138024
7	100500	BEARING - needle.....	1 / 2	
8	37930	SEAL - sickle head (install with lip facing outward) (see Note 1)	1 / 2	-124499
	113222	SEAL - sickle head (install with lip facing outward)	1 / 2	124500-
9	47833	PULLEY - driven, double sickle drive.....	0 / 2	
10	129433	COARSE SICKLE ASS'Y - single sickle dr., 21' complete, 25' L/H, 30' L/H, 36' L/H	1 / 0	-138024
		Includes item 33. See Note 3. (See page 41 re: complete sickle).		
	129361	FINE SICKLE ASS'Y - single sickle dr., 21' complete, 25' L/H, 30' L/H, 36' L/H	1 / 0	138025-
		Includes item 33. See Note 3. (See page 41 re: complete sickle).		
11	158516	COARSE SECTION - sickle, top-serrated - 9 serrations per inch	*	-138024
	34390	FINE SECTION - sickle, top-serrated - 14 serrations per inch (Kondex).....	*	
	118475	FINE SECTION - sickle, top-serrated - 14 serr. per inch (Busatis).....	OPT	
	*	Single Sickle Qty: 21'=83, 25'=99, 30'=119, 36'=143		
		Double Sickle Qty: 12'=41, 15'=53, 18'=65, 21'=77, 25'=93, 30'=113, 36'=137		
12	34391	SECTION - sickle, half.....	2 / 2	
13	33955	BAR - splice, 25', 30' & 36' single sickle drive.....	1 / 0	
14	30696	SCREW - rib neck, #12 NC x 5/8 inch - for sections to sickle back	A/R	
15	30852	SCREW - rib neck, #12 NC x 1-1/8 inch	A/R	
16	30669	NUT - lock, #12 NC distorted thread.....	A/R	
17	118345	SPECIAL SICKLE GUARD - second, third & fourth at drive end (was 28014)	3 / 6	
18	118344	SICKLE GUARD - dbl. heat treat (was 28013).....	see note pg. 41 re: qty.	
19	118162	GUIDE - sickle, hold-down (was 49420)	see note pg. 41 re: qty.	
	50228	GUIDE - high clearance, at double sickle overlap (SUB 49420 / 118162)	0 / 4	-115999
20	118301	SPECIAL COMBINATION STUB/POINTED GUARD - L/H	1 / 1	
	118302	SPECIAL COMBINATION STUB/POINTED GUARD - R/H.....	1 / 1	
21	REF	CENTER SICKLE GUARD - double sickle drive (see Note 2)	0 / 1	-124499
22	118392	FINE SICKLE ASS'Y. - left, 12' double sickle (incl. item 23) (was 52235)	0 / 1	
	118441	COARSE SICKLE ASS'Y. - left, 15' double sickle (incl. item 23) (w.102061)	0 / 1	-124499
	118393	FINE SICKLE ASS'Y. - left, 15' double sickle (incl. item 23) (was 113378)	0 / 1	124500-
	118442	COARSE SICKLE ASS'Y. - left, 18' double sickle (incl. item 23) (w.102063)	0 / 1	-124499
	118394	FINE SICKLE ASS'Y. - left, 18' double sickle (incl. item 23) (was 113379)	0 / 1	124500-
	118443	COARSE SICKLE ASS'Y. - left, 21' double sickle (incl. item 23) (w.102065)	0 / 1	-138024
	118395	FINE SICKLE ASS'Y. - left, 21' double sickle (incl. item 23) (was 113380)	0 / 1	138025-
	118444	COARSE SICKLE ASS'Y. - left, 25' double sickle (incl. item 23) (w.102067)	0 / 1	-138024
	118396	FINE SICKLE ASS'Y. - left, 25' double sickle (incl. item 23) (was 113381)	0 / 1	138025-
	118445	COARSE SICKLE ASS'Y. - left, 30' double sickle (incl. item 23) (w.102069)	0 / 1	-138024
	118397	FINE SICKLE ASS'Y. - left, 30' double sickle (incl. item 23) (was 113382)	0 / 1	138025-
	118446	COARSE SICKLE ASS'Y. - left, 36' double sickle (incl. item 23) (w.102071)	0 / 1	-138024
	118398	FINE SICKLE ASS'Y. - left, 36' double sickle (incl. item 23) (was 113383)	0 / 1	138025-
23	52206	GUIDE - top, L/H sickle.....	0 / 1	
24	129320	COARSE SECTION - sickle, 9 serr./in., 90° bottom csk (was 102055, 60°)	0 / 3	-138024
	118358	FINE SECTION - sickle, 14 serr./in., 90° bottom csk (was 52211, 60°)	0 / 3	
		See Note on page 41 Re: Double Sickle Overlap Kits		
25	50199	SCREW - 60° countersunk head, ribbed neck, #12 NC x 1/2 inch.....	0 / 12	
	145246	SCREW - 90° countersunk head, ribbed neck, #12 NC x 1/2 inch.....	0 / 12	

NOTES:

1. Newer sickle heads 113232 or 115321 and seal 113222 may be used to replace 103705 head and 37930 seal, respectively. When making either of these substitutions, also order sickle head pin 113229 (item 4).
2. The center stub guard (item 21) used on Ser. No. 124499 and below is no longer available. Replace with Stub Guard items 29, 30 and 31 plus two of item F and 3 of item H.
3. IMPORTANT: Sickles 129361 & 129433 replace prior numbers 49667 & 103424 respectively. The newer sickles have a slightly wider back. To prevent premature sickle failure, install 3 of special guard item 17 at positions 2, 3 & 4 and 1 of item 20 at position 1.

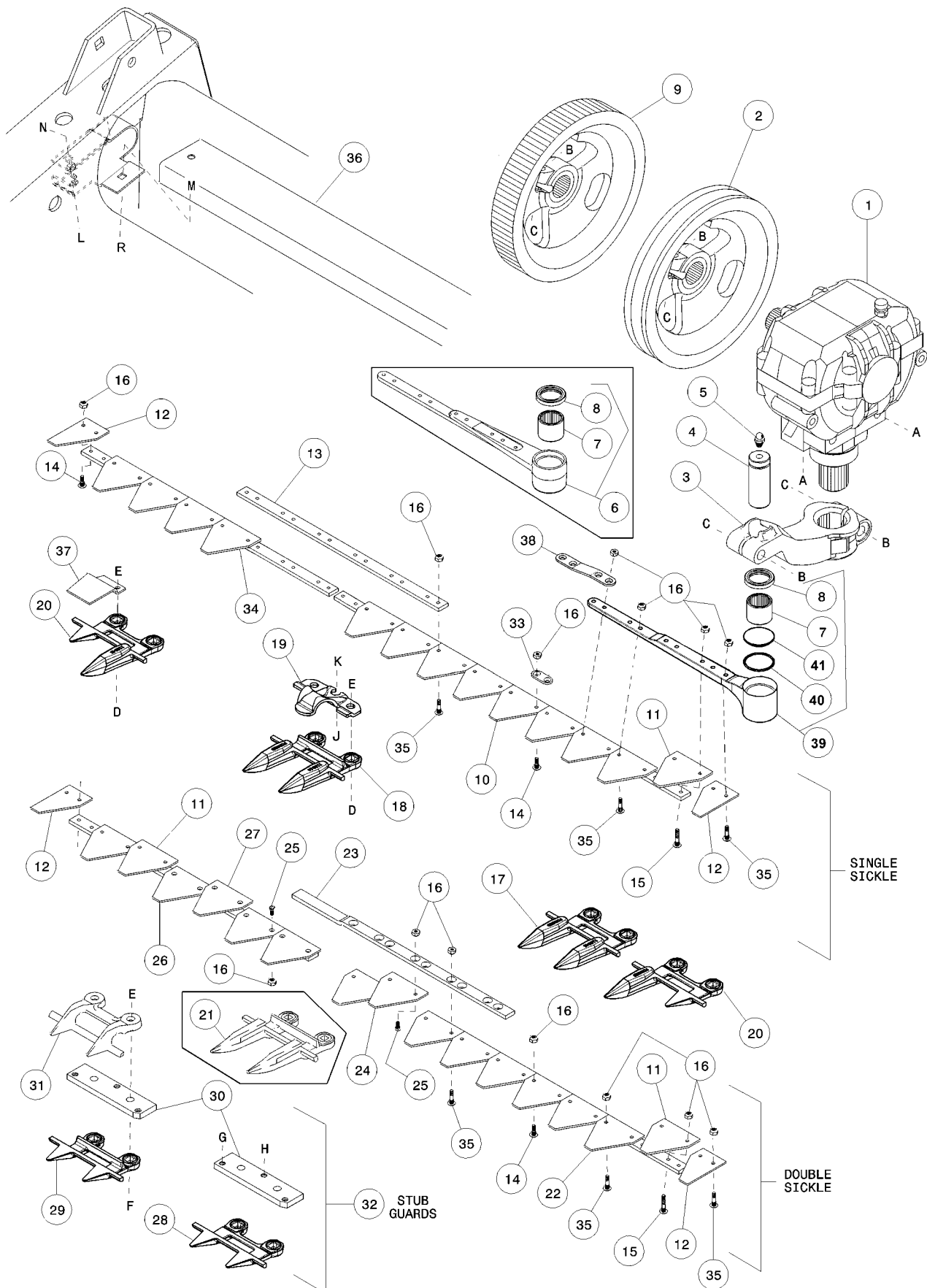
SICKLE AND DRIVE



SICKLE AND DRIVE

REF	PART NUMBER	DESCRIPTION	QTY Sngl./DbI.	SERIAL NUMBER
26	118399	FINE SICKLE ASS'Y. - right, 12' double sickle header (was 52233)	0 / 1	
	118448	COARSE SICKLE ASS'Y. - right, 15' double sickle header (was 102076)	0 / 1	-124499
	118400	FINE SICKLE ASS'Y. - right, 15' double sickle header (was 113385)	0 / 1	124500-
	118449	COARSE SICKLE ASS'Y. - right, 18' double sickle header (was 102078)	0 / 1	-124499
	118401	FINE SICKLE ASS'Y. - right, 18' double sickle header (was 113386)	0 / 1	124500-
	118450	COARSE SICKLE ASS'Y. - right, 21' double sickle header (was 102080)	0 / 1	-138024
	118402	FINE SICKLE ASS'Y. - right, 21' double sickle header (was 113387)	0 / 1	138025-
	118451	COARSE SICKLE ASS'Y. - right, 25' double sickle header (was 102082)	0 / 1	-138024
	118403	FINE SICKLE ASS'Y. - right, 25' double sickle header (was 113388)	0 / 1	138025-
	118452	COARSE SICKLE ASS'Y. - right, 30' double sickle header (was 102084)	0 / 1	-138024
	118404	FINE SICKLE ASS'Y. - right, 30' double sickle header (was 113389)	0 / 1	138025-
	118453	COARSE SICKLE ASS'Y. - right, 36' double sickle header (was 102086)	0 / 1	-138024
	118405	FINE SICKLE ASS'Y. - right, 36' double sickle header (was 113390)	0 / 1	138025-
27	129319	COARSE SECTION - sickle, 9 serr./in., 90° top csk (was 102054, 60°)	0 / 3	-138024
	118357	FINE SECTION - sickle, 14 serr./in., 90° top csk (was 52210, 60°)	0 / 3	
		See Note on page 41 Re: Double Sickle Overlap Kits		
28	118347	SPECIAL STUB GUARD - first 4 positions at drive end (was 34975)	4 / 8	
29	118346	GUARD - stub (was 34974)	see note pg. 41 re: qty.	
30	34980	BAR - adjuster	see note pg. 41 re: qty.	
31	34359	GUIDE - sickle	see note pg. 41 re: qty.	
32	B 2598	STUB GUARD CONVERSION KIT - 12' & 15' header		
	B 2599	STUB GUARD CONVERSION KIT - 18' header		
	B 2619	STUB GUARD CONVERSION KIT - 21' header		
	B 2763	STUB GUARD CONVERSION KIT - 25' header		
	B 2764	STUB GUARD CONVERSION KIT - 30' header		
	B 2765	STUB GUARD CONVERSION KIT - 36' header		
33	102876	BAR - reinforcing	A/R	
34	129484	COARSE SICKLE ASS'Y. - right, 25' single sickle drive, see NOTE pg. 41	1 / 0	-138024
	158680	COARSE SICKLE ASS'Y. - right, 30' single sickle drive, see NOTE pg. 41	1 / 0	-138024
	158681	COARSE SICKLE ASS'Y. - right, 36' single sickle drive, see NOTE pg. 41	1 / 0	-138024
	43076	FINE SICKLE ASS'Y - right, 25' single sickle drive, see NOTE pg. 41	1 / 0	138025-
	43077	FINE SICKLE ASS'Y - right, 30' single sickle drive, see NOTE pg. 41	1 / 0	138025-
	43078	FINE SICKLE ASS'Y - right, 36' single sickle drive, see NOTE pg. 41	1 / 0	138025-
35	49671	SCREW - rib neck, #12 NC x 0.92 inch	A/R	
36	113584	TUBE - sickle storage, 21'	1	
	113585	TUBE - sickle storage, 25'	1	
	113586	TUBE - sickle storage, 30'	1	
	113587	TUBE - sickle storage, 36'	1	
37	102918	SHIELD - sickle, right end (Export headers only)	1	
38	129329	BAR - reinforcing (was 113941)	1 / 0	
39	115321	HEAD ASSEMBLY - sickle, includes items 7, 8, 40 & 41	1 / 2	see * note below
	153812	HEAD ASSEMBLY - L/H sickle, 10° rotation, incl. items 7, 8, 40 & 41	1 / 0	see * note below
		* NOTE: 115321 Head is used for all 972 Headers with serial number 138025 and up except 30' & 36' Combine Headers with serial number 153178 and up, which use 153812 Head.		
	158962	HEAD ASSEMBLY - R/H sickle, 10° rotation, incl. items 7, 8, 40 & 41	OPT	
		** NOTE: 158962 Head is only used for 30' & 36' Double Sickle Headers that have been re-worked to 10° sickle heads.		
40	115670	O-RING - sickle head	1 / 2	138025-
41	113937	PLUG - sickle head	1 / 2	138025-
A	100233	BOLT - hex head, 5/8 NC x 1-1/2"	H 50120	BOLT - hex head, 3/8 NC x 1", stainless steel
B	21583	BOLT - hex head, 5/8 NC x 3 inch	J 118193	NUT - lock, flange, 3/8 NC, stainless steel
C	18666	NUT - lock, 5/8 NC distorted thread	K 118154	BOLT - hex head, 3/8 NC x 5/8", grade 8
D	8218	BOLT - rnd hd, square neck, 7/16 NC x 1-1/2"	L 30228	NUT - lock, smooth flange, 3/8 NC dist. thread
	21468	BOLT - rnd hd, square neck, 7/16 NC x 1-3/4"	M 21863	BOLT - round hd, short sq neck, 3/8 NC x 3/4"
E	18654	NUT - hex, 7/16 NC	N 21478	BOLT - round hd, square neck, 3/8 NC x 2-1/2"
F	30862	BOLT - rnd hd, square neck, 7/16 NC x 2-1/2"	R 21452	NUT - serrated flange lock, 3/8 NC
	21665	BOLT - rnd hd, sq. neck, 7/16 NC x 2-3/4"		
		(use at wear plate clips)		
G	50119	BOLT - h-x hd, 3/8 NC x 3/4", stainless steel		
		NOTE: For Double Sickle Headers: At center guard only, use 3 of item H instead of two of item G and 1 of item H		

SICKLE AND DRIVE



SICKLE AND DRIVE

GUARD/HOLD-DOWN QUANTITIES					
	Item 11 – 158516, 34390 or 118475	Item 18 - 118344	Item 19 - 118162	Item 29 - 118346	Items 30 & 31 - 34980 & 34359
21' single	83	37	20	38	42
25' single	99	45	24	46	50
30' single	119	55	29	N/A	N/A
36' single	143	67	35	N/A	N/A
12' double	41	16	20	19	25
15' double	53	21	25	24	30
18' double	65	27	31	30	36
21' double	77	33	37	36	42
25' double	93	41	45	44	50
30' double	113	51	55	54	60
36' double	137	63	67	66	72

NOTE: For Double Sickle Headers, kits are available to replace special countersunk sections required at sickle overlap. Includes items 24, 27 and hardware in proper quantities to repair overlap sections.
118482 – KIT – overlap, 14 serration
118483 – KIT – overlap, 9 serration

COARSE SICKLES – COMPLETE

NOTE: For a complete single sickle, you will need:

21'	Item 10	129433	Sickle Assembly	Qty. 1
	Item 12	34391	Section, half *	Qty. 2
	Item 14	30696	Screw, #12 x 5/8 in.	Qty. 1
			(for R/H half section)	
	Item 16	30669	Nut, lock	Qty. 3
25'	Item 35	49671	Screw, #12 x .92 in.	Qty. 2
	Item 38	129329	Bar, reinforcing	Qty. 1
	Item 10	129433	Left Sickle Ass'y.	Qty. 1
	Item 11	158516	Section Sickle	Qty. 3
	Item 12	34391	Section, half *	Qty. 1
30'	Item 13	33955	Bar Splice	Qty. 1
	Item 16	30669	Nut, lock	Qty. 8
	Item 34	129484	Right Sickle Ass'y.	Qty. 1
	Item 35	49671	Screw, #12 x .92"	Qty. 8
	Item 38	129329	Bar, reinforcing	Qty. 1
36'	Item 10	129433	Left Sickle Ass'y.	Qty. 1
	Item 11	158516	Section Sickle	Qty. 3
	Item 12	34391	Section, half *	Qty. 1
	Item 13	33955	Bar Splice	Qty. 1
	Item 16	30669	Nut, lock	Qty. 8
36'	Item 34	158681	Right Sickle Ass'y.	Qty. 1
	Item 35	49671	Screw, #12 x .92"	Qty. 8
	Item 38	129329	Bar, reinforcing	Qty. 1

NOTE: For all sizes, left half section attaches to sickle head only, not to sickle back.

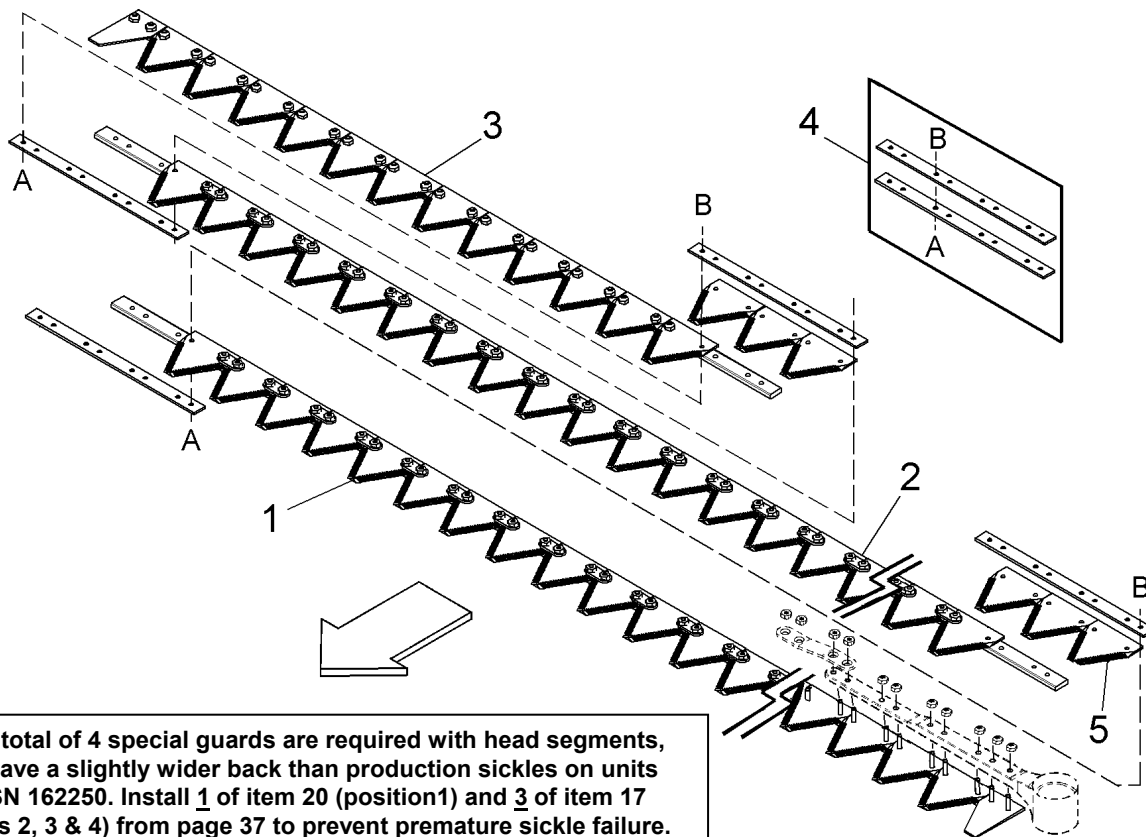
FINE SICKLES - COMPLETE

NOTE: For a complete single sickle, you will need:

21'	Item 10	129361	Sickle Assembly	Qty. 1
	Item 12	34391	Section, half *	Qty. 2
	Item 14	30696	Screw, #12 x 5/8 in.	Qty. 1
			(for R/H half section)	
	Item 16	30669	Nut, lock	Qty. 3
25'	Item 35	49671	Screw, #12 x .92 in.	Qty. 2
	Item 38	129329	Bar, reinforcing	Qty. 1
	Item 10	129361	Left Sickle Ass'y.	Qty. 1
	Item 11	34390	Section Sickle	Qty. 3
	Item 12	34391	Section, half *	Qty. 1
30'	Item 13	33955	Bar Splice	Qty. 1
	Item 16	30669	Nut, lock	Qty. 8
	Item 34	43076	Right Sickle Ass'y.	Qty. 1
	Item 35	49671	Screw, #12 x .92"	Qty. 8
	Item 38	129329	Bar, reinforcing	Qty. 1
36'	Item 10	129361	Left Sickle Ass'y.	Qty. 1
	Item 11	34390	Section Sickle	Qty. 3
	Item 12	34391	Section, half *	Qty. 1
	Item 13	33955	Bar Splice	Qty. 1
	Item 16	30669	Nut, lock	Qty. 8
36'	Item 34	43077	Right Sickle Ass'y.	Qty. 1
	Item 35	49671	Screw, #12 x .92"	Qty. 8
	Item 38	129329	Bar, reinforcing	Qty. 1

NOTE: For all sizes, left half section attaches to sickle head only, not to sickle back.

SEGMENTED SICKLE SINGLE SICKLE HEADERS



NOTE: A total of 4 special guards are required with head segments, as they have a slightly wider back than production sickles on units prior to SN 162250. Install 1 of item 20 (position 1) and 3 of item 17 (positions 2, 3 & 4) from page 37 to prevent premature sickle failure.

COARSE SICKLES – COMPLETE

NOTE: For a complete single sickle, you will need:

21'	Item 1	129024	Left, head seg.	Qty. 1
	Item 2	129026	Center segment	Qty. 1
	Item 3	129028	Right, tail seg.	Qty. 1
	Item 4	129043	MacDon Splice Kit	Qty. 2
	Item 5	158516	Section	Qty. 6
25'	Item 1	129024	Left, head seg.	Qty. 1
	Item 2	129026	Center segment	Qty. 1
	Item 3	129031	Right, tail seg.	Qty. 1
	Item 4	129043	MacDon Splice Kit	Qty. 2
	Item 5	158516	Section	Qty. 6
30'	Item 1	129024	Left, head seg.	Qty. 1
	Item 2	129026	Center segment	Qty. 2
	Item 3	129029	Right, tail seg.	Qty. 1
	Item 4	129043	MacDon Splice Kit	Qty. 3
	Item 5	158516	Section	Qty. 9
36'	Item 1	129024	Left, head seg.	Qty. 1
	Item 2	129026	Center segment	Qty. 3
	Item 3	129030	Right, tail seg.	Qty. 1
	Item 4	129043	MacDon Splice Kit	Qty. 4
	Item 5	158516	Section	Qty. 12

A 129299 SCREW - 90° csk skt hd, #12-24 NC x 0.812"
B 30669 NUT - csk, center lock, #12-24 NC

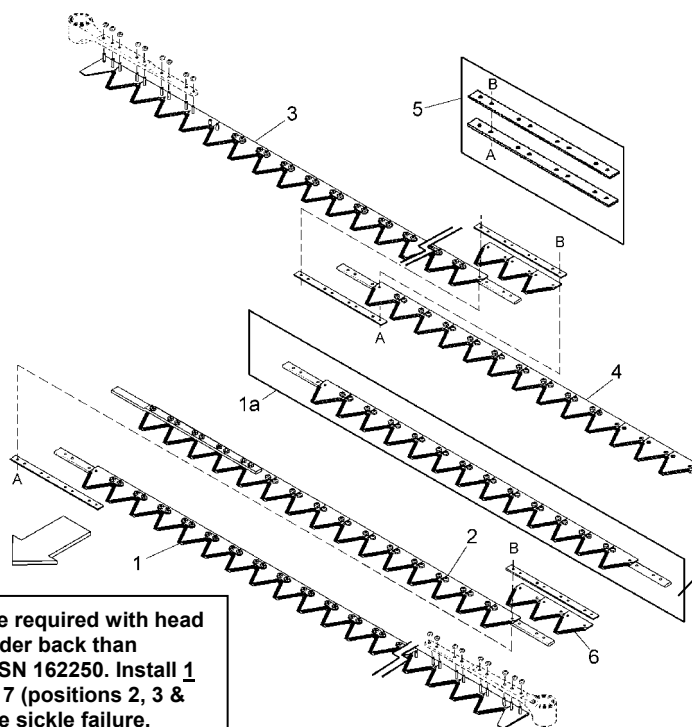
FINE SICKLES – COMPLETE

NOTE: For a complete single sickle, you will need:

21'	Item 1	129000	Left, head seg.	Qty. 1
	Item 2	129002	Center segment	Qty. 1
	Item 3	129004	Right, tail seg.	Qty. 1
	Item 4	129043	MacDon Splice Kit	Qty. 2
	Item 5	34390	Section	Qty. 6
25'	Item 1	129000	Left, head seg.	Qty. 1
	Item 2	129002	Center segment	Qty. 1
	Item 3	129011	Right, tail seg.	Qty. 1
	Item 4	129043	MacDon Splice Kit	Qty. 2
	Item 5	34390	Section	Qty. 6
30'	Item 1	129000	Left, head seg.	Qty. 1
	Item 2	129002	Center segment	Qty. 2
	Item 3	129006	Right, tail seg.	Qty. 1
	Item 4	129043	MacDon Splice Kit	Qty. 3
	Item 5	34390	Section	Qty. 9
36'	Item 1	129000	Left, head seg.	Qty. 1
	Item 2	129002	Center segment	Qty. 3
	Item 3	129010	Right, tail seg.	Qty. 1
	Item 4	129043	MacDon Splice Kit	Qty. 4
	Item 5	34390	Section	Qty. 12

A 129299 SCREW - 90° csk skt hd, #12-24 NC x 0.812"
B 30669 NUT - csk, center lock, #12-24 NC

SEGMENTED SICKLE DOUBLE SICKLE HEADERS



NOTE: A total of 4 special guards are required with head segments, as they have a slightly wider back than production sickles on units prior to SN 162250. Install 1 of item 20 (position 1) and 3 of item 17 (positions 2, 3 & 4) from page 37 to prevent premature sickle failure.

36' ONLY
Center segments are installed between items 1 & 2 and items 3 & 4.

COARSE SICKLES – COMPLETE

NOTE: For a complete double sickle, you will need:

21'	Item 1	129024	Left, head seg.	Qty. 1
	Item 2	129032	Left, tail seg.	Qty. 1
	Item 3	129040	Right, head seg.	Qty. 1
	Item 4	129038	Right, tail seg.	Qty. 1
	Item 5	129043	MacDon Splice Kit	Qty. 2
	Item 6	158516	Section	Qty. 6
25'	Item 1	129024	Left, head seg.	Qty. 1
	Item 2	129033	Left, tail seg.	Qty. 1
	Item 3	129040	Right, head seg.	Qty. 1
	Item 4	129036	Right, tail seg.	Qty. 1
	Item 5	129043	MacDon Splice Kit	Qty. 2
	Item 6	158516	Section	Qty. 6
30'	Item 1	129024	Left, head seg.	Qty. 1
	Item 2	129034	Left, tail seg.	Qty. 1
	Item 3	129040	Right, head seg.	Qty. 1
	Item 4	129037	Right, tail seg.	Qty. 1
	Item 5	129043	MacDon Splice Kit	Qty. 2
	Item 6	158516	Section	Qty. 6
36'	Item 1	129024	Left, head seg.	Qty. 1
	Item 1a	129027	Center segment	Qty. 2 (1/side)
	Item 2	129032	Left, tail seg.	Qty. 1
	Item 3	129040	Right, head seg.	Qty. 1
	Item 4	129038	Right, tail seg.	Qty. 1
	Item 5	129043	MacDon Splice Kit	Qty. 4
	Item 6	158516	Section	Qty. 12

A 129299 SCREW - 90° csk skt hd, #12-24 NC x 0.812"
B 30669 NUT -csk, center lock, #12-24 NC

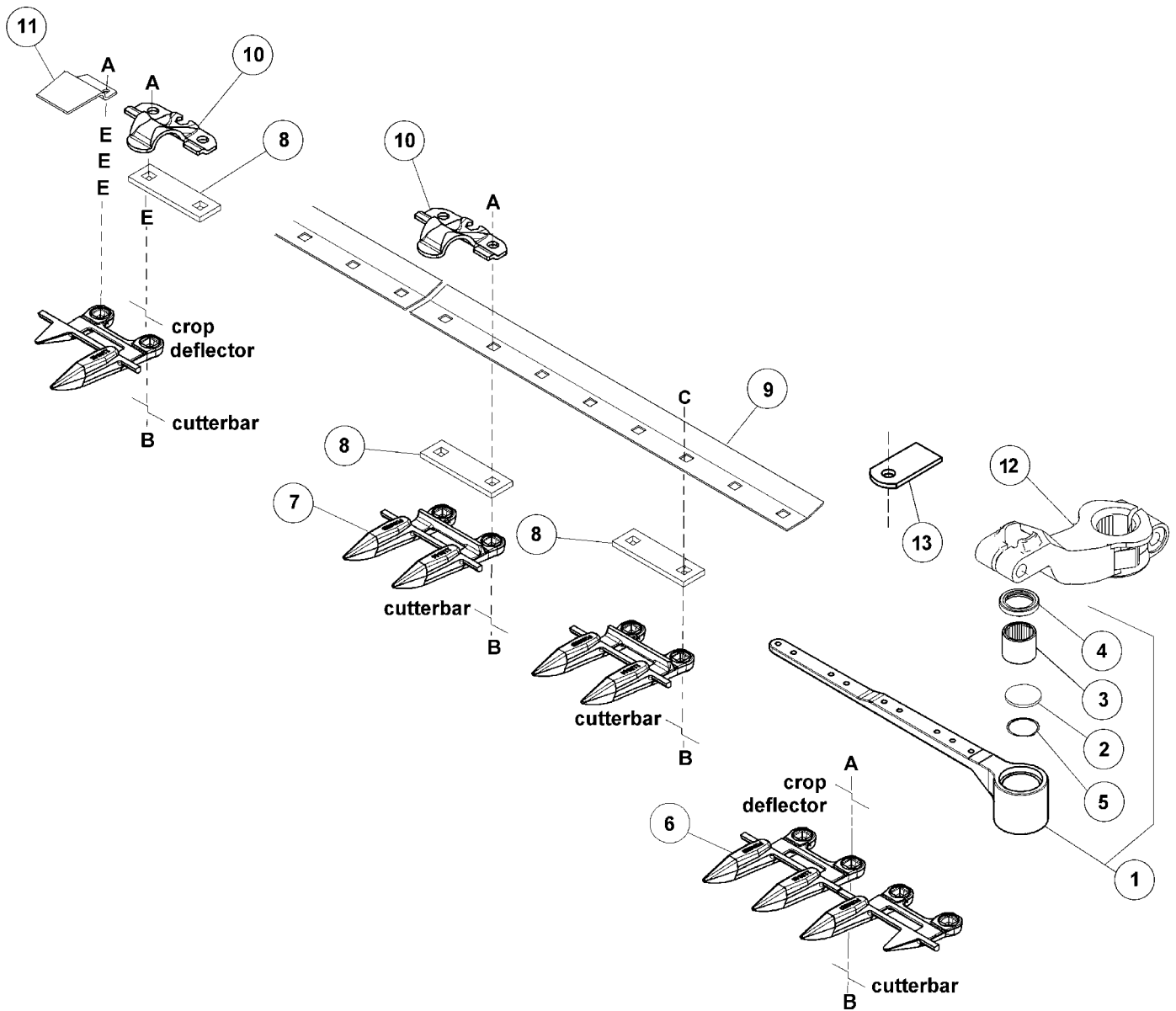
FINE SICKLES – COMPLETE

NOTE: For a complete double sickle, you will need:

21'	Item 1	129000	Left, head seg.	Qty. 1
	Item 2	129013	Left, tail seg.	Qty. 1
	Item 3	129021	Right, head seg.	Qty. 1
	Item 4	129019	Right, tail seg.	Qty. 1
	Item 5	129043	MacDon Splice Kit	Qty. 2
	Item 6	34390	Section	Qty. 6
25'	Item 1	129000	Left, head seg.	Qty. 1
	Item 2	129014	Left, tail seg.	Qty. 1
	Item 3	129021	Right, head seg.	Qty. 1
	Item 4	129017	Right, tail seg.	Qty. 1
	Item 5	129043	MacDon Splice Kit	Qty. 2
	Item 6	34390	Section	Qty. 6
30'	Item 1	129000	Left, head seg.	Qty. 1
	Item 2	129015	Left, tail seg.	Qty. 1
	Item 3	129021	Right, head seg.	Qty. 1
	Item 4	129018	Right, tail seg.	Qty. 1
	Item 5	129043	MacDon Splice Kit	Qty. 2
	Item 6	34390	Section	Qty. 6
36'	Item 1	129000	Left, head seg.	Qty. 1
	Item 1a	129003	Center segment	Qty. 2 (1/side)
	Item 2	129013	Left, tail seg.	Qty. 1
	Item 3	129021	Right, head seg.	Qty. 1
	Item 4	129019	Right, tail seg.	Qty. 1
	Item 5	129043	MacDon Splice Kit	Qty. 4
	Item 6	34390	Section	Qty. 12

A 129299 SCREW - 90° csk skt hd, #12-24 NC x 0.812"
B 30669 NUT -csk, center lock, #12-24 NC

RAISED SICKLE SPECIAL COMPONENTS



RAISED SICKLE SPECIAL COMPONENTS

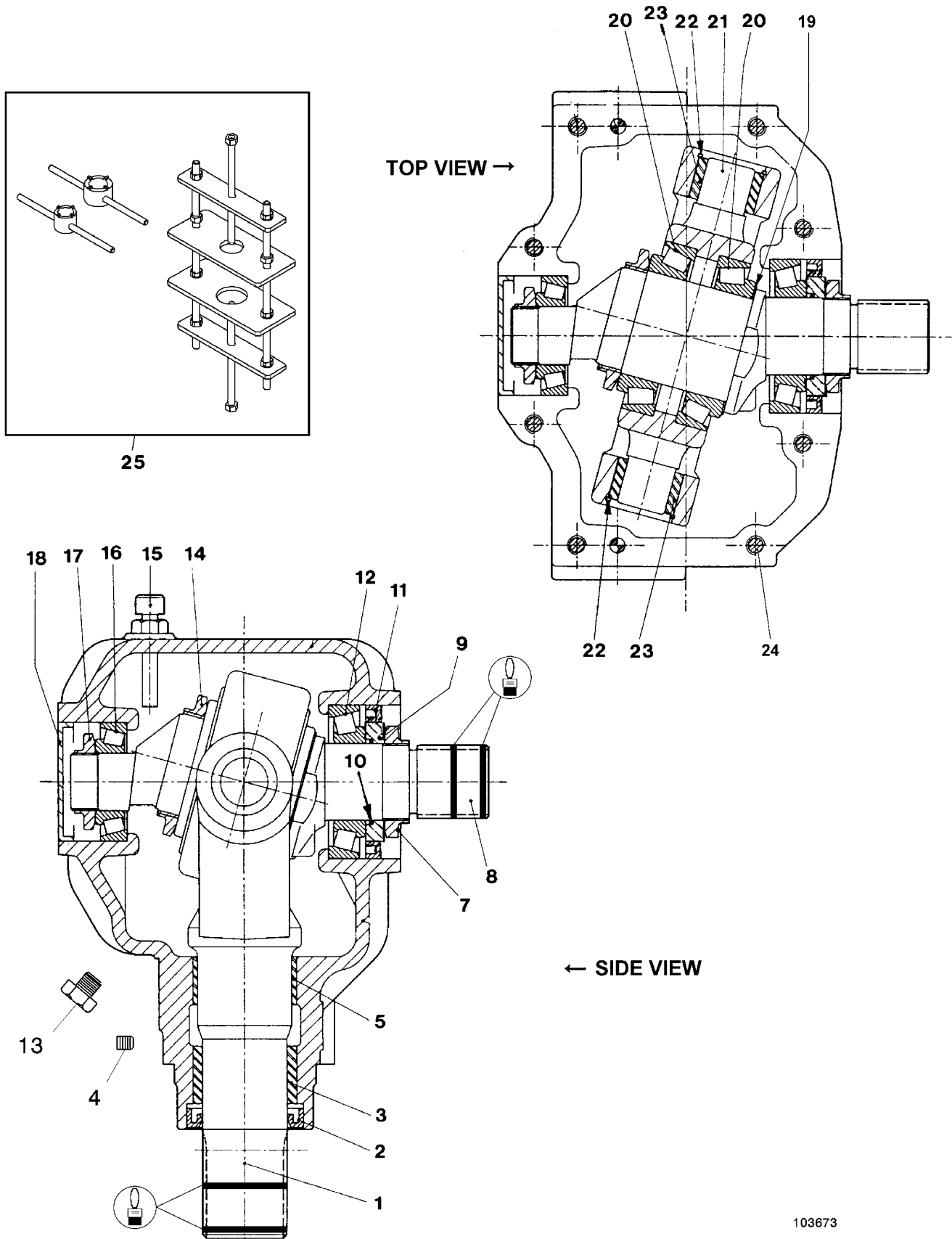
REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
	B 2887	RAISED SICKLE KIT: 21' & 25' Headers		
	B 2888	RAISED SICKLE KIT: 30' & 36' Headers		
		Kits available through WholeGoods only.		
NOTE: Quantities of parts included in Kits B 2887 and B 2888 are as shown in quantity column. These are as required for Single Sickle Drive Headers. For Double Sickle Drive Headers, the following additional quantities are required: Item 1: 118115 Head Assembly, quantity 1 Item 8: 113695 Bar – spacer, quantities: 21' = 20, 25' = 28, 30' = 31, 36' = 43				
1	118115	HEAD ASSEMBLY – raised sickle, includes items 2 to 5 (was 113688).....	1	
2	113937	DISK – sickle head (was 113694)	1	
3	100500	BEARING – needle.....	1	
4	113222	SEAL – sickle head (install with lip facing outward)	1	
5	115670	O-RING – sickle head.....	1	
6	REF	SICKLE END GUARDS (not included)	see page 36	
7	REF	SICKLE GUARD – double heat treated (not included)	see page 36	
8	113695	BAR – spacer, for hold-downs	see note (1)	
9	113985	PLATE – raised sickle, 595 mm long, left end.....	1	
	113984	PLATE – raised sickle, 912 mm long.....	see note (2)	
	113986	PLATE – raised sickle, 748 mm long, right end: 21', 30' & 36'	1	
	113987	PLATE – raised sickle, 1053 mm long, right end: 25'	1	
10	REF	GUIDE – sickle hold-down (not included).....	see page 36	
11	REF	SHIELD – sickle, right end (not included).....	see page 36	
12	REF	ARM – output (not included).....	see page 36	
13	118141	RETAINER – crop deflector.....	2	
A	30867	BOLT – hex head, 7/16 NC x 2 inch		
B	18654	NUT – hex, 7/16 NC		
C	21468	BOLT – round head, square neck, 7/16 NC x 1-3/4 inch		
E	18688	WASHER – flat, 15/32 inch ID		

NOTES:

(1)– Quantities for item 8: 21' = 40, 25' = 48, 30' = 58, 36' = 70

(2)– Quantities for item 9: 21' = 5, 25' = 6, 30' = 9, 36' = 10

SICKLE DRIVE BOX



103673

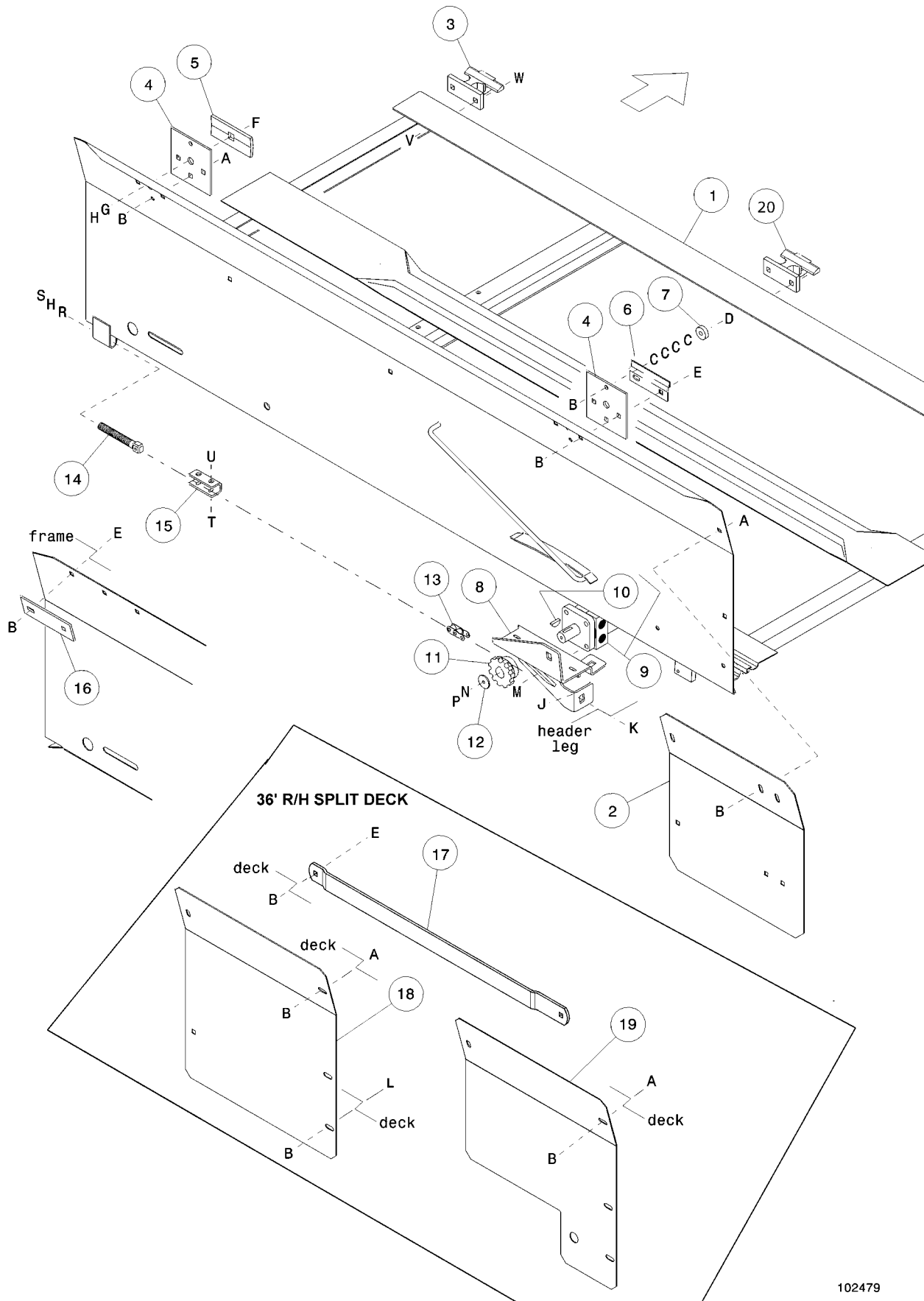
SICKLE DRIVE BOX

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
	100532	DRIVE - sickle, complete.....	1	
1	100706	YOKE - output	1	
2	100707	SEAL - oil, output shaft.....	1	
3	100708	BUSHING - bronze	1	
4	103565	PLUG - hex socket	2	
5	100726	BUSHING - steel	1	
7	100709	NUT - special.....	1	
8	100710	SHAFT - input.....	1	
9	102629	SPACER - 60 mm O.D.	1	
10	100712	O-RING.....	1	
11	102630	SEAL - oil, input shaft, 60 mm I.D.	1	
12	100714	BEARING ASSEMBLY - cup & cone.....	1	
13	103096	PLUG - oil drain	2	
14	100715	NUT - lock, M55 x 2.....	1	
15	100716	BREATHER PLUG - with dipstick.....	1	
16	100717	BEARING ASSEMBLY - cup & cone.....	1	
17	100718	NUT - lock, M30 x 1.5.....	1	
18	100719	CAP - dust	1	
19	113152	SHIM - input shaft.....	1	
20	100720	BEARING ASSEMBLY - cup & cone.....	2	
21	100721	PIVOT	1	
22	100722	RING - retaining, internal.....	2	
23	100723	BUSHING - bronze	2	
24	113153	BOLT - socket head, M10 x 50 mm	8	
25	139003	TOOL KIT - sickle drive box disassembly/assembly.....	A/R	
(Refer to Tech Manual for instructions on use)				



REF Apply Loctite 243 adhesive or equivalent to splines before assembly.

DRAPER CARRIER DECKS & SHIFT GROUP

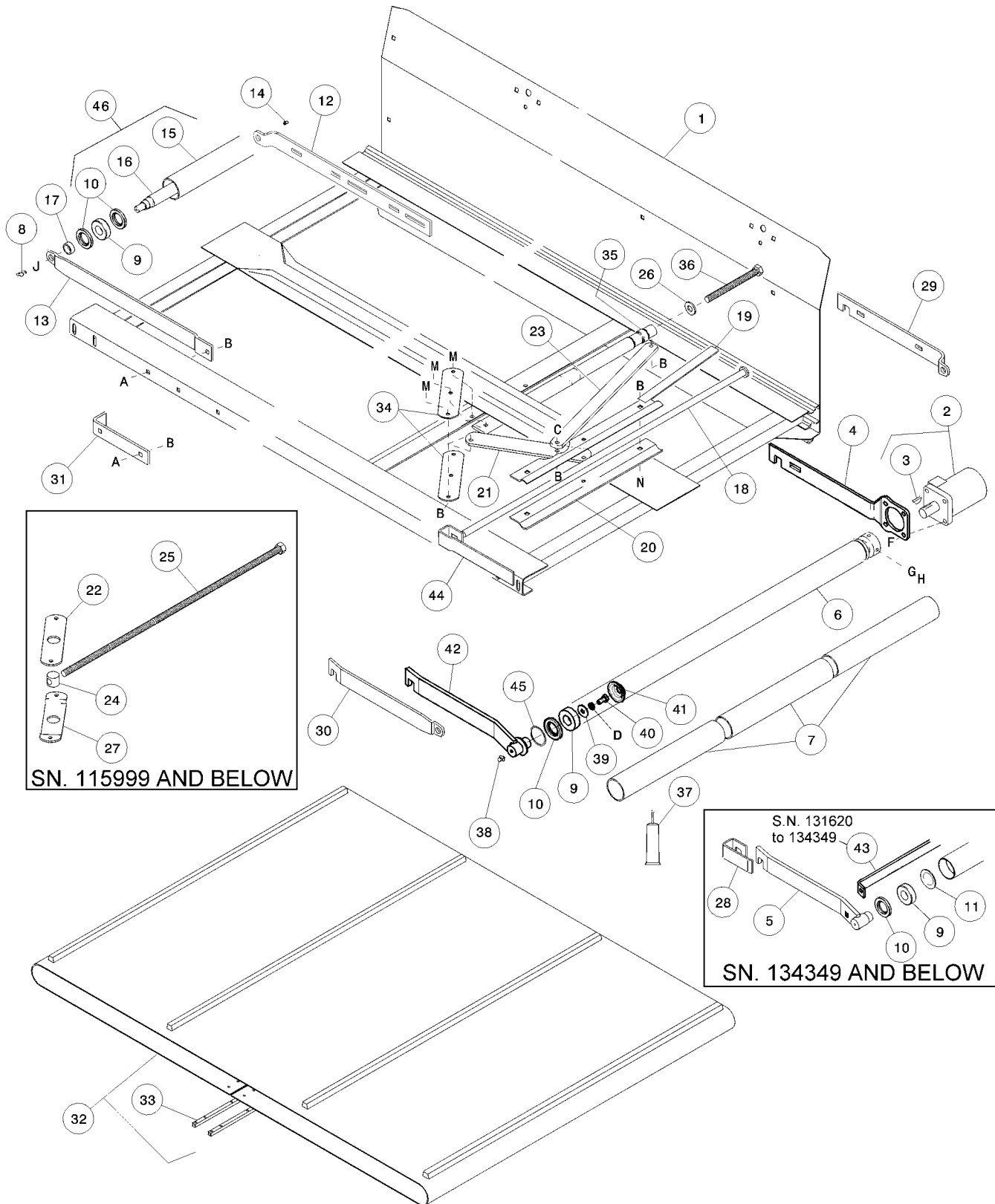


DRAPER CARRIER DECKS & SHIFT GROUP

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	102172	CARRIER DECK - left, 12' header	1	
	102934	CARRIER DECK - left, 15' header	1	
	102935	CARRIER DECK - left, 18' header	1	
	102936	CARRIER DECK - left, 21' header (shown)	1	
	102937	CARRIER DECK - left, 25' header	1	
	102166	CARRIER DECK - left, 30' header	1	
	102167	CARRIER DECK - left, 36' header	1	
	102165	CARRIER DECK - right, 12' header	1	
	102938	CARRIER DECK - right, 15' header	1	
	102939	CARRIER DECK - right, 18' header	1	
	102940	CARRIER DECK - right, 21' header	1	
	102941	CARRIER DECK - right, 25' header and right inboard 36' header	1	
	102162	CARRIER DECK - right, 30' header	1	
	113087	CARRIER DECK - right outboard, 36' header (was 102164)	1	
2	101456	EXTENSION - backsheet, left (shown) (21' to 36', motors outboard)	1	
	101495	EXTENSION - backsheet, right (21' to 36', motors outboard)	1	
3	100263	SUPPORT - deck, front	see note (1)	-115999
	151639	SUPPORT - deck, front (was 103591 or 151660)	see note (1)	116000-
4	100314	PLATE - deck support, 21' to 36' (qty. 7 for 36' headers)	4	
5	100163	CLAMP - deck, 21' to 36' manual deck shift (qty. 4 for 36' headers)	2	
6	43582	GUIDE - deck, 21' to 36'	see note (2)	
7	18867	BEARING - ball, 21' to 36' (qty. 6 for 36' headers)	4	
		NOTE: Items 8 to 15 are for 21' to 36' headers with hydraulic deck shift.		
8	102942	SUPPORT - deck shift motor, L/H (shown)	1	
	102943	SUPPORT - deck shift motor, R/H	1	
9	43907	MOTOR - deck shift, with key (item 10)	2	
	123314	SEAL KIT - for hydraulic motor (was 101670)	2	
10	2149	KEY - Woodruff, 1/4 x 1 inch	2	
11	26847	SPROCKET - deck shift	2	
12	43219	WASHER - flat	2	
13	43466	CHAIN - roller, with connector links, 89 pitches overall length - 21'	2	
	102189	CHAIN - roller, with connector links, 101 pitches overall length - 25'-36'	2	
	101125	CHAIN - roller, with connector link, 12 pitches overall length - field kit	2	
	6636	LINK - connector, spring clip type	2	
14	102602	STUD - chain anchor	2	
15	100581	STOP - chain	4	
16	103453	BAR - deck clamp, 12', 15' and 18' headers	4	
17	113541	BAR - front connecting, 36' header with connected R/H decks	1	
18	113542	EXTENSION - backsheet, 36' header with connected R/H decks	1	
19	113668	EXTENSION - backsheet, 36' header with split R/H decks	1	
	B2687	KIT - hydraulic deck shift, includes components, hardware and instructions required to convert a manual shift header to hydraulic shift. Kit available through Wholegoods only.		
20	129913	SUPPORT - front, mid deck	2	
A	21863	BOLT - rnd hd, sht sq nk, 3/8 NC x 3/4"	K	50186
B	30228	NUT - lock, smth flg, 3/8 NC dist. thd.	L	21567
C	18598	WASHER - flat, 13/32 inch I.D.	M	21821
D	21264	BOLT - hex head, 3/8 NC x 1-1/4 inch	N	18635
E	19965	BOLT - rnd hd, sq nk, 3/8 NC x 1 inch	P	21566
F	18523	BOLT - rnd hd, sq nk 5/8 NC x 1-1/2"	R	18600
G	18639	WASHER - lock, 5/8 inch	S	21345
H	18592	NUT - hex, 5/8 NC	T	30942
J	21066	BOLT - rnd hd, sq nk, 1/2 NC x 1 inch	U	21455
				NUT - lock, smth flg, 1/2 NC dist. thd.
				BOLT - hex head, 3/8 NC x 3/4 inch
				BOLT - flange head, 3/8 NC x 3/4"
				WASHER - lock, 1/4 inch
				BOLT - hex head, 1/4 NC x 3/4 inch
				WASHER - flat, 21/32 inch I.D.
				NUT - hex jam, 5/8 NC
				BOLT - hex head, 1/4 NC x 1-1/4 inch
				NUT - serrated flange, 1/4 NC
V	19965	BOLT - round head, square neck, 3/8 NC x 1 inch		-115999
	21066	BOLT - round head, square neck, 1/2 NC x 1 inch		116000-
W	30228	NUT - lock, smooth flange, 3/8 NC distorted thread		-115999
	18697	NUT - lock, 1/2 NC distorted thread		116000-

NOTES: (1) - Quantities for item 3: 12' to 30' = 4, 36' = 5
 (3) - Quantities for item 6, 43582: 21', 25' & 30' manual deck shift = 2, 36' manual deck shift = 4
 21', 25' & 30' hydraulic deck shift = 4

DRAPERS, DRIVE & TIGHTENER



DRAPERS, DRIVE & TIGHTENER

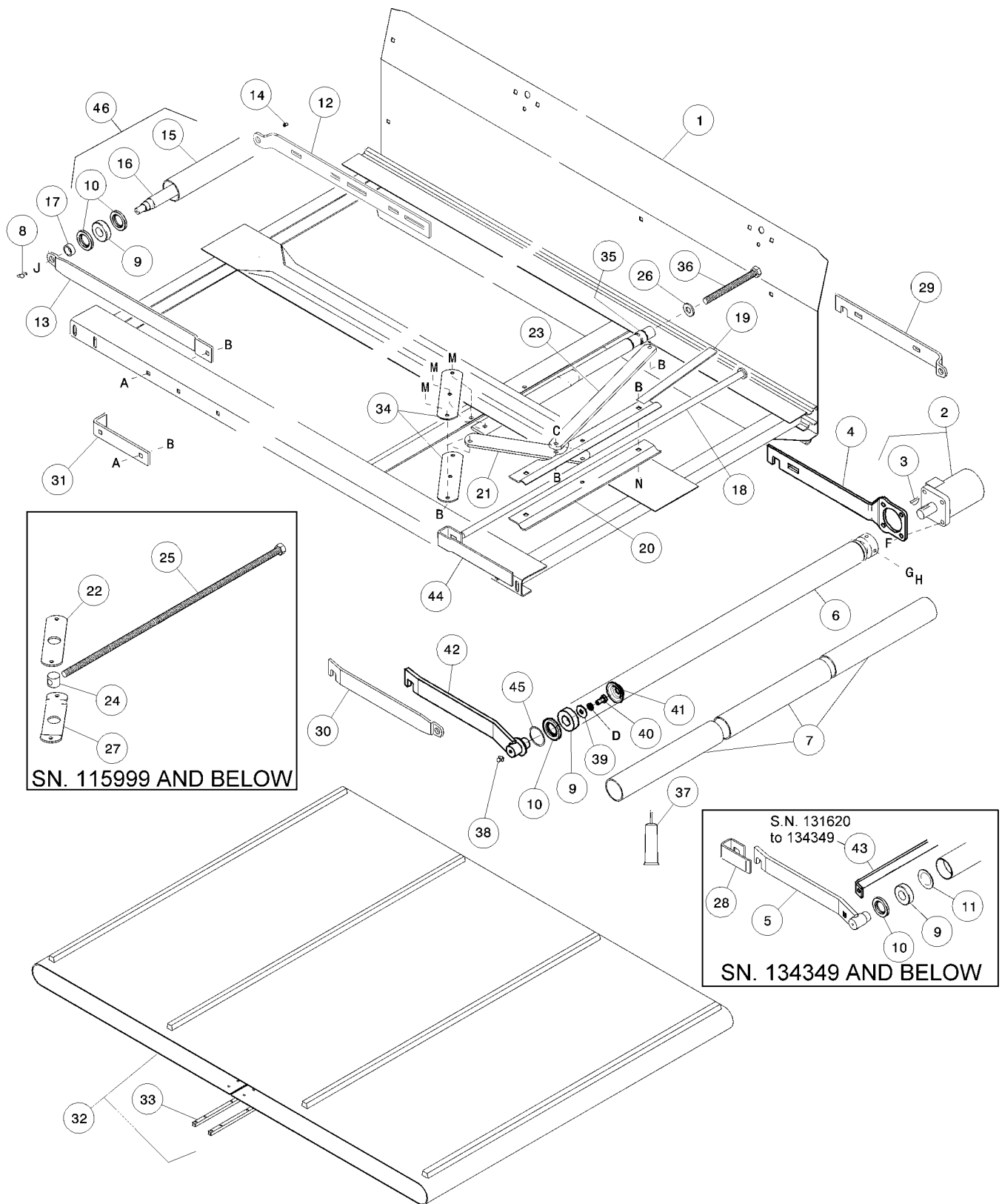
REF	PART NUMBER	DESCRIPTION	QTY 2 DECK / 3 DECK	SERIAL NUMBER
1	REF	DECK - draper, see page 49		
2	49526	MOTOR - draper drive, with key (item 3).....	2 / 3	-124499
	114319	MOTOR - draper drive, with key (item 3) (was 101669)	2 / 3	124500-
	123314	SEAL KIT - hydraulic motor (was 101670)		
3	2149	KEY - Woodruff, 1/4 x 1 inch	2 / 3	
4	103443	SUPPORT - motor, left	1	-134349
	103444	SUPPORT - motor, right	1 / 2	-134349
	117007	SUPPORT - motor, left (shown), all sizes except 12'	1	134350-
	118268	SUPPORT - motor, left, 12' header	1	
	117008	SUPPORT - motor, right, all sizes except 12'	1 / 2	134350-
	118270	SUPPORT - motor, right, 12' header	1	
5	103388	ARM - drive roller, left (shown)	1	-134349
	103389	ARM - drive roller, right	1 / 2	-134349
6	118013	ROLLER - drive, 12' to 18' headers (was 100147)	2	-150558
	117024	ROLLER - drive, c/w lagging (item 7), 21' to 36' (was 102016)	2 / 3	-138024
	113837	ROLLER - drive, vulcanized rubber coated, 12' to 36'	2 / 3	see note 1
7	43779	LAGGING - includes three pieces	2	
8	21301	FITTING - lube, 45°	2 / 3	
9	118185	BEARING - ball, install with shielded side out (was 101026)	6 / 9	
10	100862	SEAL - bearing (install with flat side [with writing] out)	10 / 15	
11	102972	DISC - retaining	2 / 3	-134349
12	103452	ARM - idler, rear - 15' & 18' headers (for 12' see item 29)	2	
	103449	ARM - idler, rear - 21' to 36' (shown) (motors outboard)	2 / 3	
13	102046	ARM - idler, front - 15' & 18' headers (for 12' see item 30)	2	
	102129	ARM - idler, front - 21' to 36' (shown) (motors outboard)	2 / 3	
14	18671	FITTING - lube, straight	2 / 3	
15	100195	TUBE - idler roller	2 / 3	
16	100082	SHAFT - idler roller	2 / 3	
17	101008	SPACER - tube	4 / 6	
18	103360	ROD - spring	2 / 3	
19	101464	SUPPORT - spring rod, left upper (with indicator bar)	1	-138024
	118206	SUPPORT - spring rod, left upper (with indicator bar)	1	138025-
	113773	SUPPORT - spring rod, right upper (with indicator bar)	1 / 2	-138024
	118207	SUPPORT - spring rod, right upper (with indicator bar)	1 / 2	138025-
20	102045	SUPPORT - spring rod, lower	2	
21	100229	BAR - tightener	2 / 3	
22	100230	BAR - tightener	2	-115999
23	100231	BAR - compression	2 / 3	-138024
	118214	BAR - compression	2 / 3	138025-
24	100412	NUT - trunnion	2	-115999
25	100413	BOLT - tightener	2	-115999
26	30441	WASHER - flat	2 / 3	
27	100414	BAR - tightener	2	-115999
28	103447	RETAINER - spring rod, left (shown)	1	-134349
	103448	RETAINER - spring rod, right	1 / 2	-134349
		NOTE: Items 29 to 31 are for 30' & 36' headers with drive motors inboard.		
29	103435	ARM - idler, rear (shown) - 30' & 36' left deck (motors inboard) & 12' right deck	1	
	103437	ARM - idler, rear - 30' & 36' right deck (motors inboard) & 12' left deck	1	
30	103433	ARM - idler, front (shown) - 30' & 36' left deck (motors inboard) & 12' right deck	1	
	103434	ARM - idler, front - 30' & 36' right deck (motors inboard) & 12' left deck	1	
31	103393	STOP - drive roller, 30' & 36' (motors inboard)	2	

NOTE: 1. Re: Item 6 113837 - Starting Serial Number for 21' to 36' headers: 138025-

Starting Serial Number for 12' to 18' headers: 150559-

For 12' to 18' headers prior to Serial Number 150559, vulcanized roller 113837 may be used in place of standard roller 118013 if additional traction is required to prevent draper slippage caused by heavy crop loading.

DRAPERS, DRIVE & TIGHTENER



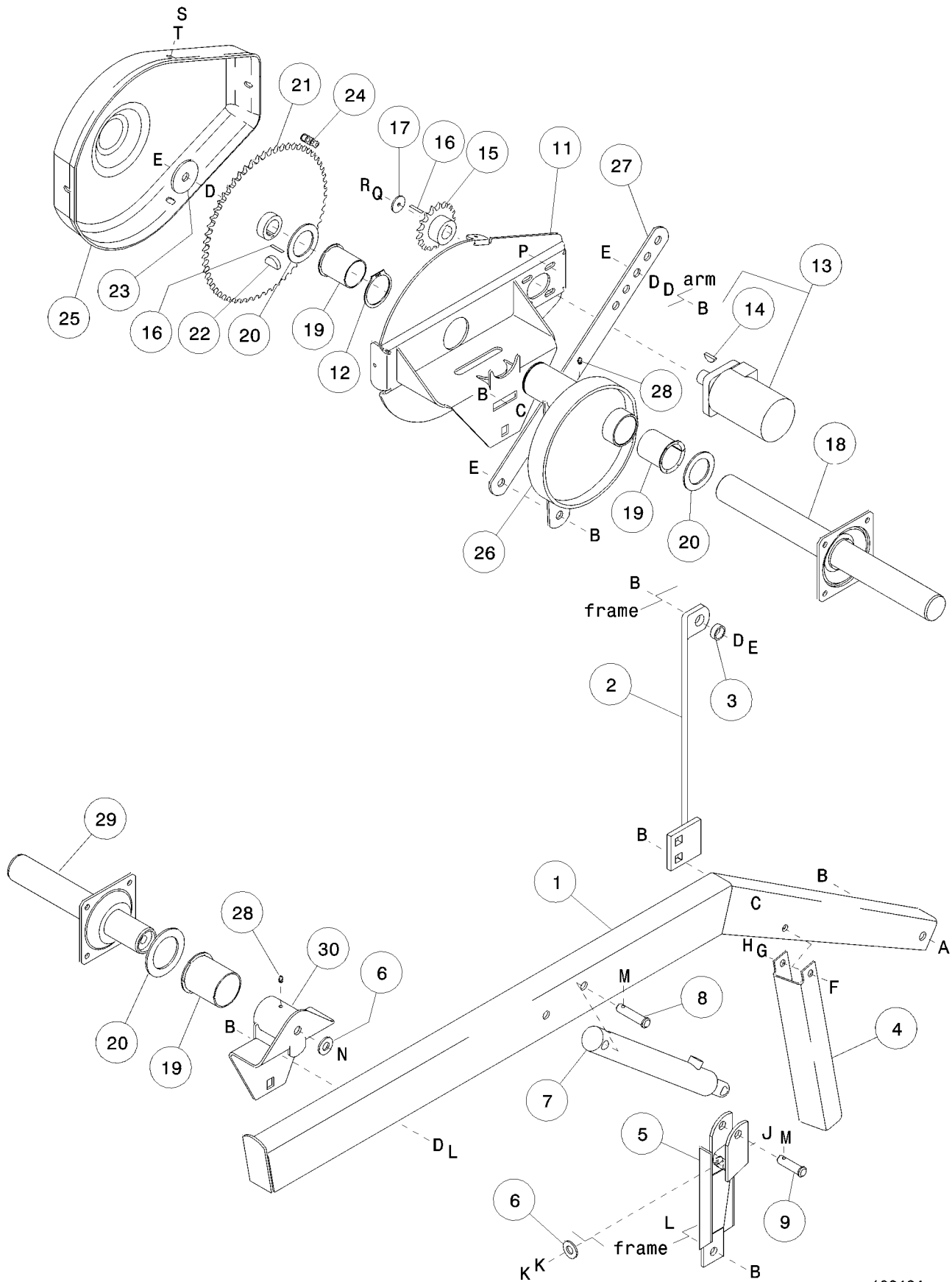
DRAPERS, DRIVE & TIGHTENER

REF	PART NUMBER	DESCRIPTION	QTY		SERIAL NUMBER
			2 DECK / 3 DECK		
32	101911	DRAPER - 12' header.....	2		
	100436	DRAPER - 15' header.....	2		
	100437	DRAPER - 18' header.....	2		
	100275	DRAPER - 21' header.....	2		
	100438	DRAPER - 25' header.....	2		
	101912	DRAPER - 30' header.....	2		
	101913	DRAPER - left, 36' header.....	1		
	101914	DRAPER - right, center delivery 36' header	1		
	100438	DRAPER – right, inboard deck, 36' header.....	0 / 1		
	113538	DRAPER – right, outboard deck, 36' header.....	0 / 1		
	103780	DRAPER – extension piece, 19" (485 mm) long	1		
	113938	DRAPER – 75' bulk roll, economy material, (see note 2).....	A/R		
	113939	DRAPER – 150' bulk roll, deluxe material, (see note 2).....	A/R		
33	43469	CONNECTOR KIT - includes two slats & hardware(12).....	2		-115999
	103511	CONNECTOR KIT - includes two slats & hardware(12).....	2		116000-
	52414	PACKAGE - draper hardware, includes 25 each of screw and nut			
34	102865	BAR – tightener	4 / 6		116000-
35	102861	ARM – tightener.....	2 / 3		116000-
36	50190	BOLT – hex head, 5/8 NC x 7-1/2 inch, thread minimum 6-1/2"	2 / 3		116000-
37	113429	ADHESIVE – for lagging, 148 ml (5 fl. oz.).....	A/R		
38	21010	FITTING – lube, 90°	2 / 3		
39	118029	WASHER – flat	2 / 3		134350-
40	113953	BOLT – special	2 / 3		134350-
41	113954	DISC – retaining	2 / 3		134350-
42	113952	ARM – drive roller, left (shown)	1		134350-
	116066	ARM – drive roller, right.....	1 / 2		134350-
43	113971	SUPPORT – drive roller	2 / 3		131620-134349
44	113997	RETAINER – spring rod, left (shown).....	1		134350-
	116069	RETAINER – spring rod, right	1 / 2		134350-
45	118011	RING – retaining, internal	2 / 3		134350-
46	100081	ROLLER ASSEMBLY – idler, incl. Items 9 (qty. 2), 10 (qty. 4), 15 & 16	2 / 3		
♦	B2738	KIT – draper extension, (kit available through WholeGoods only) includes the following:			
	103449	ARM – idler, rear (item 12)	2		
	102129	ARM – idler, front (item 13).....	2		
	103780	DRAPER – extension piece, 19" (485 mm) long	2		

A	19965	BOLT - round head, square neck, 3/8 NC x 1 inch
B	30228	NUT - lock, smooth flange, 3/8 NC distorted thread
C	21264	BOLT – hex head, 3/8 NC x 1-1/4 inch
D	18637	WASHER – lock, 3/8 inch
F	113420	SCREW - countersunk Torx head, 3/8 NC x 3/4 inch
G	30940	SETSCREW - socket head, 3/8 NC x 5/16 inch
H	30941	SETSCREW - hex socket through bore, 3/8 NC x 3/16 inch
J	18592	NUT - hex, 5/8 NC
M	20077	BOLT - hex head, 3/8 NC x 1 inch
N	21863	BOLT - round head, short square neck, 3/8 NC x 3/4 inch

NOTE: 2. Economy draper bulk rolls are a lower priced option to the deluxe drapers supplied with a new header. Economy draper material is friction coated with rubber on both sides. Deluxe draper bulk rolls are the same material as supplied with a new header. This material is skim coated with 0.015" thick rubber on cleat side and friction coated with rubber on side opposite cleats. All bulk draper rolls come with no holes and no connector bars.

REEL DRIVE & SUPPORT ARMS **Serial No. 115999 and below**

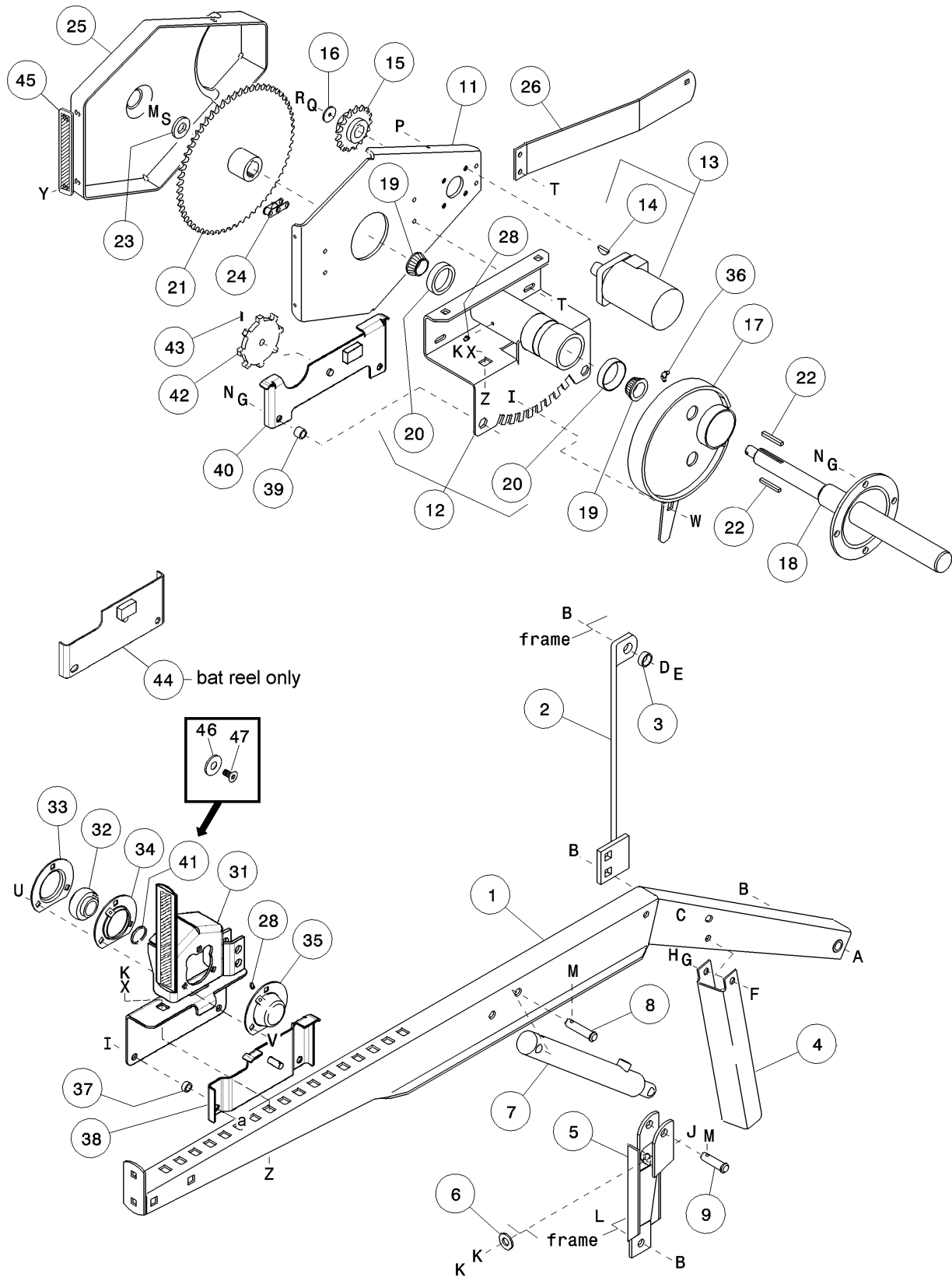


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REEL DRIVE & SUPPORT ARMS
Serial No. 115999 and below

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	102961	ARM - reel support, left - with decal	1	-115999
	102962	ARM - reel support, right - with decal	1	-115999
2	100807	BRACE - diagonal	2	
3	8640	SPACER - tube.....	2	
4	102277	SUPPORT - reel prop.....	2	
5	102808	SUPPORT - cylinder mount, left.....	1	
	102809	SUPPORT - cylinder mount, right.....	1	
6	30441	WASHER - flat, hardened.....	3	
7	REF	CYLINDER - reel lift, see Reel Lift Hydraulics		
8	18738	PIN - clevis, 5/8 x 2.52 inch effective length	2	
9	18725	PIN - clevis, 5/8 x 2.05 inch effective length	2	
11	101447	PLATE - reel drive	1	-115999
12	30243	RING - retaining, external	1	-115999
13	43011	MOTOR - reel drive, includes key, item 14.....	1	
	123314	SEAL KIT - for motor 43011 (was 101670)		
14	2149	KEY - Woodruff, 1/4 x 1 inch	1	
15	101804	SPROCKET - drive, 17 toothed - high speed reel drive	1	-115999
	101803	SPROCKET - drive, 11 toothed - high torque reel drive	1	-115999
16	43464	SHIM - reel drive sprocket (nominal quantity = 4 per sprocket).....	A/R	-115999
17	43219	WASHER - flat.....	1	
18	102020	SHAFT - reel drive	1	-115999
19	35694	BUSHING - plastic.....	3	-115999
20	27160	WASHER - flat.....	3	-115999
21	101805	SPROCKET - driven, 60 toothed	1	-115999
22	30836	KEY - Woodruff, 3/8 x 1-1/4 inch, reel drive shaft	1	-115999
23	102778	WASHER - flat.....	1	-115999
24	101870	CHAIN - roller, #50 x 68 pitches with connector - high speed reel drive	1	
	101871	CHAIN - roller, #50 x 66 pitches with connector - high torque reel drive	1	-115999
	6634	LINK - connector, #50 spring clip		
25	102022	SHIELD - reel drive, with decals	1	-115999
26	102745	CAM - drive.....	1	-115999
27	102253	BAR - pitch adjusting	1	-115999
28	18671	FITTING - lube, straight.....	2	
29	102254	SHAFT - reel tail	1	-115999
30	102817	SUPPORT - reel tail	1	-115999
A	21158	BOLT - round head, square neck, 5/8 NC x 4 inch		
B	50225	NUT - lock, smooth flange, 5/8 NC distorted thread		
C	18523	BOLT - round head, square neck, 5/8 NC x 1-1/2 inch		
D	18600	WASHER - flat, 21/32 inch I.D.		
E	21594	BOLT - hex head, 5/8 NC x 1-1/2 inch		
F	21581	BOLT - hex head, 1/2 NC x 3-1/2 inch		
G	18638	WASHER - lock, 1/2 inch		
H	18697	NUT - lock, 1/2 NC distorted thread		
J	50189	BOLT - hex head, 5/8 NC x 6-1/2 inch, thread full length		
K	18592	NUT - hex, 5/8 NC		
L	21585	BOLT - hex head, 5/8 NC x 1-1/4 inch		
M	18648	PIN - cotter, 3/16 x 1-1/4 inch		
N	21584	BOLT - hex head, 5/8 NC x 2-1/2 inch		
P	21821	BOLT - flange head, 3/8 NC x 3/4 inch		
Q	18635	WASHER - lock, 1/4 inch		
R	21566	BOLT - hex head, 1/4 NC x 3/4 inch		
S	50124	SCREW - flange head, self-tapping, 5/16 x 1/2 inch		
T	18598	WASHER - flat, 11/32 inch I.D.		

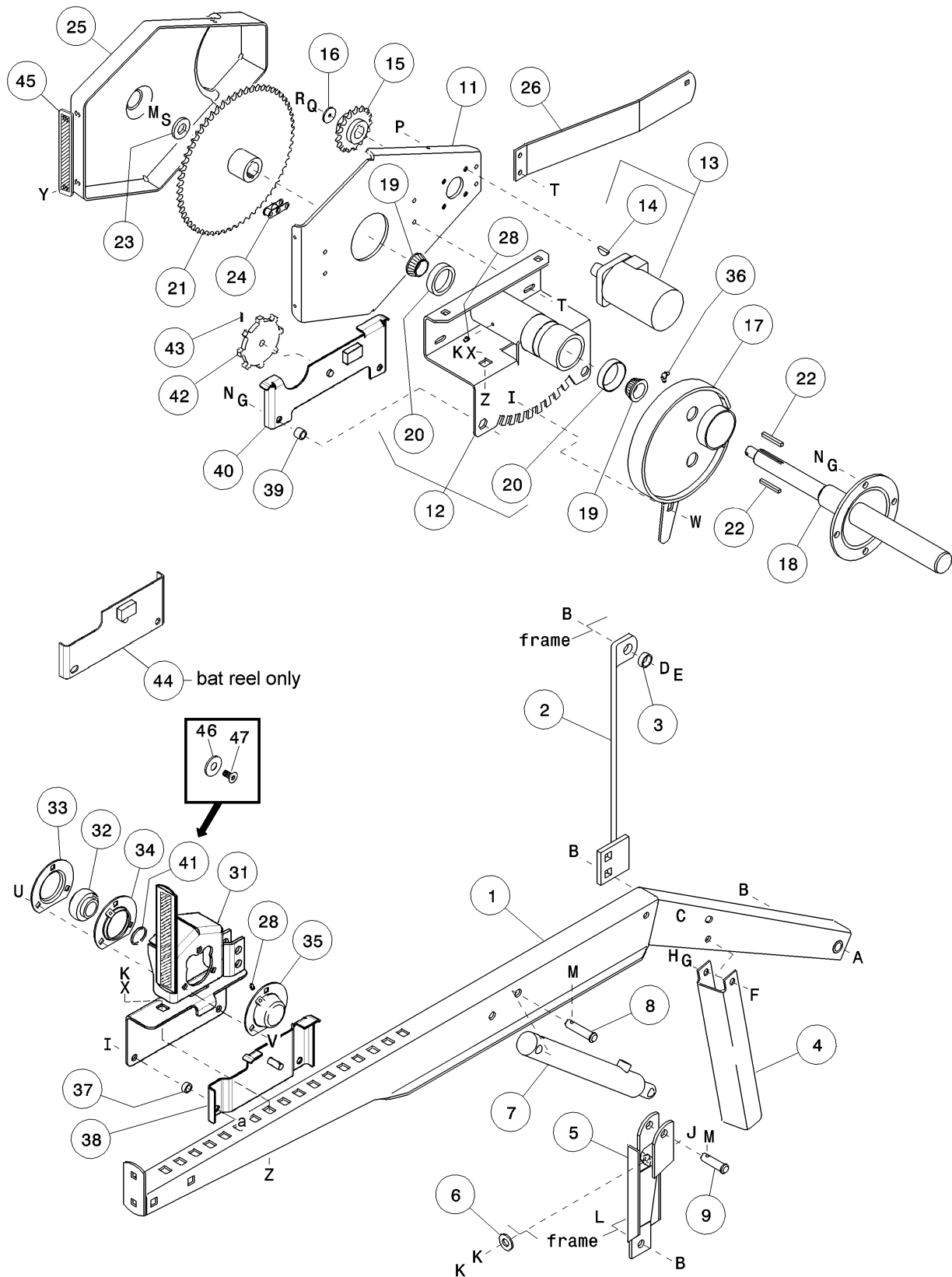
REEL DRIVE & SUPPORT ARMS **Serial No. 116000 and above**



REEL DRIVE & SUPPORT ARMS **Serial No. 116000 and above**

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	113465	ARM - reel support, left - with reflector (was 103563)	1	116000-138024
	117048	ARM - reel support, left	1	138025-
	113466	ARM - reel support, right - with reflector (was 103564)	1	116000-138024
	117047	ARM - reel support, right	1	138025-
2	100807	BRACE - diagonal	2	
3	8640	SPACER - tube	2	
4	102277	SUPPORT - reel prop	2	
5	102808	SUPPORT - cylinder mount, left	1	
	102809	SUPPORT - cylinder mount, right	1	
6	30441	WASHER - flat, hardened	3	
7	REF	CYLINDER - reel lift, see Reel Lift Hydraulics		
8	18738	PIN - clevis, 5/8 x 2.52 inch effective length	2	
9	18725	PIN - clevis, 5/8 x 2.05 inch effective length	2	
11	103220	PLATE - reel drive	1	116000-
12	103202	SUPPORT - reel drive, with bearing cups (item 20)	1	116000-124499
	158686	SUPPORT - reel drive, with bearing cups (item 20) (was 113327)	1	124500-
13	43011	MOTOR - reel drive, includes key, item 14	1	
	123314	SEAL KIT - for motor 43011 (was 101670)		
14	2149	KEY - Woodruff, 1/4 x 1 inch	1	
15	103221	SPROCKET - drive, 17 tooth - high speed reel drive	1	116000-
	103211	SPROCKET - drive, 11 tooth - high torque reel drive	1	116000-
16	43219	WASHER - flat	1	
17	103198	CAM - drive	1	116000-124499
	113332	CAM - drive, pick-up reel only	1	124500-
18	103284	SHAFT - reel drive, for 2005 units, see Note at bottom of page 59	1	116000-
19	7910	BEARING - cone	2	116000-
20	7900	BEARING - cup	2	116000-
21	103210	SPROCKET - driven, 60 tooth, continuous reel	1	116000-
22	7038	KEY - 1/4 square x 1.89 inch	2	116000-
23	16235	WASHER - flat	1	116000-
24	103214	CHAIN - roller, #50 x 70 pitches with connector - high speed reel drive	1	116000-
	101870	CHAIN - roller, #50 x 68 pitches with connector - high torque reel drive	1	
	6634	LINK - connector, #50 spring clip		
25	103466	SHIELD - reel drive, continuous reel (was 103593)	1	116000-
26	REF	BAR - hose support, see Reel Drive Hydraulics, pages 20 - 25	1	116000-
28	18671	FITTING - lube, straight, qty. 3 for bat reel	2	
31	158023	SUPPORT - reel tail, L/H, with reflector (was 117059)	1	116000-
	129355	SUPPORT - reel tail, R/H, with reflector, bat reel only (was 137054)	1	
32	113617	BEARING - ball, with setscrews, qty. 2 for bat reel	1	116000-
33	100589	FLANGE - bearing, cropped, qty. 2 for bat reel	1	116000-
34	100591	FLANGE - bearing, cropped (lube fitting removed), qty. 2 for bat reel	1	116000-
35	100592	COVER - bearing, cropped, qty. 2 for bat reel	1	116000-
36	21010	FITTING - lube 90°	1	
37	113442	SPACER - tube, L/H fore-aft support	2	124500-
	113441	SPACER - tube, R/H fore-aft support - bat reel only	2	
38	113445	SUPPORT - L/H fore-aft	1	124500-
39	113441	SPACER - tube, R/H fore-aft support, qty. 4 for split pick-up reel	2	124500-
40	113410	SUPPORT - R/H fore-aft, qty. 2 for split pick-up reel	1	124500-
41	13250	RING - retaining	1	124500-134349
	118010	RING - retaining, qty. 2 for bat reel	1	134350-
42	113447	SPROCKET - reel fore-aft adjustment, qty. 3 for split reel	2	124500-
43	30907	PIN - roll, qty. 3 for split reel	2	124500-
44	137031	SUPPORT - R/H fore-aft, outboard - bat reel only	1	
45	118199	PLATE - with amber reflector, continuous reel	1	

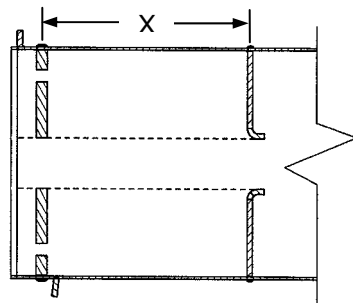
REEL DRIVE & SUPPORT ARMS **Serial No. 116000 and above**



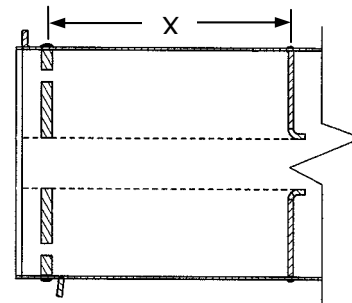
REEL DRIVE & SUPPORT ARMS **Serial No. 116000 and above**

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
46	137042	WASHER – flat, tapered I.D.	1	see note
47	113420	SCREW – locking socket head, 3/8 x 3/4 inch	1	see note
NOTE: Items 46 and 47 are used for some headers that have reel center tubes with a tapped left end shaft instead of a snap ring groove. They are used in place of item 41. (By tapping the end shaft, these parts may also be used to repair center tubes that do not have a snap ring to retain the bearing.)				
A	21158	BOLT – round head, square neck, 5/8 NC x 4 inch		
B	50225	NUT - lock, flange, 5/8 NC distorted thread		
C	18523	BOLT – round head, square neck, 5/8 NC x 1-1/2 inch		
D	18600	WASHER - flat, 21/32 inch I.D.		
E	21594	BOLT - hex head, 5/8 NC x 1-1/2 inch		
F	21581	BOLT - hex head, 1/2 NC x 3-1/2 inch		
G	18638	WASHER - lock, 1/2 inch		
H	18697	NUT - lock, 1/2 NC distorted thread		
I	50186	NUT – lock, smooth flange, 1/2 NC distorted thread		
J	50190	BOLT - hex head, 5/8 NC x 7-1/2 inch, thread full length		
K	18592	NUT - hex, 5/8 NC		
L	21585	BOLT - hex head, 5/8 NC x 1-1/4 inch		
M	18648	PIN - cotter, 3/16 x 1-1/4 inch		
N	21491	BOLT - hex head, 1/2 NC x 1-1/4 inch, thread full		
P	113420	SCREW - countersunk Torx head, 3/8 NC x 3/4 inch		
Q	18635	WASHER - lock, 1/4 inch		
R	21566	BOLT - hex head, 1/4 NC x 3/4 inch		
S	5512	NUT - slotted hex, 3/4 NF		
T	101898	SCREW - flange head, self tap, 3/8 x 5/8 inch		
U	19965	BOLT – round head, square neck, 3/8 NC x 1 inch		
V	30228	NUT - lock, smooth flange, 3/8 NC distorted thread		
W	21066	BOLT – round head, square neck, 1/2 NC x 1 inch		
X	18639	WASHER – lock, 5/8 inch		
Y	50124	SCREW - flange head, self tap, 5/16 x 1/2 inch		
	118276	SCREW – flange head, self tap, 5/16 x 3/4 inch (two at front)		
Z	103562	BOLT – round head, square neck, 5/8 NC x 1-1/4 inch		
a	18723	BOLT – hex head, 1/2 NC x 1-1/2 inch		

NOTE: RE: Item 18 Drive Shaft – For units with -05 suffix on serial number, to replace the reel drive shaft measure the distance “X” between the two welded plates in reel tube which support the reel drive shaft.
 If dimension X = 185 mm, order reel drive shaft part # 103284.
 If dimension X = 205 mm, order reel drive shaft part # 105347.



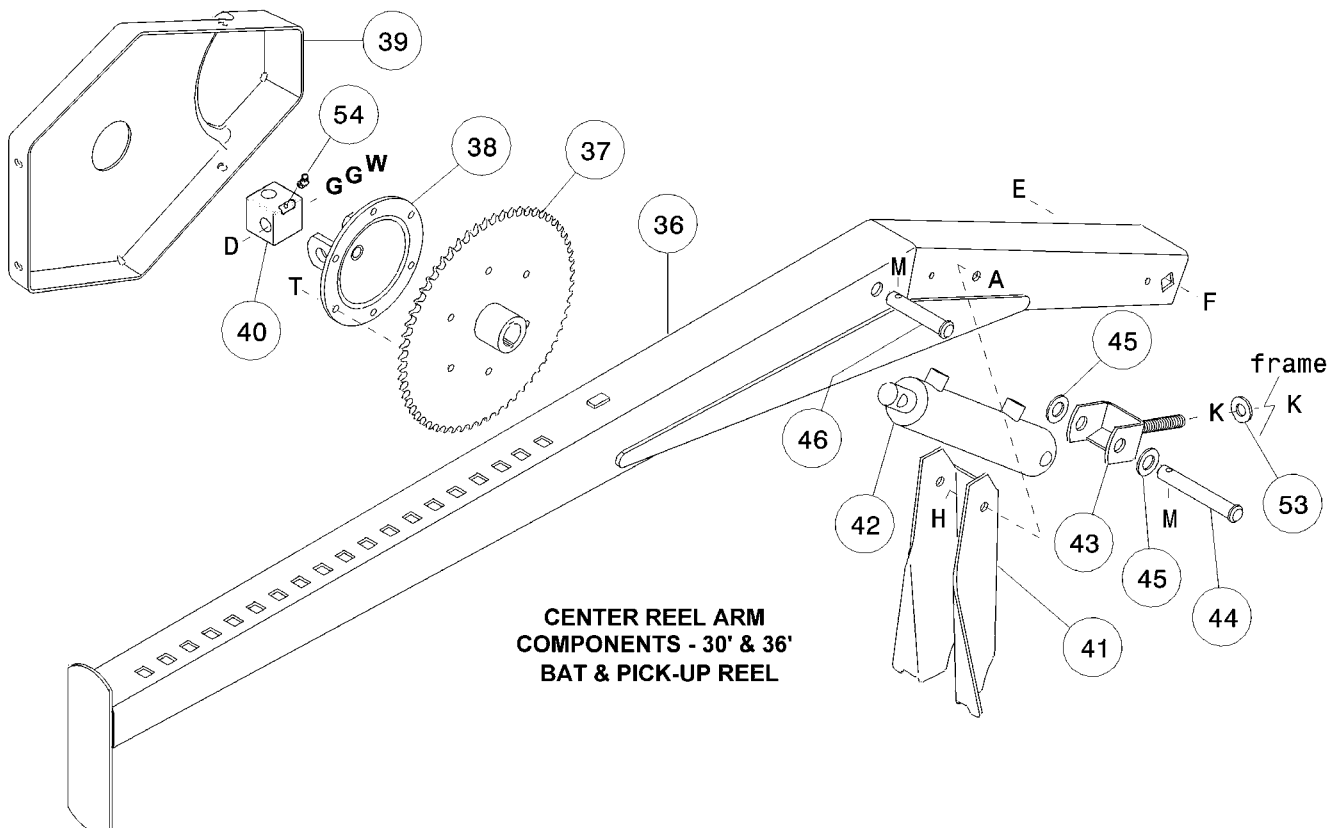
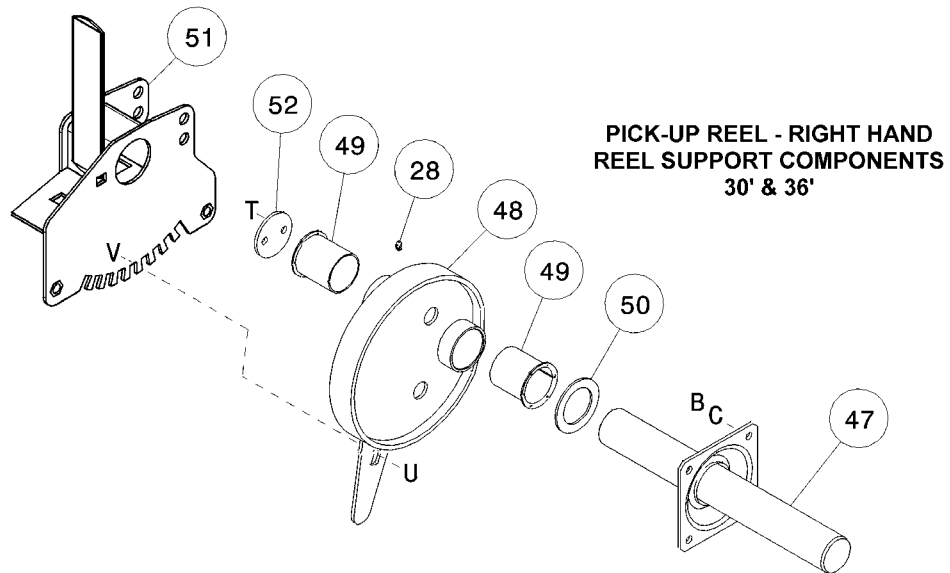
CROSS SECTION REEL TUBE
X = 185 mm



CROSS SECTION REEL TUBE
X = 205 mm

SPLIT REEL SPECIAL COMPONENTS

NOTE: For Reel Drive and Support Arm components not shown here, see pages 56 to 59.



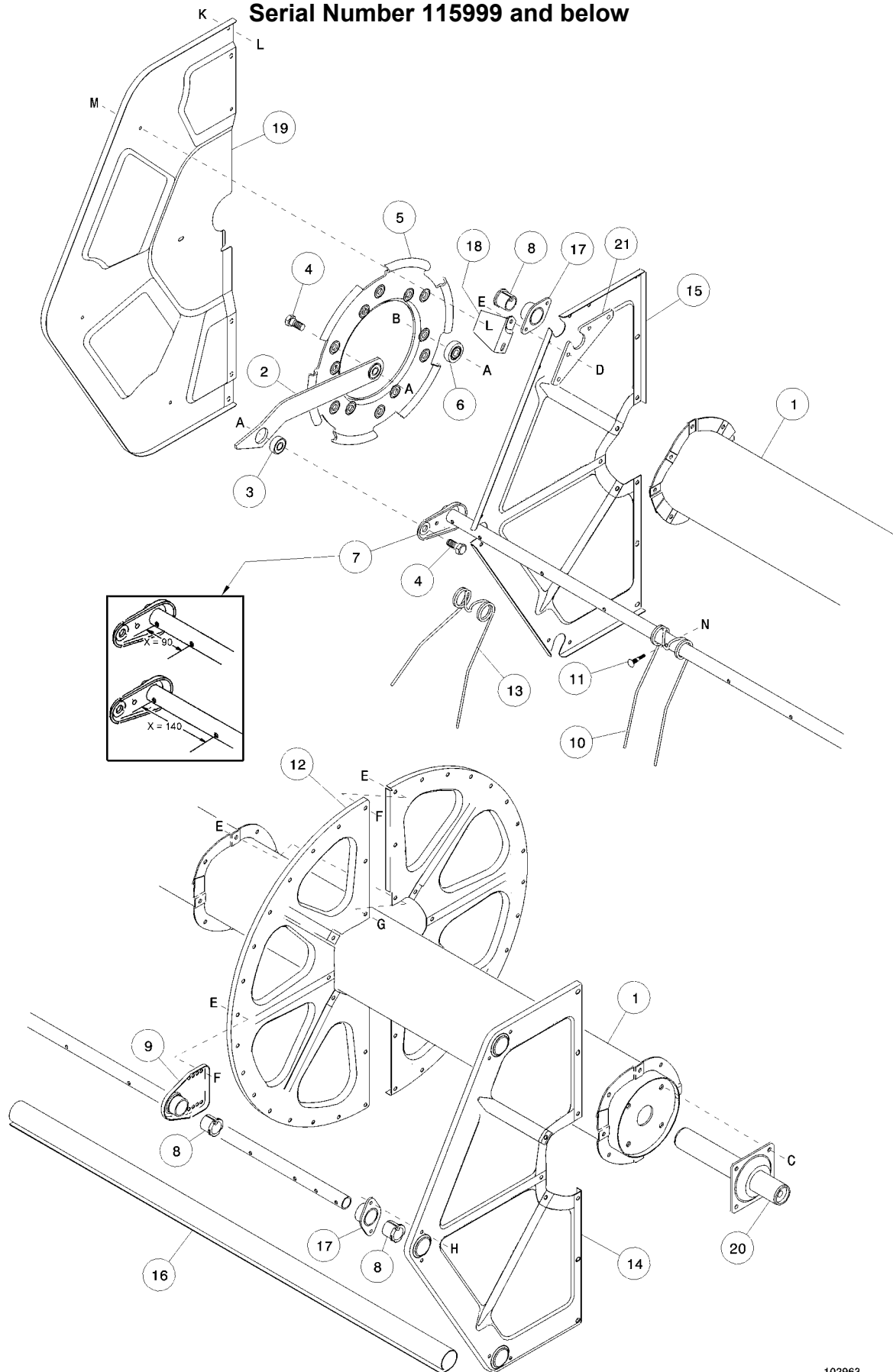
SPLIT REEL SPECIAL COMPONENTS

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
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NOTE: For Reel Drive and Support Arm components not shown here, see pages 56 to 59.

28	18671	FITTING - lube, straight.....	1	
36	103578	ARM - reel support, center, with reflector	1	-124499
	113464	ARM - reel support, center, with reflector	1	124500-
37	103285	SPROCKET - driven, 60 tooth, split reel	1	
38	103264	HUB - with clevis	1	
39	103595	SHIELD - reel drive, split reel	1	
40	137035	BLOCK - reel connector, with lube fitting item 54 (was 32200)	1	
41	113270	SUPPORT - reel prop, center reel arm.....	1	
42	REF	CYLINDER - reel lift, center arm, see Reel Lift Hydraulics		
43	37830	CLEVIS - center cylinder adjustment.....	1	
44	103579	PIN - clevis, 3/4 x 4.53 inch effective length	1	
45	18601	WASHER - flat, 3/4 SAE.....	2	
46	103580	PIN - clevis, 5/8 x 3.74 inch effective length	1	-124499
	18629	PIN - clevis, 3/4 x 3.74 inch effective length	1	124500-
47	103322	SHAFT - reel tail	1	
48	103319	CAM - reel.....	1	-124499
	113323	CAM - reel.....	1	124500-
49	35694	BUSHING - plastic.....	2	
50	27160	WASHER - flat.....	1	
51	103339	SUPPORT - right hand	1	-124499
	158017	SUPPORT - right hand, with reflector (was 117060)	1	124500-
52	103340	WASHER - thrust.....	1	
53	30441	WASHER - hardened.....	1	
54	21301	FITTING - lube, 45°	1	
A	21575	BOLT - hex head, 1/2 NC x 1 inch		
B	21264	BOLT - hex head, 3/8 NC x 1-1/4 inch		
C	18637	WASHER - lock, 3/8 inch		
D	137036	BOLT - hex head, 3/4 NC x 4-1/4 inch		
E	102636	NUT - side lock, 3/4 NC distorted thread		
F	113426	BOLT - round head, square neck, 3/4 NC x 4-1/2 inch (1 inch thread length)		
G	18601	WASHER - flat, 3/4 inch I.D.		
H	18697	NUT - lock, 1/2 NC distorted thread		
K	18592	NUT - hex, 5/8 NC		
M	18648	PIN - cotter, 3/16 x 1-1/4 inch		
T	101898	SCREW - flange head, self tap, 3/8 x 5/8 inch		
U	21066	BOLT - round head, square neck, 1/2 NC x 1 inch		
V	50186	NUT - lock, smooth flange, 1/2 NC distorted thread		
W	18689	NUT - lock, 3/4 NC distorted thread		

Model 2100 PICK-UP REEL
Serial Number 115999 and below



Model 2100 PICK-UP REEL
Serial Number 115999 and below

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	101839	TUBE - center, 15' reel	1	
	101838	TUBE - center, 18' reel	1	
	101837	TUBE - center, 21' reel	1	
	101836	TUBE - center, 25' reel	1	
2	48051	ARM - cam, includes 2 bearings (item 3)	6	
3	50185	BEARING - ball.....	12	
4	48050	BOLT - shoulder, special	12	
5	48061	RING - cam, R/H	1	
6	50184	BEARING - ball.....	6	
7	101841	TUBE - finger, outboard stagger (Dimension X = 90 mm) - 12' reel.....	3	
	101843	TUBE - finger, outboard stagger (Dimension X = 90 mm) - 15' reel.....	3	
	101845	TUBE - finger, outboard stagger (Dimension X = 90 mm) - 18' reel.....	3	
	101847	TUBE - finger, outboard stagger (Dimension X = 90 mm) - 21' reel.....	3	
	101849	TUBE - finger, outboard stagger (Dimension X = 90 mm) - 25' reel.....	3	
	101842	TUBE - finger, inboard stagger (Dimension X = 140 mm) - 12' reel.....	3	
	101844	TUBE - finger, inboard stagger (Dimension X = 140 mm) - 15' reel.....	3	
	101846	TUBE - finger, inboard stagger (Dimension X = 140 mm) - 18' reel.....	3	
	101848	TUBE - finger, inboard stagger (Dimension X = 140 mm) - 21' reel.....	3	
	101850	TUBE - finger, inboard stagger (Dimension X = 140 mm) - 25' reel.....	3	
8	100295	BUSHING - finger tube	see note (1)	
9	101289	ARM - finger tube.....	see note (2)	
10	100308	FINGER - pick-up reel	see note (3)	
11	100365	BOLT - special, rib neck, 5/16 NC	see note (4)	
12	100327	DISC - half	see note (5)	
13	101703	FINGER - double, R/H	6	
	101974	FINGER - double, L/H	6	
14	102722	DISC - half, left end	2	
15	105103	DISC - half, right end	2	
16	102727	COVER - finger tube, 1795 mm – cut to suit	A/R	
17	102786	FLANGE - finger tube	12	
18	102874	SUPPORT - end shield.....	6	
19	102818	SHIELD - end, right	2	
20	REF	SHAFT - reel see Reel Drive & Support Arms		
21	105008	GUSSET - right end disc	6	
A	18666	NUT - lock, 5/8 NC distorted thread		
B	21594	BOLT - hex head, 5/8 NC x 1-1/2 inch		
C	30712	BOLT - flange head, 3/8 NC x 2-1/2 inch, thread full length		
D	21975	BOLT - flange head, 3/8 NC x 1 inch		
E	30228	NUT - lock, smooth flange, 3/8 NC distorted thread		
F	50076	BOLT - flange head, 3/8 NC x 5/8 inch		
G	21821	BOLT - flange head, 3/8 NC x 3/4 inch		
H	101898	SCREW - flange head, self-tapping, 3/8 x 5/8 inch		
K	30808	SCREW - truss head, 5/16 NC x 3/8 inch		
L	30280	NUT - lock, smooth flange, 5/16 NC distorted thread		
M	102685	SCREW - truss head, 5/16 NC x 1/2 inch		
N	18690	NUT - lock, 5/16 NC distorted thread		

NOTES:

- (1) - Quantities: 12' = 18, 15' = 24, 18' = 24, 21' = 30, 25' = 36
(2) - Quantities: 12' = 6, 15' = 12, 18' = 12, 21' = 18, 25' = 24
(3) - Quantities: 12' = 90, 15' = 120, 18' = 138, 21' = 162, 25' = 204
(4) - Quantities: 12' = 102, 15' = 132, 18' = 150, 21' = 174, 25' = 216
(5) - Quantities: 12' = 2, 15' = 4, 18' = 4, 21' = 6, 25' = 8

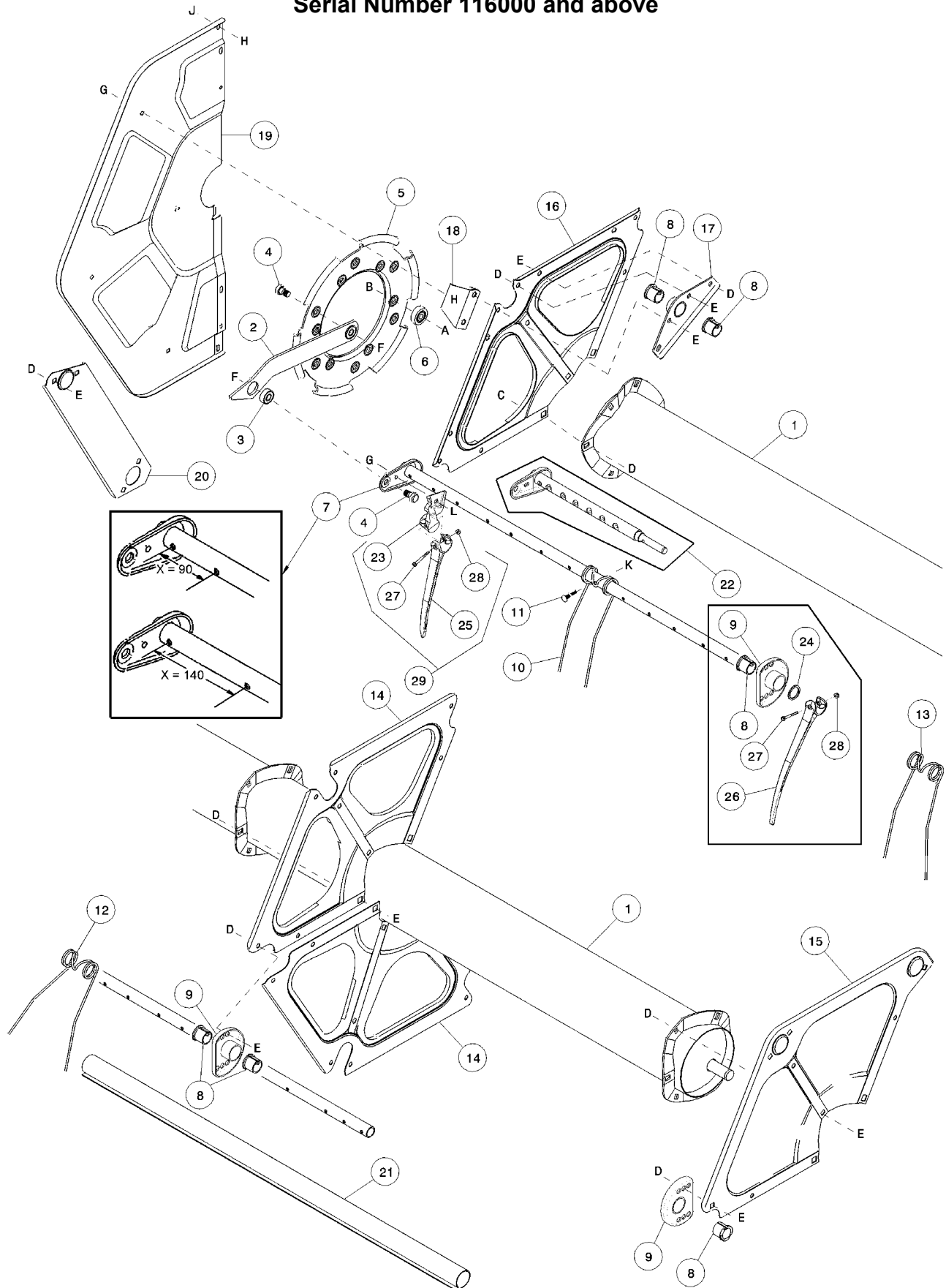
Model 2100 PICK-UP REEL
Serial Number 116000 and above

REF	PART NUMBER	DESCRIPTION	QTY STD./SPLIT	SERIAL NUMBER
1	105313	TUBE – center, 12' reel	1	
	105053	TUBE - center, 15' reel	1	
	105054	TUBE - center, 18' reel	1	
	105055	TUBE - center, 21' reel	1	
	105056	TUBE - center, 25' reel	1	
	105053	TUBE - center, 30' split reel L/H	1	
	105078	TUBE - center, 30' split reel R/H.....	1	
	105079	TUBE - center, 36' split reel L/H	1	
	105080	TUBE - center, 36' split reel R/H.....	1	
2	48051	ARM - cam, includes 2 bearings (item 3)	6 / 12	
3	50185	BEARING - ball.....	12 / 24	
4	105141	BOLT - shoulder, special, Note: When replacing bolt also order nut, item F..	12 / 24	
5	48061	RING - cam, R/H	1 / 2	
6	50184	BEARING - ball.....	6 / 12	
7	105306	TUBE – finger, outboard stagger (Dimension X = 90 mm) – 12' reel	3	
	105153	TUBE - finger, outboard stagger (Dimension X = 90 mm) - 15' reel.....	3	was 101843
	105155	TUBE - finger, outboard stagger (Dimension X = 90 mm) - 18' reel.....	3	was 101845
	105157	TUBE - finger, outboard stagger (Dimension X = 90 mm) - 21' reel.....	3	was 101847
	105159	TUBE - finger, outboard stagger (Dimension X = 90 mm) - 25' reel.....	3	was 101849
	105153	TUBE - finger, outboard stagger (Dimension X = 90 mm) - 30' reel.....	6	was 101843
	105161	TUBE - finger, outboard stagger (Dimension X = 90 mm) - 36' L/H reel	3	was 105086
	105163	TUBE - finger, outboard stagger (Dimension X = 90 mm) - 36' R/H reel.....	3	was 105088
	105307	TUBE – finger, inboard stagger (Dimension X = 140 mm) – 12' reel	3	
	105154	TUBE - finger, inboard stagger (Dimension X = 140 mm) - 15' reel.....	3	was 101844
	105156	TUBE - finger, inboard stagger (Dimension X = 140 mm) - 18' reel.....	3	was 101846
	105158	TUBE - finger, inboard stagger (Dimension X = 140 mm) - 21' reel.....	3	was 101848
	105160	TUBE - finger, inboard stagger (Dimension X = 140 mm) - 25' reel.....	3	was 101850
	105154	TUBE - finger, inboard stagger (Dimension X = 140 mm) - 30' reel.....	6	was 101844
	105162	TUBE - finger, inboard stagger (Dimension X = 140 mm) - 36' L/H reel	3	was 105087
	105164	TUBE - finger, inboard stagger (Dimension X = 140 mm) - 36' R/H reel.....	3	was 105089
8	100295	BUSHING - finger tube	see note (1)	
9	105230	HOUSING – bushing (was 105075)	see note (2)	
10	100308	FINGER - pick-up reel, steel.....	see note (3)	
11	100365	BOLT - special, rib neck, 5/16 NC	see note (4)	
12	101703	FINGER - double, R/H end of L/H reel	0 / 6	
13	101974	FINGER - double, L/H end of R/H reel	0 / 6	
14	105062	DISC - 1/3 sector	see note (5)	
15	105063	DISC - 1/3 sector, tail end	3	
16	105048	DISC - 1/3 sector, cam end	3 / 6	
17	105049	HOUSING - bushing, cam end	6 / 12	
18	105070	SUPPORT - end shield.....	6 / 12	
19	105074	SHIELD - end, cam end.....	2 / 4	
20	105065	SHIELD - end, inboard end of R/H split reel, 30' & 36'	6	

NOTES:

- (1) – Quantities (Steel Fingers): 12' = 27, 15' = 39, 18' = 39, 21' = 51, 25' = 63, 30' = 93 36' = 105
 (Plastic Fingers): 12' = 18, 15' = 24, 18' = 24, 21' = 30, 25' = 36, 30' = 54, 36' = 60
- (2) - Quantities: 12' = 12, 15' & 18' = 18, 21' = 24, 25' = 30, 30' = 42, 36' = 48.
- (3) - Quantities: 12' = 105, 15' = 132, 18' = 150, 21' = 174, 25' = 216, 30' = 252, 36' = 300.
- (4) - Quantities: 12' = 105, 15' = 132, 18' = 150, 21' = 174, 25' = 216, 30' = 264, 36' = 312.
- (5) - Quantities: 12' = 3, 15' & 18' = 6, 21' = 9, 25' = 12, 30' = 15, 36' = 18.

Model 2100 PICK-UP REEL
Serial Number 116000 and above



Model 2100 PICK-UP REEL
Serial Number 116000 and above

REF	PART NUMBER	DESCRIPTION	QTY STD./SPLIT	SERIAL NUMBER
21	105304	COVER – steel finger tube, 1805 mm (71.1”) – cut to suit (was 102727) A/R		
	105101	COVER – steel finger tube, inboard end, 100 mm (4”) – split reels 6		
22	105129	FINGER TUBE – repair piece, for steel finger A/R		
	137068	FINGER TUBE – repair piece, plastic finger A/R		
23	NSS	SUPPORT – end finger steel reel qty. = 6, plastic finger reel = 6 / 12		see note (9)
24	16919	WASHER – flat, R/H end (qty. for plastic finger reel, see note 6) 3		
25	105333	FINGER – plastic, end steel reel qty. = 6, plastic finger reel = 6 / 12		
26	105212	FINGER – plastic see note (7)		
27	105196	SCREW – hex washer head, #10 NC x 1-3/4 inch, black see note (8)		
28	105197	NUT – lock, #10 NC nylon insert, black see note (8)		
29	137185	END FINGER ASSEMBLY – includes one each of items 23, 25, 27, 28, G & L		
A	21941	NUT - jam, lock, 5/8 NC distorted thread		
B	21585	BOLT - hex head, 5/8 NC x 1-1/4 inch		
C	105136	SCREW – truss head, Torx socket, 1/2 NC x 1 inch		
D	50186	NUT - lock, smooth flange, 1/2 NC distorted thread		
E	105135	SCREW – truss head, Torx socket, 1/2 NC x 3/4 inch		
F	105173	NUT – jam, lock, 5/8 NF distorted thread		
G	21863	BOLT - round head, short square neck, 3/8 NC x 3/4 inch		
H	30228	NUT - lock, smooth flange, 3/8 NC distorted thread		
J	105137	SCREW – truss head, Torx socket, 3/8 NC x 1/2 inch		
K	18690	NUT - lock, 5/16 NC distorted thread		
L	21452	NUT – serrated flange lock, 3/8 NC free spinning		

NOTES:

(6) - Quantities: 12' = 12, 15' & 18' = 18, 21' = 24, 25' = 30, 30' = 42, 36' = 48

(7) – When converting to plastic from steel fingers, also order hardware items 27 & 28 for each item 26.

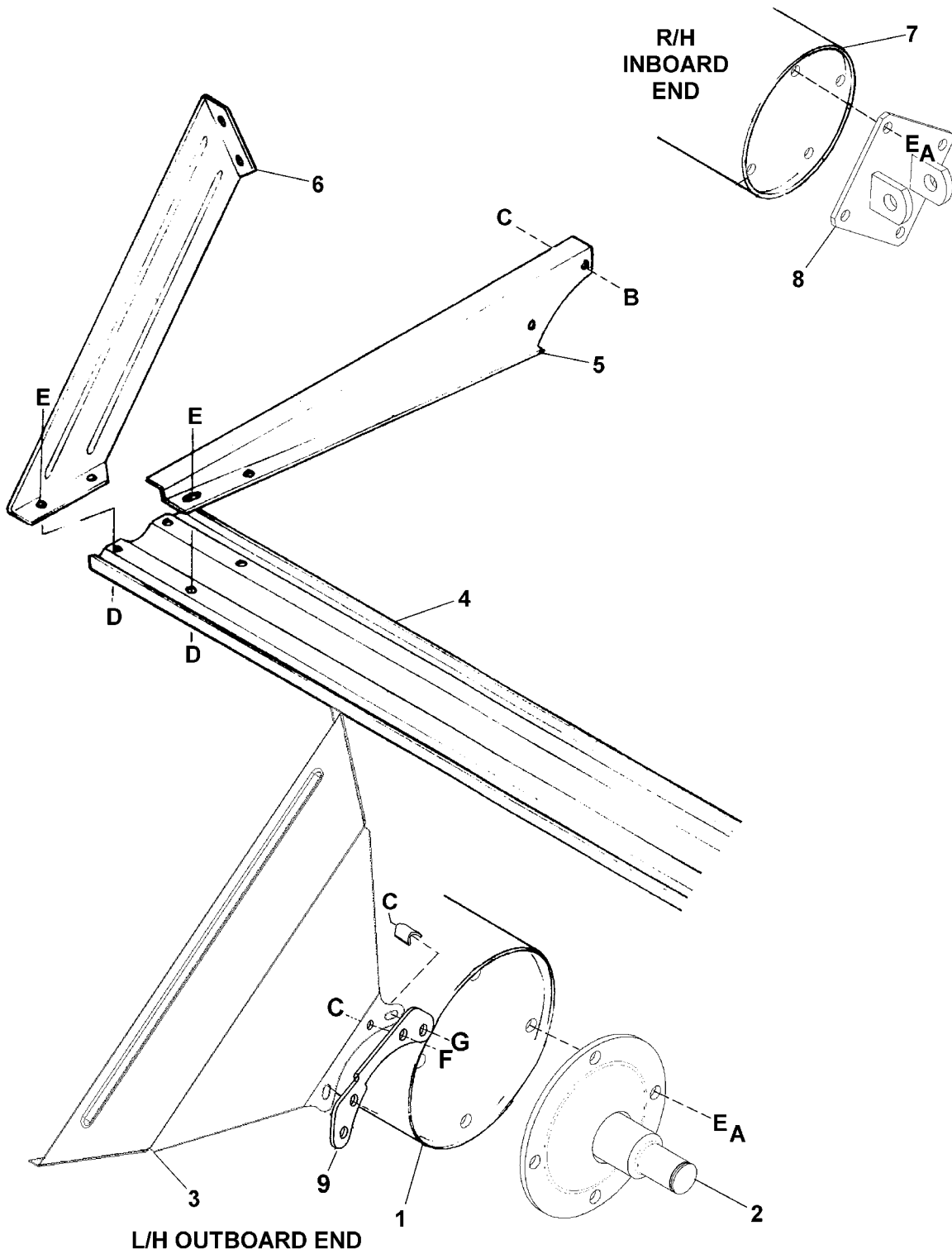
Plastic Finger Reel Qty's. 12' = 204, 15' = 261, 18' = 309, 21' = 372, 25' = 450, 30' = 522, 36' = 630

Steel Finger Reel Qty. = 9 all sizes

(8) - Plastic Finger Reel Qty's. 12' = 210, 15' = 267, 18' = 315, 21' = 378, 25' = 456, 30' = 534, 36' = 642

Steel Finger Reel Qty. = 15 all sizes

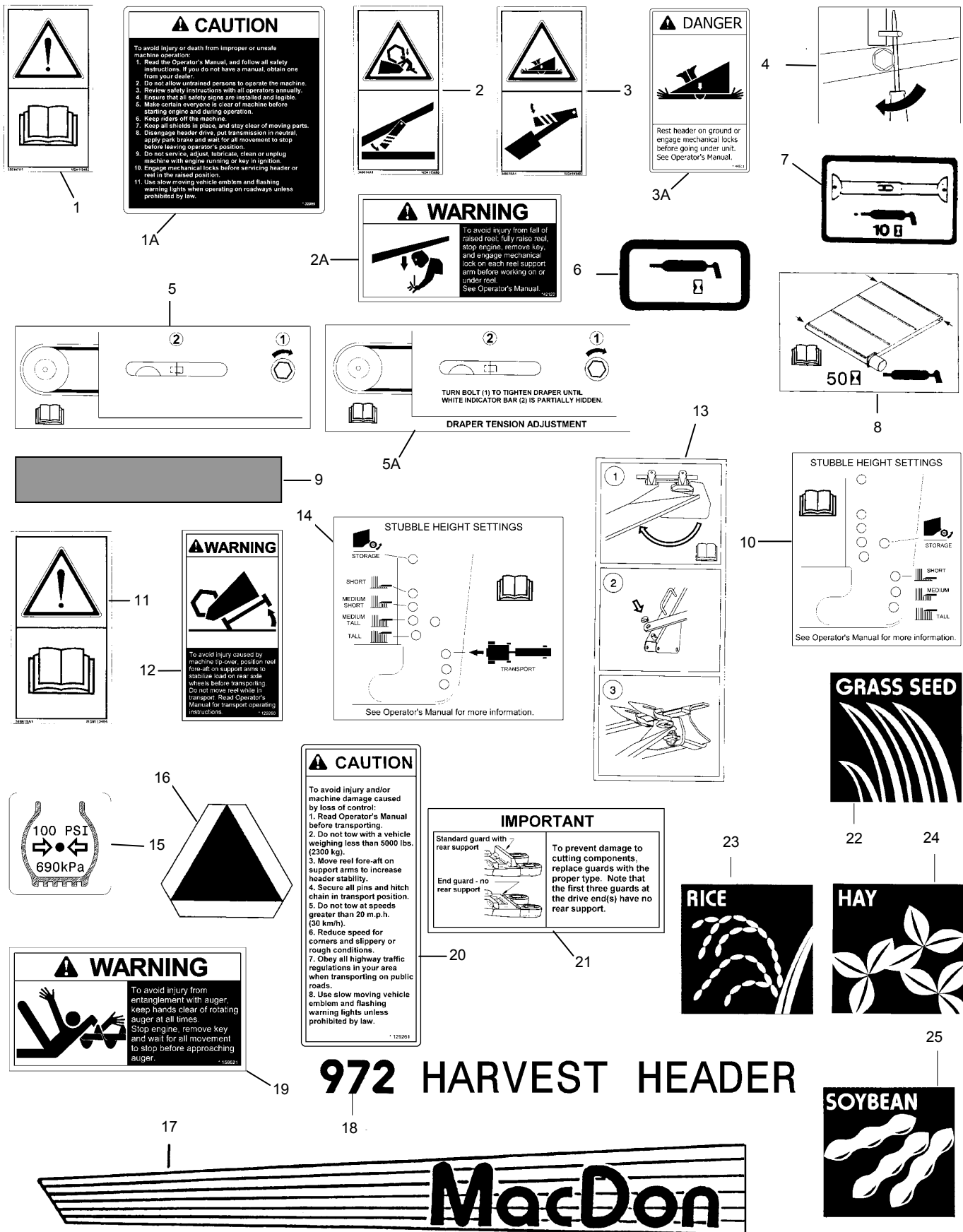
(9) – NSS: Not serviced separately, order item 29.

BAT REEL

BAT REEL

REF	PART NUMBER	DESCRIPTION	QTY 30'/36'	SERIAL NUMBER
1	137002	TUBE – L/H reel, 30'	1	
	137014	TUBE – L/H reel, 36'	1	
2	137004	SHAFT – reel tube, outboard ends	2	
3	117304	SHIELD – L/H reel end, outboard (was 116048)	5	
	117303	SHIELD – R/H reel end, outboard (was 116046)	5	
4	137006	BAT – reel, 30'	10	
	137017	BAT – reel, 36', L/H	5	
	137018	BAT – reel, 36', R/H	5	
5	43145	ARM – reel bat	30/40	
6	40110	SHIELD – reel end, inboard	10	
7	137011	TUBE – R/H reel, 30'	1	
	137032	TUBE – R/H reel, 36'	1	
8	137008	PLATE – reel tube support	1	
9	121012	SUPPORT – outboard end shield	10	
A	21491	BOLT – hex head, 1/2 NC x 1-1/4 inch		
B	21484	BOLT – round head, square neck, 3/8 NC x 1-1/2 inch		
C	30228	NUT – flange, 3/8 NC, distorted thread		
D	30693	BOLT – hex head, flange, 3/8 NC x 1/2 inch		
E	18638	WASHER – lock, 1/2 ID		
F	21975	BOLT – flange head, 3/8 NC x 1 inch		
G	21470	BOLT – round head, square neck, 3/8 NC x 2 inch		

DECALS



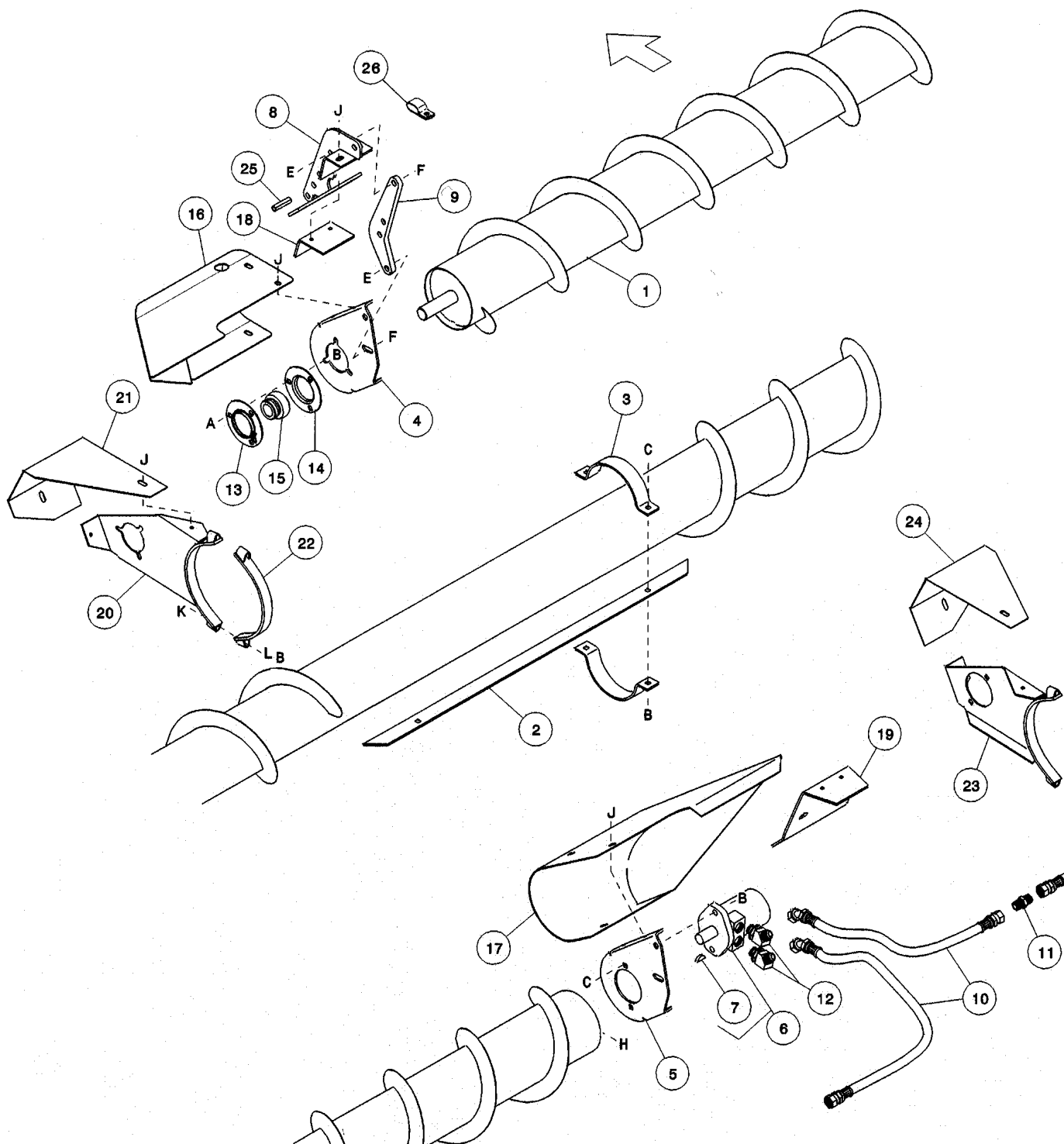
DECALS

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	113482	DECAL – General Hazard (non verbal)		
1A	32009	DECAL - General Caution (text version)		
2	113480	DECAL – Reel Hazard (non verbal)		
2A	42122	DECAL - Reel Hazard (text version)		
3	113483	DECAL – Header Hazard (non verbal)		
3A	44611	DECAL - Danger, Header Hazard (text version)		
4	113498	DECAL – Shield Opener		
5	113493	DECAL – Draper Adjustment (non verbal)		
5A	113404	DECAL - Draper Tension (text version)		
6	23164	DECAL - 25 Hour Grease, Sickle Head		
	23165	DECAL - 50 Hour Grease		
7	24777	DECAL – 10 Hour Driveline Grease		
8	113560	DECAL – 50 Hour Draper Roller Grease.....		-138529
9	115145	REFLECTOR – Day-Glow Orange		
	115146	REFLECTOR – Amber		
	115147	REFLECTOR - Red		
10	113496	DECAL – Gauge Wheel Positions / Stubble Height		
11	113484	DECAL – General Hazard, Transport Hitch		
12	129260	DECAL – Transport Hazard		
13	113613	DECAL – Transport Diagonal Brace Installation		
14	113495	DECAL – Transport Wheel Positions / Stubble Height		
15	113565	DECAL – Tire Pressure		
16	113943	REFLECTOR – Slow Moving Vehicle, Transport (was 43843)		
17	49433	DECAL - L/H Rainbow with MacDon		-115999
	49434	DECAL - R/H Rainbow with MacDon		-115999
	102533	DECAL - L/H Rainbow with MacDon		116000-
	102532	DECAL - R/H Rainbow with MacDon		116000-
18	102535	DECAL – “972 HARVEST HEADER”		116000-
19	158621	DECAL – Auger Hazard, upper cross auger option		
20	129261	DECAL – Transport Safety		
21	129313	DECAL – Important: Guards		
22	103422	DECAL – “Grass Seed”		
23	103419	DECAL – “Rice”		
24	103420	DECAL – “Hay”		
25	103421	DECAL – “Soybean”		

PAINT

23951	PAINT - black, spray can (25 – 35 Gloss Level).....	-124499
23955	PAINT - black, 1 litre (25 – 35 Gloss Level)	-124499
135148	PAINT - black, spray can (55 – 65 Gloss Level) (was 25990).....	124500-
25991	PAINT - black, 1 litre (55 – 65 Gloss Level)	124500-

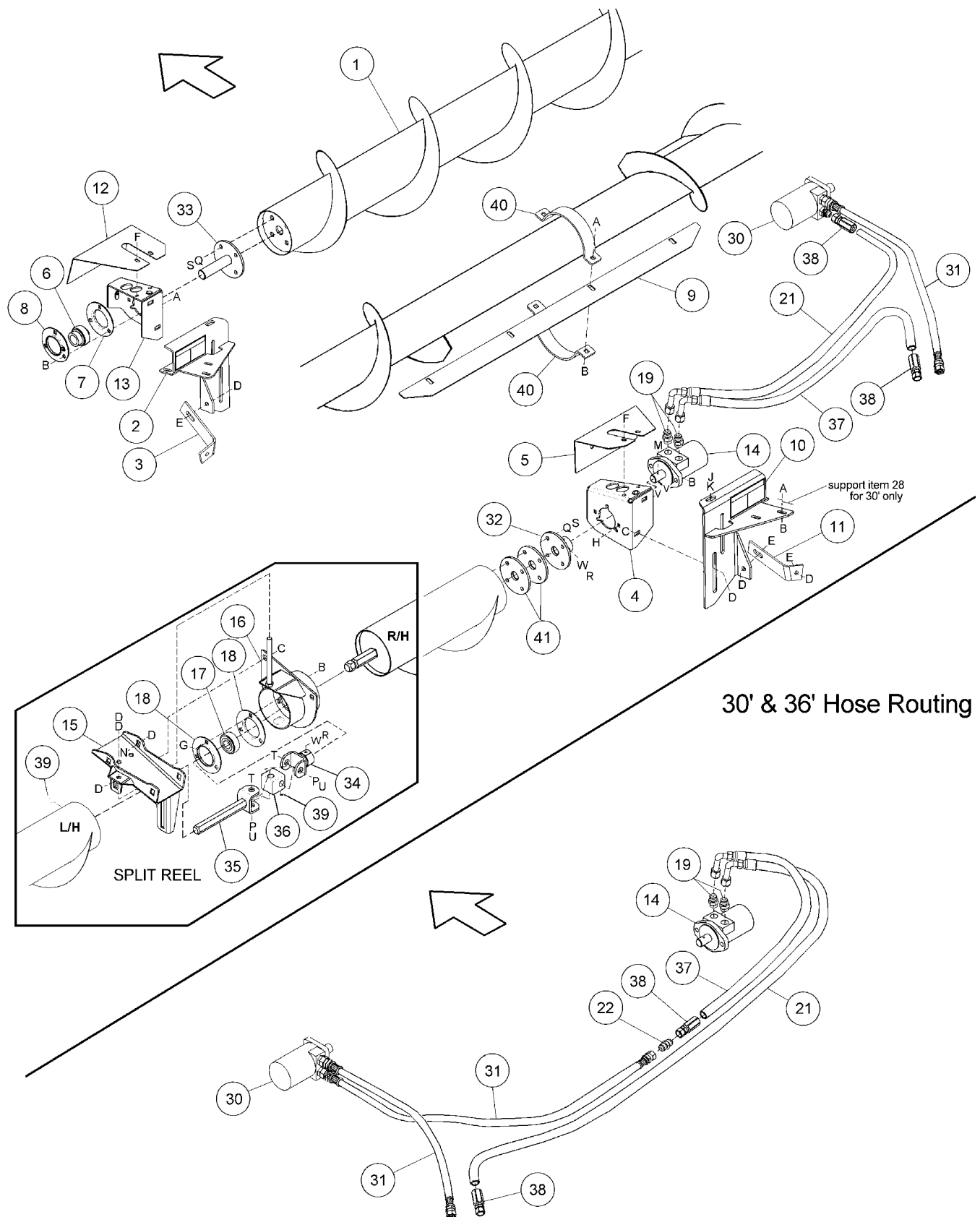
UPPER CROSS AUGER – 15' & 18'
(and 21' to 36' Prior to Serial # 153178)



UPPER CROSS AUGER – 15' & 18'
(and 21' to 36' Prior to Serial # 153178)

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	113024	AUGER – upper cross, 18' Header and larger	1	
	113027	AUGER – upper cross, 15' Header	1	
	113026	AUGER – upper cross, 12' Header	1	
2	113667	BEATER – auger, 21' Header and larger	2	
3	113666	CLAMP – beater, 21' Header and larger	4	
4	113633	SUPPORT – left, 21' Header and larger	1	
5	113631	SUPPORT – right, 21' Header and larger	1	
6	38688	MOTOR – hydraulic, includes item 7	1	
	123314	SEAL KIT – for motor 38688 (was 101670)		
7	2149	KEY – Woodruff, 1/4 x 1 inch	1	
8	113629	SUPPORT – auger, 21' Header and larger	2	
9	113983	EXTENSION – auger support, 21' Header and larger (was 113630)	2	
10	113659	HOSE – hydraulic, 21' Header and larger	2	
	102594	HOSE – hydraulic, 18' Header	2	
	45129	HOSE – hydraulic, 12' & 15' Headers	2	
11	30558	UNION – 5/8 tube, (qty. 2 for center reel drive headers)	1	
12	50103	FITTING - 45° elbow, 5/8 tube x 7/8 O-ring, 21' Header and larger	2	
	30695	FITTING - adapter, 5/8 tube x 7/8 O-ring, 18' Header and smaller	2	
	44210	O-RING – for 7/8 O-ring fitting		
13	30661	FLANGE – bearing, with lube fitting	1	
14	49306	FLANGE – bearing	1	
15	21859	BEARING – ball, with lock collar	1	
16	113661	SHIELD – left, 21' Header and larger	1	
17	113665	SHIELD – right, 21' Header and larger	1	
18	113639	ANGLE – welded, L/H (use when mounting to 962/ 963 Header only)	1	
19	113682	SUPPORT – welded, R/H (use when mounting to 962/ 963 Header only)....	1	
20	102985	SUPPORT – left, 18' Header and smaller	1	
21	113648	SHIELD – left, 18' Header and smaller	1	
22	102983	CLAMP – support, 18' Header and smaller	2	
23	102984	SUPPORT – right, 18' Header and smaller	1	
24	113649	SHIELD – right, 18' Header and smaller	1	
25	24137	CONDUIT – hose/line protector (headers with hydraulic reel fore-aft)	4	
26	103738	HOLDER – hose, 21' Header and larger	2	
A	19965	BOLT – round head, square neck, 3/8 NC x 1 inch		
B	30228	NUT – lock, smooth flange, 3/8 NC distorted thread		
C	19966	BOLT – round head, square neck, 3/8 NC x 1-1/4 inch		
E	30368	BOLT – hex head, 1/2 NC x 1-1/4 inch		
F	50186	NUT – lock, smooth flange, 1/2 NC distorted thread		
H	18908	SCREW – set, square head, cup point, 3/8 NC x 1 inch		
J	101898	BOLT – flange head, self tap, 3/8 x 5/8		
K	30080	BOLT – hex head, 3/8 NC x 4-1/2 inch		
L	18598	WASHER – flat, 13/32 inch ID		

UPPER CROSS AUGER – 21 to 36' SERIAL # 153178 & AFTER

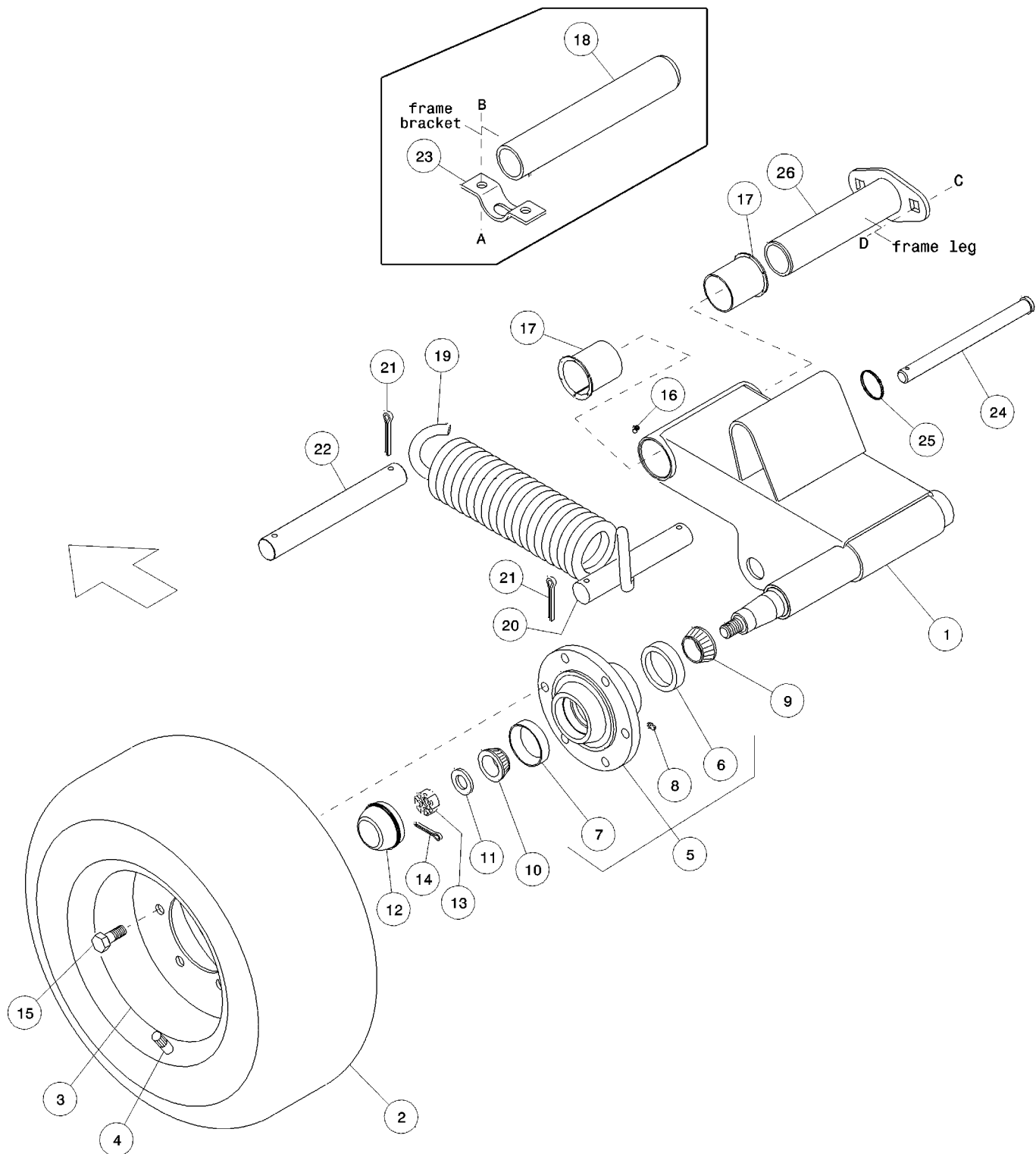


UPPER CROSS AUGER – 21 to 36' SERIAL # 153178 & AFTER

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
	<u>AUGER</u>			
	B4419	UPPER CROSS AUGER – 21' header		
	B4421	UPPER CROSS AUGER – 25' header		
	B4423	UPPER CROSS AUGER – 30' header		
	B4425	UPPER CROSS AUGER – 36' header		
		Kits available through WholeGoods only.		
1	153920	AUGER – upper cross, 21' header	1	
	153921	AUGER – upper cross, 25' header	1	
	153819	AUGER – right, upper cross, 30' header	1	
	153820	AUGER – left, upper cross, 30' header.....	1	
	158544	AUGER – left, upper cross, 36' header.....	1	
	158545	AUGER – right, upper cross, 36' header	1	
2	158667	SUPPORT – L/H, c/w decal.....	1	
3	118320	BAR – L/H support.....	1	
4	153923	SUPPORT – auger bearing, outer	1	
5	153927	SHIELD – bearing.....	1	
6	21859	BEARING – ball	1	
7	49306	FLANGE	1	
8	30661	FLANGE	1	
9	153967	BAR – beater, 21' & 25' headers	2	
	153833	BAR – beater, 30' & 36' headers	4	
10	158668	SUPPORT – R/H, c/w decal	1	
11	118190	BAR – R/H support	1	
12	153926	SHIELD – motor.....	1	
13	153922	SUPPORT – auger motor end	1	
14	153959	MOTOR – hydraulic.....	1	
	158137	SEAL KIT – for hydraulic cylinder 153959	1	
15	153838	SUPPORT – center, 30' & 36' headers.....	1	
16	153842	SUPPORT – center bearing, 30' & 36' headers.....	1	
17	153856	BEARING – ball, 30' & 36' headers	1	
18	21701	FLANGE – 30' & 36' headers.....	2	
19	30695	FITTING – hydraulic, connector.....	2	
20	30556	FITTING – elbow, 90 degree	1	
21	135176	HOSE – hydraulic	1	
22	30558	FITTING – hydraulic, union.....	1	
30	REF	MOTOR – Right, reel drive, see Reel Drive Hydraulics, page 20 - 25	1	
31	REF	HOSE – hydraulic, see Reel Drive Hydraulics, page 20 - 25	1	
32	158740	HUB – drive end	1	
33	158741	HUB – tail end.....	1	
34	158857	YOKE – flex coupling.....	1	
35	158861	SHAFT – hex shaft & yoke	1	
36	137035	BLOCK – knuckle, see note 1.....	1	
37	135177	HOSE – hydraulic	1	
38	135175	FITTING – hydraulic, hose end, female, re-usable	2	
39	18671	FITTING – grease.....	2	
40	129521	CLAMP – beater bar, 21', 30' & 36' headers (qty = 8 for 21' headers).....	10	
	129522	CLAMP – beater bar, 25' headers	8	
41	158886	DISK – mounting.....	2	
A	19965	BOLT – rnd hd, sq nk, 3/8 NC x 1 inch	M 18908	SCREW – setscrew, 3/8 NC x 1 inch
B	30228	NUT – lock, smth flg, 3/8 NC dist. thd.	N 114233	BOLT – rd hd, sq nk, 1/2 NC x 1-1/4 inch
C	21868	BOLT – rnd hd, sq nk, 1/2 NC x 1 inch	P 18601	WASHER – flat, 13/16 inch I.D.
D	50186	NUT – lock, smth flg, 1/2 NC dist. thd.	Q 18638	WASHER – lock
E	21575	BOLT – hex head, 1/2 NC x 1 inch	R 18701	SCREW – set, 3/8 NC x 1 inch
F	30693	BOLT – flange head, 3/8 NC x 1/2 inch	S 18723	BOLT – hex head, 1/2 NC x 1 ½ inch
G	21863	BOLT – rnd hd, sq nk, 3/8 NC x 3/4 inch	T 30896	BOLT – hex head, 3/4 NC x 3-1/2 inch
H	19966	BOLT – rnd hd, sq nk, 3/8 NC x 1-1/4"	U 102636	NUT – hex, 3/4 NC distorted thread
J	50226	BOLT – hex head, 1/2 NC x 6-1/2 inch	V 18688	WASHER – flat, 15/32 inch I.D.
K	18599	WASHER – flat	W 18664	NUT – hex jam, 3/8 NC

NOTES: 1. Replace grease fitting that comes in block 137035 with fitting 18671 (item 39).

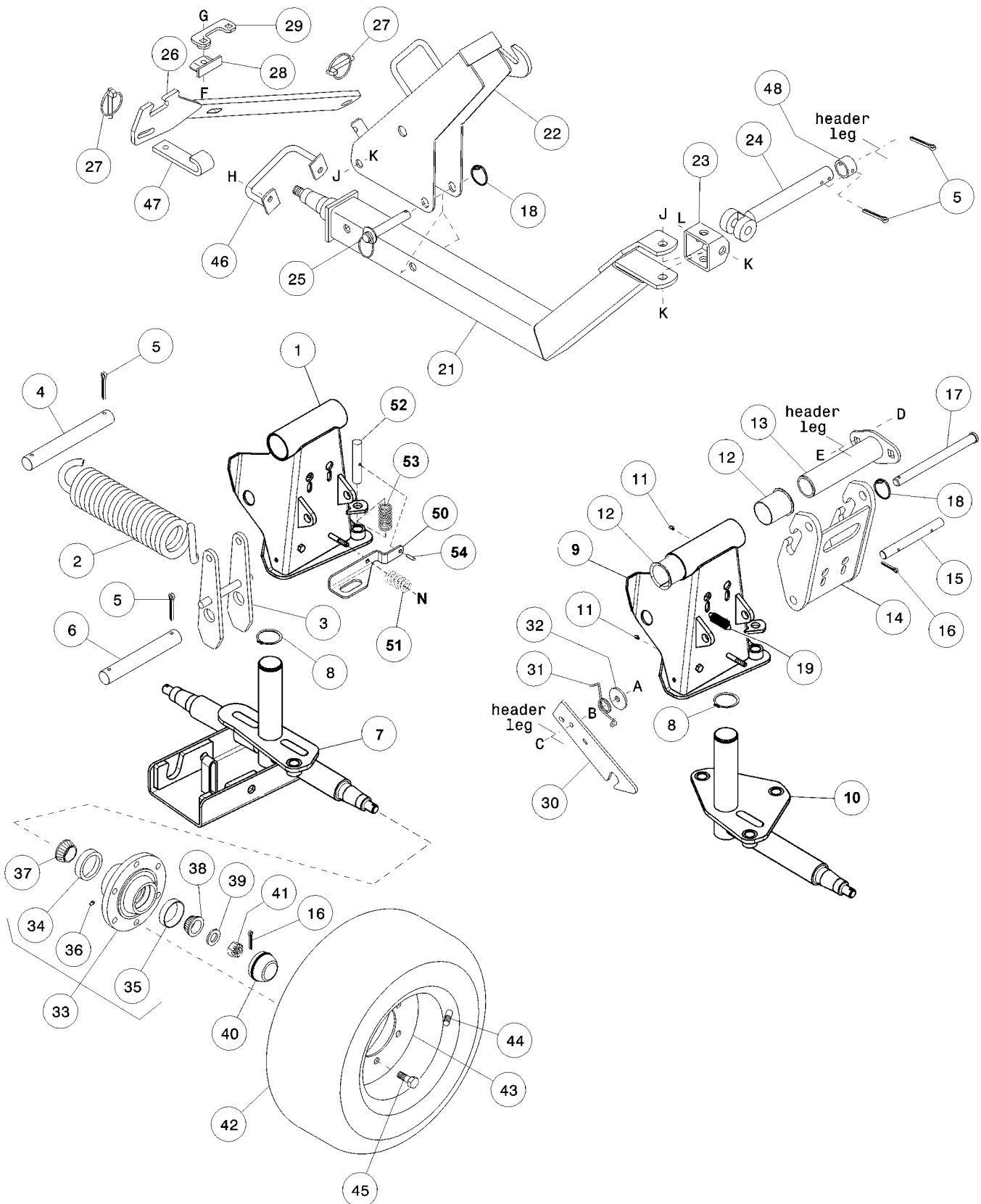
GAUGE WHEELS



GAUGE WHEELS

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	103222	ARM – gauge wheel, left (shown).....	1	
	103223	ARM – gauge wheel, right	1	
2	103696	TIRE – gauge wheel	2	
3	103697	RIM – 6.00 I x 10	2	
4	113020	STEM – tire valve	2	
5	41982	HUB – with bearing cups & grease fitting	2	
6	30516	CUP – bearing, inner	2	
7	7900	CUP – bearing, outer	2	
8	50174	FITTING – lube, drive type (for CTD hub)	2	
	21887	FITTING – lube, 1/8 NPT (for (Armstrong hub)	2	
9	30517	CONE – bearing, with seal, inner	2	
10	21376	CONE – bearing, with seal, outer	2	
11	21540	WASHER – hardened	2	
12	30520	CAP – dust	2	
13	5512	NUT – hex, slotted 3/4 NF	2	
14	18648	PIN – cotter, 3/16 x 1-1/4 inch	2	
15	18916	BOLT – wheel, 9/16 NF x 1-1/4 inch	12	
16	18671	FITTING – lube, 1/4 NF	2	
17	35694	BUSHING – plastic	4	
18	49060	TUBE – pivot	2	-124499
19	37442	SPRING – tension	2	
20	113014	PIN – rear spring.....	2	
21	18609	PIN – cotter, 1/4 x 2 inch	8	
22	49063	PIN – front spring.....	2	
23	101335	SUPPORT – pivot tube.....	4	-124499
24	135334	PIN – clevis, 3/4 x 9-1/4 inch effective length	2	
25	118137	RING - split	2	
26	113224	TUBE – pivot	2	124500-
A	21491	BOLT – hex head, 1/2 NC x 1-1/4 inch		
B	18697	NUT – lock, 1/2 NC distorted thread		
C	103562	BOLT – round head, square neck, 5/8 NC x 1-1/4 inch		
D	50225	NUT – lock, smooth flange, 5/8 NC distorted thread		

30' & 36' TRANSPORT OPTION – WHEELS & SUPPORTS

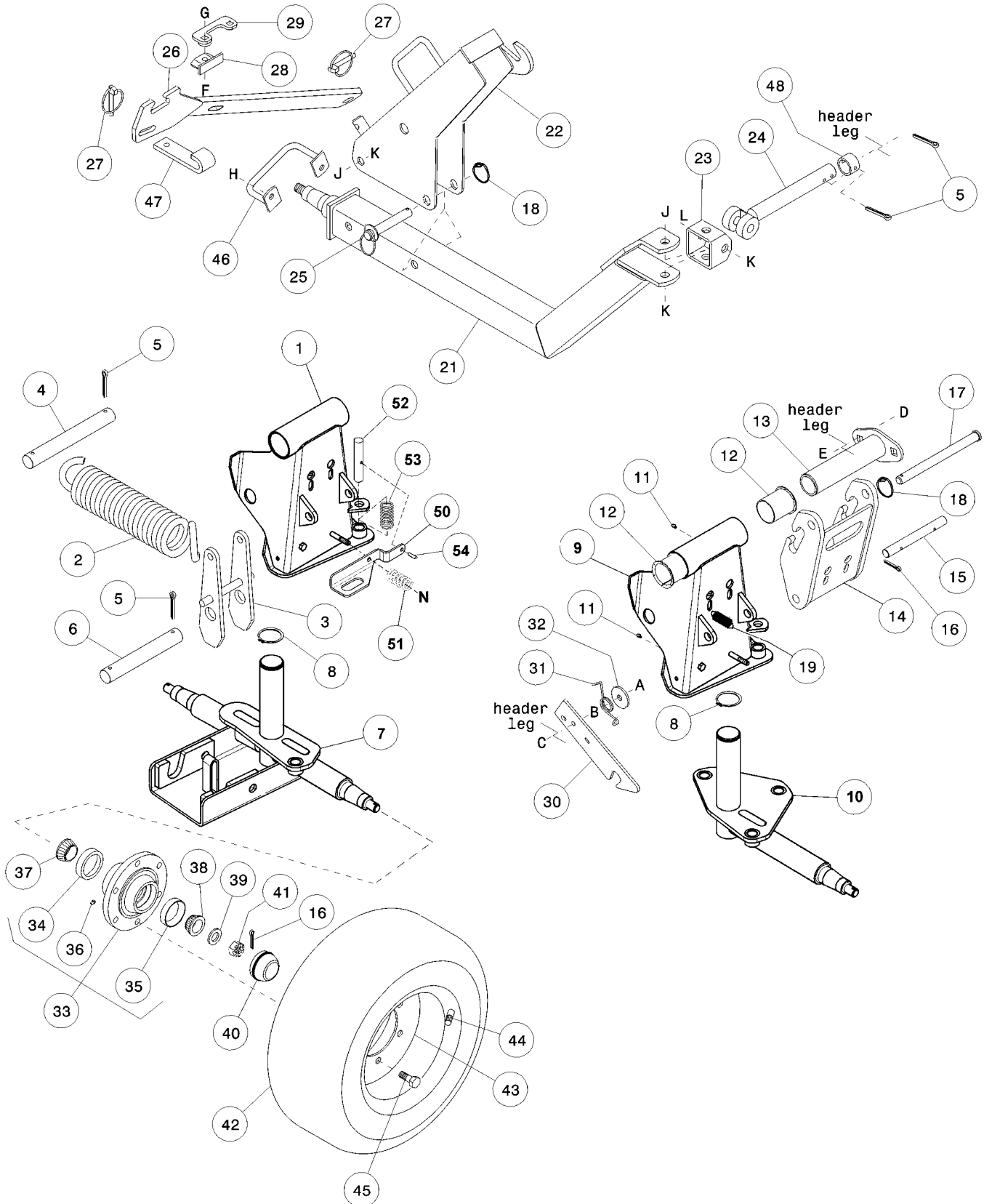


30' & 36' TRANSPORT OPTION – WHEELS & SUPPORTS

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	113192	SUPPORT – left wheel	1	-138024
	118033	SUPPORT – wheel	1	138025-
2	37442	SPRING – tension	2	
3	113574	LINK – rear spring	2	
4	49063	PIN – front spring, left wheel	1	
5	18609	PIN – cotter, 1/4 x 2 inch	8	
6	113254	PIN – rear spring	2	
7	103790	SPINDLE – left dual	1	-138024
	118069	SPINDLE – left dual	1	138025-
8	18899	RING – retaining	2	
9	113280	SUPPORT – right wheel	1	-138024
	118033	SUPPORT – wheel	1	138025-
10	113219	SPINDLE – right single	1	-138024
	118043	SPINDLE – right single	1	138025-
11	18671	FITTING – lube, 1/4 NF	4	
12	35694	BUSHING – plastic	4	
13	113224	TUBE – pivot	2	
14	113993	CHANNEL – link (was 113211)	2	
15	117000	PIN – straight, 3/4 x 6.9 inch (was 100765)	2	
16	18648	PIN – cotter, 3/16 x 1-1/4 inch	5	
17	135334	PIN – clevis, 3/4 x 9-1/4 inch effective length	2	
18	118137	RING - split	3	
19	25321	SPRING – extension	4	
21	103810	SUPPORT – right trans-axle	1	
22	113616	SUPPORT – strut, with decals	1	
23	103934	TUBE – pivot	1	
24	113940	PIVOT – right front wheel (was 113276)	1	see note (1)
25	113578	PIN – hitch	1	
26	113249	SUPPORT – diagonal brace	1	
27	113561	PIN – lynch	2	
28	113568	ANCHOR – diagonal brace to cutterbar	1	
29	113624	SPACER – anchor, for use when guards are positioned above cutterbar	1	
30	113428	LATCH – right front wheel storage	1	
31	113453	SPRING – torsion	1	
32	11695	WASHER – flat	1	
33	41982	HUB – with bearing cups & grease fitting	4	
34	30516	CUP – bearing, inner	4	
35	7900	CUP – bearing, outer	4	
36	50174	FITTING – lube, drive type (for CTD hub)	4	
	21887	FITTING – lube, 1/8 NPT (for (Armstrong hub)	4	
37	30517	CONE – bearing, with seal, inner	4	
38	21376	CONE – bearing, with seal, outer	4	
39	21540	WASHER – hardened	4	
40	30520	CAP – dust	4	
41	5512	NUT – hex, slotted 3/4 NF	4	
42	103696	TIRE – gauge wheel	4	
43	103697	RIM – 6.00 I x 10	4	
44	113020	STEM – tire valve	4	
45	18916	BOLT – wheel, 9/16 NF x 1-1/4 inch	22	
46	113278	HANDLE – right front wheel	1	

NOTE: (1) – For item 24: For Serial number 124499 and below, when replacing this pivot pin, also order 103934 PIVOT TUBE (item 23) and 113933 SPACER (item 48).

30' & 36' TRANSPORT OPTION – WHEELS & SUPPORTS

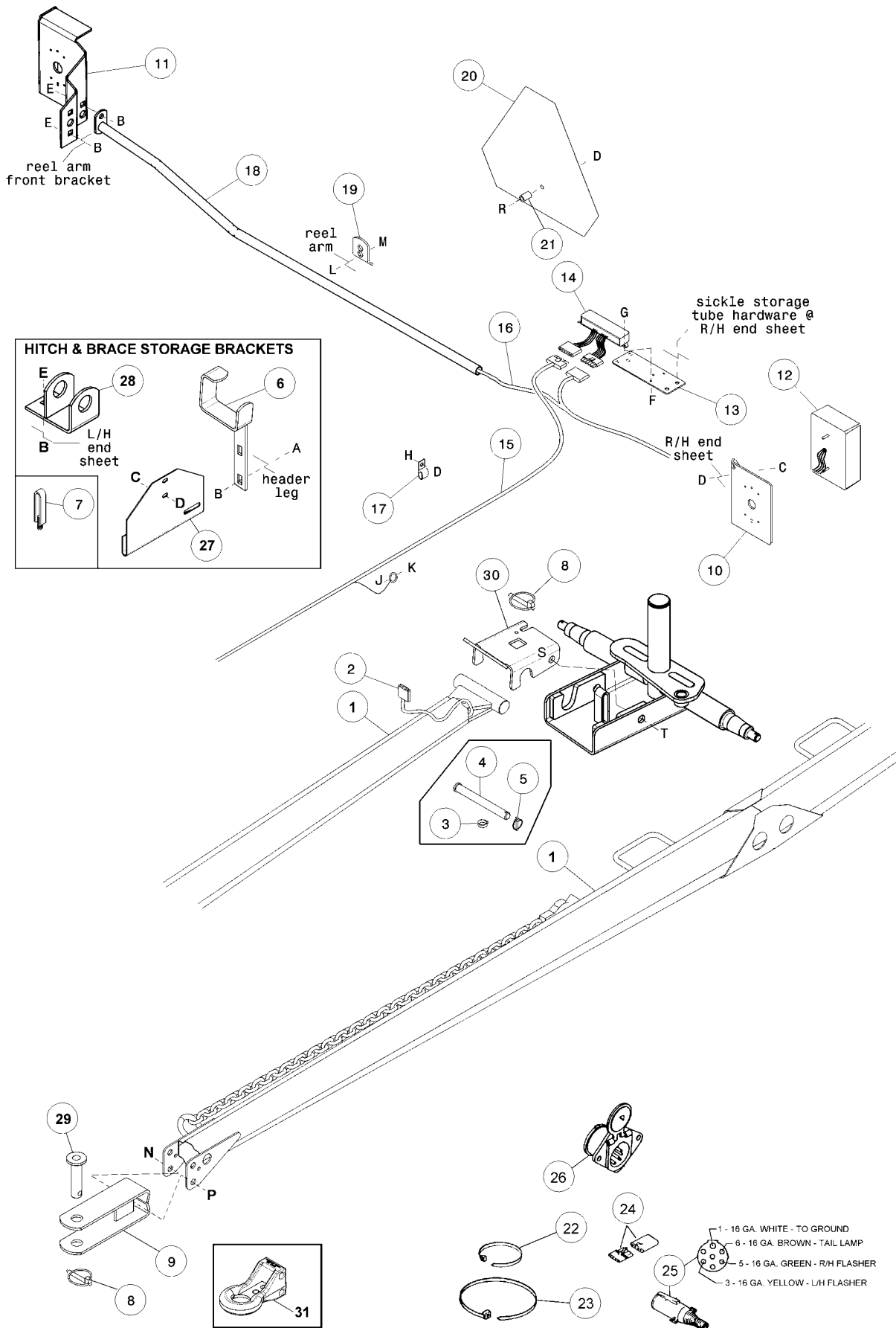


30' & 36' TRANSPORT OPTION – WHEELS & SUPPORTS

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
47	113655	RETAINER – J-bar	1	
48	113933	SPACER – tube	1	
50	118213	LEVER – support	2	138025-
51	17546	SPRING – compression	2	138025-
52	118041	PIN – latch	2	138025-
53	118048	SPRING – compression	2	138025-
54	16681	PIN – roll, 5/16 x 2 inch	2	138025-
A	50072	BOLT – hex head, 1/2 NC x 1-3/4 inch thread full length		
B	18591	NUT – hex, 1/2 NC		
C	50186	NUT – lock, smooth flange, 1/2 NC distorted thread		
D	103562	BOLT – round head, square neck, 5/8 NC x 1-1/4 inch		
E	50225	NUT – lock, smooth flange, 5/8 NC distorted thread		
F	113575	BOLT – hex head, 7/16 NC x 2-1/4 inch Grade 8 – see note 1 & 2		
	113851	BOLT – hex head, 7/16 NC x 3 inch Grade 8 – see note 2		
G	20213	NUT – lock, 7/16 NC distorted thread – see note 1 & 2		
H	113576	BOLT – hex head, 9/16 NF x 1-1/2 inch		
J	21733	BOLT – hex head, 3/4 NC x 4-1/2 inch		
K	102636	NUT – side lock, 3/4 NC distorted thread		
L	30876	BOLT – hex head, 3/4 NC x 4 inch		
N	30228	NUT – lock, smooth flange, 3/8 NC distorted thread		

NOTES: 1. With guards positioned below the cutterbar, use 2-1/4 inch bolt 113575 (head down).
 2. With guards positioned above cutterbar, use item 29 and:
 a.) if transaxle is inboard of header leg, use 3 inch bolt 113851 (head down).
 b.) if transaxle is outboard of header leg, use 2-1/4 inch bolt 113575 (head up) with two 7/16 ID flatwashers 18688 between bolt head and guard.

30' & 36' TRANSPORT OPTION – HITCH & LIGHTS

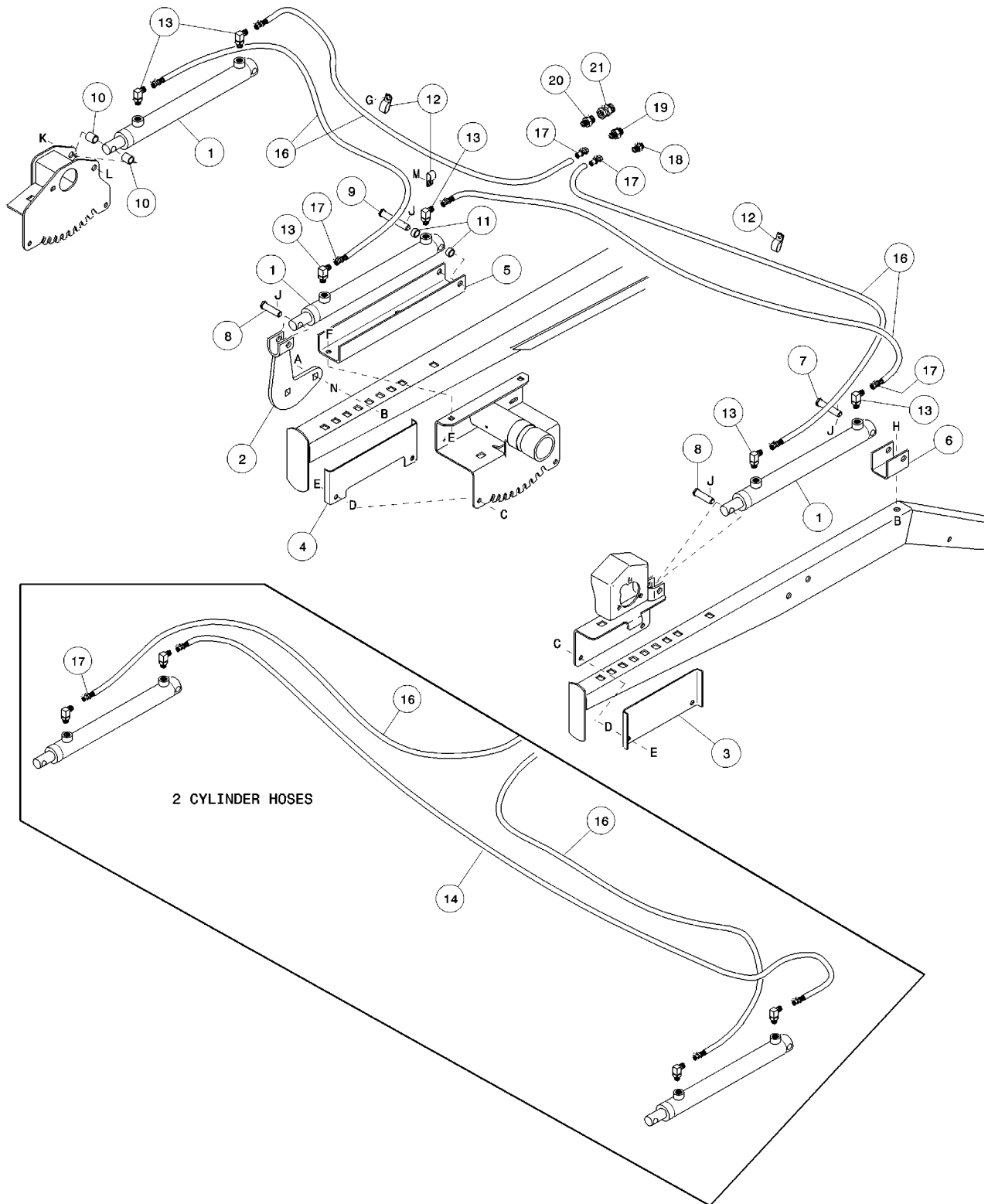


30' & 36' TRANSPORT OPTION – HITCH & LIGHTS

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	103903	HITCH – tow pole	1	-138024
	118241	HITCH – tow pole	1	138025-
2	43838	HARNESS – wiring, hitch section	1	
3	113532	CLAMP – hose	1	-138024
4	100765	PIN – clevis, 3/4 x 6.3 inch effective length (hitch to wheel support)	1	-138024
5	50193	PIN – lynch	1	-138024
6	103915	SUPPORT – hitch storage, inboard end	1	-138024
	118240	SUPPORT – hitch storage, inboard end	1	138025-
7	113548	SUPPORT – hitch storage, clevis end	1	-138024
8	113561	PIN – lynch	2	
9	113536	CLEVIS – hitch	1	
10	113519	SUPPORT – rear lamp	1	
11	117056	SUPPORT – front lamp, with amber reflector (was 113580)	1	
12	113518	LAMP – amber/red, ECE/SAE	2	
13	113520	SUPPORT – lamp module, except European	1	
14	113579	MODULE – lamp, except European	1	
15	113523	HARNESS – wiring, hitch to module	1	
16	113524	HARNESS – wiring, module to lamps	1	
17	39272	CLIP – insulated	3	
18	113569	GUARD – harness	1	
19	113572	HOLDER – harness guard	1	
20	REF	SMV SIGN – see Header Decals and Reflectors	1	
21	13710	SPACER – tube	1	
22	21763	FASTENER – plastic tie, 7-1/2 inch	7	
23	30753	FASTENER – plastic tie, 14-1/2 inch	4	
24	31061	CONNECTOR KIT – 4-way, includes male and female connectors	A/R	
25	30710	PLUG – 7 pole	1	
26	30461	RECEPTACLE – 7 pole, for towing vehicle	1	
27	118128	SUPPORT – diagonal brace storage	1	138025-
28	118249	SUPPORT – hitch storage, at end sheet	1	138025-
29	118239	PIN – hitch	1	138025-
30	118088	CHANNEL – spindle	1	138025-
31	113566	HITCH END – pintle eye (not included in standard kit)	1	
A	21066	BOLT – round head, square neck, 1/2 NC x 1 inch		
B	50186	NUT – lock, smooth flange, 1/2 NC distorted thread		
C	19965	BOLT – round head, square neck, 3/8 NC x 1 inch		
D	30228	NUT – lock, smooth flange, 3/8 NC distorted thread		
E	21868	BOLT – round head, short square neck, 1/2 NC x 1 inch		
F	135020	SCREW – truss head, #8 NC x 3/4 inch		
G	135021	NUT – keps lock, #8 NC		
H	50076	BOLT – flange head, 3/8 NC x 5/8 inch		
J	21580	BOLT – hex head, 1/4 NC x 1/2 inch		
K	21455	NUT – serrated flange lock, 1/4 NC		
L	113611	BOLT – hex head, 5/8 NC x 1 inch		
M	18666	NUT – lock, 5/8 NC distorted thread		
N	19634	BOLT – hex head, 5/8 NC x 4 inch		
P	50225	NUT – lock, smooth flange, 5/8 NC distorted thread		
R	50197	BOLT – round head, square neck, 3/8 NC x 1-3/4 inch		
S	102636	NUT – side lock, 3/4 NC distorted thread		
T	30512	BOLT – hex head, 3/4 NC x 2 inch		

HYDRAULIC FORE-AFT REEL POSITIONER

Serial No. 124499 and below



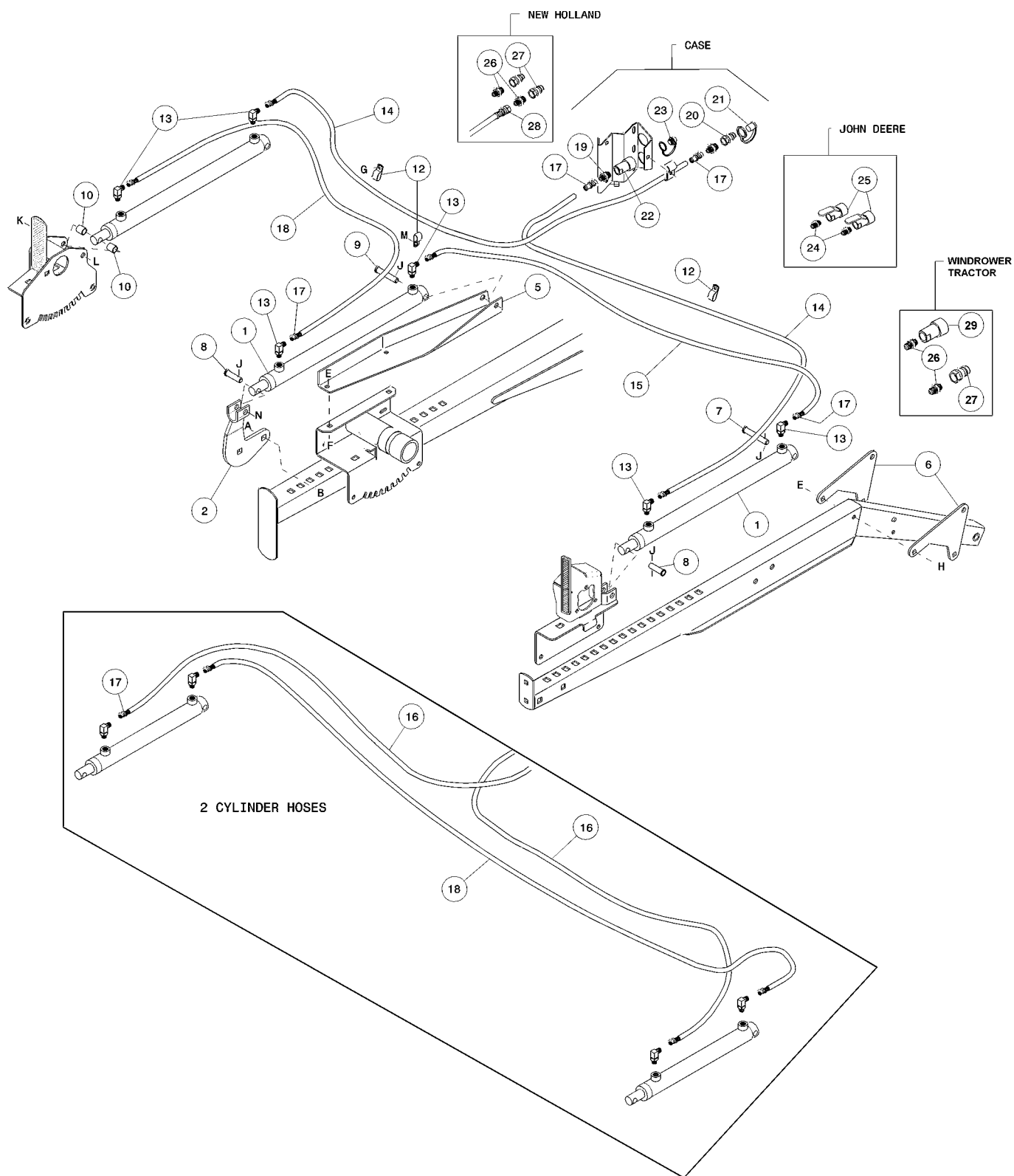
116014

HYDRAULIC FORE-AFT REEL POSITIONER
Serial No. 124499 and below

REF	PART NUMBER	DESCRIPTION	QTY		SERIAL NUMBER
			2 ARM /	3 ARM	
1	103748	CYLINDER – double acting, reel fore-aft.....	2 /	3	
	43887	SEAL KIT – for cylinder 103748			
2	103756	SUPPORT – reel drive arm	1		
3	103838	PLATE – guide, left support arm	1		
4	103839	PLATE – guide, right support arm (and center arm).....	1 /	2	
5	103759	CHANNEL – reel drive arm	1		
6	103846	CHANNEL – tail arm(s)	1 /	2	
7	18738	PIN – clevis, 5/8 x 2-1/2 inch effective length	1 /	2	
8	103879	PIN – clevis, 5/8 x 1-13/16 inch effective length	2		
9	19958	PIN – clevis, 5/8 x 3-1/4 inch effective length	1		
10	7457	SPACER – tube	0 /	2	
11	8640	SPACER – tube	2		
12	43848	HOLDER – hose	15 /	22	
13	30282	FITTING – 90° elbow, 9/16 O-ring x 3/8 tube	4 /	6	
14	103878	HOSE – hydraulic, 30.5 ft. (9,300 mm), no fitting one end	1 /	0	
16	103877	HOSE – hydraulic, 28.2 ft. (8600 mm), no fitting one end	2 /	4	
17	101000	FITTING – hose end, 3/8 tube swivel female	3 /	4	
18	15903	FITTING – adapter, 3/8 tube x 9/16 O-ring	2		
19	21804	FITTING – adapter, 3/8 tube x 3/4 O-ring	2		
20	21806	FITTING – adapter, 3/8 tube x 1/2 NPT	2		
21	21882	FITTING – adapter, 1/2 NPT x 7/8 O-ring	2		
A	103562	BOLT – round head, square neck, 5/8 NC x 1-1/4 inch (3-arm)			
	18524	BOLT – round head, square neck, 5/8 NC x 2 inch (2-arm)			
B	50225	NUT – lock, smooth flange, 5/8 NC distorted thread			
C	18723	BOLT – hex head, 1/2 NC x 1-1/2 inch			
D	18592	NUT – hex, 5/8 NC (acts as spacer)			
E	50186	NUT – lock, smooth flange, 1/2 NC distorted thread			
F	21575	BOLT – hex head, 1/2 NC x 1 inch			
G	101898	SCREW – self-tapping, 3/8 x 5/8 inch			
H	21585	BOLT – hex head, 5/8 NC x 1-1/4 inch			
J	18648	PIN – cotter, 3/16 x 1-1/4 inch			
K	19634	BOLT – hex head, 5/8 NC x 4 inch			
L	21941	NUT – hex jam, 5/8 NC distorted thread			
M	19965	BOLT – round head, square neck, 3/8 NC x 1 inch			
N	18593	NUT – hex, 3/4 NC (acts as spacer – 2-arm only)			

HYDRAULIC FORE-AFT REEL POSITIONER

Serial No. 124500 and above

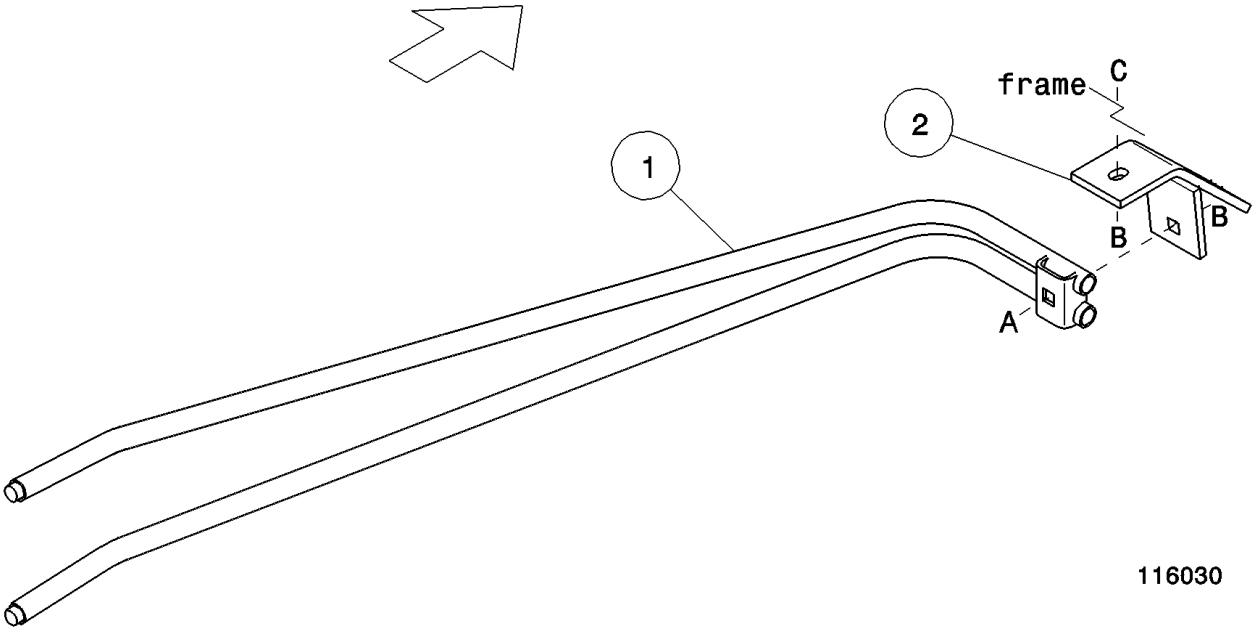


HYDRAULIC FORE-AFT REEL POSITIONER

Serial No. 124500 and above

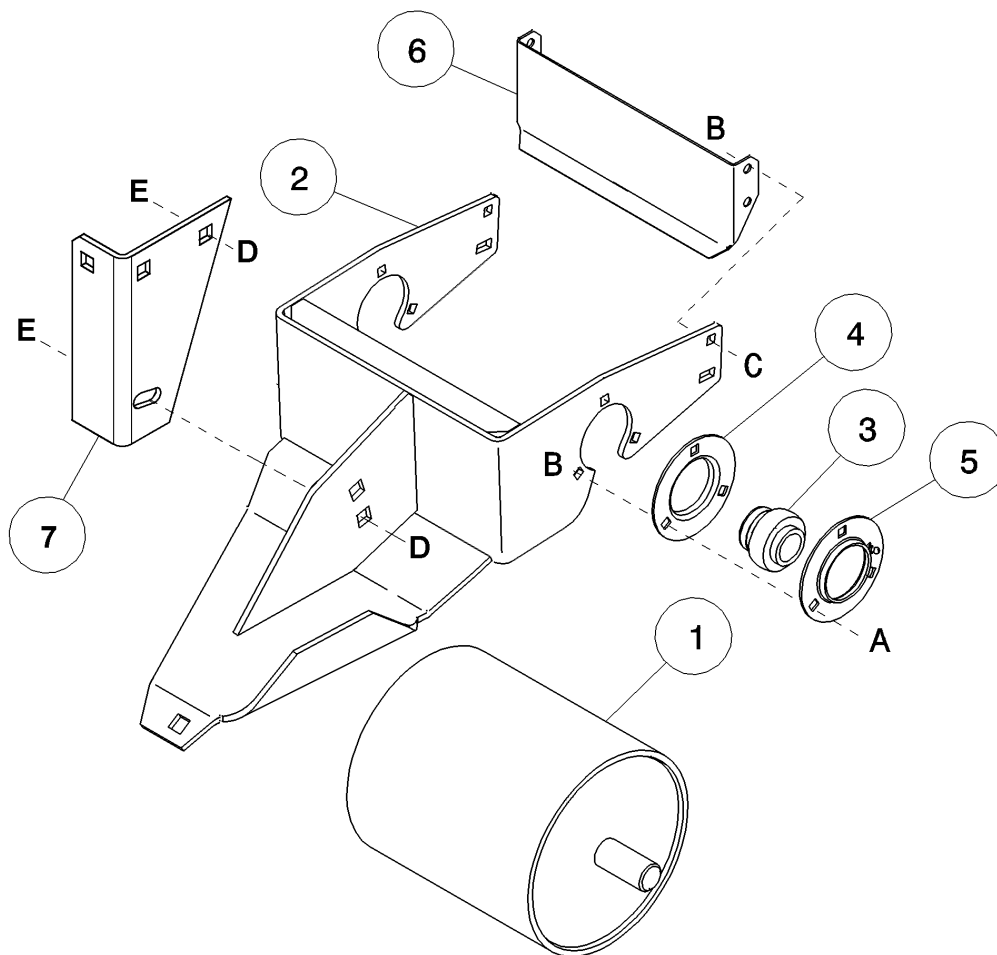
REF	PART NUMBER	DESCRIPTION	QTY		SERIAL NUMBER
			2 ARM /	3 ARM	
1	113434	CYLINDER – double acting, reel fore-aft.....	2 /	3	
	113435	SEAL KIT – for cylinder			
2	158595	SUPPORT – reel drive arm (was 103756)	1		
5	113449	CHANNEL – reel drive arm	1		
6	113450	LUG – cylinder rear mount, tail arm(s).....	2 /	4	
7	19958	PIN – clevis, 5/8 x 3-1/4 inch effective length	1 /	2	
8	103879	PIN – clevis, 5/8 x 1-13/16 inch effective length	2		
9	18624	PIN – clevis, 5/8 x 2-3/4 inch effective length	1 /	2	
10	7457	SPACER – tube	0 /	2	
12	43848	HOLDER – hose	15 /	22	
13	30282	FITTING – 90° elbow, 9/16 O-ring x 3/8 tube	4 /	6	
14	103878	HOSE – hydraulic, 30.5 ft. (9,300 mm), no fitting one end	0 /	2	
15	100999	HOSE – hydraulic, 26.3 ft (8,000 mm), no fitting one end	0 /	1	
16	103877	HOSE – hydraulic, 28.2 ft. (8,600 mm), no fitting one end	2 /	0	
17	101000	FITTING – hose end, 3/8 tube swivel female	3 /	4	
18	113424	HOSE – hydraulic, 31.8 ft (9,700 mm), no fitting one end	1 /	1	
CASE					
19	114141	FITTING – male adapter, 3/8 tube x 7/8 O-ring	2		
20	114142	COUPLER – male, 7/8 O-ring	1		
21	114230	CAP – dust	1		
22	114143	COUPLER – female, 7/8 O-ring	1		
	44210	O-RING – for 7/8 fittings			
23	114229	PLUG – dust	1		
JOHN DEERE					
24	15903	FITTING – adapter, 3/8 tube x 9/16 O-ring	2		
25	114120	COUPLER – female, with shut-off	2		
NEW HOLLAND					
26	21806	FITTING – adapter, 3/8 tube x 1/2 NPT	2		
27	21855	COUPLER – male, 1/2 NPT	2		
28	103392	HOSE – hydraulic	1		
WINDROWER TRACTOR					
26	21806	FITTING – adapter, 3/8 tube x 1/2 NPT	2		
27	21855	COUPLER – male, 1/2 NPT	1		
29	21857	COUPLER – female, 1/2 NPT	1		
	50082	O-RING – for 1/2 coupler			
A	18523	BOLT – round head, square neck, 5/8 NC x 1-1/2 inch (A & B reversed for two arm assembly)			
B	50225	NUT – lock, smooth flange, 5/8 NC distorted thread			
E	50186	NUT – lock, smooth flange, 1/2 NC distorted thread			
F	21868	BOLT – round head, short square neck, 1/2 NC x 1 inch			
G	101898	SCREW – self-tapping, 3/8 x 5/8 inch			
H	30849	BOLT – , 1/2 NC x 3-1/2 inch			
J	18648	PIN – cotter, 3/16 x 1-1/4 inch			
K	19634	BOLT – hex head, 5/8 NC x 4 inch			
L	21941	NUT – hex jam, 5/8 NC distorted thread			
M	19965	BOLT – round head, square neck, 3/8 NC x 1 inch			
N	18600	WASHER – flat, 21/32 inch ID (as required for pin head clearance to reel end shield on 3-arm headers)			

END DELIVERY FORMING RODS



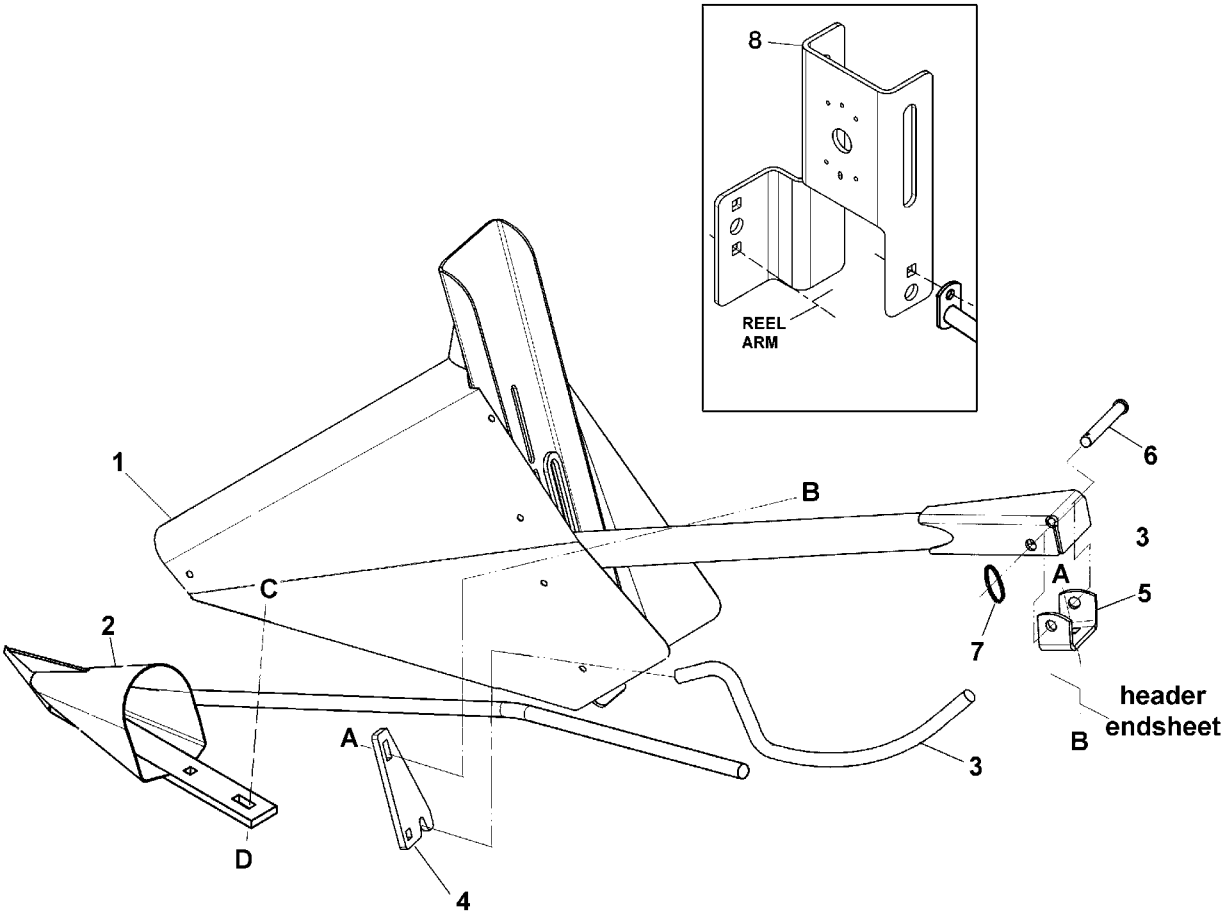
REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	113145	FORMING ROD.....	1	
2	103566	SUPPORT – forming rod.....	1	
A	18526	BOLT – round head, square neck, 5/8 NC x 3 inch		
B	50225	NUT – lock, smooth flange, 5/8 NC distorted thread		
C	21594	BOLT – hex head, 5/8 NC x 1-1/2 inch		

GAUGE ROLLERS



REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
1	113111	ROLLER – gauge	2	
2	113116	SUPPORT – roller, left	1	
	113315	SUPPORT – roller, right	1	
3	21859	BEARING – ball, with lock collar	4	
4	49306	FLANGE – bearing	4	
5	21860	FLANGE – bearing, with lube fitting	4	
6	113318	SCRAPER – roller	2	
7	103401	SUPPORT – right hand (shown)	1	
	103400	SUPPORT – left hand	1	
A	19965	BOLT – round head, square neck, 3/8 NC x 1 inch		
B	30228	NUT – lock, smooth flange, 3/8 NC distorted thread		
C	21863	BOLT – round head, short square neck, 3/8 NC x 3/4 inch		
D	103562	BOLT – round head, square neck, 5/8 NC x 1-1/4 inch		
E	50225	NUT – lock, smooth flange, 5/8 NC distorted thread		

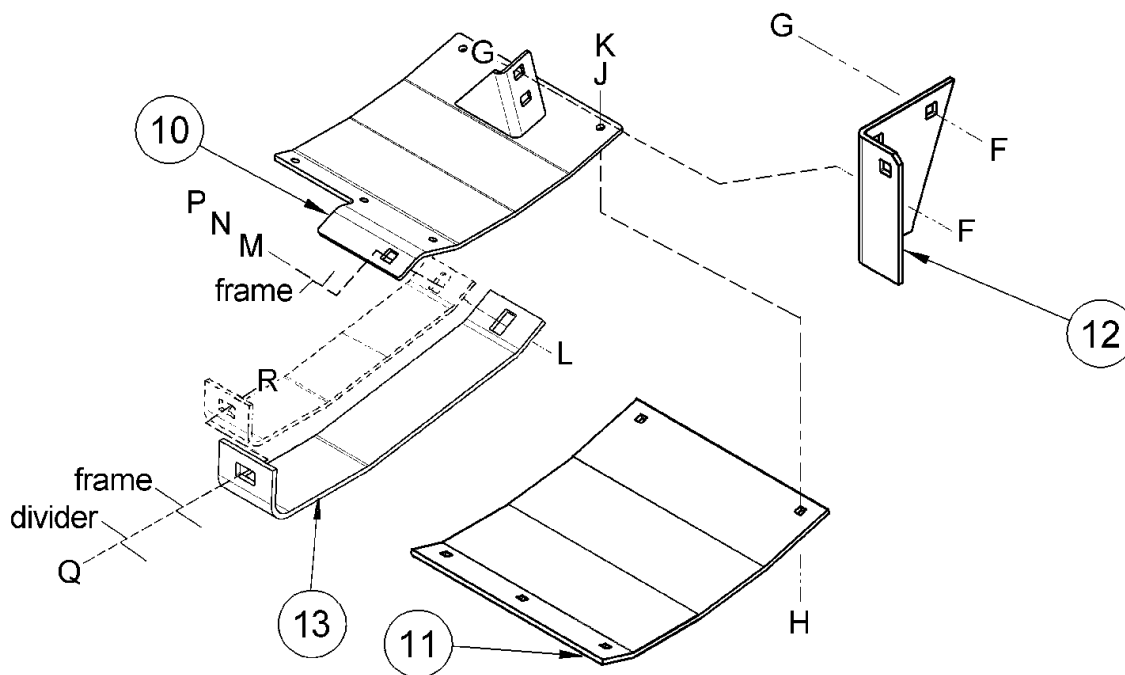
FLOATING DIVIDERS – European Headers



REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
•	B4367 B4368	FLOATING CROP DIVIDER, LEFT HAND FLOATING CROP DIVIDER, RIGHT HAND		
1	113788 113811	DIVIDER – left DIVIDER – right	1 1	
2	113646 113819	DIVIDER CONE – left..... DIVIDER CONE – right.....	1 1	
3	113640	ROD – divider mounting	2	
4	113790	STOP – divider height	2	
5	113794	SUPPORT – rear	2	
6	113813	PIN – clevis.....	2	
7	118137	RING - split	2	
8	129571	SUPPORT – light, with reflector (units with slow speed transport option).....	1	
A	21066	BOLT – round head, square neck, 1/2 NC x 1 inch		
B	50186	NUT – lock, smooth flange, 1/2 NC distorted thread		
C	19965	BOLT – round head, square neck, 3/8 NC x 1 inch		
D	21452	NUT – serrated flange lock, 3/8 NC distorted thread		

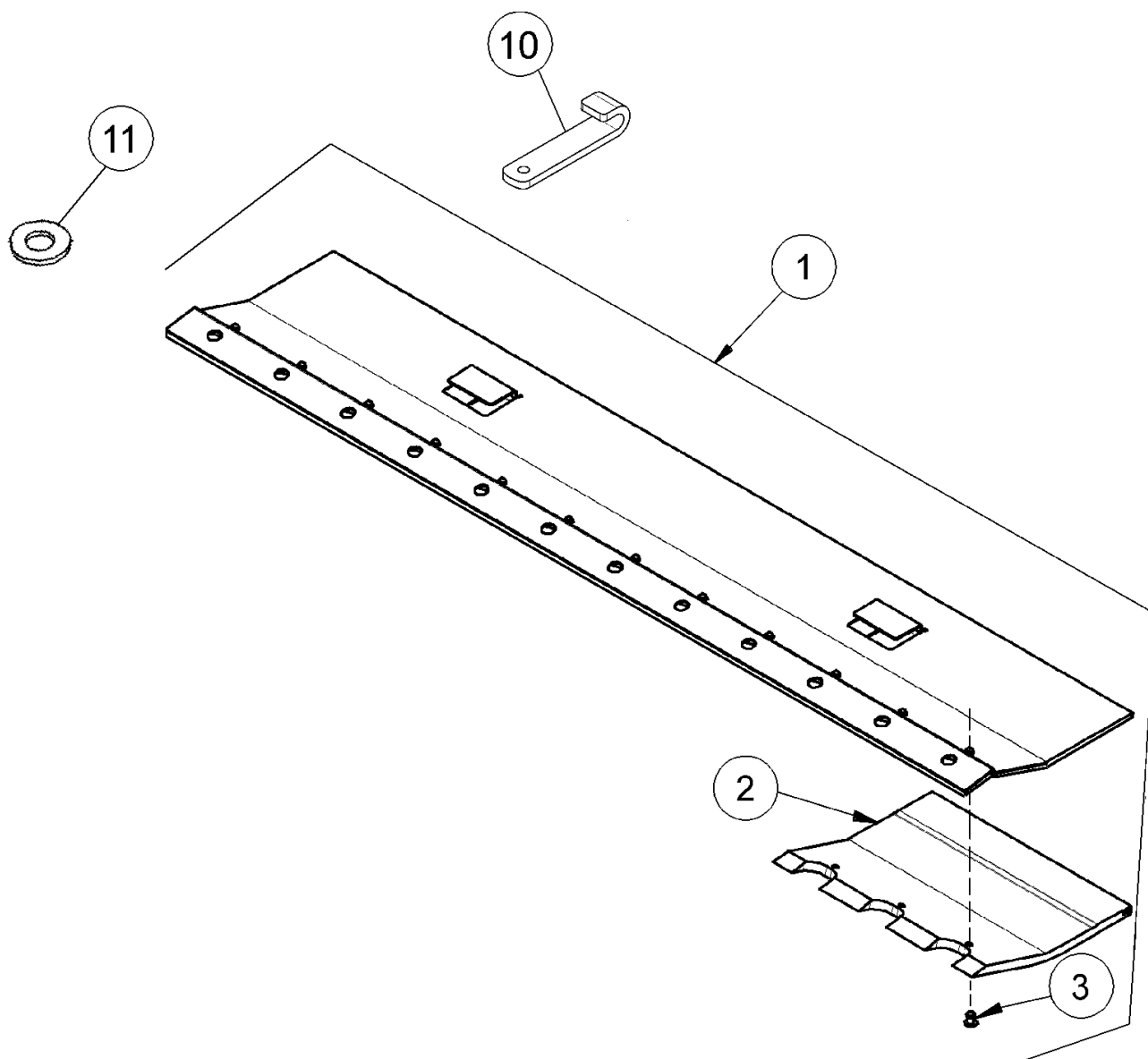
OUTBOARD SKID SHOES WITH POLY COVER

B4389



REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
•	B4389	ADJUSTABLE OUTBOARD SKID SHOES WITH POLY Kit available through WholeGoods only		
10	102336	SHOE – skid, adjustable, left (shown)	1	
	102337	SHOE – skid, adjustable, right.....	1	
11	102965	SHOE – poly, outer.....	2	
12	158050	SUPPORT – skid shoe, left	1	
	158052	SUPPORT – skid shoe, right	1	
13	153132	SHOE – poly, header end skid	2	
F	50225	NUT – lock, smooth flange, 5/8 NC distorted thread		
G	103562	BOLT – round head, square neck, 5/8 NC x 1-1/4 inch		
H	19965	BOLT – round head, square neck, 3/8 NC x 1 inch		
J	18637	WASHER – lock, 3/8 inch		
K	18590	NUT – hex, 3/8 NC		
L	18525	BOLT – round head, square neck, 5/8 NC x 2-1/2 inch		
M	18600	WASHER – flat, 21/32 inch I.D.		
N	18639	WASHER – lock, 5/8 inch		
P	18592	NUT – hex, 5/8 NC		
Q	30515	BOLT – round head, square neck, 1/2 NC x 1-3/4 inch		
R	50186	NUT – lock, smooth flange, 1/2 NC distorted thread		

**CUTTERBAR POLY "973 Style"
2005 & PRIOR**



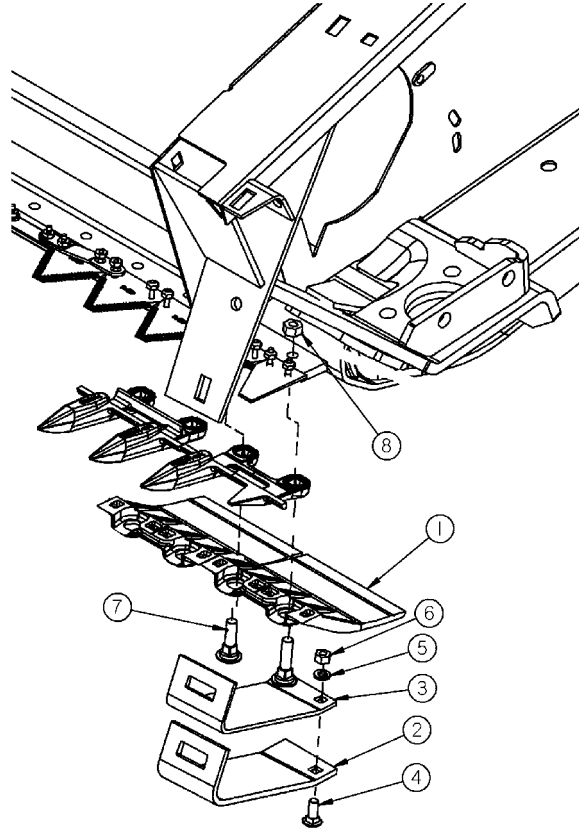
CUTTERBAR POLY "973 Style" 2005 & PRIOR

REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
	B4557	CUTTERBAR WEAR STRIPS KIT – 12' Header		
	B4558	CUTTERBAR WEAR STRIPS KIT – 15' Header		
	B4559	CUTTERBAR WEAR STRIPS KIT – 18' Header		
	B4560	CUTTERBAR WEAR STRIPS KIT – 21' Header		
	B4561	CUTTERBAR WEAR STRIPS KIT – 25' Header		
	B4562	CUTTERBAR WEAR STRIPS KIT – 30' Header		
	B4563	CUTTERBAR WEAR STRIPS KIT – 36' Header		
		Kits available through WholeGoods only		
1	158714	WEARSTRIP – assembly (912mm-2 tabs), includes four 9" poly.....see note (1)		
	158715	WEARSTRIP – assembly (912mm-3 tabs), includes four 9" poly.....see note (2)		
	158717	WEARSTRIP – assembly (684mm), includes three 9" polysee note (3)		
	158720	WEARSTRIP – assembly (303mm), includes two 6" polysee note (4)		
	158750	WEARSTRIP – assembly (150mm), includes one 6" polysee note (5)		
	158793	WEARSTRIP – assembly (455mm), includes two 9" polysee note (6)		
	158797	WEARSTRIP – assembly (1140mm), includes five 9" polysee note (7)		
	158711	WEARSTRIP – ass'y (912mm-2 tabs and notched steel), incl. four 9" poly – 12' hdr..... 2		
2	158721	WEARSTRIP – poly, 9 inch (shown)see note (8)		
	158733	WEARSTRIP – poly, 6 inchsee note (9)		
3	135404	RIVET – pop, install from bottom.....see note (10)		
10	158839	RETAINER – j-bar, 30' & 36' 972 with slow speed transport kit 1		
11	18688	WASHER – flat, 36' hdr. (Used under first guard bolt hole at R/H end) 1		

NOTES:

- (1) - Quantities: 15' = 2, 18' = 2, 21' = 1, 25' = 2, 30' = 1, 36' = 3
 (2) - Quantities: 21' = 3, 30' = 2, 36' = 2
 (3) - Quantities: 12' = 2, 15', 18' & 21' = 4, 25' = 8, 30' = 7, 36' = 6
 (4) - Quantities: 12' = 2, 30' = 1, 36' = 2
 (5) - Quantities: 25' = 2, 30' = 1
 (6) - Quantities: 18' = 2, 36' = 1
 (7) - Quantities: 30' & 36' = 1
 (8) - Quantities: 12' = 14, 15' = 20, 18' = 24, 21' = 28, 25' = 32, 30' = 38, 36' = 45
 (9) - Quantities: 12' = 4, 25' = 2, 30' = 3, 36' = 4
 (10) - Quantities: 12' = 50, 15' = 60, 18' = 72, 21' = 84, 25' = 100, 30' = 120, 36' = 143

MOULDED CUTTERBAR POLY “973 Style” (2006 & After)

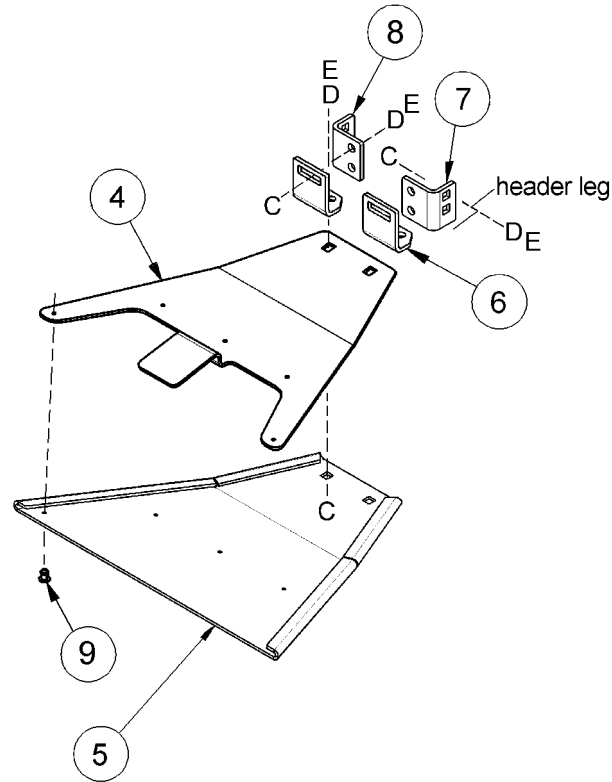


REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
	B 4788	MOULDED CUTTERBAR POLY KIT – 12' Header		
	B 4789	MOULDED CUTTERBAR POLY KIT – 15' Header		
	B 4790	MOULDED CUTTERBAR POLY KIT – 18' Header		
	B 4778	MOULDED CUTTERBAR POLY KIT – 21' Header		
	B 4779	MOULDED CUTTERBAR POLY KIT – 25' Header		
	B 4780	MOULDED CUTTERBAR POLY KIT – 30' Header		
	B 4781	MOULDED CUTTERBAR POLY KIT – 36' Header		
		Kits available through WholeGoods only		
1	129297	WEAR PLATE – poly, cutterbar.....	see note (1)	
2	129720	WEAR PLATE – poly, left divider	1	
	129723	WEAR PLATE – poly, right divider	1	
3	129721	SHOE – mounting, left.....	1	
	129722	SHOE – mounting, right.....	1	
4	19965	BOLT – round head, square neck, 3/8 NC x 1 inch.....	2	
5	18637	WASHER – lock, 3/8 inch.....	2	
6	18590	NUT – hex, 3/8 NC	2	
7	120558	BOLT – special, round head, square neck with step, 7/16 NC x 1 1/2"	see note (2)	
	120639	BOLT – special, round head, square neck with step, 7/16 NC x 1 3/4"	see note (3)	
	120480	BOLT – special, round head, square neck with step, 7/16 NC x 2 1/2"	see note (4)	
8	REF	NUT – hex, 7/16 NC	A/R	

NOTES:

- (1) - Quantities for 129297: 12' = 24, 15' = 30, 18' = 36, 21' = 42, 25' = 50, 30' = 60, 36' = 72
 (2) - Quantities for 120558: 12' = 44, 15' = 36, 18' = 32, 21' = 80, 25' = 96, 30' = 116, 36' = 138
 (3) - Quantities for 120639: 12' = 2, 15' = 2, 18' = 2, 21' = 2, 25' = 2, 30' = 10, 36' = 10
 (4) - Quantities for 120480: 12' = 4, 15' = 4, 18' = 4, 21' = 4, 25' = 4, 30' = 4, 36' = 0

INNER SKID SHOES “973 Style” (2006 & After)



REF	PART NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
	B 4786	INNER SKID SHOES KIT – 12' to 25' Header		
	B 4787	INNER SKID SHOES KIT – 30' & 36' Header		
		Kits available through WholeGoods only		
4	129249	SHOE – skid, standard	see note (1)	
5	158660	SHOE – poly, skid, standard	see note (1)	
6	158530	ANGLE – skid shoe	see note (2)	
7	158588	HANGER – skid shoe, left	see note (3)	
8	158936	HANGER – skid shoe, right	see note (3)	
9	135404	RIVET – blind, install from bottom	see note (4)	
C	21471	BOLT – round head, square neck, 1/2 NC x 1-1/4 inch		
D	18638	WASHER – lock, 1/2 inch		
E	18591	NUT – hex, 1/2 NC		

(1) - Quantities: 12' to 25' = 2, 30' & 36' = 4

(2) - Quantities: 12' to 25' = 4, 30' & 36' = 8

(3) - Quantities: 12' to 25' = 2, 30' & 36' = 4

(4) - Quantities: 12' to 25' = 10, 30' & 36' = 20

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2149	7	18609	77	21855	13	25059	31
2149	11	18609	79	21855	15	25059	35
2149	13	18624	87	21855	17	25321	79
2149	15	18629	61	21855	19	25991	71
2149	17	18648	77	21855	21	26847	49
2149	19	18648	79	21855	25	27160	55
2149	21	18671	51	21855	27	27160	61
2149	25	18671	55	21855	29	29168	21
2149	27	18671	57	21855	87	29168	25
2149	29	18671	61	21856	21	30034	33
2149	49	18671	75	21856	25	30243	55
2149	51	18671	77	21856	27	30282	21
2149	55	18671	79	21856	29	30282	25
2149	57	18688	93	21857	7	30282	85
2149	73	18725	55	21857	11	30282	87
5512	77	18725	57	21857	13	30283	21
5512	79	18738	55	21857	15	30283	25
6634	55	18738	57	21857	17	30284	21
6634	57	18738	85	21857	19	30284	25
6636	49	18867	49	21857	21	30375	23
6647	35	18899	79	21857	25	30375	25
7038	57	18916	77	21857	27	30441	51
7457	85	18916	79	21857	29	30441	55
7457	87	19958	85	21857	87	30441	57
7900	57	19958	87	21858	21	30441	61
7900	77	21010	33	21858	25	30442	21
7900	79	21010	53	21858	27	30442	25
7910	57	21010	57	21858	29	30461	83
8640	55	21194	37	21859	33	30514	33
8640	57	21301	51	21859	73	30516	77
8640	85	21301	61	21859	75	30516	79
11142	31	21376	77	21859	89	30517	77
11142	33	21376	79	21860	89	30517	79
11695	79	21494	21	21862	31	30520	77
13125	3	21494	25	21876	21	30520	79
13250	57	21495	21	21876	25	30542	5
13298	33	21495	25	21882	85	30548	33
13710	83	21540	77	21887	77	30551	7
13747	3	21540	79	21887	79	30551	13
15903	85	21701	75	21936	31	30551	15
15903	87	21747	7	21936	33	30551	17
16235	57	21763	9	21938	31	30551	19
16539	5	21763	83	21938	33	30553	21
16568	23	21794	31	23164	71	30553	25
16568	25	21804	85	23165	71	30553	27
16681	81	21806	85	23951	71	30553	29
16919	67	21806	87	23955	71	30556	7
17546	81	21855	7	24137	73	30556	75
18601	61	21855	11	24777	71	30558	11

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30558	15	32415	25	43155	7	44210	25
30558	17	32416	25	43156	7	44210	27
30558	19	33955	37	43157	7	44210	27
30558	27	34359	39	43219	49	44210	29
30558	29	34390	37	43219	55	44210	29
30558	73	34390	42	43219	57	44210	73
30558	75	34390	43	43464	55	44210	87
30602	31	34391	37	43466	49	44611	71
30602	33	34980	39	43469	53	45129	73
30603	31	35694	55	43582	49	45153	21
30603	33	35694	61	43622	11	45153	25
30661	33	35694	77	43648	3	45153	27
30661	73	35694	79	43665	23	45153	29
30661	75	37133	21	43665	25	47133	25
30669	37	37167	23	43665	25	47662	33
30695	7	37442	77	43667	15	47663	33
30695	11	37442	79	43671	11	47670	33
30695	13	37786	19	43711	5	47682	33
30695	15	37830	61	43779	51	47773	33
30695	17	37881	25	43802	21	47774	33
30695	19	37930	37	43802	25	47775	33
30695	21	38550	33	43838	83	47832	37
30695	25	38550	33	43848	5	47833	37
30695	27	38550	35	43848	23	47876	3
30695	29	38551	33	43848	25	47877	3
30695	73	38551	33	43848	85	48050	63
30695	75	38551	35	43848	87	48051	63
30696	37	38688	73	43887	85	48051	65
30710	83	38735	33	43894	21	48061	63
30753	83	38894	31	43907	7	48061	65
30836	55	39272	83	43907	49	49060	77
30852	37	40110	69	44191	11	49063	77
30907	57	41906	23	44209	7	49063	79
30977	7	41906	23	44209	7	49225	7
30994	7	41982	77	44209	21	49225	11
30995	7	41982	79	44209	23	49225	13
31061	83	42122	71	44209	25	49225	15
31062	5	42634	21	44210	7	49225	17
32009	71	42634	25	44210	7	49225	19
32225	7	43011	21	44210	11	49306	33
32225	11	43011	25	44210	13	49306	73
32225	13	43011	27	44210	13	49306	75
32225	15	43011	29	44210	15	49306	89
32225	17	43011	55	44210	15	49433	71
32225	19	43011	57	44210	17	49434	71
32225	21	43076	39	44210	17	49526	7
32225	25	43077	39	44210	19	49526	11
32225	27	43078	39	44210	19	49526	13

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49526	51	50223	7	100706	47	101120	11
49671	39	50223	13	100707	47	101122	11
50022	9	50223	15	100708	47	101122	27
50022	13	50223	17	100709	47	101125	49
50022	15	50223	19	100710	47	101137	3
50022	17	50228	37	100712	47	101289	63
50022	19	52206	37	100714	47	101301	5
50082	7	52414	53	100715	47	101335	77
50082	11	100039	31	100716	47	101447	55
50082	13	100042	31	100717	47	101456	49
50082	15	100050	31	100718	47	101464	51
50082	17	100051	31	100719	47	101479	33
50082	19	100051	35	100720	47	101495	49
50082	21	100081	53	100721	47	101510	33
50082	25	100082	51	100722	47	101669	27
50082	27	100163	49	100723	47	101669	29
50082	29	100195	51	100726	47	101703	63
50082	87	100229	51	100730	31	101703	65
50083	21	100230	51	100737	31	101794	31
50083	25	100231	51	100765	3	101803	55
50102	7	100263	49	100765	83	101804	55
50103	7	100275	53	100807	55	101805	55
50103	13	100295	63	100807	57	101836	63
50103	15	100295	65	100862	51	101837	63
50103	17	100308	63	100897	31	101838	63
50103	19	100308	65	100897	33	101839	63
50103	27	100314	49	100905	31	101841	63
50103	29	100327	63	100988	7	101842	63
50103	73	100365	63	100990	21	101843	63
50104	7	100365	65	100991	21	101844	63
50104	13	100412	51	100992	21	101845	63
50104	15	100413	51	100994	21	101846	63
50104	17	100414	51	100996	21	101847	63
50104	19	100436	53	100997	21	101848	63
50174	77	100437	53	100999	87	101849	63
50174	79	100438	53	101000	85	101850	63
50184	63	100438	53	101000	87	101853	35
50184	65	100500	37	101008	51	101870	55
50185	63	100500	45	101028	7	101870	57
50185	65	100501	37	101036	11	101871	55
50190	53	100502	37	101036	11	101911	53
50193	83	100532	37	101047	31	101912	53
50199	37	100532	47	101047	35	101913	53
50219	7	100581	49	101062	5	101914	53
50219	7	100586	3	101064	5	101917	17
50219	21	100588	3	101066	5	101917	27
50219	21	100589	57	101069	5	101920	3
50219	25	100591	57	101119	11	101925	33
50219	25	100592	57	101119	15	101974	63

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102013	3	102336	91	102535	71	102965	5
102020	55	102337	3	102594	15	102965	91
102022	55	102337	91	102594	19	102967	5
102045	51	102348	3	102594	73	102968	5
102046	51	102350	31	102595	33	102972	51
102052	31	102350	35	102599	15	102983	73
102052	35	102351	31	102599	17	102984	73
102129	51	102351	35	102599	19	102985	73
102129	53	102352	31	102602	49	103003	21
102162	49	102352	35	102629	47	103004	21
102165	49	102359	31	102630	47	103096	47
102166	49	102360	31	102650	21	103198	57
102167	49	102389	33	102656	21	103202	57
102172	49	102390	33	102707	25	103210	57
102173	3	102391	33	102707	27	103211	57
102175	33	102392	33	102707	29	103214	57
102180	3	102410	3	102722	63	103220	57
102181	3	102411	3	102727	63	103221	57
102182	3	102412	3	102745	55	103222	77
102183	3	102413	3	102778	55	103223	77
102184	3	102414	3	102786	63	103264	61
102189	49	102437	11	102808	55	103284	57
102253	55	102437	13	102808	57	103285	61
102254	55	102437	15	102809	55	103311	31
102257	11	102437	17	102809	57	103311	35
102260	5	102437	25	102817	55	103312	31
102262	5	102437	27	102818	63	103312	35
102277	55	102437	29	102836	31	103313	31
102277	57	102439	11	102847	5	103313	35
102283	31	102439	13	102848	5	103314	31
102283	33	102439	15	102861	53	103314	35
102285	31	102439	17	102865	53	103319	61
102285	33	102439	19	102874	63	103322	61
102286	31	102441	7	102876	39	103332	5
102286	33	102441	11	102918	39	103334	7
102287	31	102441	29	102934	49	103334	13
102287	33	102442	7	102935	49	103334	15
102288	31	102442	11	102936	49	103339	61
102288	33	102443	7	102937	49	103340	61
102298	31	102444	7	102938	49	103348	31
102298	33	102455	11	102939	49	103360	51
102299	31	102455	13	102940	49	103381	3
102299	33	102455	15	102941	49	103382	3
102300	31	102455	17	102942	49	103384	3
102300	33	102455	19	102943	49	103388	51
102301	31	102489	3	102951	3	103389	51
102301	33	102509	3	102961	55	103391	23
102332	3	102532	71	102962	55	103391	25

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103392	23	103654	19	105063	65	113111	89
103392	25	103677	7	105065	65	113116	89
103392	87	103677	13	105070	65	113145	88
103393	51	103677	17	105074	65	113152	47
103398	23	103677	19	105078	65	113153	47
103398	25	103685	23	105079	65	113156	33
103398	27	103696	77	105080	65	113157	33
103398	29	103696	79	105101	67	113158	33
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103400	89	103697	79	105129	67	113160	33
103401	5	103705	37	105141	65	113161	33
103401	89	103738	7	105153	65	113162	33
103403	31	103738	13	105153	65	113192	79
103419	71	103738	15	105154	65	113210	27
103420	71	103738	17	105154	65	113219	79
103421	71	103738	19	105155	65	113222	37
103422	71	103738	23	105156	65	113222	45
103433	51	103738	25	105157	65	113224	77
103434	51	103738	27	105158	65	113224	79
103435	51	103738	29	105159	65	113227	3
103437	51	103738	73	105160	65	113229	37
103443	51	103748	85	105161	65	113232	37
103444	51	103756	85	105162	65	113249	79
103447	51	103759	85	105163	65	113254	79
103448	51	103780	53	105164	65	113270	61
103449	51	103780	53	105196	67	113278	79
103449	53	103790	79	105197	67	113280	79
103452	51	103810	79	105212	67	113299	3
103453	49	103838	85	105230	65	113300	3
103466	57	103839	85	105304	67	113301	3
103490	5	103846	85	105306	65	113302	5
103511	53	103877	85	105307	65	113303	5
103542	53	103877	87	105313	65	113315	89
103552	31	103878	85	105333	67	113318	89
103552	35	103878	87	105347	59	113320	5
103554	31	103879	85	112443	5	113323	61
103554	35	103879	87	113014	77	113332	57
103565	47	103903	83	113020	77	113333	21
103566	88	103915	83	113020	79	113395	3
103578	61	103934	79	113024	73	113402	3
103579	61	105008	63	113026	73	113404	71
103580	61	105048	65	113027	73	113410	57
103583	23	105049	65	113030	5	113411	35
103583	25	105053	65	113032	5	113414	21
103595	61	105053	65	113066	3	113415	21
103616	7	105054	65	113071	25	113416	21
103616	13	105055	65	113087	49	113416	27
103654	13	105056	65	113090	5	113417	21

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113424	87	113578	79	113797	31	114319	15
113428	79	113579	83	113797	35	114319	17
113429	53	113584	39	113804	31	114319	19
113434	87	113585	39	113804	35	114319	51
113435	87	113586	39	113811	90	115074	31
113441	57	113587	39	113813	90	115074	33
113441	57	113592	15	113819	90	115145	71
113442	57	113592	29	113834	25	115146	71
113445	57	113594	15	113835	25	115147	71
113447	57	113594	29	113837	51	115321	39
113449	87	113613	71	113844	3	115670	39
113450	87	113616	79	113846	25	115670	45
113453	79	113617	57	113846	27	116066	53
113464	61	113624	79	113846	29	116069	53
113465	57	113629	73	113871	31	117000	79
113466	57	113631	73	113871	35	117004	29
113471	5	113633	73	113872	31	117007	51
113473	5	113639	73	113872	35	117008	51
113474	5	113640	90	113873	31	117014	31
113475	5	113646	90	113873	35	117024	51
113480	71	113648	73	113874	31	117036	5
113482	71	113649	73	113874	35	117047	57
113483	71	113655	81	113933	81	117048	57
113484	71	113659	73	113937	39	117056	83
113493	71	113661	73	113937	45	117070	3
113495	71	113665	73	113938	53	117303	69
113496	71	113666	73	113940	79	117304	69
113498	71	113667	73	113943	71	117355	31
113511	5	113668	49	113952	53	117361	25
113518	83	113673	5	113953	53	117362	25
113519	83	113682	73	113954	53	118010	57
113520	83	113695	45	113971	53	118011	53
113523	83	113698	37	113983	73	118013	51
113524	83	113763	35	113984	45	118029	53
113532	83	113766	7	113985	45	118033	79
113536	83	113766	13	113986	45	118033	79
113538	53	113766	15	113987	45	118041	81
113541	49	113766	17	113993	79	118043	79
113542	49	113766	19	113997	53	118048	81
113548	83	113767	7	114006	31	118069	79
113560	71	113767	13	114120	87	118084	7
113561	79	113767	15	114141	87	118084	13
113561	83	113767	17	114142	87	118084	15
113565	71	113767	19	114143	87	118084	17
113566	83	113769	11	114229	87	118084	19
113568	79	113773	51	114230	87	118086	13
113569	83	113788	90	114319	7	118086	15
113572	83	113790	90	114319	11	118086	17

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118088	83	118347	39	123314	29	129313	71
118089	7	118357	39	123314	49	129319	39
118089	13	118358	37	123314	51	129320	37
118090	7	118392	37	123314	55	129329	39
118090	13	118393	37	123314	57	129355	57
118090	15	118394	37	123314	73	129361	37
118091	15	118395	37	125042	5	129433	37
118091	17	118396	37	129000	42	129484	39
118091	19	118397	37	129000	43	129521	75
118112	7	118398	37	129001	43	129522	75
118115	45	118399	39	129002	42	129524	25
118128	83	118400	39	129003	43	129525	21
118137	3	118401	39	129004	42	129525	25
118137	77	118401	43	129006	42	129530	21
118137	79	118402	39	129010	42	129530	25
118137	90	118403	39	129011	42	129571	90
118139	3	118404	39	129013	43	129720	94
118141	5	118405	39	129014	43	129721	94
118141	45	118441	37	129015	43	129722	94
118142	5	118442	37	129017	43	129723	94
118144	3	118443	37	129018	43	129913	49
118155	3	118444	37	129019	43	135148	71
118156	3	118445	37	129021	43	135175	75
118157	21	118446	37	129023	43	135176	75
118157	25	118448	39	129024	42	135177	75
118162	37	118449	39	129024	43	135334	77
118185	51	118449	43	129025	43	135334	79
118190	75	118450	39	129026	42	135354	21
118199	57	118451	39	129027	43	135354	25
118206	51	118452	39	129028	42	135404	93
118207	51	118453	39	129029	42	135404	95
118213	81	118474	25	129030	42	137002	69
118214	51	118475	37	129031	42	137004	69
118234	5	120558	94	129032	43	137006	69
118239	83	120480	94	129032	43	137008	69
118240	83	120639	94	129033	43	137011	69
118241	83	121012	69	129034	43	137014	69
118246	9	123314	7	129036	43	137017	69
118246	13	123314	7	129037	43	137018	69
118249	83	123314	11	129038	43	137031	57
118268	51	123314	13	129040	43	137032	69
118270	51	123314	15	129042	43	137035	61
118274	11	123314	17	129043	42	137035	75
118301	37	123314	19	129043	43	137042	59
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158137	75	B 2888	45				
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158516	42	B 4368	90				
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158530	95	B 4419	75				
158544	75	B 4421	75				
158545	75	B 4423	75				
158588	95	B 4425	75				
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158680	39	B 4562	93				
158681	39	B 4563	93				
158686	57	B 4778	94				
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158711	93	B 4780	94				
158714	93	B 4781	94				
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Model 972 Harvest Header SUGGESTED STOCKING LIST

P.C. REF	PART NUMBER	DESCRIPTION	SUGGESTED QTY.		ORDER QTY	UNIT PRICE	EXT. PRICE
			2 UNITS	5 UNITS			
<u>MAIN FRAME, LIGHTS & ATTACHMENTS – Page 3</u>							
6	102336 *	SHOE - skid, adj., left - 12' to 25'	1	1			
	102337 *	SHOE - skid, adj., right - 12' to 25'	1	1			
7	101920 *	SHOE - skid, hdr. leg, 12' to 25' windrower	2	2			
16	100765	PIN - clevis, header lock	1	2			
17	118137	RING - split	1	2			
36	102964	WEAR STRIP – plastic	2	4			
38	102965	SHOE - plastic, outer	2	4			
39	102967	SHOE - plastic, header leg	2	4			
<u>REEL LIFT & REEL DRIVE HYDRAULICS – Page 21</u>							
1	123314	SEAL KIT - hydraulic motor	3	6			
12	118157	SEAL KIT - double acting cylinder	1	2			
13	21495	SEAL KIT - single acting cylinder	1	2			
<u>3-ARM REEL LIFT & REEL DRIVE HYDRAULICS – Page 25</u>							
13	113835 *	SEAL KIT – center arm cylinder	1	1			
<u>DRIVE SHAFT ASSEMBLY - Pages 31 & 33</u>							
5	21936	BEARING - ball, with collar	2	4			
6	30602	FLANGE - bearing	1	2			
7	30603	FLANGE - bearing, w/ straight lube	1	2			
10	21862	PULLEY - back-side idler	1	2			
12	100737	ROD – threaded	1	2			
14	114006	BELT - single sickle drive	1	3			
21	21938	FLANGE - bearing, with 45° lube	1	2			
12	21859 *	BEARING - ball, with collar	2	4			
13	49306 *	FLANGE - bearing	1	2			
14	30661 *	FLANGE - bearing, with 45° lube	1	2			
19	38735 *	BELTS - matched pair, double sic.	1	2			
20	30548 *	BELT - timing, double sickle drive	1	2			
26	21794	PULLEY – “V” idler	1	2			
<u>SICKLE & DRIVE – Page 37</u>							
3	113698	ARM - output	1	1			
4	113229	PIN - sickle head	2	4			
7	100500	BEARING - needle	2	4			
8	113222	SEAL - sickle head	2	4			
10	129361 *	SICKLE ASS'Y - single drive	1	3			
		21' complete, 25' L/H, 30' L/H, 36' L/H					
11	34390	FINE SECTION – sickle	50	200			
12	34391	SECTION - sickle, half	2	5			
13	33955 *	BAR - splice, 25', 30' & 36' single	1	3			
14	30696	SCREW - sickle section	50	200			
15	30852	SCREW - sickle head	15	60			

* - Order to suit header sizes and types sold.

Model 972 Harvest Header SUGGESTED STOCKING LIST

P.C. REF	PART NUMBER	DESCRIPTION	SUGGESTED QTY.		ORDER QTY	UNIT PRICE	EXT. PRICE
			2 UNITS	5 UNITS			
SICKLE & DRIVE – Page 37 (continued)							
16	30669	NUT - sickle	50	200			
17	118345	SPECIAL GUARD - drive end	6	12			
18	118344 *	SICKLE GUARD - heat treated	10	100			
19	118162 *	GUIDE – adjustable	10	50			
20	118301	SPEC. END GUARD – L/H	2	5			
	118302	SPEC. END GUARD – R/H	2	5			
22	118392 *	SICKLE ASS'Y - left, 12' double	1	3			
	118393 *	SICKLE ASS'Y - left, 15' double	1	3			
	118394 *	SICKLE ASS'Y - left, 18' double	1	3			
	118395 *	SICKLE ASS'Y - left, 21' double	1	3			
	118396 *	SICKLE ASS'Y - left, 25' double	1	3			
	118397 *	SICKLE ASS'Y - left, 30' double	1	3			
	118398 *	SICKLE ASS'Y - left, 36' double	1	3			
23	52206 *	GUIDE - top, L/H	1	3			
24	118358 *	FINE SECTION – bottom countersink	3	10			
25	145246 *	SCREW - countersink head	5	20			
26	118399 *	SICKLE ASS'Y - right, 12' double	1	3			
	118400 *	SICKLE ASS'Y - right, 15' double	1	3			
	118401 *	SICKLE ASS'Y - right, 18' double	1	3			
	118402 *	SICKLE ASS'Y - right, 21' double	1	3			
	118403 *	SICKLE ASS'Y - right, 25' double	1	3			
	118404 *	SICKLE ASS'Y - right, 30' double	1	3			
	118405 *	SICKLE ASS'Y - right, 36' double	1	3			
27	118357 *	FINE SECTION – top countersink	4	10			
28	118347 *	SPECIAL STUB GUARD – drive end	8	16			
29	34974 *	GUARD - stub	10	100			
30	34980 *	BAR - adjuster	2	10			
31	34359 *	GUIDE - sickle	10	100			
34	43076 *	SICKLE ASS'Y - right, 25' single	1	3			
	43077 *	SICKLE ASS'Y - right, 30' single	1	3			
	43078 *	SICKLE ASS'Y - right, 36' single	1	3			
35	49671	SCREW - sickle head & splice bar	15	60			
38	129329	BAR – reinforcing	1	2			
39	115321 *	HEAD ASSEMBLY - sickle	2	4			
	153812 *	HEAD ASSEMBLY - sickle	2	4			

NOTE: Segmented sickles are also available as a more “shipping friendly” alternative. See pages 42 & 43.

NOTE: Segmented sickles are also available as a more “shipping friendly” alternative. See pages 42 & 43.

SICKLE DRIVE BOX – Page 47

	100532	DRIVE - sickle, complete	0	1			
1	100706	YOKE - output	0	1			
2	100707	SEAL - oil, output shaft	2	4			
3	100708	BUSHING - bronze	1	2			
5	100726	BUSHING - steel	1	2			
8	100710	SHAFT - input	0	1			
10	100712	O-RING	1	2			
11	102630	SEAL - oil, input shaft	1	2			
12	100714	BEARING ASS'Y - cup & cone	1	2			
16	100717	BEARING ASS'Y - cup & cone	1	2			
18	100719	CAP - dust	1	2			
20	100720	BEARING ASS'Y - cup & cone	2	4			
21	100721	PIVOT	0	1			
22	100722	RING - retaining, internal	2	4			
23	100723	BUSHING - bronze	2	4			

* - Order to suit header sizes and types sold.

Model 972 Harvest Header SUGGESTED STOCKING LIST

P.C. REF	PART NUMBER	DESCRIPTION	SUGGESTED QTY.		ORDER QTY	UNIT PRICE	EXT. PRICE
			2 UNITS	5 UNITS			
DRAPERS, DRIVE & TIGHTENER – Page 51							
9	118185	BEARING - ball, draper roller	3	8			
10	100862	SEAL - bearing	3	8			
18	103360	ROD – spring	1	2			
32	101911 *	DRAPER - 12' header	0	1			
	100436 *	DRAPER - 15' header	0	1			
	100437 *	DRAPER - 18' header	0	1			
	100275 *	DRAPER - 21' header	0	1			
	100438 *	DRAPER - 25' header	0	1			
	101912 *	DRAPER - 30' header	0	1			
	101913 *	DRAPER - left, 36' header	0	1			
	101914 *	DRAPER - right, 36' center del.	0	1			
	100438 *	DRAPER – right inboard, 36' 3-deck	0	1			
	113538 *	DRAPER – right outboard, 36' 3-deck	0	1			
	103780	DRAPER – extension piece	1	2			
33	103511	CONNECTOR KIT	2	3			
36	50190	BOLT – hex head, 5/8 NC x 7 ½"	1	2			
REEL DRIVE & SUPPORT ARMS – Page 57							
32	113617	BEARING - ball, with lock collar	1	2			
33	100589	FLANGE - bearing, cropped	1	2			
34	100591	FLANGE - bearing, cropped	1	2			
PICK-UP REEL – Page 65							
2	48051	ARM - cam, with bearings	1	3			
3	50185	BEARING - ball	2	5			
6	50184	BEARING - ball	1	3			
8	100295	BUSHING - finger tube	10	25			
9	105230	HOUSING - bushing	3	10			
10	100308	FINGER - double, pick-up reel	5	10			
11	100365	BOLT - finger	5	10			
12	101703 *	FINGER - double, R/H of L/H reel	1	3			
13	101974 *	FINGER - double, L/H of R/H reel	1	3			
17	105049	HOUSING - bushing, cam end	3	10			
25	105333	FINGER – plastic, end	6	6			
26	105212 *	FINGER – plastic (optional)	25	50			
27	105196 *	SCREW – for plastic finger	25	50			
28	105197 *	NUT – for plastic finger	25	50			
PAINT – Page 71							
	25991	PAINT - black, 1 litre	1	1			

* - Order to suit header sizes and options sold.