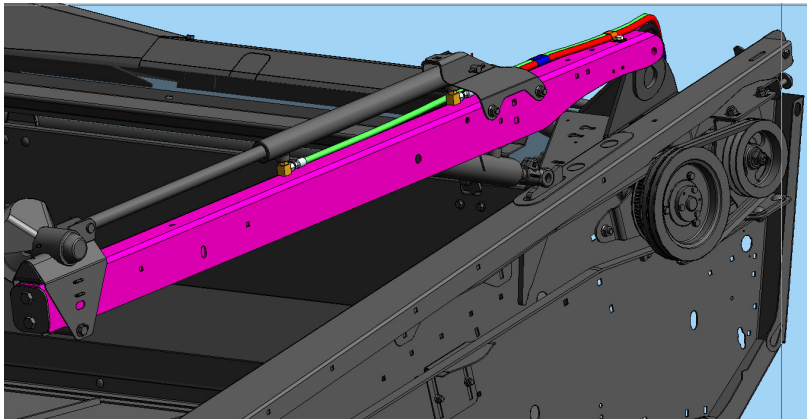


2016 D1XL REWORK KIT

BELOW IS THE LIST OF PARTS IN KIT 25594

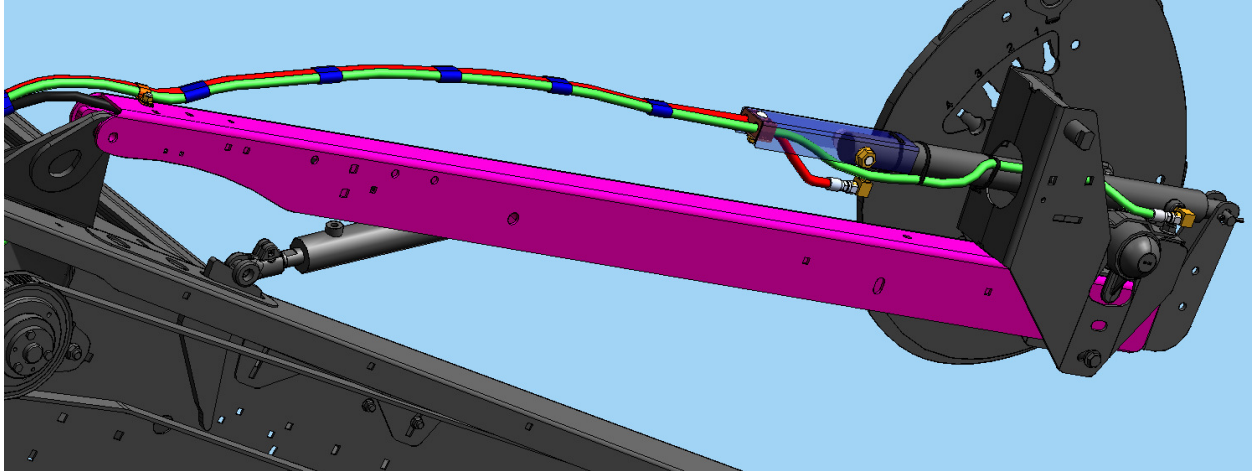
Part #	Description	QUANTITY
50180	BAG (FOR FOLLOWING INSTRUCTION)	1
214207	INSTRUCTION	1
253168	ARM - DECAL ASSY	2
255526	SLEEVE - HOSES	1
255508	SLEEVE - HOSES	1
254257	SLEEVE-HOSES	1
254258	SLEEVE-HOSES	1
254255	SLEEVE-HOSES	1
253199	DECAL-LH DECAL MD D100XL	1
253226	DECAL-RH BA SE MD D100XL	1
253196	DECAL-LH FRONT BLOCK, RED	1
253225	DECAL-RH FRONT BLOCK, RED	1
253454	DECAL-LH STRIPE, RED	1
253455	DECAL-RH STRIPE, RED	1
255322	DECAL-"30"	2
255323	DECAL-"35"	2
255324	DECAL-"40"	2
255325	DECAL-"45"	2

- 1) With forklift support and restrain left end of reel to remove reel weight from left reel support arm. Then proceed to remove existing left outer reel support arm and replace with new 253168 reel support arm supplied in kit. You'll need to disassemble lift cylinder from reel support arm. You'll need to reuse fore-aft cylinder anchor 164780/164781, and 125785 prop from old reel support arm.



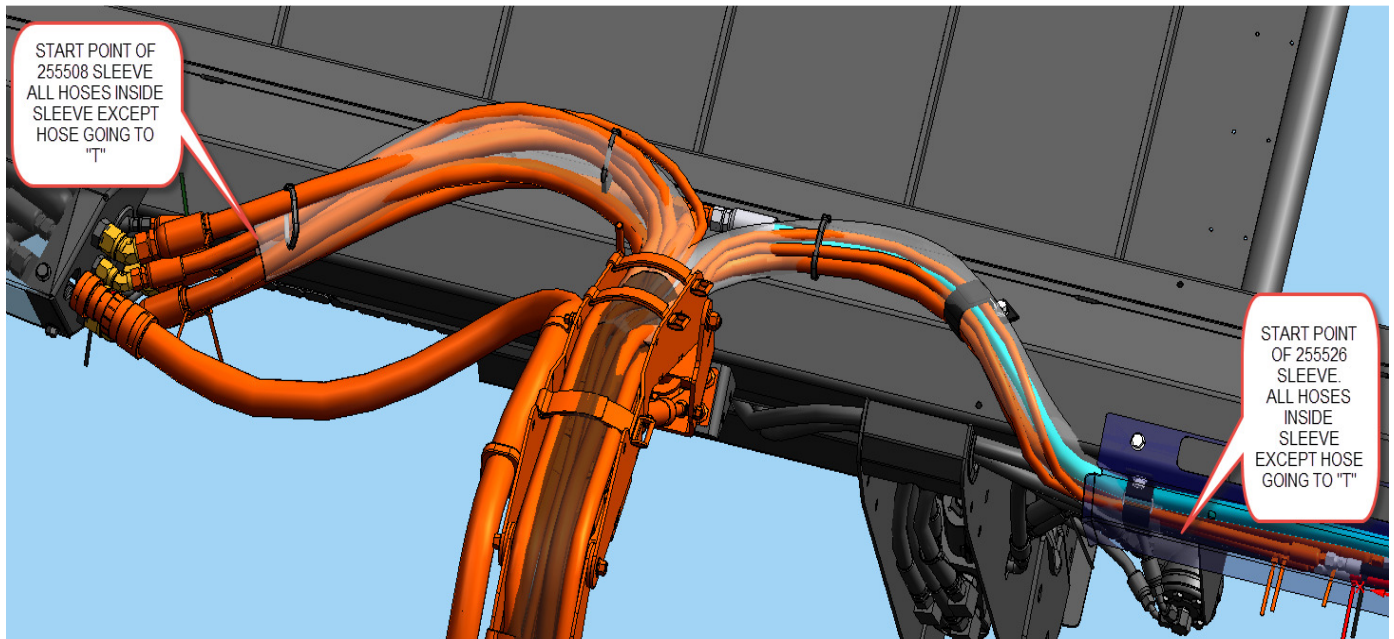
2016 D1XL REWORK KIT

With forklift support and restrain right end of reel to remove reel weight from right reel support arm. Then proceed to remove existing right outer reel support arm and replace with new 253168 reel support arm supplied in kit. You'll need to disassemble lift cylinder from reel support arm. You'll need to reuse fore-aft cylinder anchors 253179 and 125785 prop from old reel support arm.



- 2) ASSEMBLE HOSE SLEEVES. TIGHTEN SLEEVES VIA VELCRO AS TIGHT AS POSSIBLE AROUND HOSES.

ASSEMBLE SLEEVE 255508 AND 255526 SLEEVE ON SINGLE REEL HEADERS.



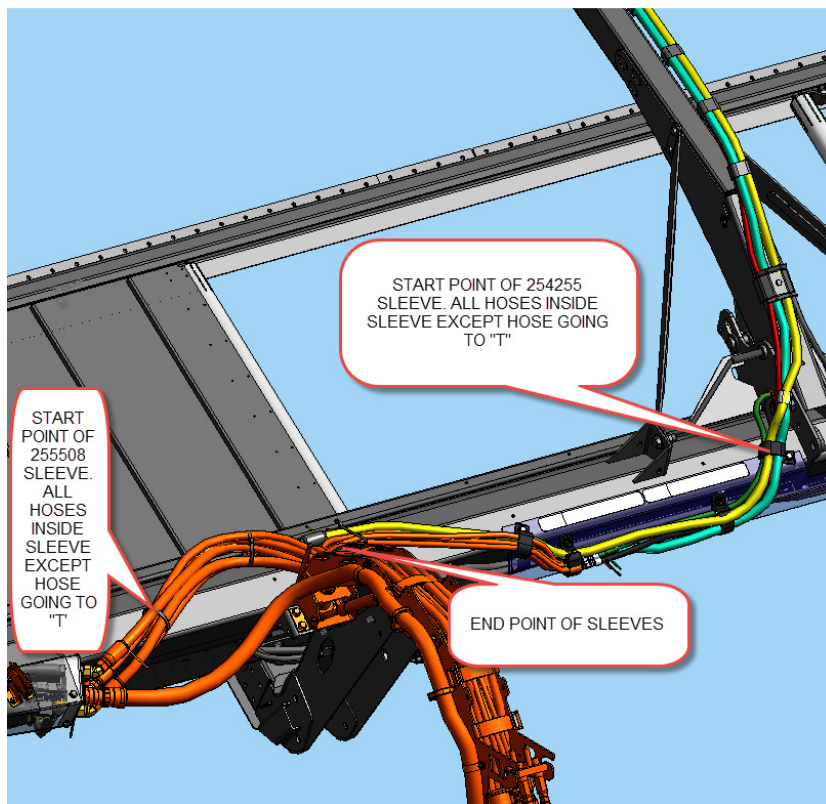
2016 D1XL REWORK KIT

ASSEMBLE 254257 HOSE SLEEVE ON 30' HEADERS

ASSEMBLE 254258 HOSE SLEEVE ON 35' HEADERS



ASSEMBLE SLEEVE 255508 AND 254255 ON DOUBLE REEL HEADERS



2016 D1XL REWORK KIT

THE HEADER SHIELD DECALS ARE TO BE REPLACED. REMOVE OLD DECALS FROM LH AND RH HEDER SHIELDS AND REPLACE WITH NEW. THIS KIT INCLUDES THE BASE DECALS, THE SIZE DECALS, THE FRONT DECALS AND THE STRIPE DECALS.

